

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



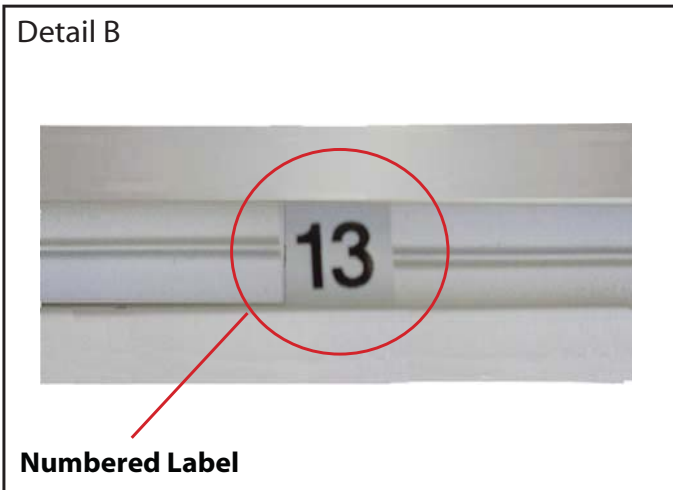
Detail A

**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

**Numbered Label**

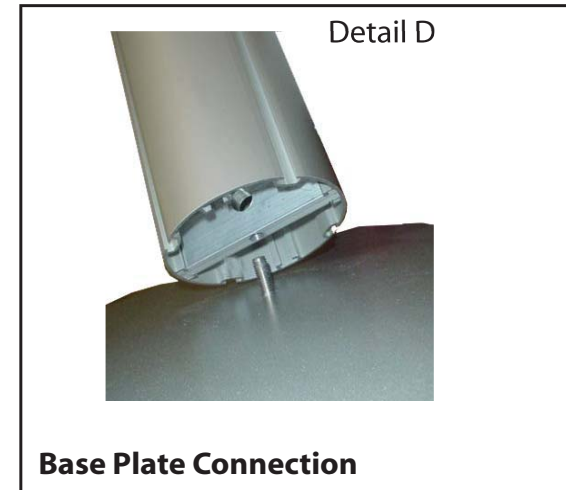
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

**Horizontal Inline Connection** (remove only one setscrew)

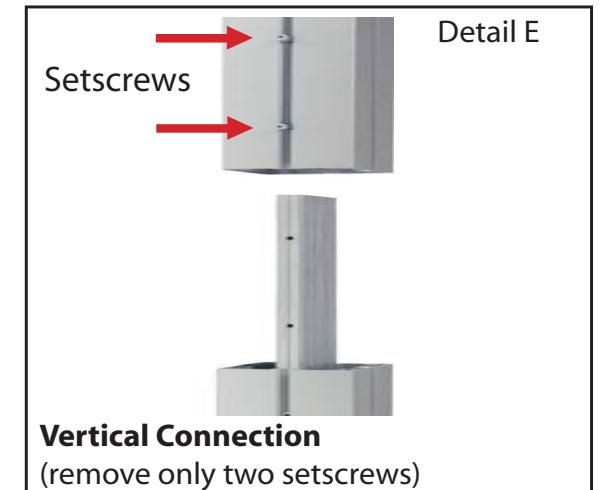
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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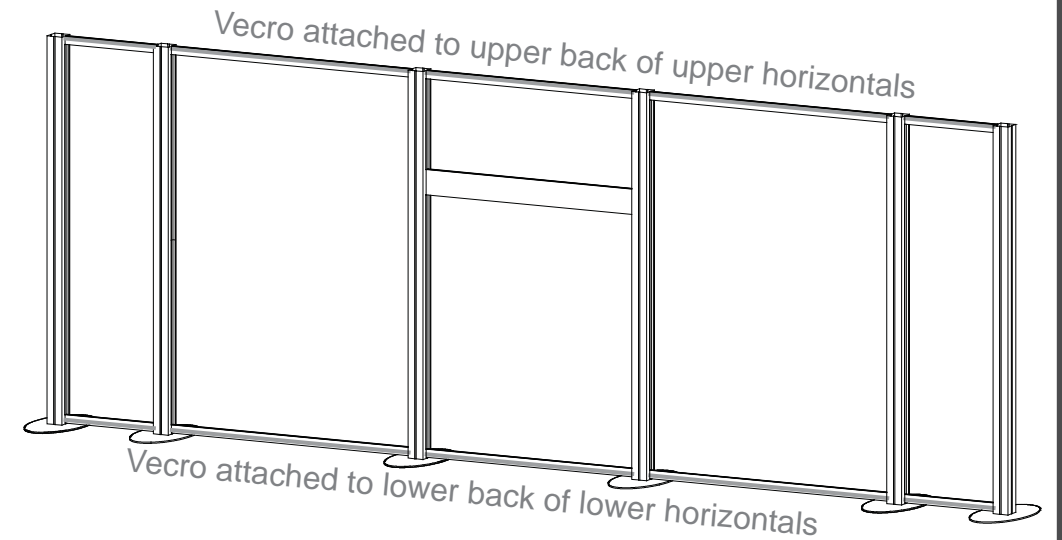
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Item	Qty.	Description
1	6	Base Plate
2	1	84" h Vertical Extrusion w/ L Bracket
3	1	84" h Vertical Extrusion w/ L Brackets
4	1	84" h Vertical Extrusion w/ L Brackets
5	1	84" h Vertical Extrusion w/ L Brackets
6	1	84" h Vertical Extrusion w/ L Brackets
7	1	84" h Vertical Extrusion w/ L Bracket
8/8A	2/2	22" w Horizontal Extrusion
9/9A/9B	2/1/1	57.75" w Horizontal Extrusion
10/10A	1/1	50.25" w Horizontal Extrusion
11	1	Monitor Mount Attachment Plate

