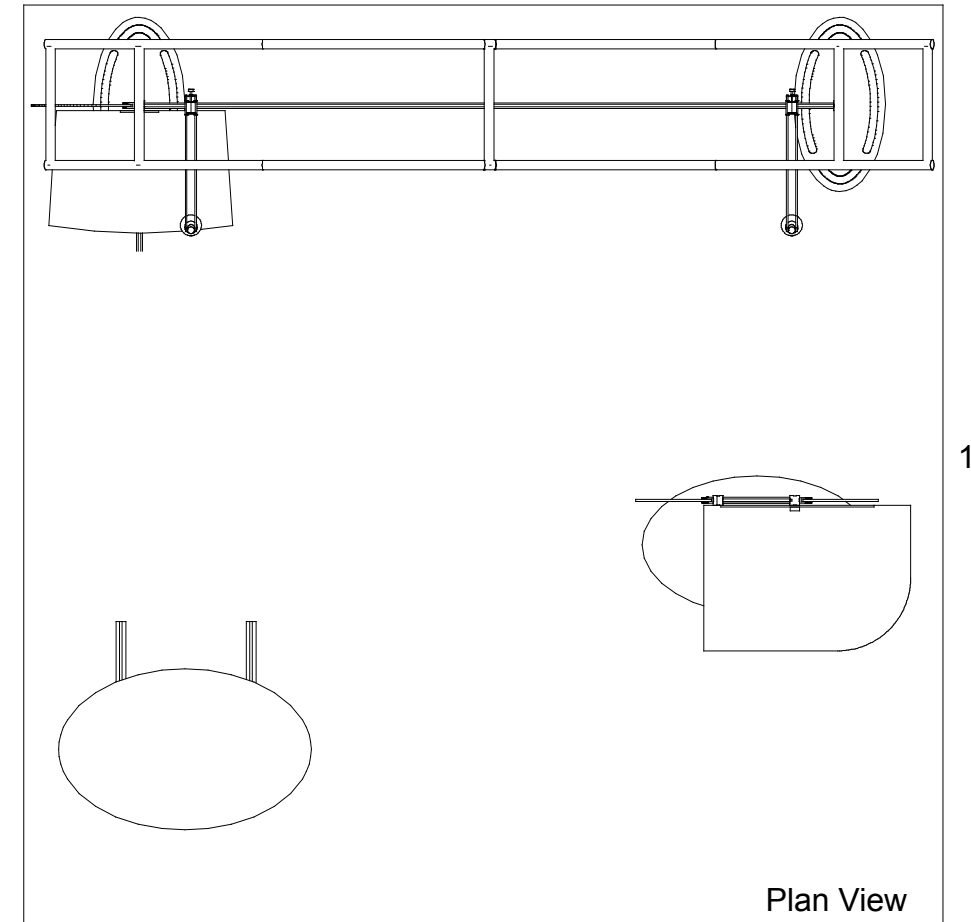
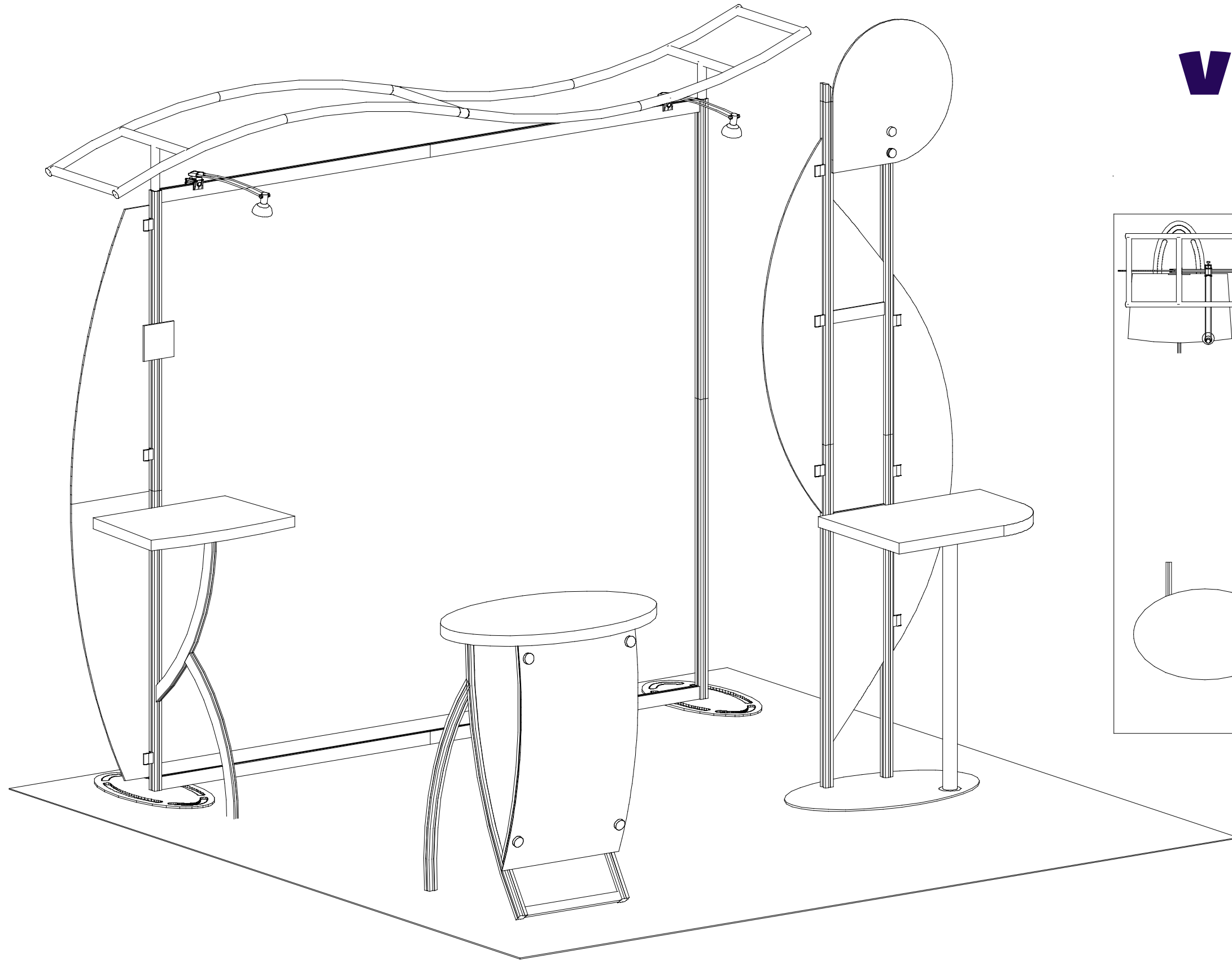


**visionary**<sup>™</sup>  
DESIGNS



10'

10'

Plan View

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

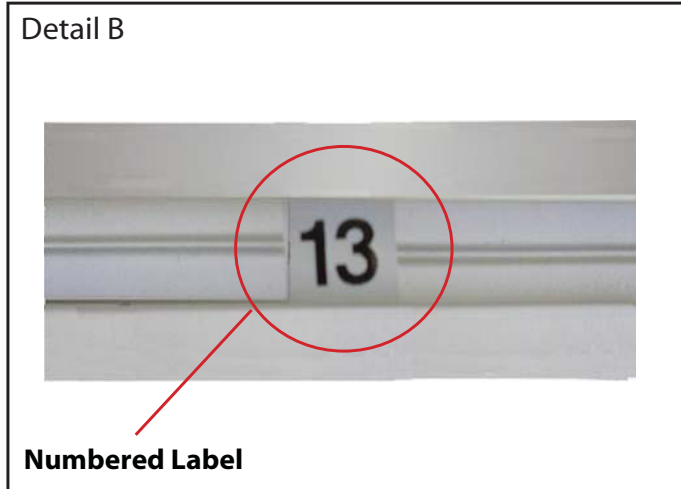


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



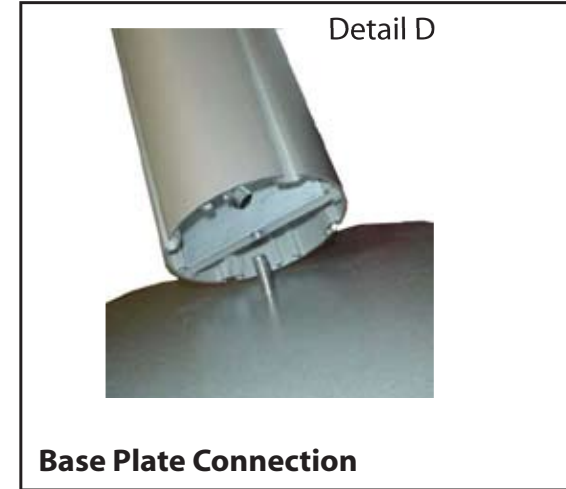
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



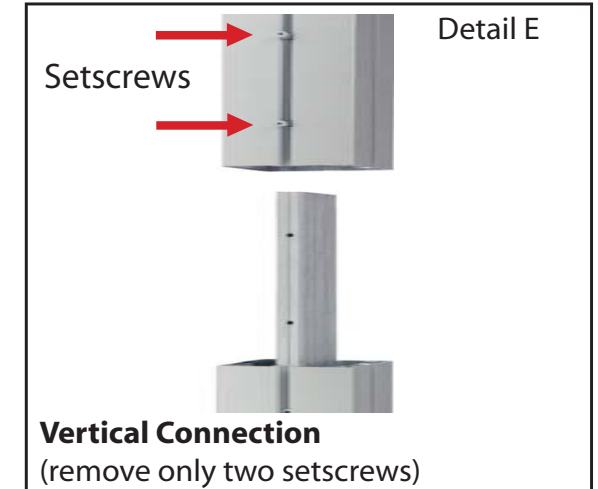
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

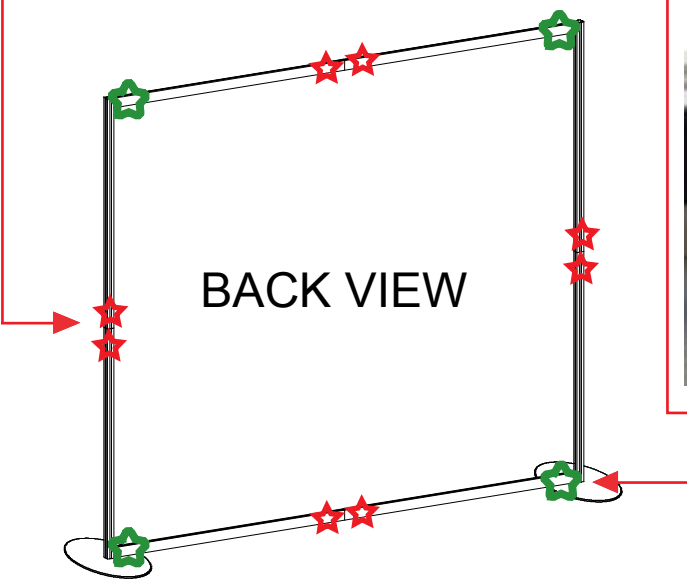
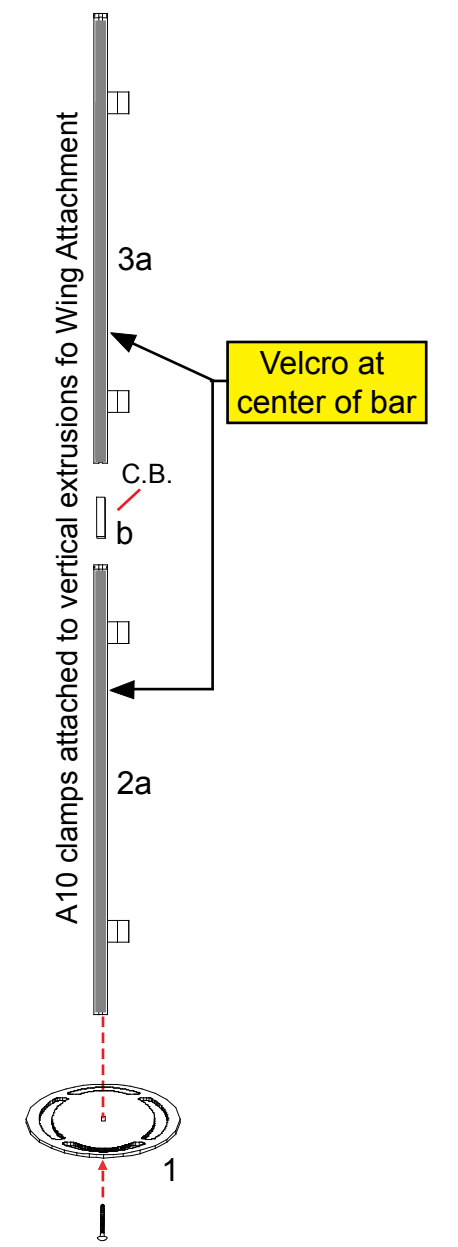
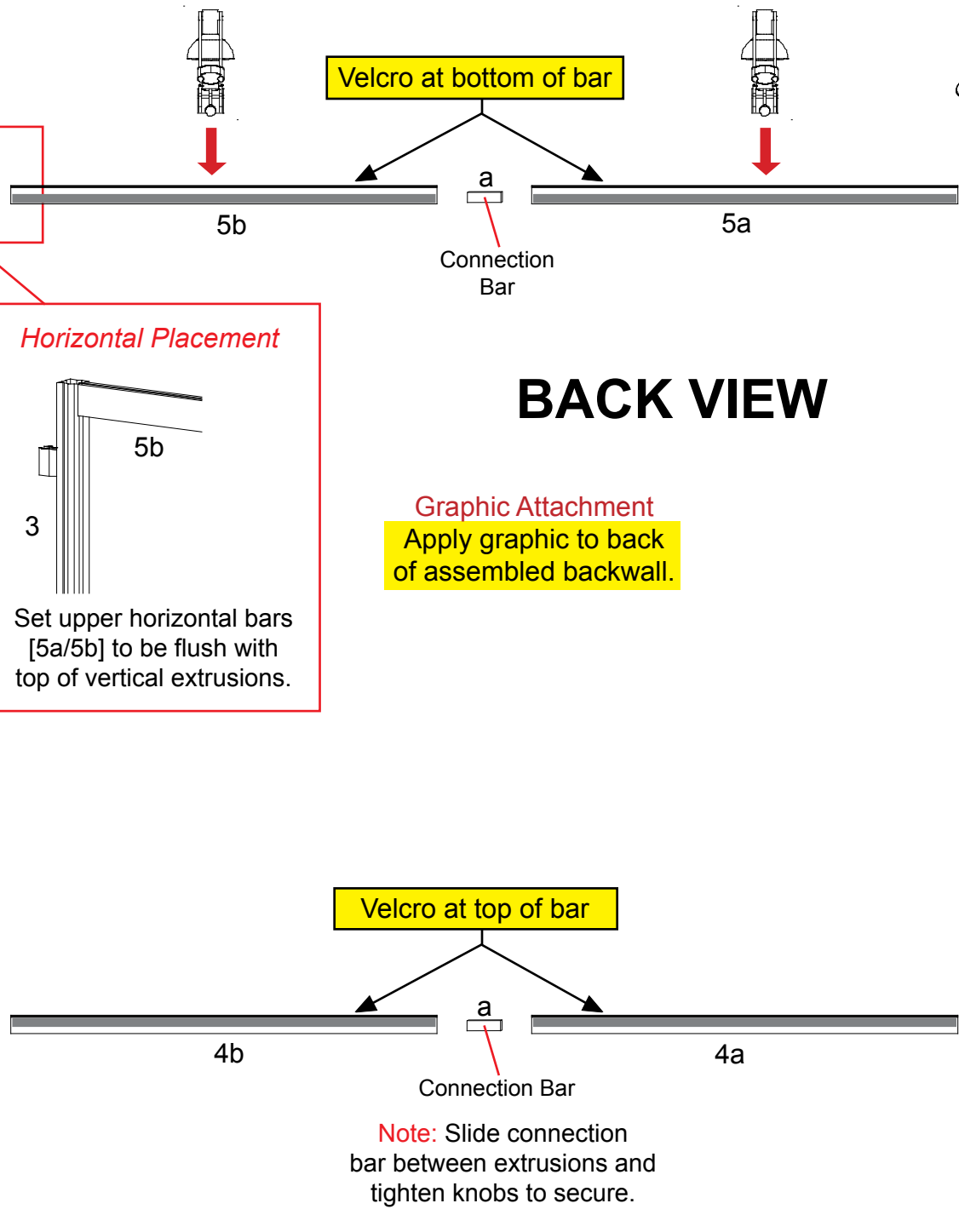
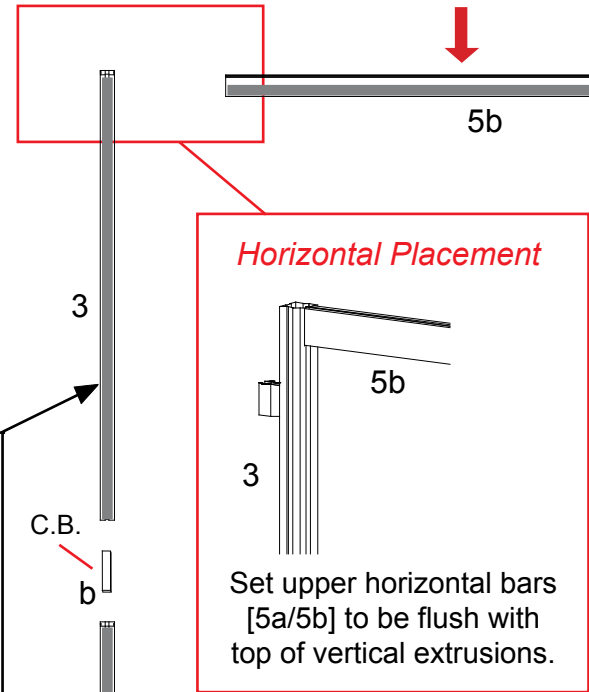
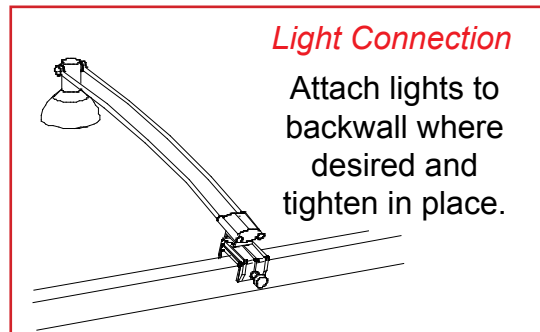
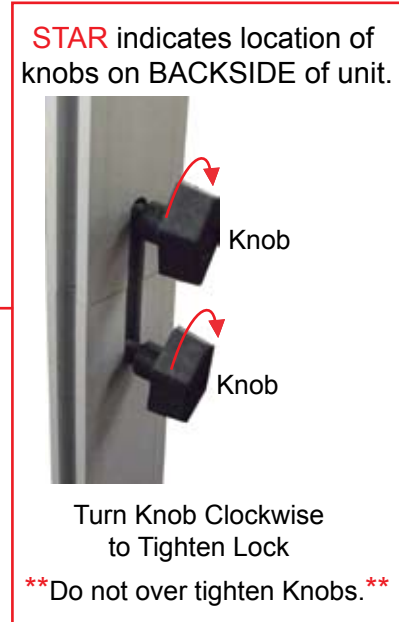
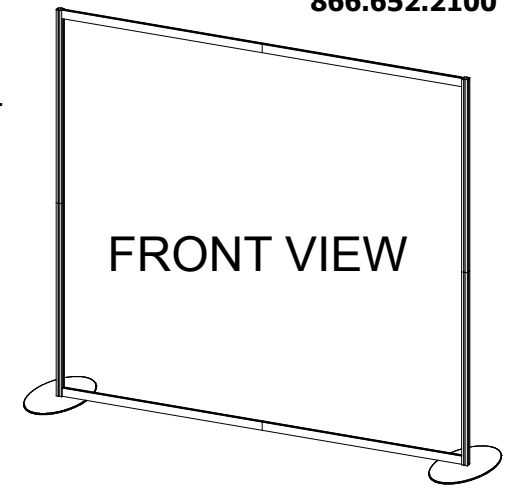
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Item	Qty.	Description
1	2	Base Plate
2	1	42" h Lower Square Vertical Extrusion
3	1	42" h Upper Square Vertical Extrusion
2a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
3a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [2 and 2a] to base plates [1].
- 2) Attach upper vertical extrusions [3 and 3a] to lower extrusions [2 and 2a] using connection bar [b].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bar [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] between vertical assemblies as shown.
- 5) Apply graphic to back of assembled backwall.
- 6) Attach light to top of assembled backwall.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

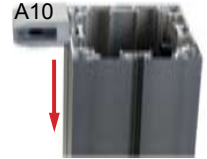
Item	Qty.	Description
10	1	30.2" Curved Extrusion
10a	1	Leg Support
11	1	12.184"w Horizontal Extrusion
11a	1	Flange Plate

Steps:

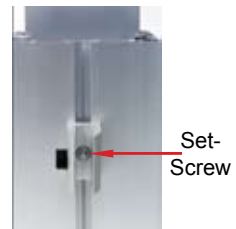
- 1) Attach counter support assembly [10/11] to vertical where indicated.
- 2) Connect leg support [10a] to counter support assembly [10/11] as shown.
- 3) Attach flange plate [11a] to top of curved extrusion [10] as shown.
- 4) Attach counter atop support, see counter top attachment detail.
- 5) Attach wing panels to A10 clips.
- 6) Attach monitor mount to backwall where indicated.