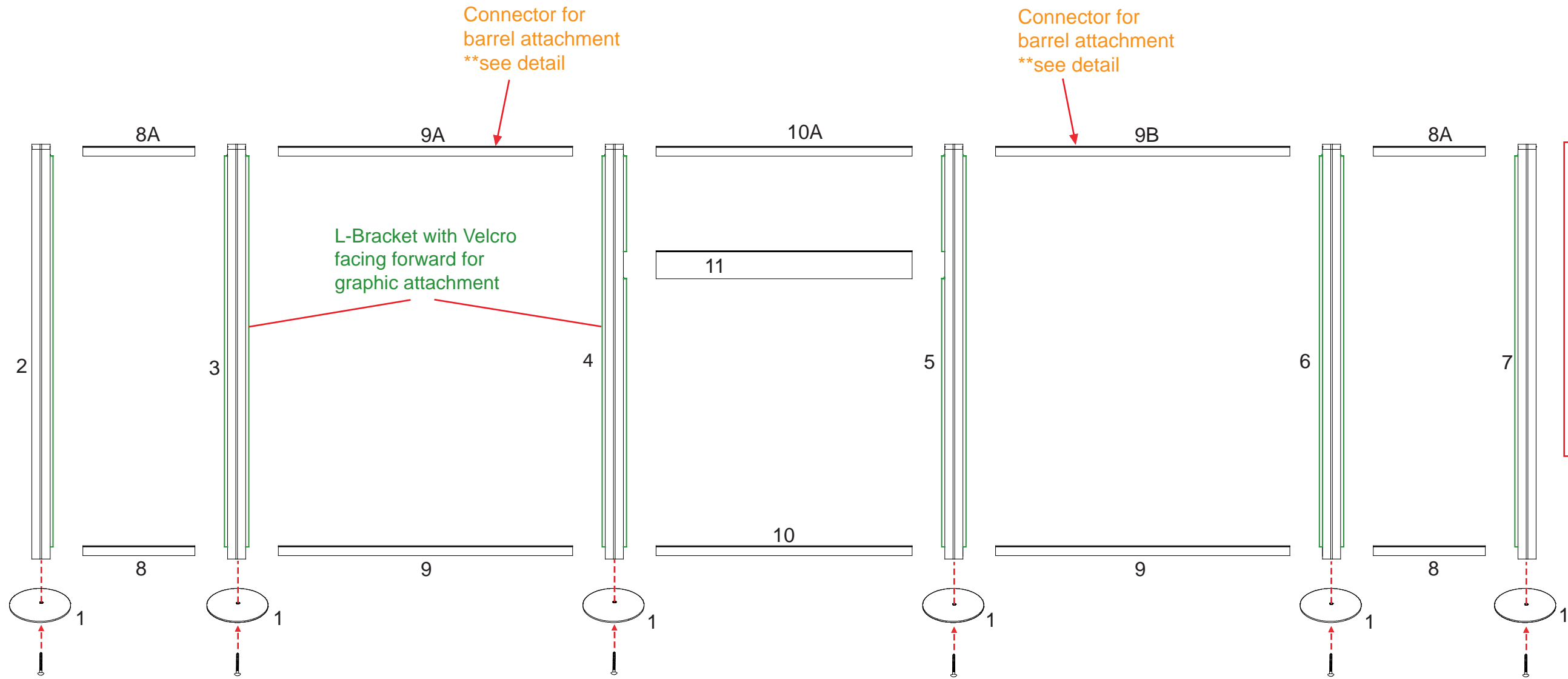
- Steps:
- 1) Attach vertical extrusions to base plates [1].
  - 2) Lock horizontal extrusions between vertical extrusions
- Note:* See orientation of Velcro on right

**Graphic Attachment**

Wrap top and bottom of graphic over upper horizontal and under lower horizontals, then Velcro left and right sides to L-brackets on vertical extrusions



Back side of display



**\*\*Connector Attachment**

Threaded hole

Setscrew

Connector

Connector can be adjusted by loosening setscrew. Secure connector in place to prevent loss.