**Wing Attachment**

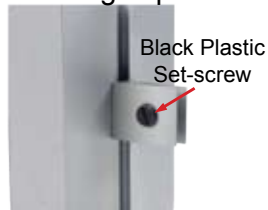
Slide A10 Clamp into groove of square extrusion.



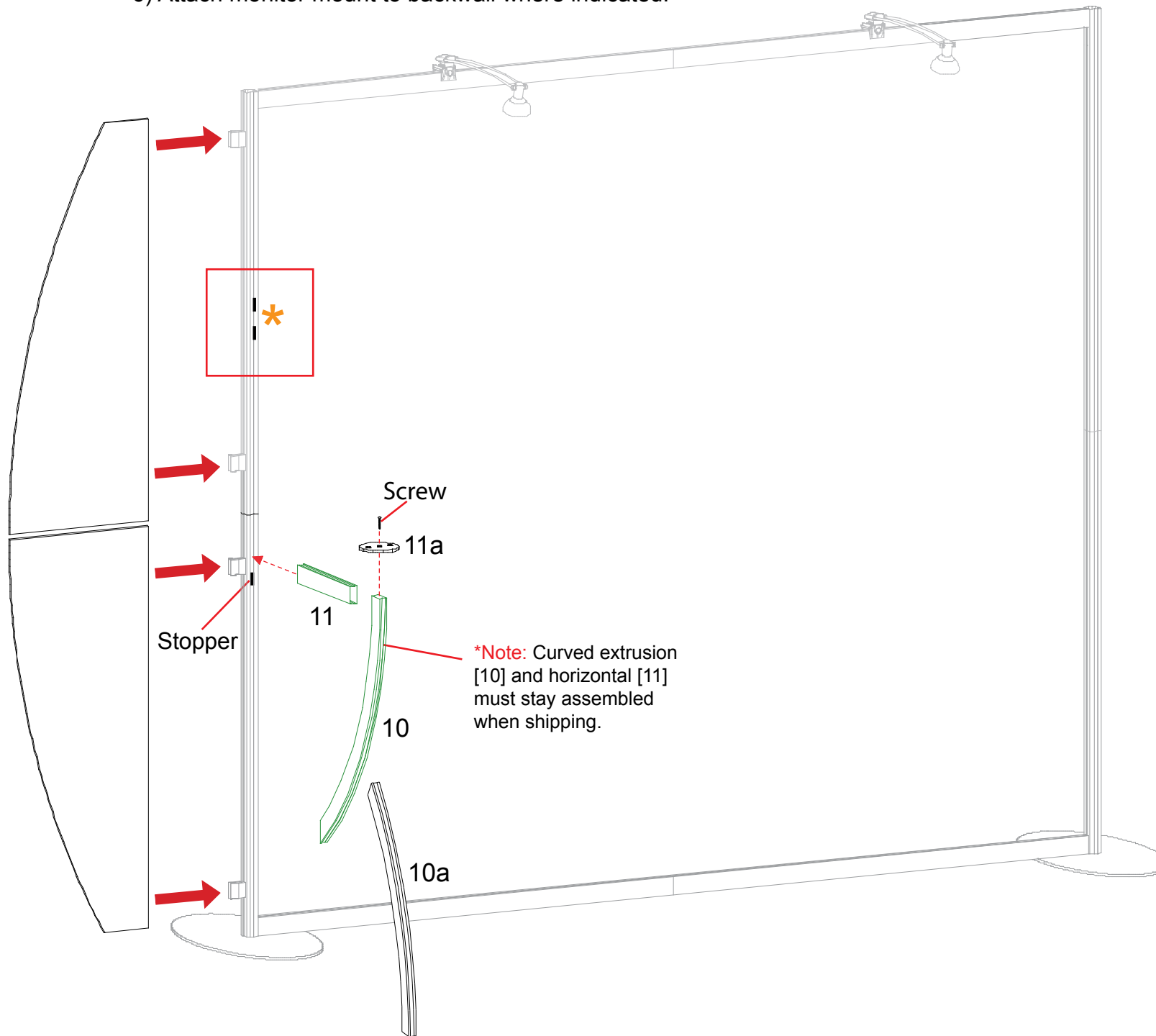
When desired location is found, tighten set screw to secure.



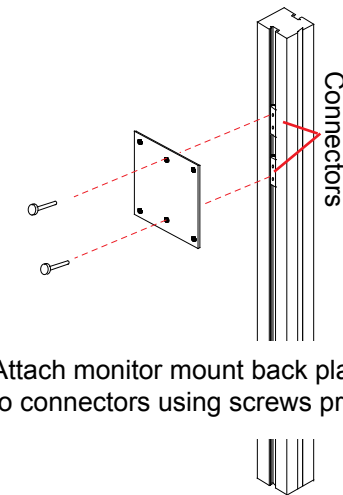
Tighten black plastic set screw to secure Wing in place.



*\*Note: A10 clamps must stay attached with verticals*



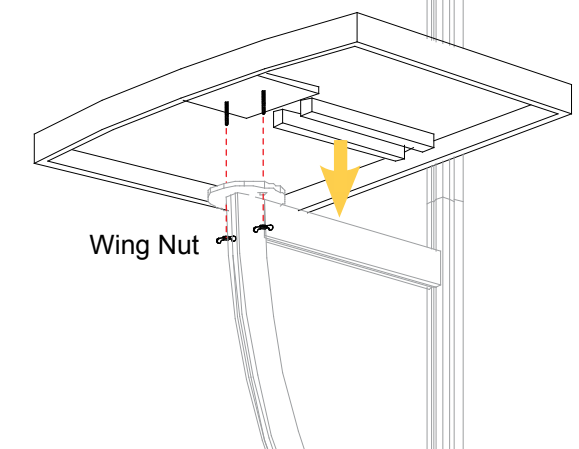
**\* Monitor Mount Attachment**



Attach monitor mount back plate to connectors using screws provided.

**Counter Top Attachment**

Insert screws located on underside of counter into holes on flange plate and secure with wing nuts.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



- Steps:
- 1) Connect canopy pieces together as shown.
  - 2) Apply pillow case graphic to assembled canopy

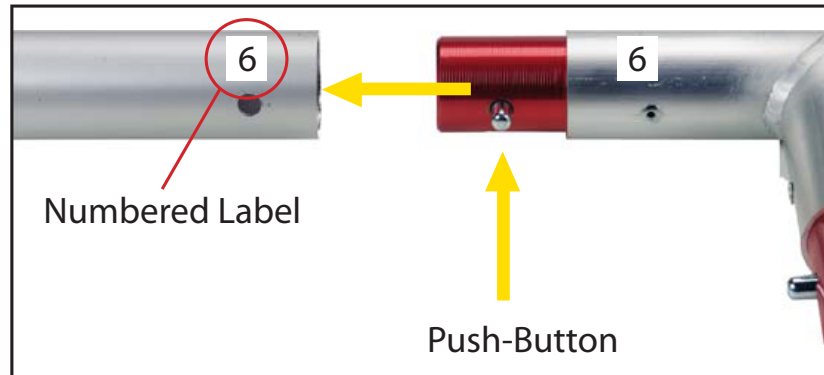
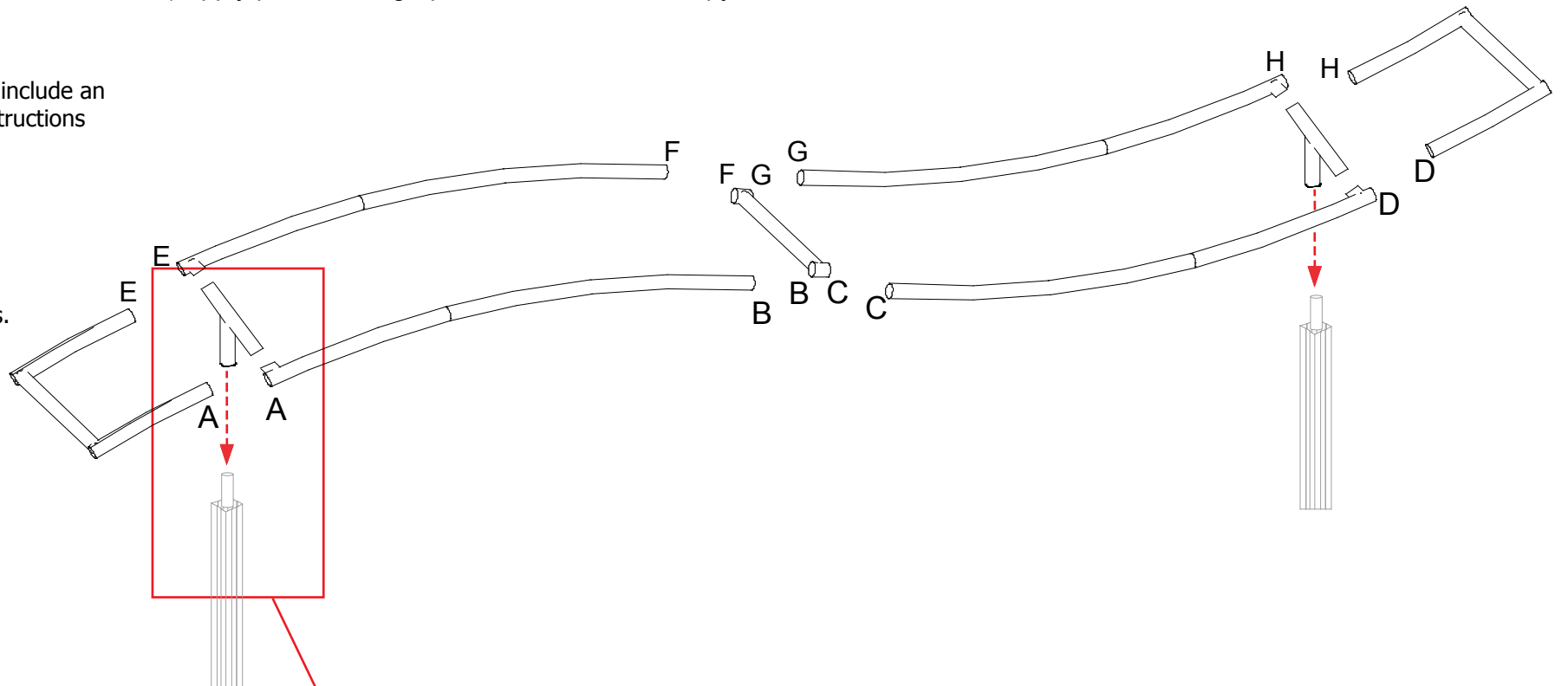
**Using Your Setup Instructions**