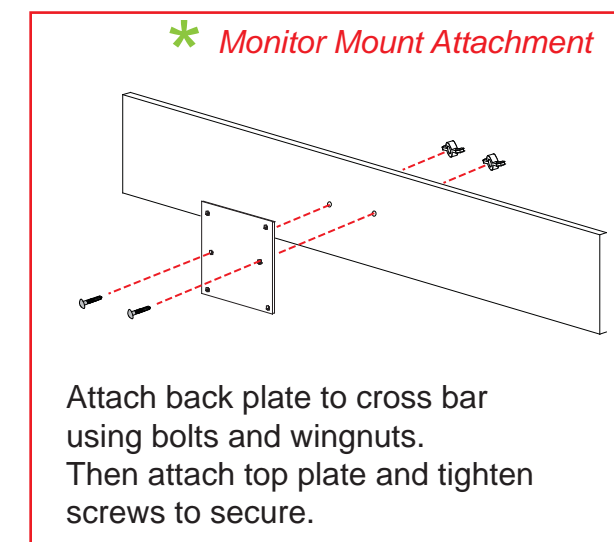
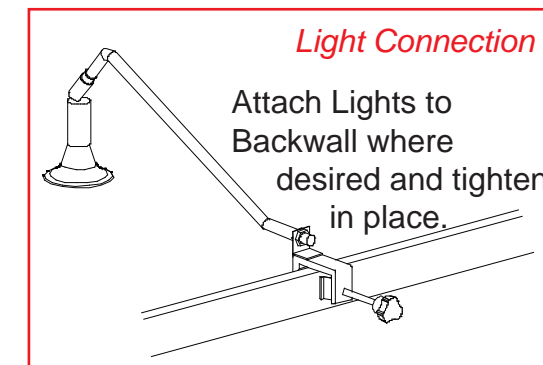
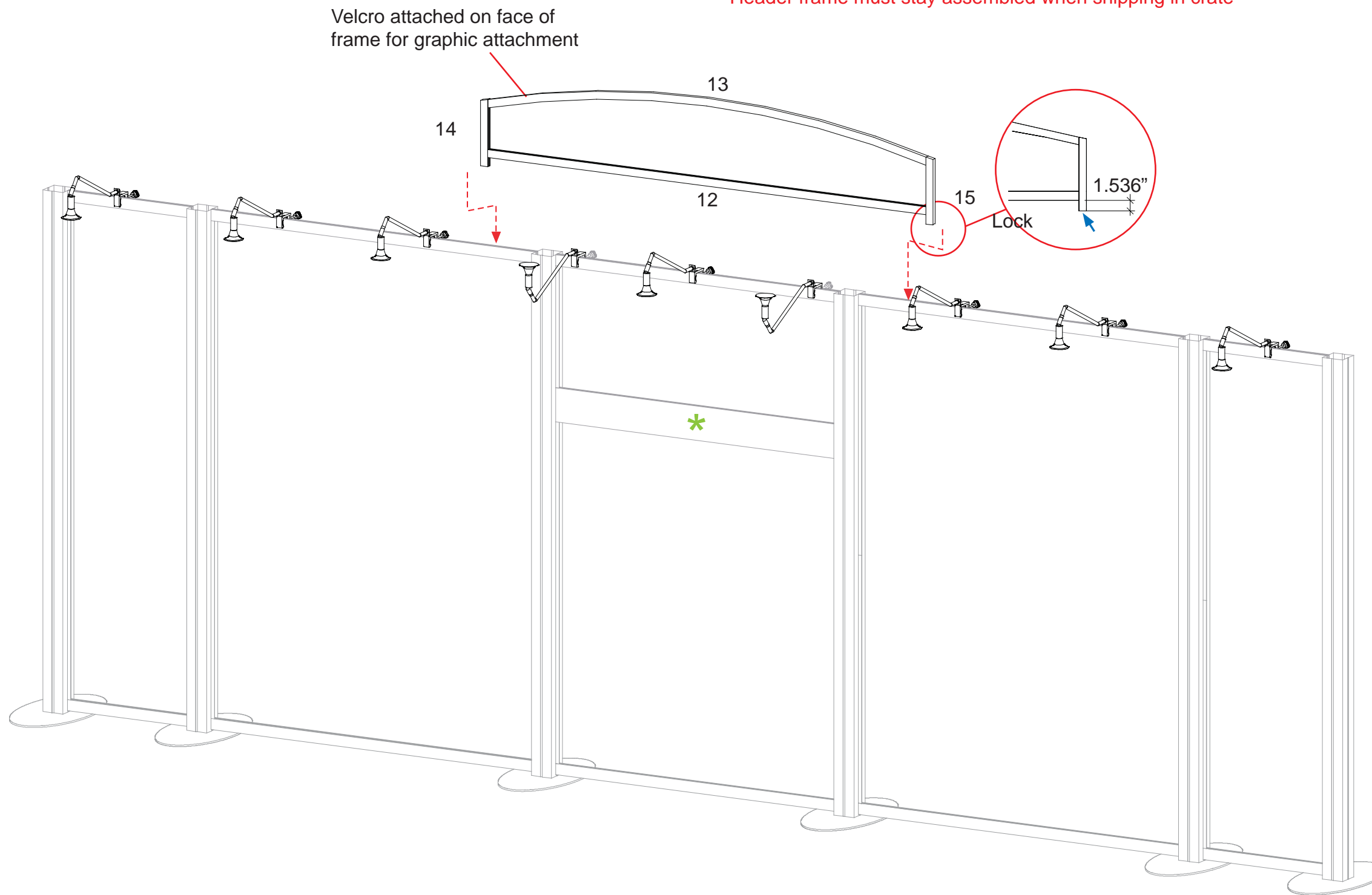
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Item	Qty.	Description
12	1	77.98" w Horizontal Extrusion
13	1	78.7952" Curve Horizontal Extrusion
14	1	10.815" h Vertical Extrusion
15	1	10.815" h Vertical Extrusion

- Steps:
- 1) Assemble header frame by locking horizontal extrusions between verticals [14 and 15].
  - 2) Lock assembled header to top of assembled backwall frame.
  - 3) Clamp halogen lights to top of assembled backwall where indicated.
  - 4) Attach monitor mount to horizontal bar where indicated.

**\*\*Header frame must stay assembled when shipping in crate**



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**Using Your Setup Instructions**

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

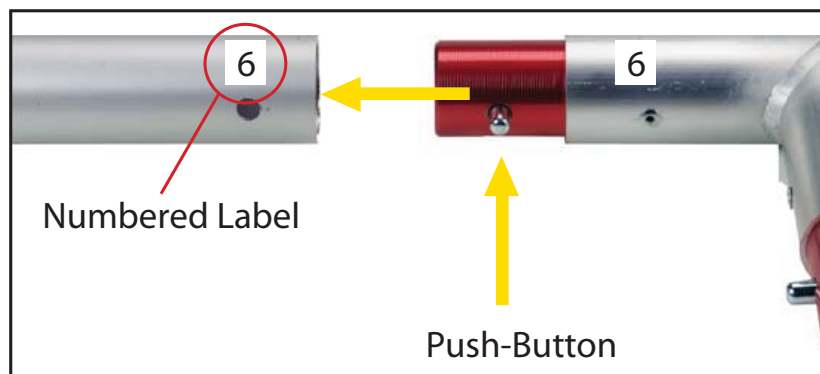
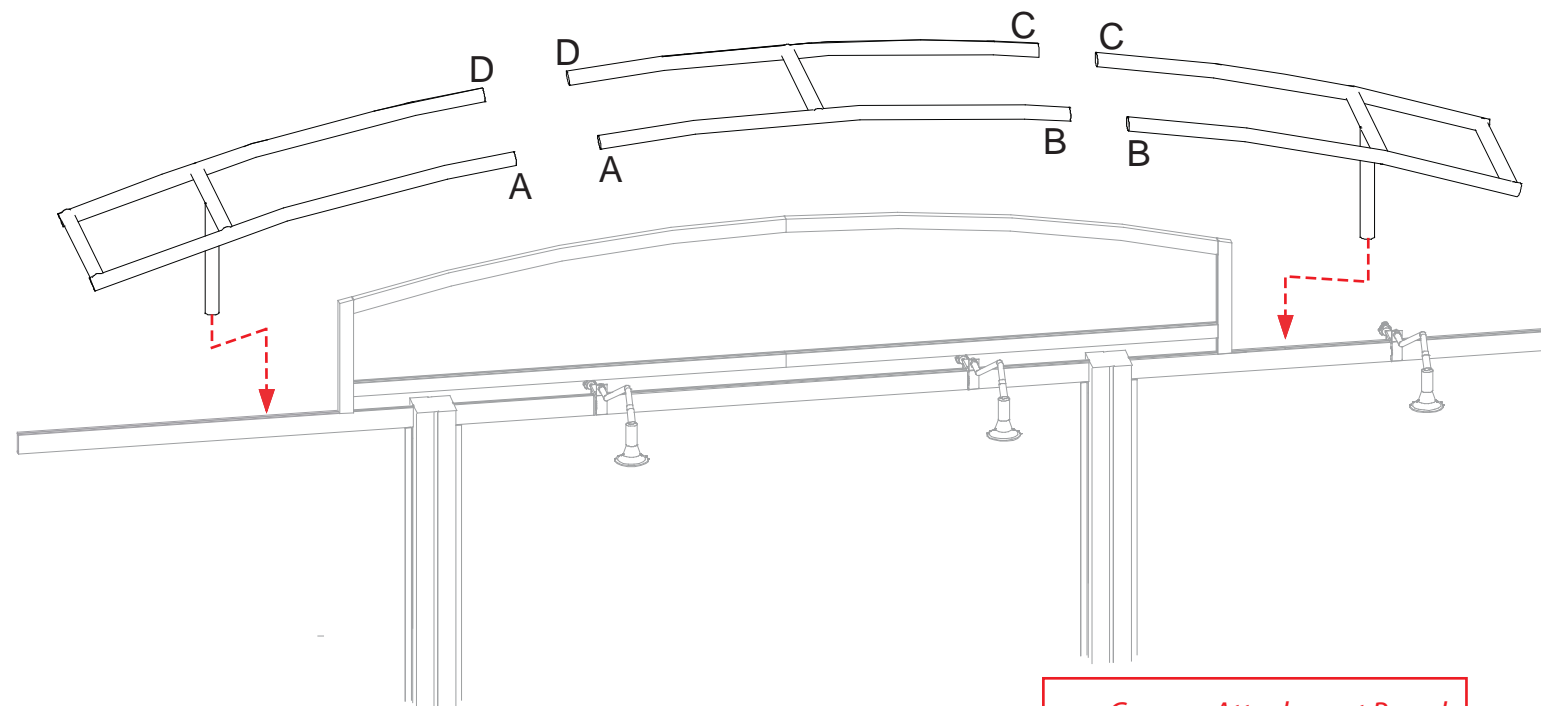
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

**Cleaning and Packing Your Display**

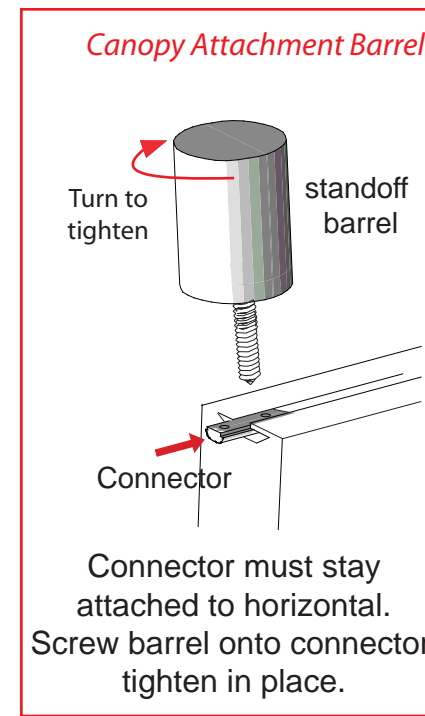
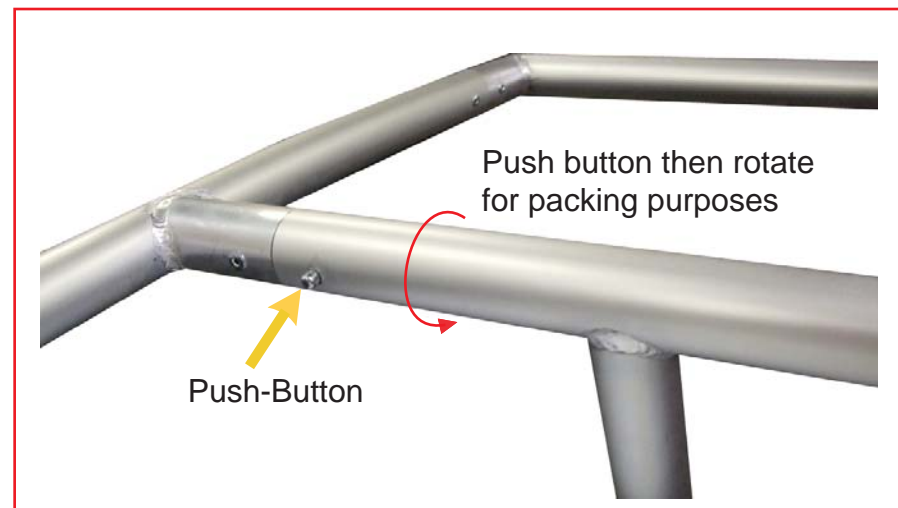
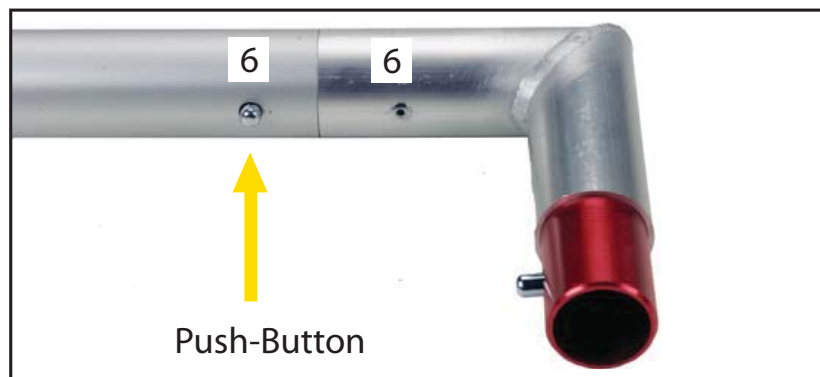
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