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

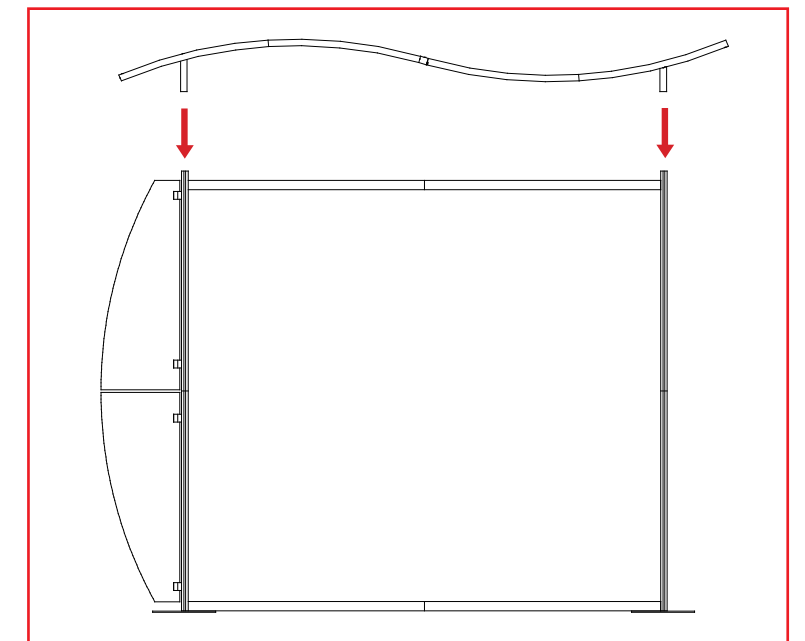
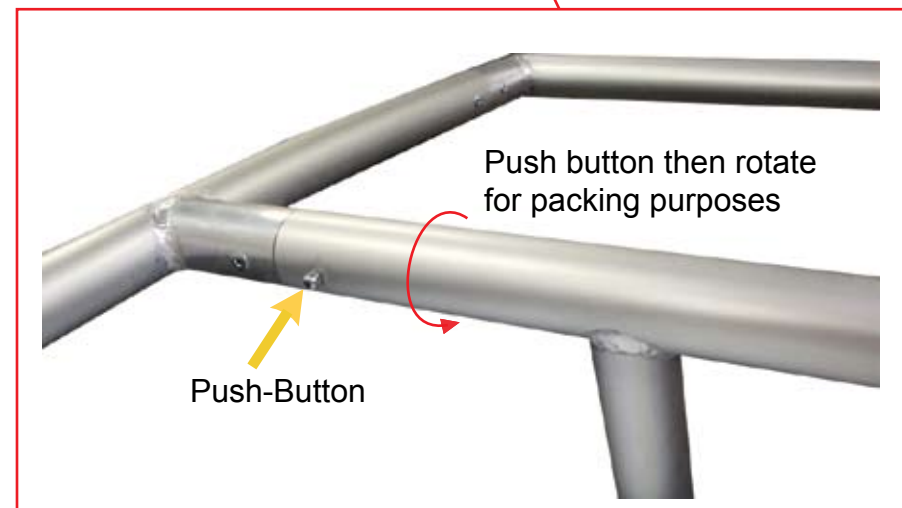
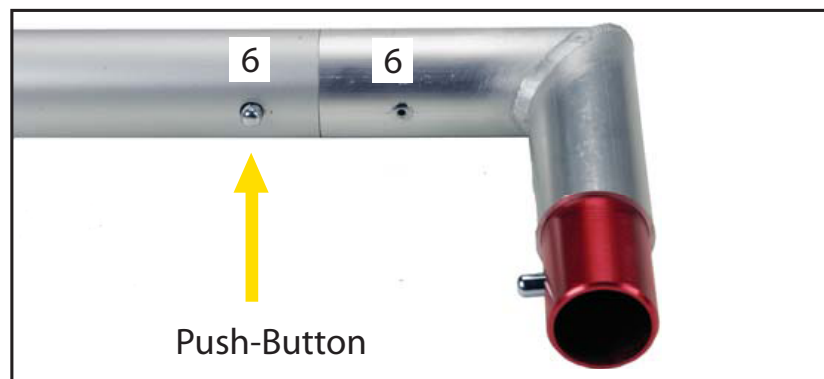
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

**Cleaning and Packing Your Display**

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



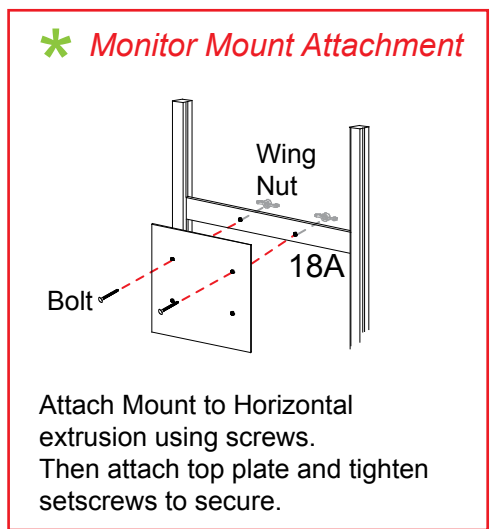
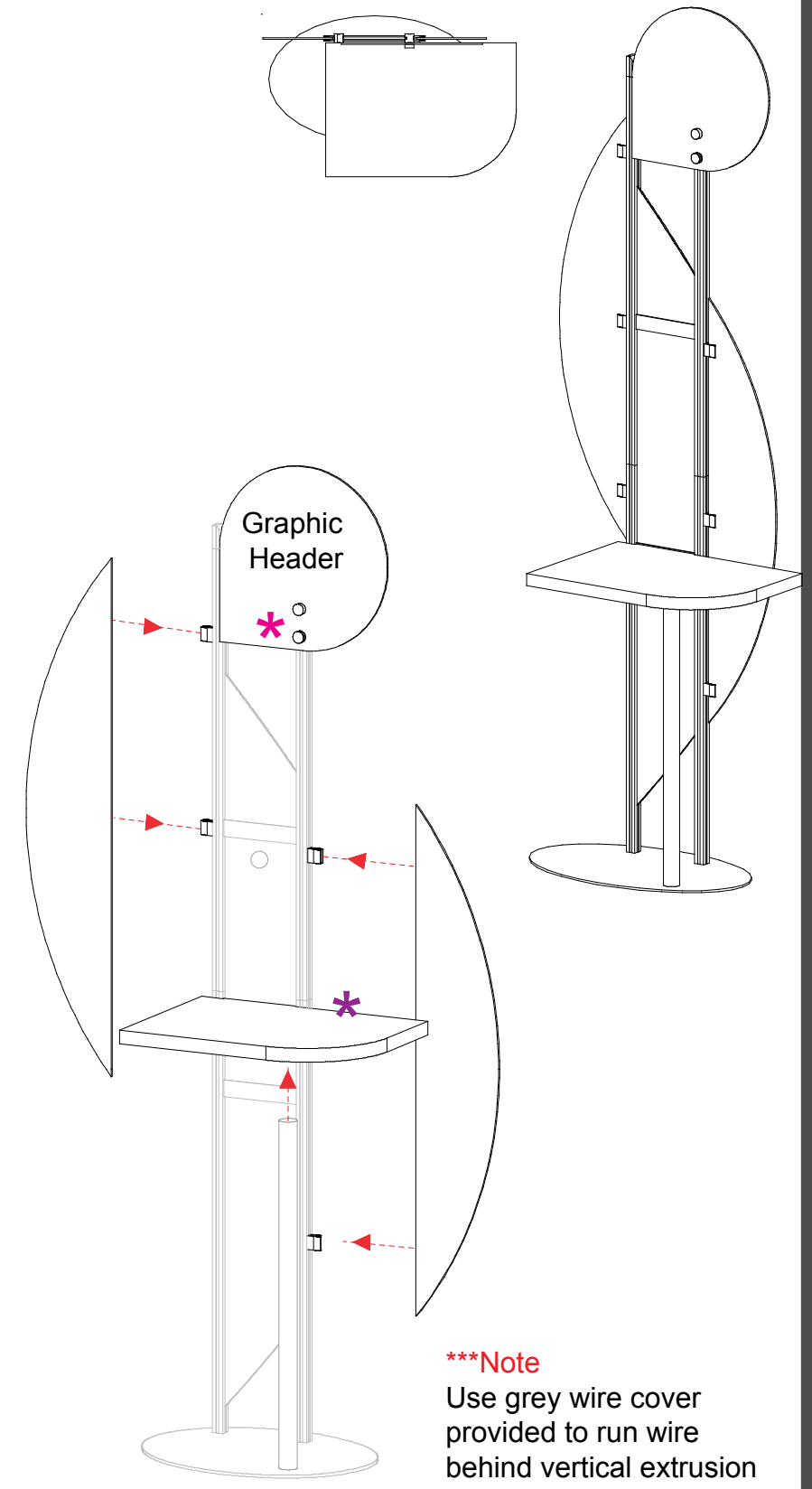
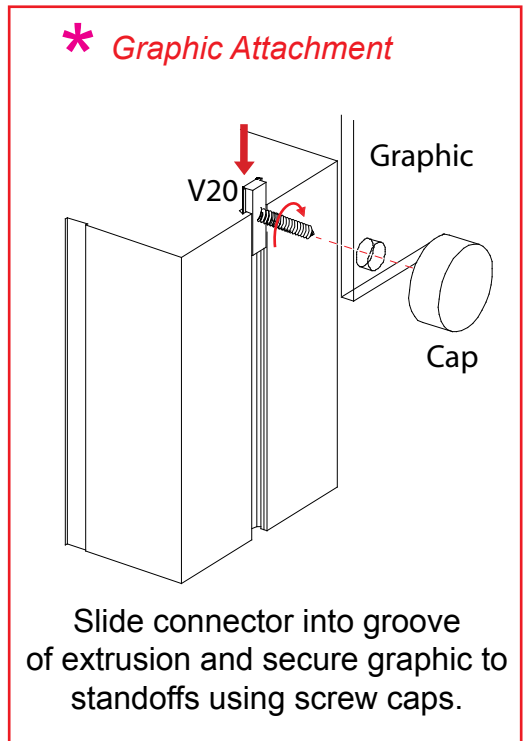
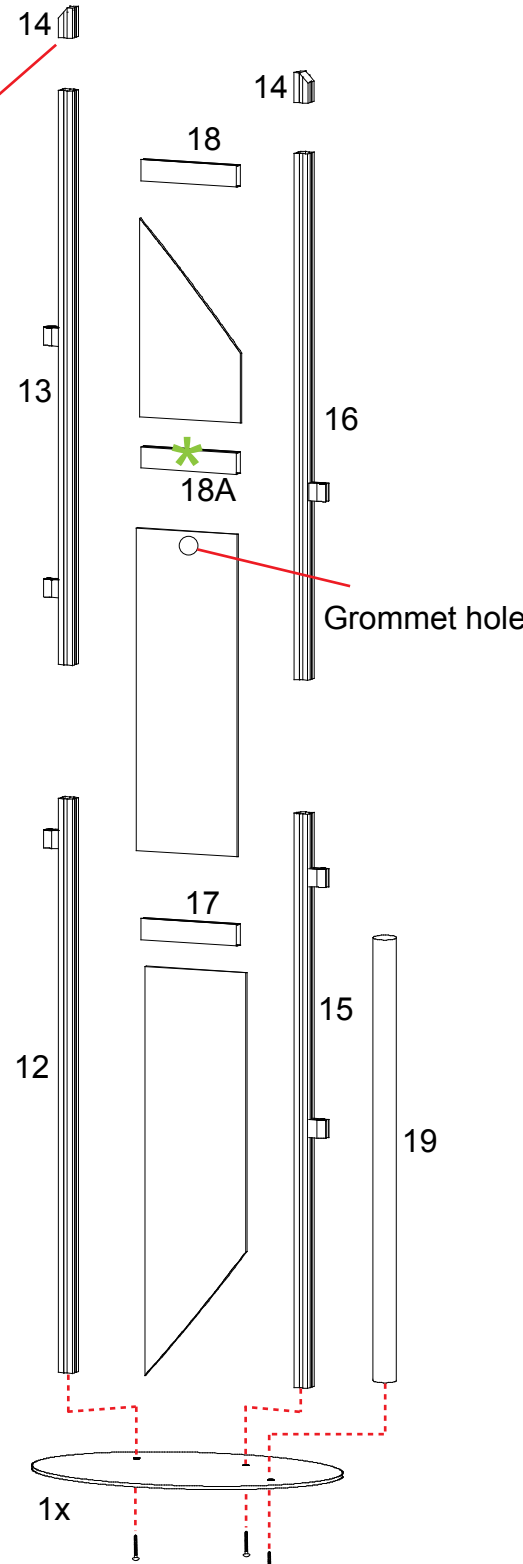
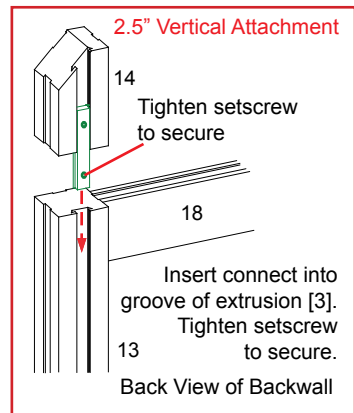
Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Item	Quantity	Description
1x	1	Base Plate
12	1	48" Square Vertical Extrusion
13	1	48" Square Vertical Extrusion
14	2	2.5" Square Vertical Extrusion
15	1	48" Square Vertical Extrusion
16	1	44" Square Vertical Extrusion
17	1	8.7470" Horizontal Extrusion
18/18A	1/1	8.7470" Horizontal Extrusion
19	1	37.75" Round Vertical Extrusion



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

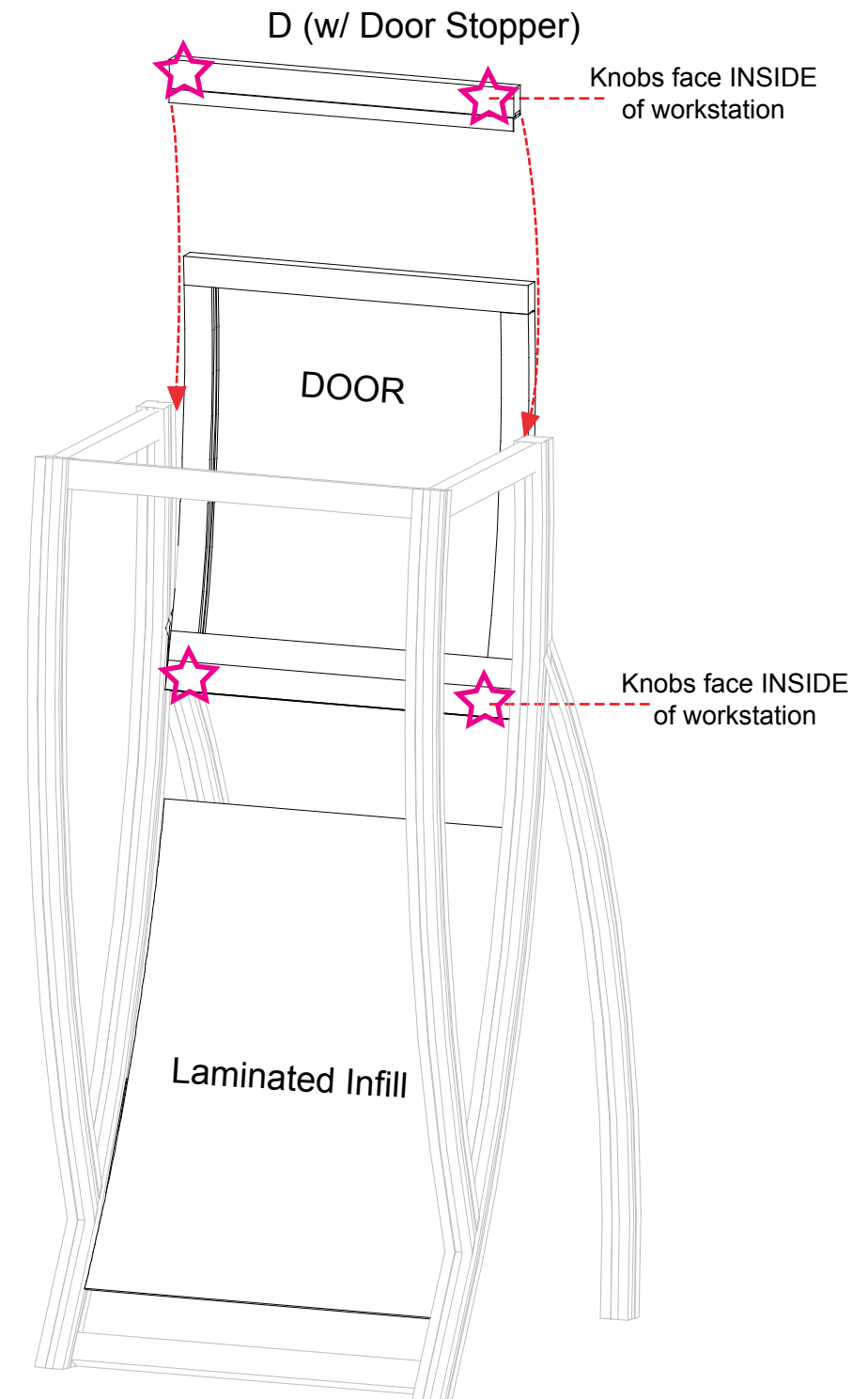
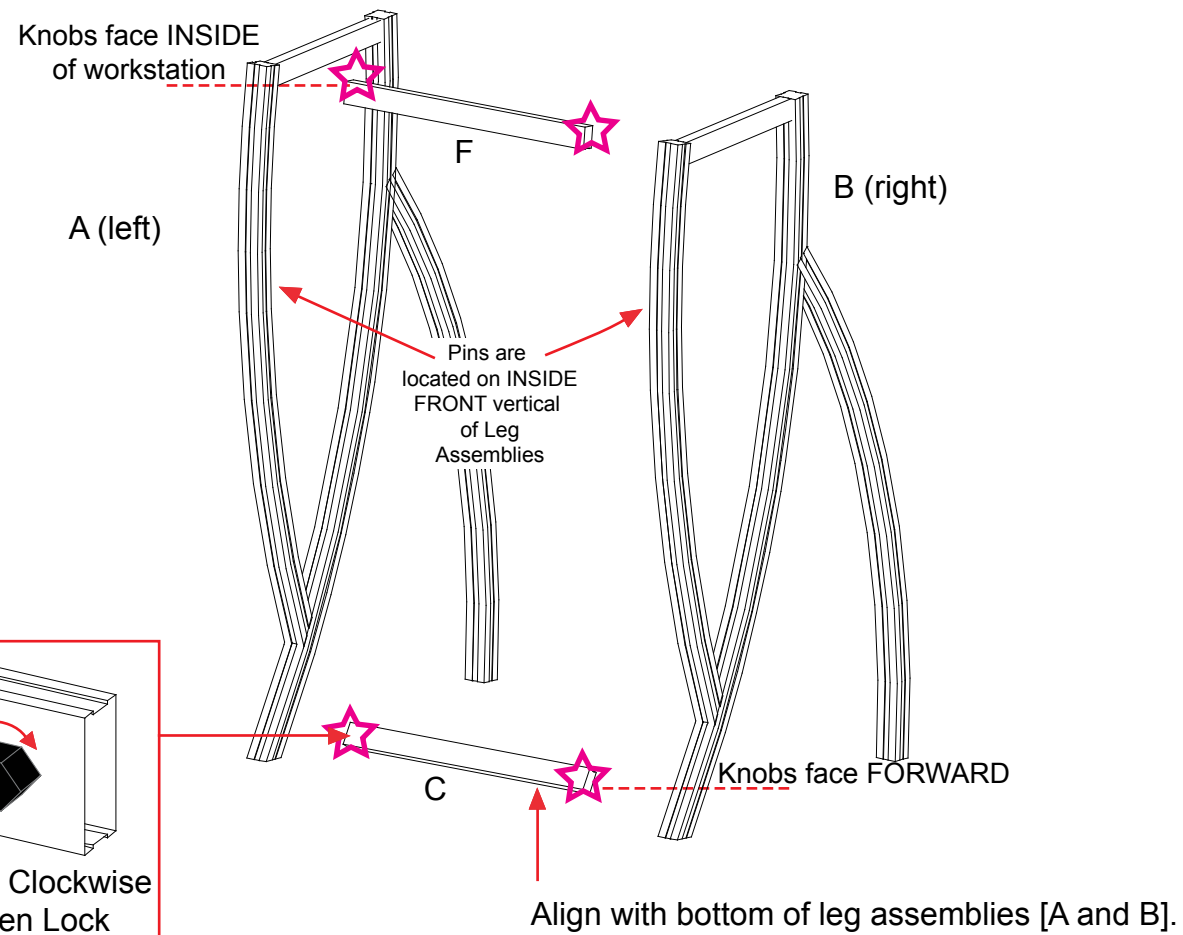
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Part Number	Description
A	Left Leg Assembly
B	Right Leg Assembly
C	Horizontal Extrusion
D	Horizontal Extrusion w/ Door Stopper
F	Horizontal Extrusion