**Steps:**

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy.
- 3) Drop canopy legs on white plastic barrels.



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

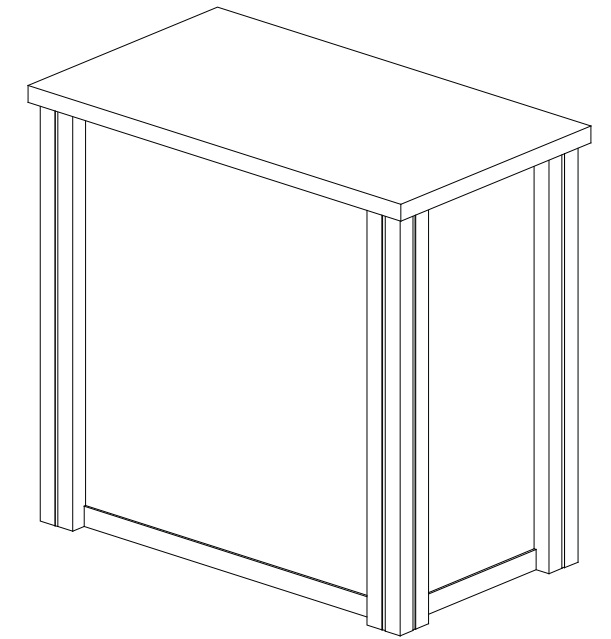


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Item	Qty.	Description
16	4	38" h Square Vertical Extrusion
17	1	38" h Square Vertical Extrusion w/ Hinges
18	1	38" h Square Vertical Extrusion w/ Door Stop
19	8	15" w Horizontal Extrusion
20	8	32.155" w Horizontal Extrusion
21	1	38" h Square Vertical Extrusion w/ Door Stop
22	1	38" h Square Vertical Extrusion w/ Hinges

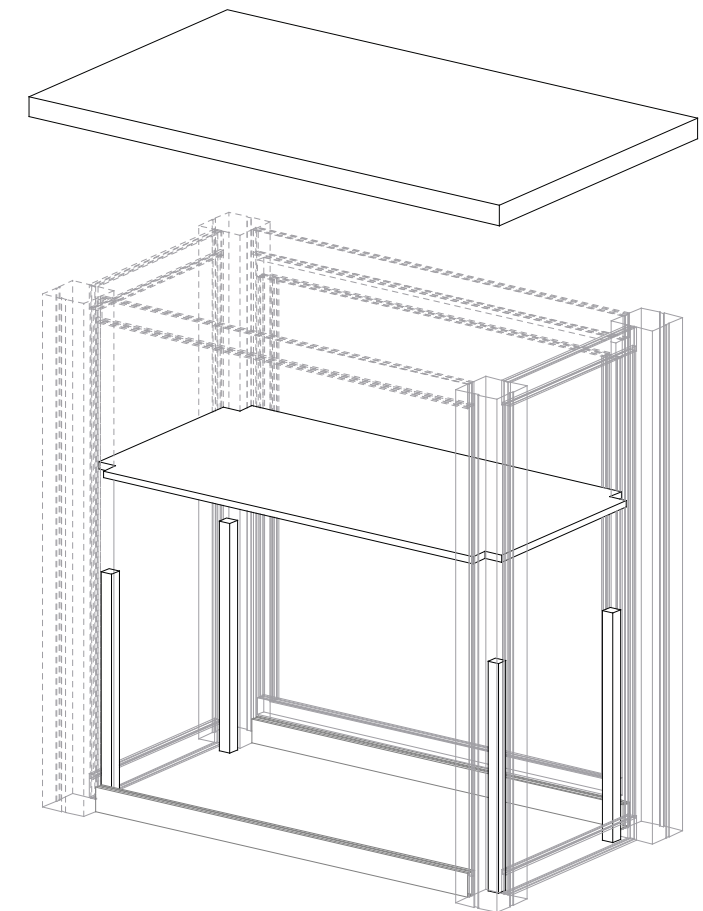
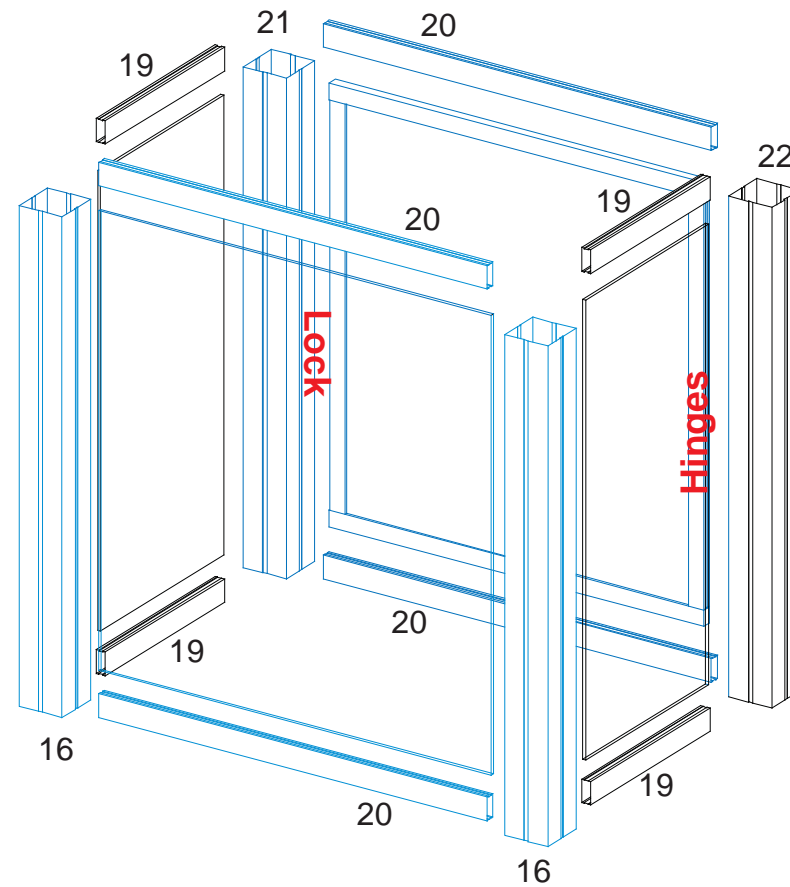
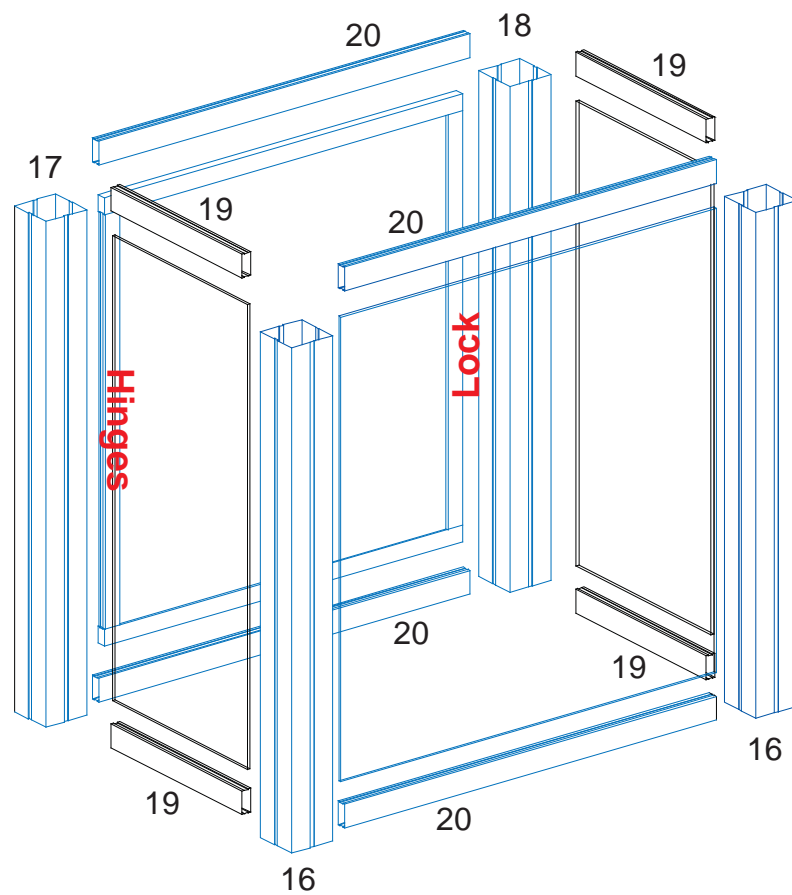
- Steps:
- 1) Connect lower horizontals between vertical extrusions.  
NOTE: See orientation of verticals below
  - 2) Place infills and attach door where indicated.
  - 3) Lock upper horizontal extrusions between vertical extrusions.
  - 4) Velcro shelf supports to inside of assembled base.
  - 5) Set internal shelf atop supports.
  - 6) Set counter top on assembled base.
  - 7) Repeat steps for 2nd pedestal.