Step 1:

- A) Connect lower horizontal extrusion [C] between bottom of leg assemblies [A and B] as shown.
- B) Connect upper horizontal extrusion [F] between top of leg assemblies [A and B] as shown.
- C) Insert Laminated infill into grooves of leg assemblies [A and B].
- D) Attach extrusion door between leg assemblies [A and B] and atop laminated infill.
- E) Attach upper horizontal extrusion w/ door stopper [D] between leg assemblies [A and B], and set flush with top of legs [A and B].

**NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion back and forth while turning knob until lock fully opens.**

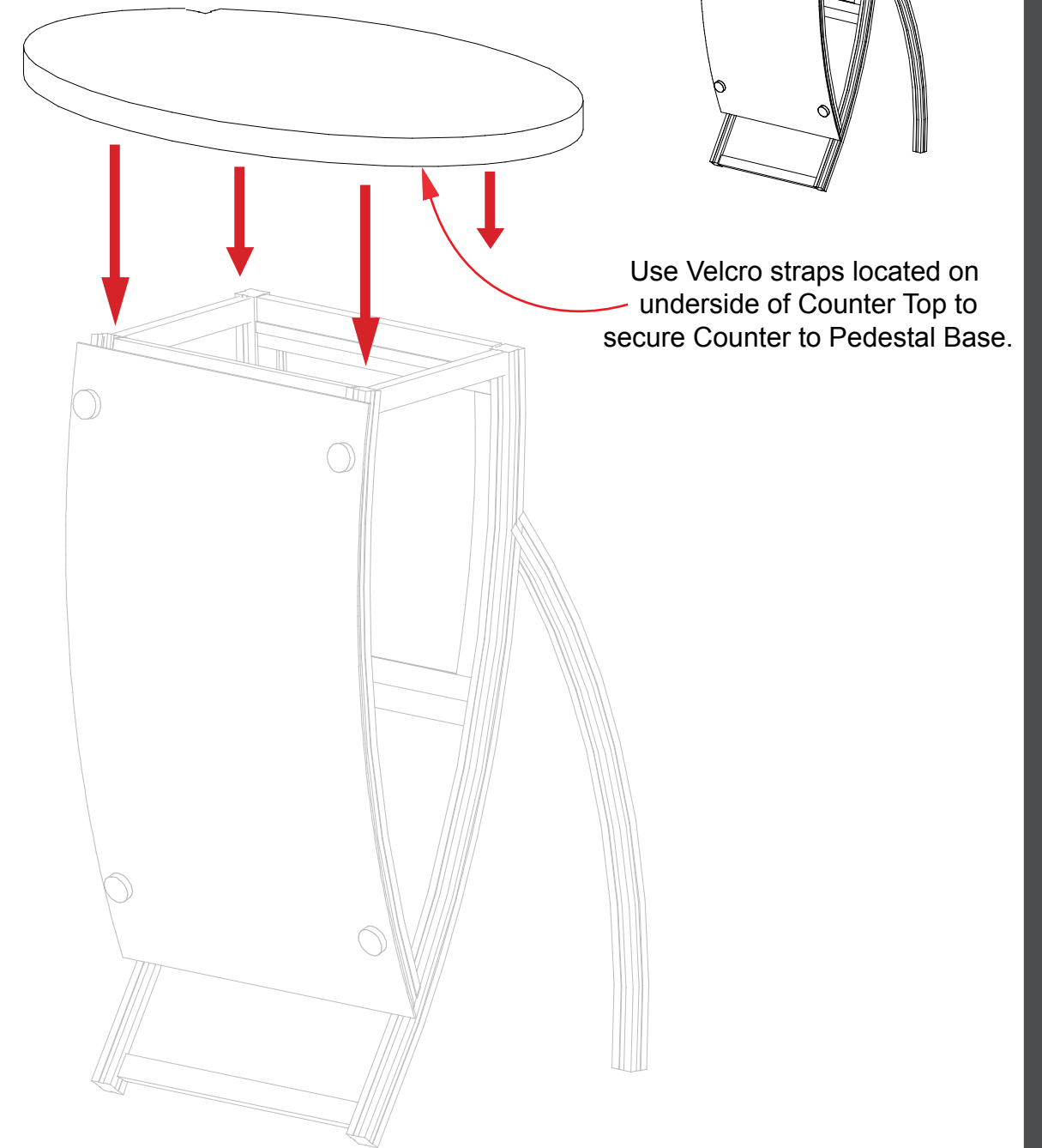
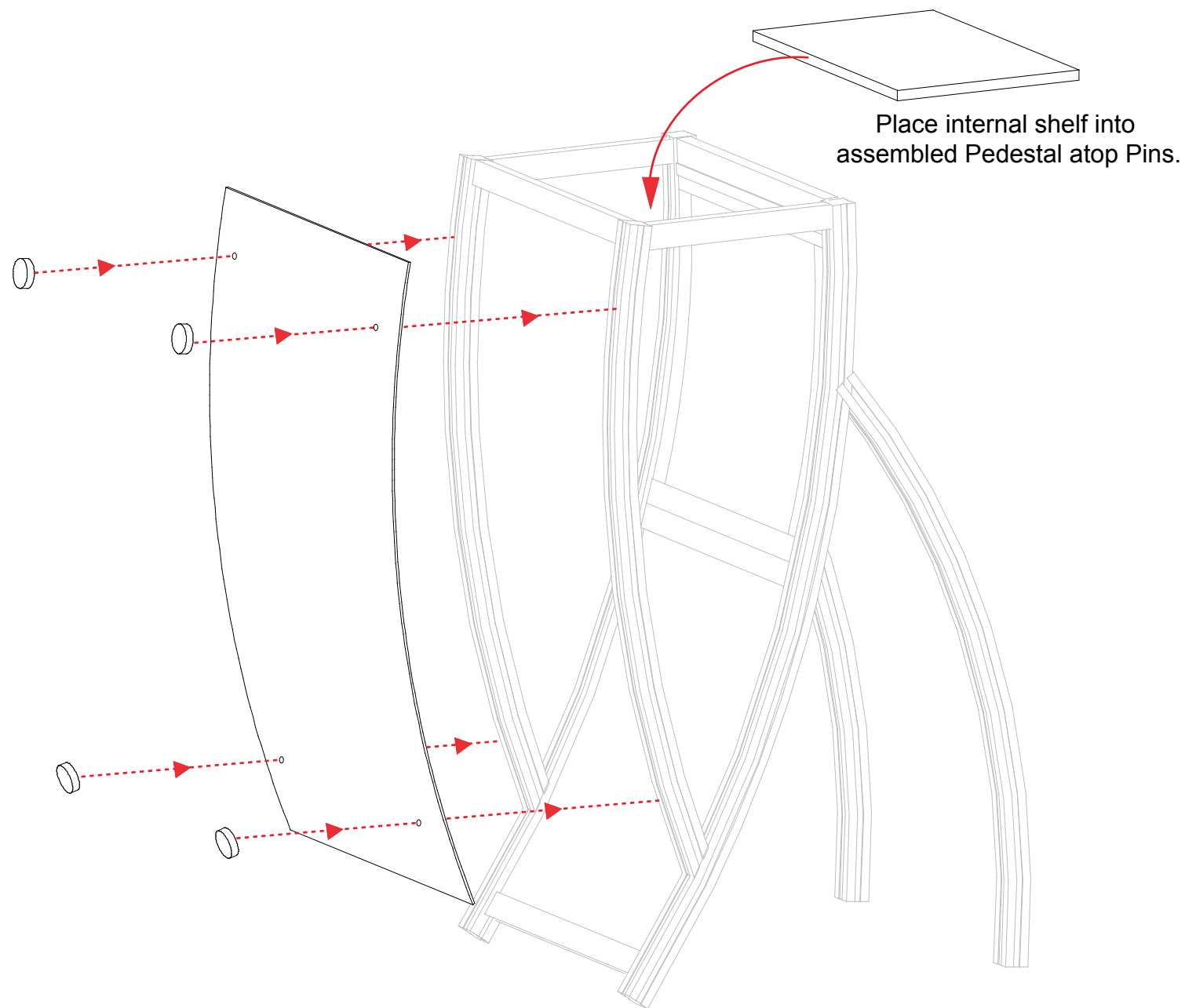


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Step 2:

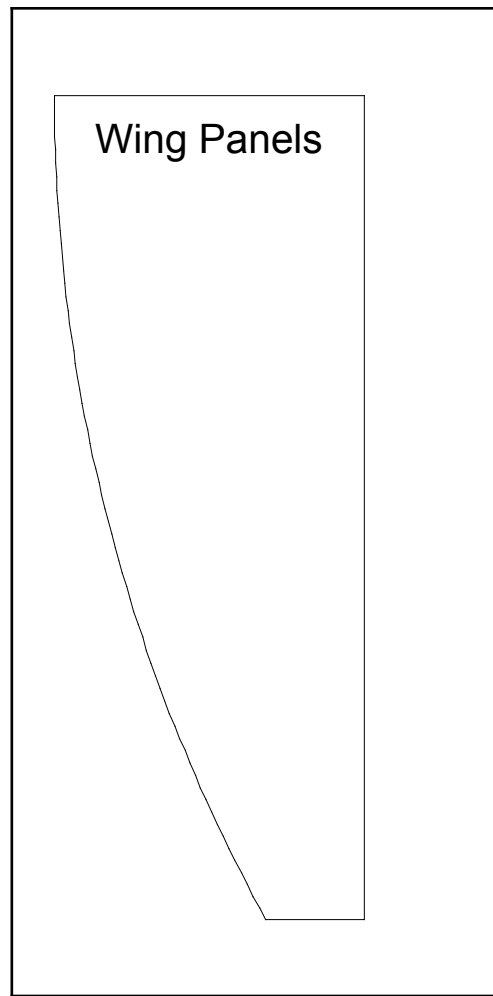
- A) Attach laminated front panel to assembled pedestal using standoff caps as shown below.
- B) Place internal shelf into assembled pedestal atop pins..
- C) Set Counter atop assembled pedestal and secure with Velcro straps attached to underside of top.