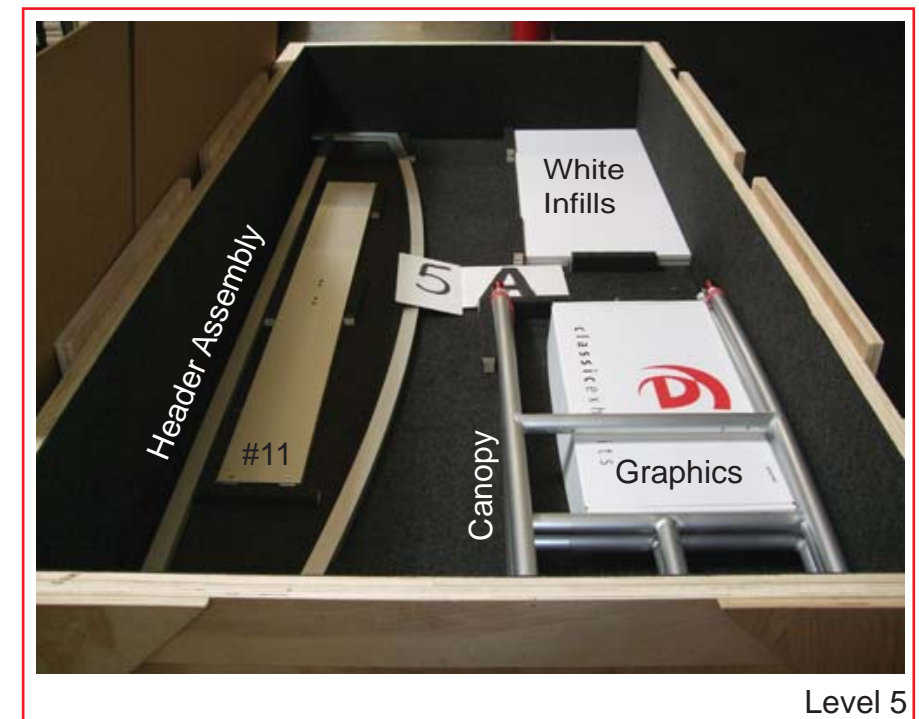
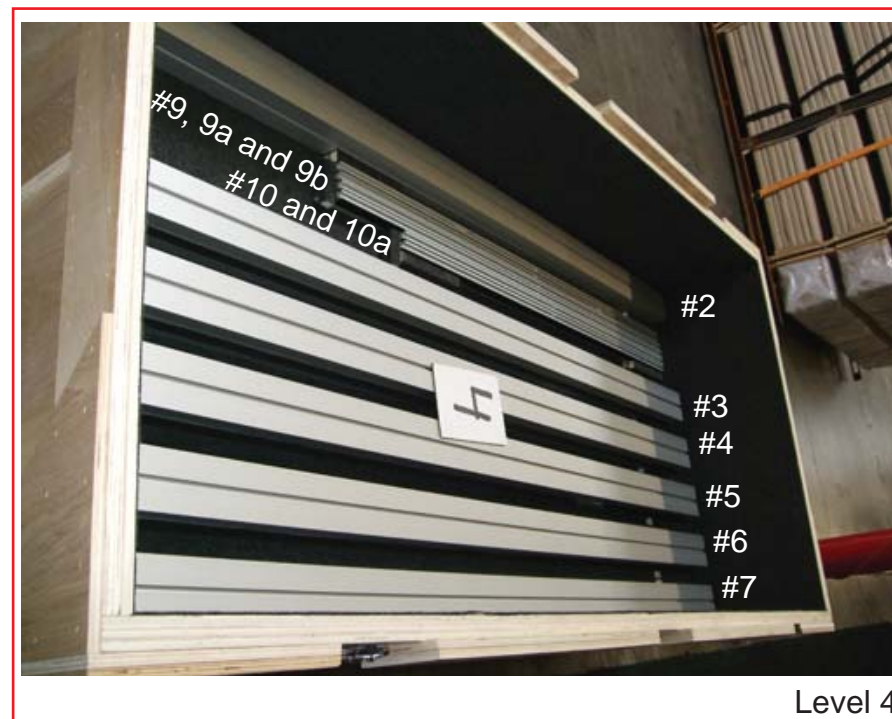
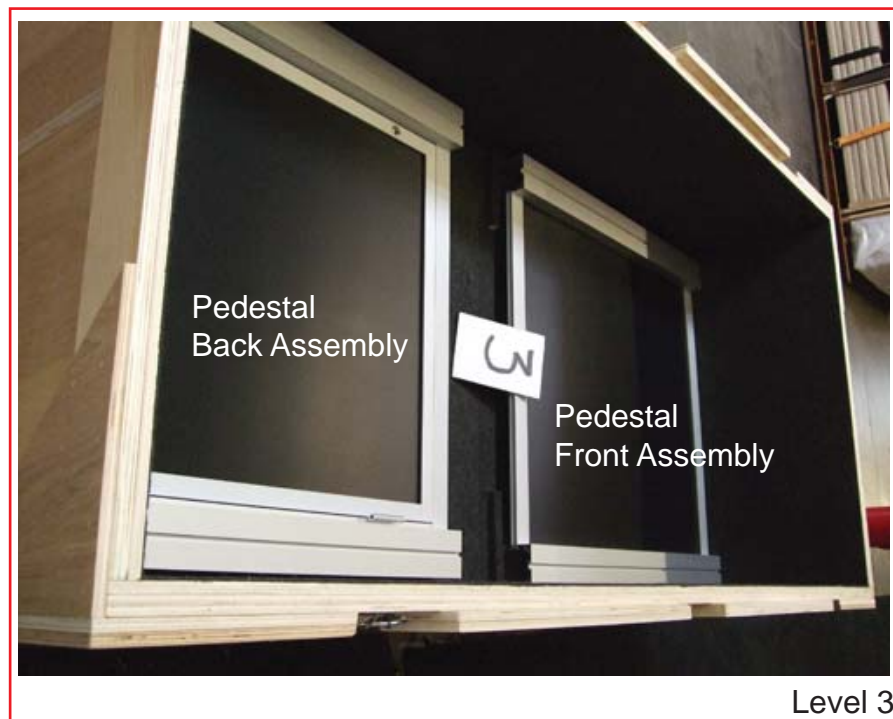
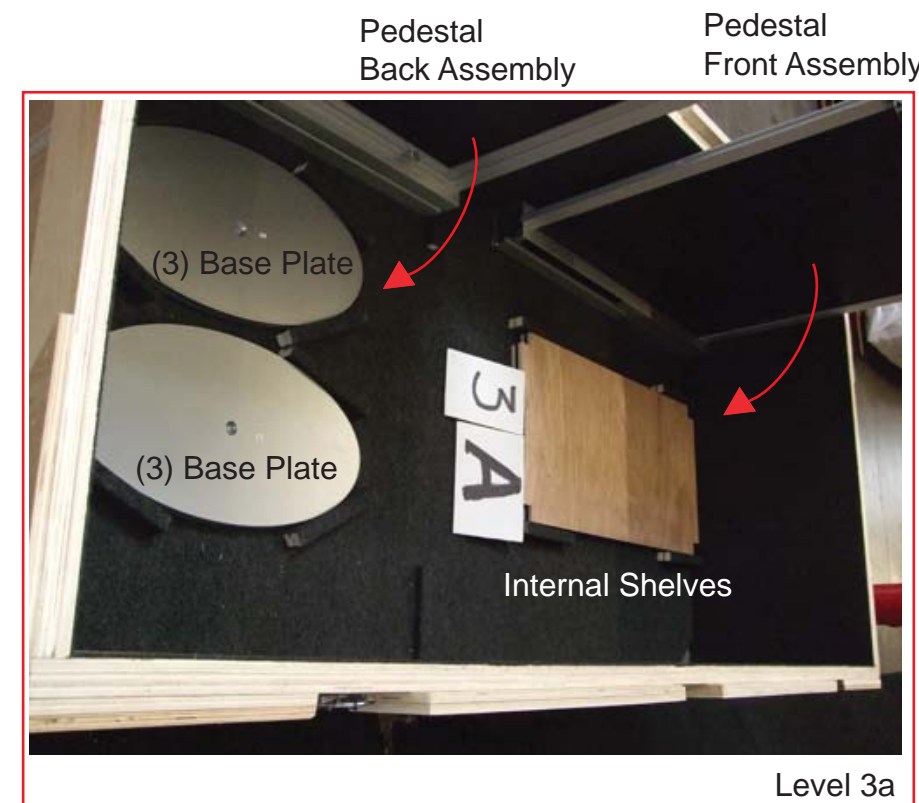
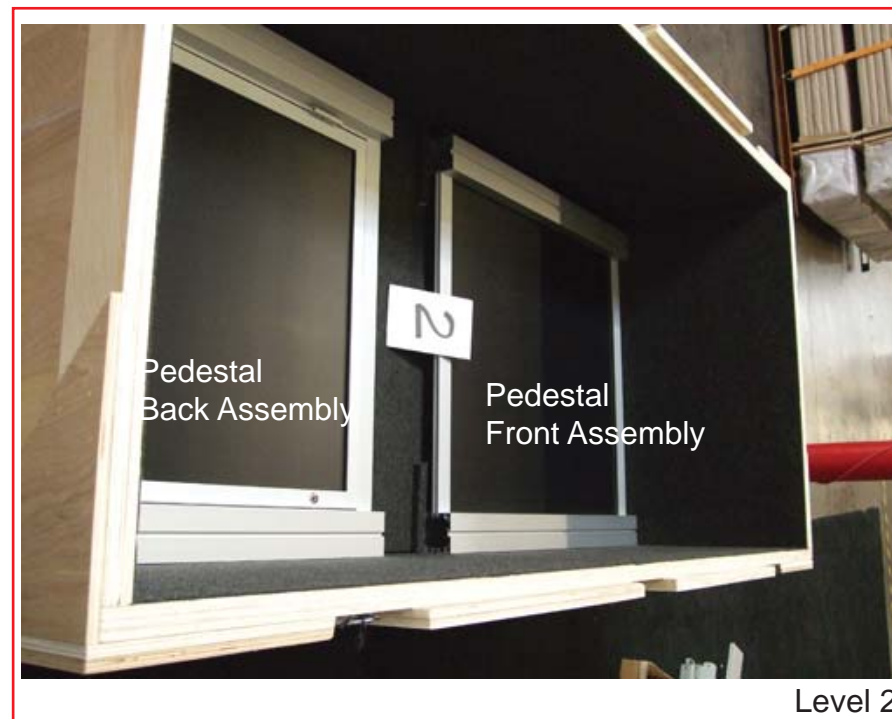
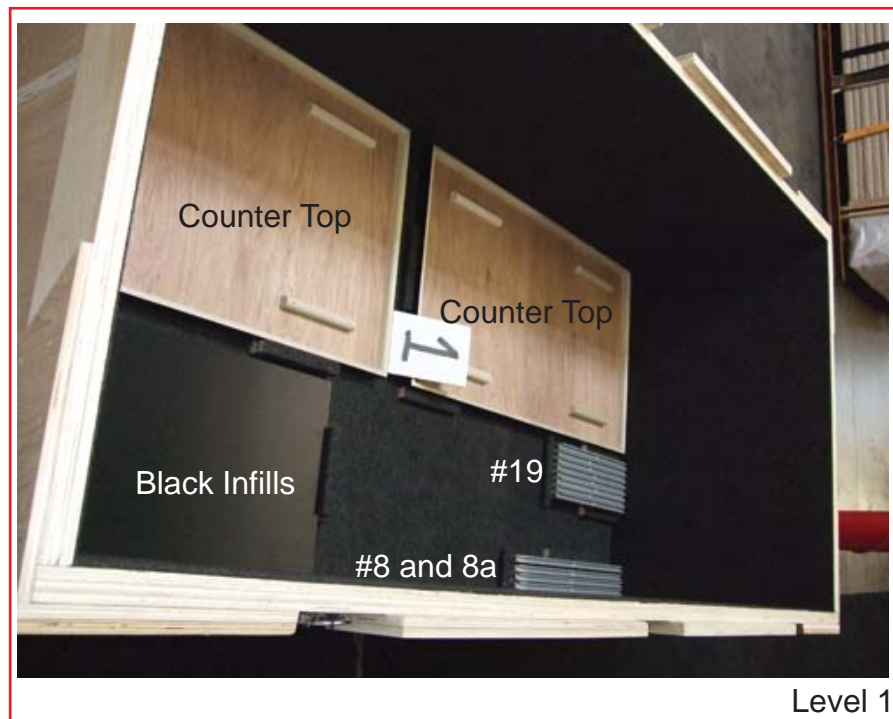
Unit 1

**\*\*Front and Back section of pedestal must stay assembled when packing in crate**

Unit 2



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