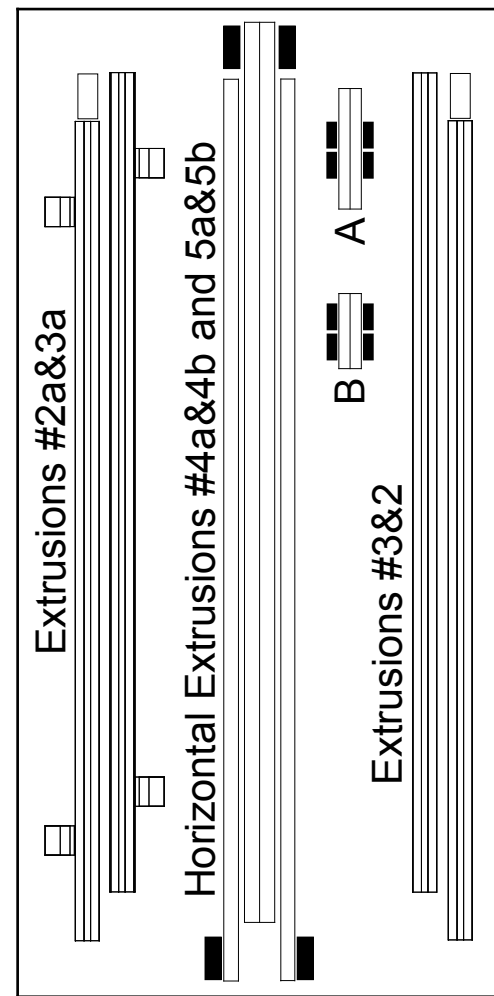
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

### Top View of Each Level

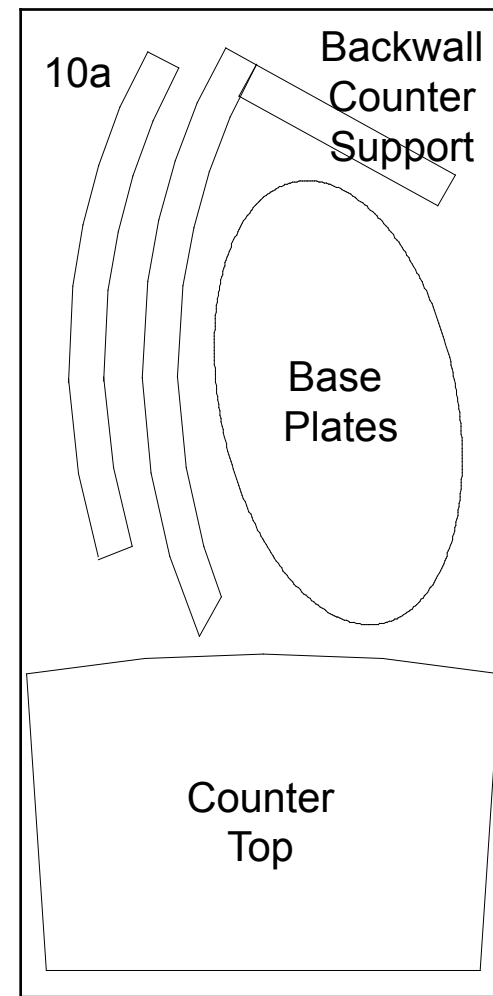
#### Backwall Components



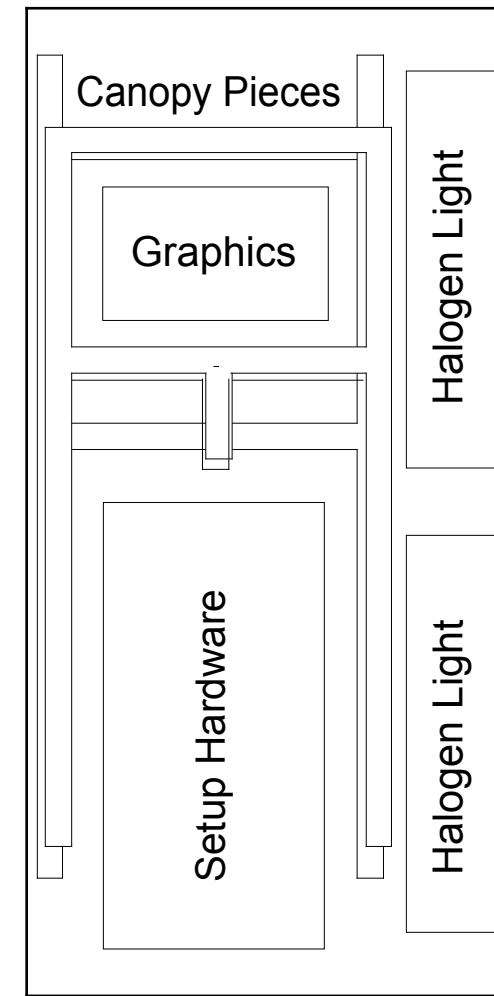
Level 1



Level 2



Level 3

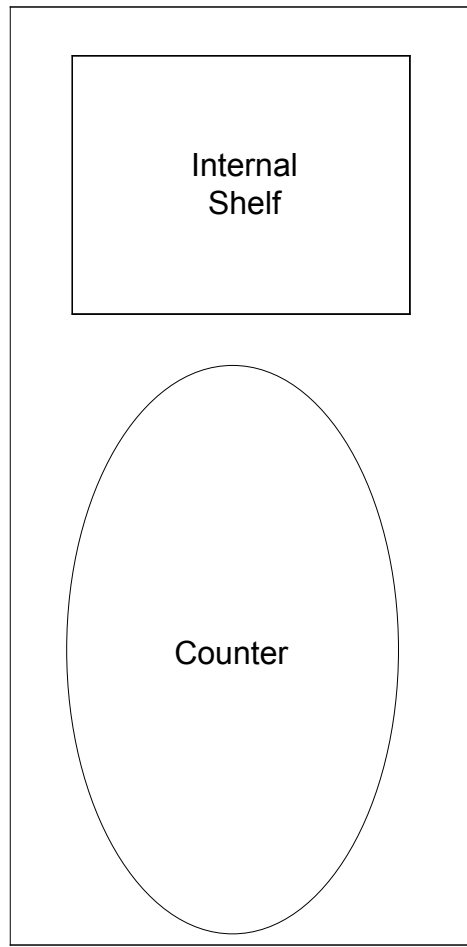


Level 4

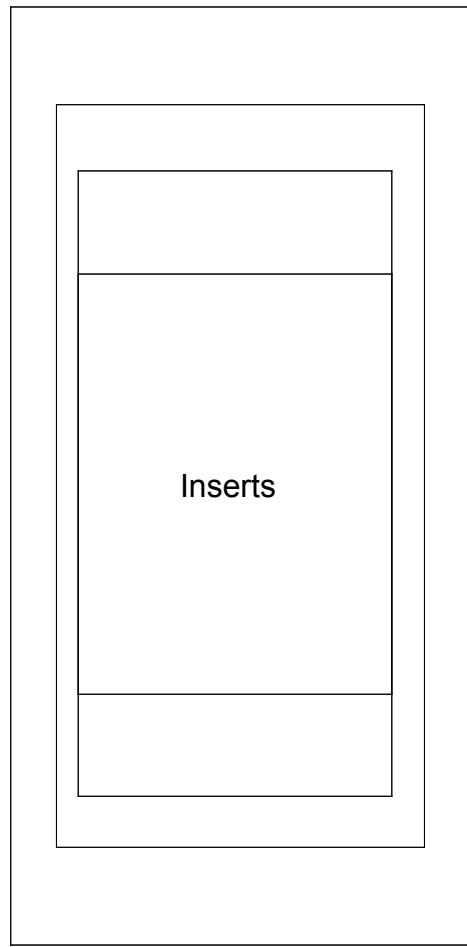
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

VK-1611 Workstation Components

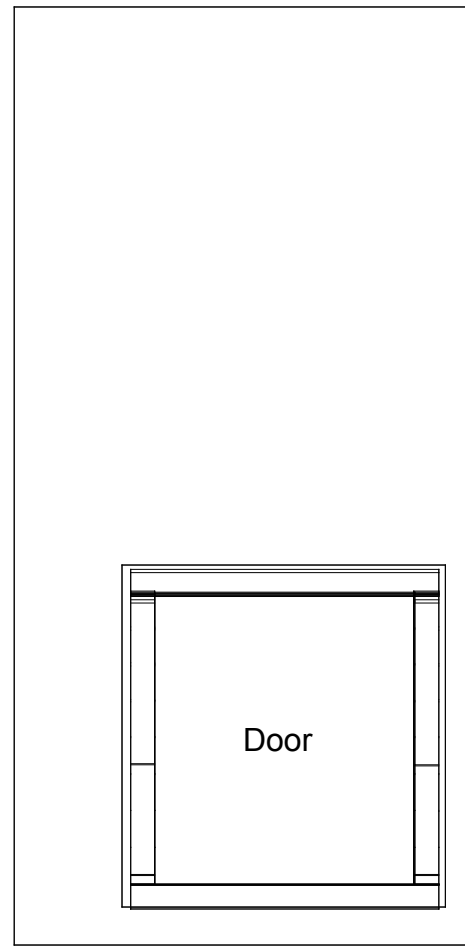
Top View of each Level



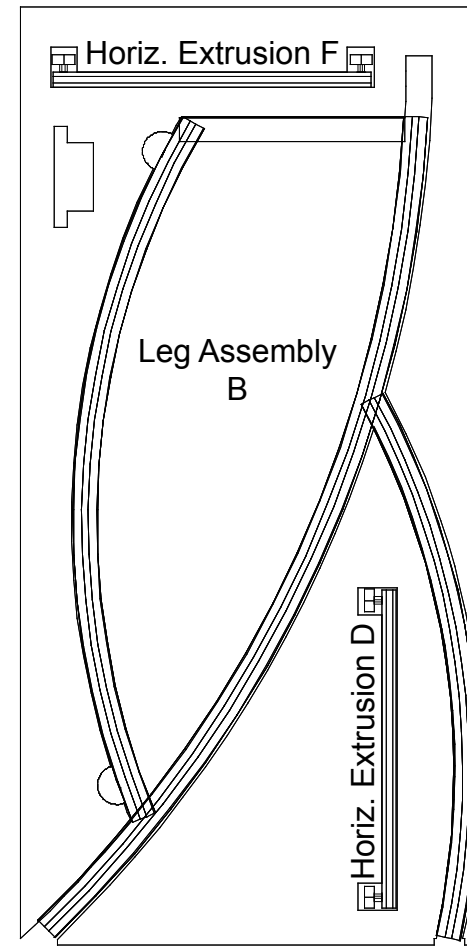
Level 1



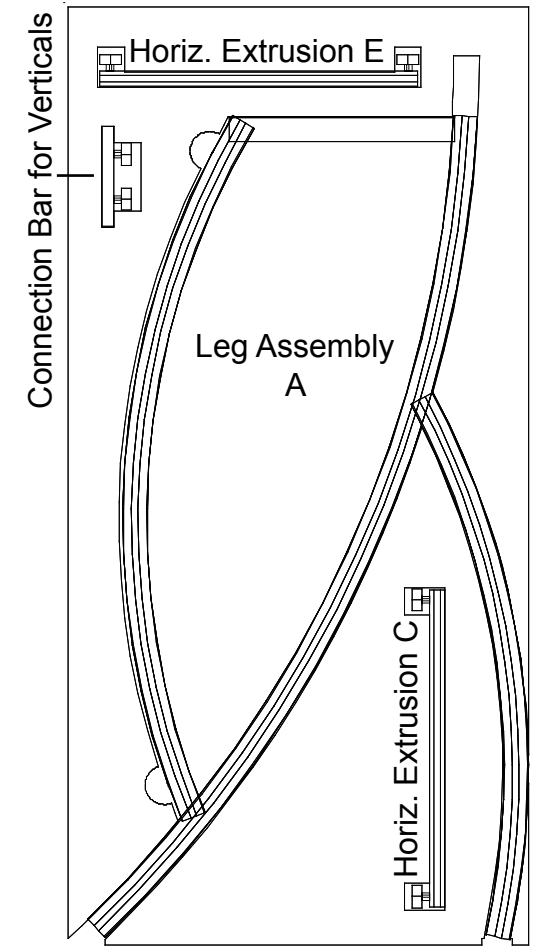
Level 2



Level 3



Level 4

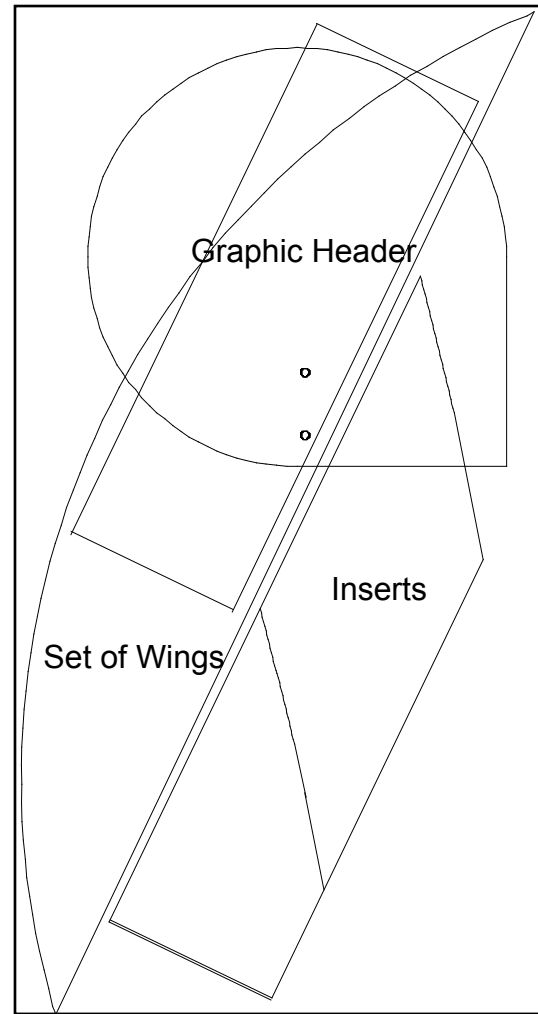


Level 5

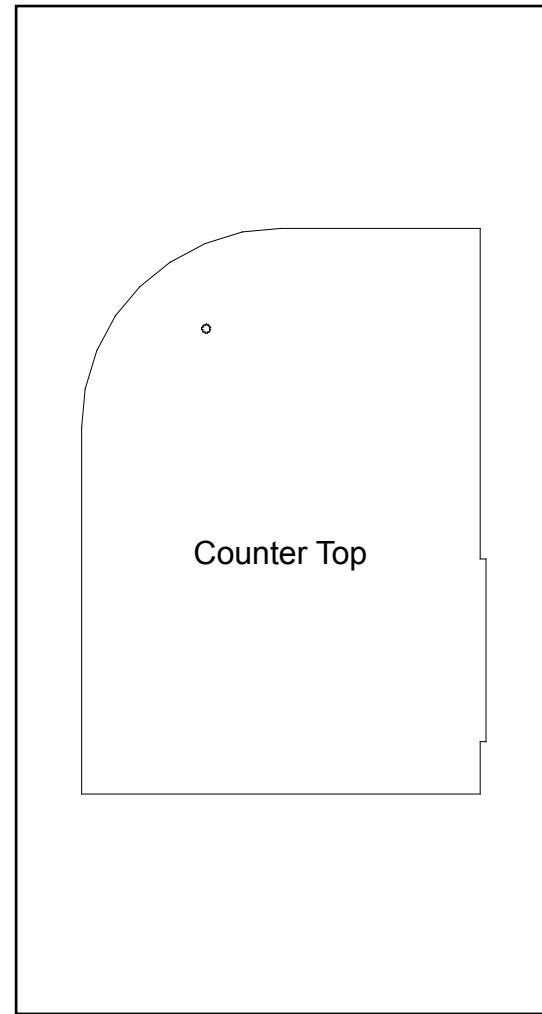
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

MOD-1272 Workstation Components

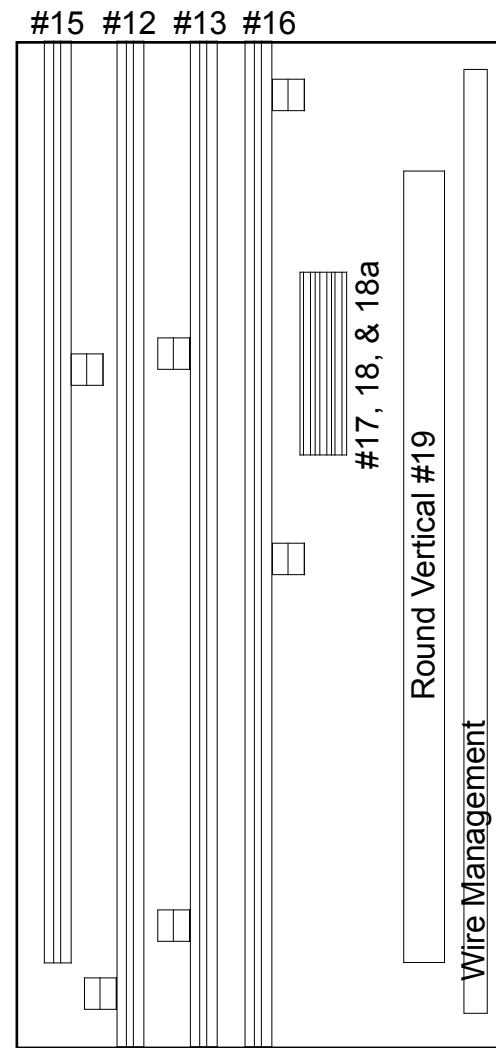
Top View of Each Level



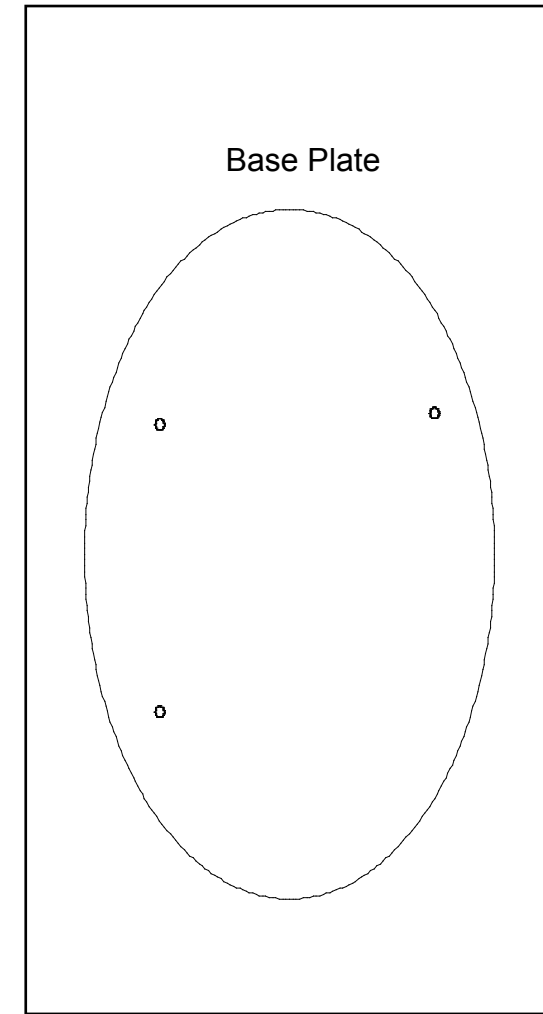
Level 1 (Bottom)



Level 2



Level 3



Level 4

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING