

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

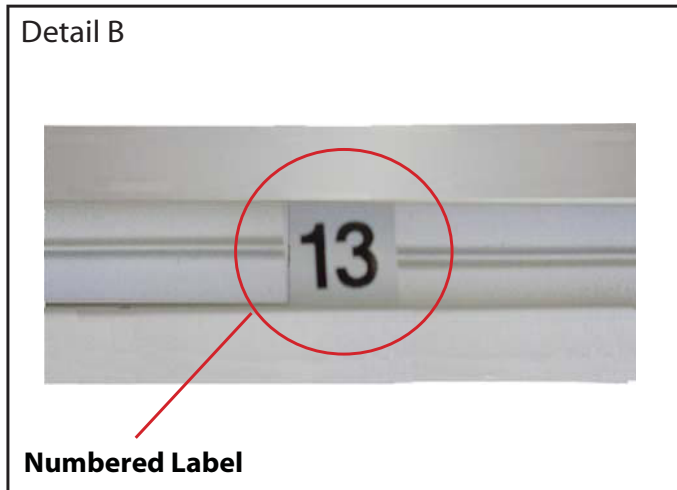


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

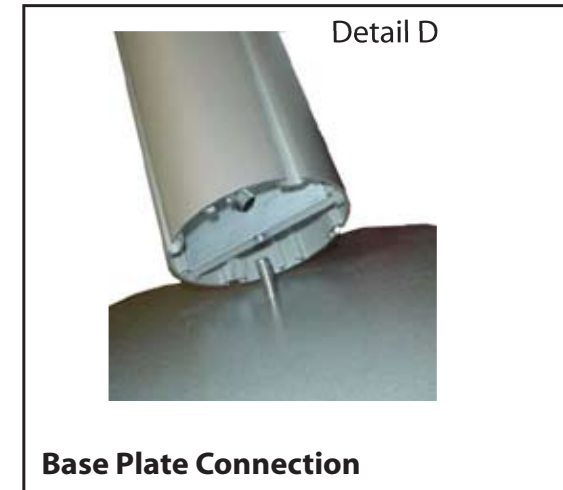
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

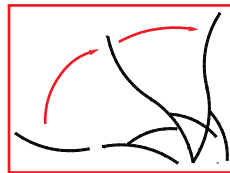
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Part Number	Description
1	Left Leg Assembly
2	Right Leg Assembly
3	Upper Curved Vertical
3a	Upper Curved Vertical
4	23" w Horizontal
5	23" w X 2.8424" h Horizontal

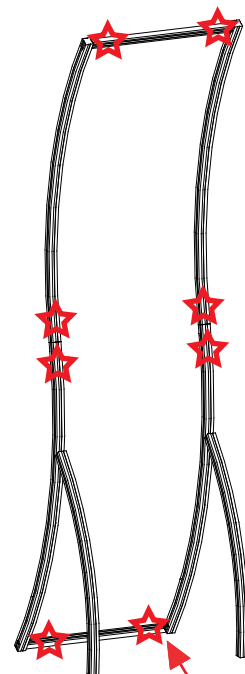


Step 1:

NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

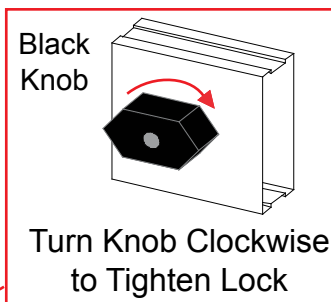
- A) Connect vertical leg assemblies [1 and 2] together by connecting horizontal extrusion [4] between assemblies tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK and placing it about one inch up from bottom and tightening.
- B) Connect vertical extrusions [3 and 3a] to leg assemblies [1 and 2] using vertical connection bar as shown.
- C) Connect upper horizontal extrusions [4 and 5] between verticals [3 and 3a] and placing [4] about one inch down from top.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



Rear View of Display

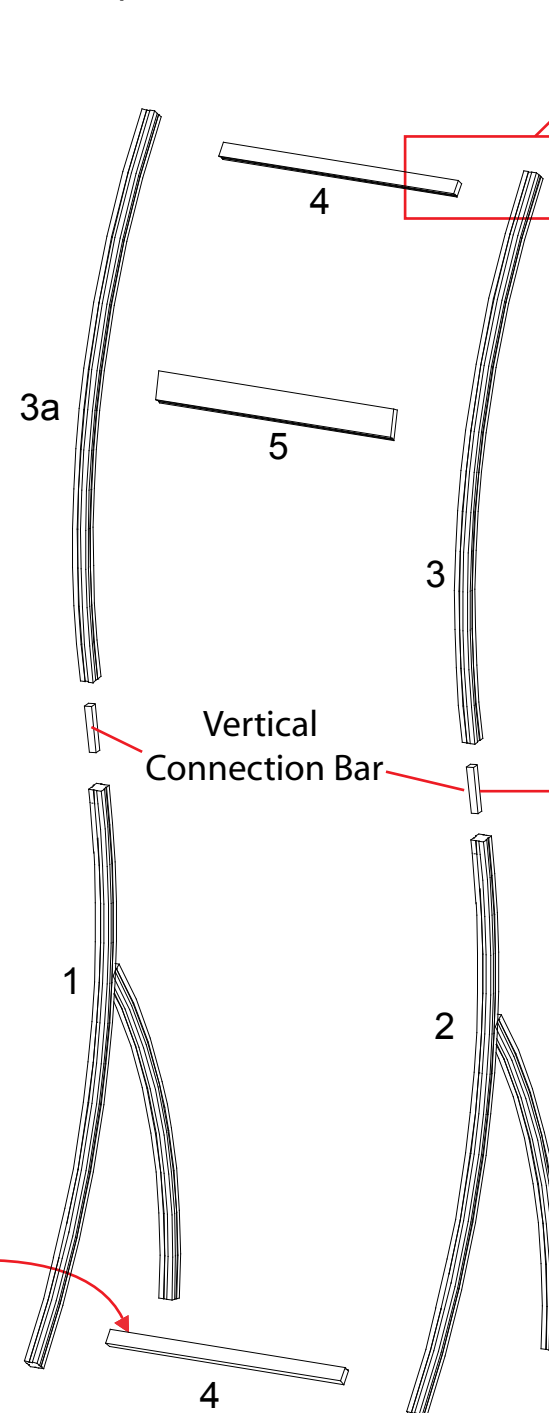
STAR indicates location of knobs on BACKSIDE of unit.



Black Knob

Turn Knob Clockwise to Tighten Lock

Step 1



NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.



Slide horizontal into groove

Assure that a good connection is made and tighten to secure.

Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.

Step stool may be required for assembly.



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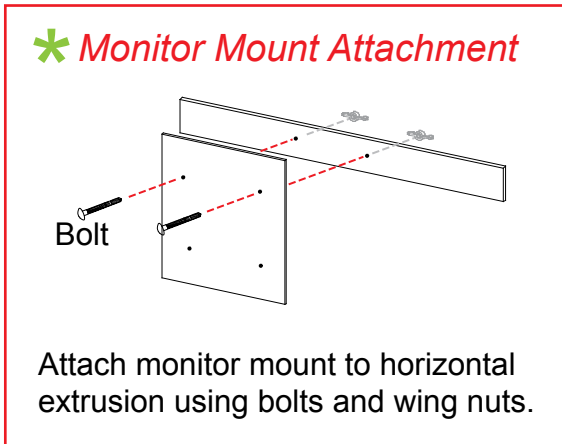
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Part Number	Description
6	Curved Vertical
7	10" w Horizontal
8	23" w Horizontal

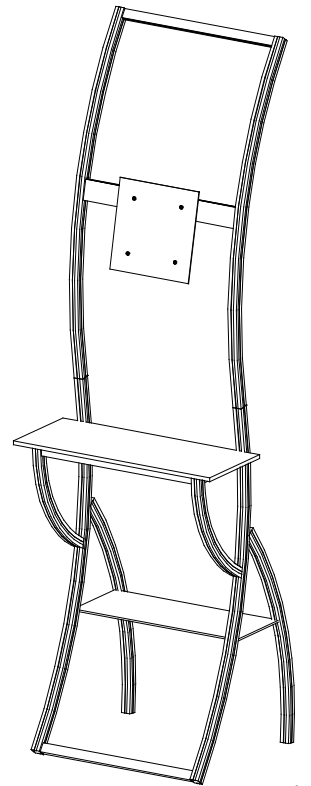
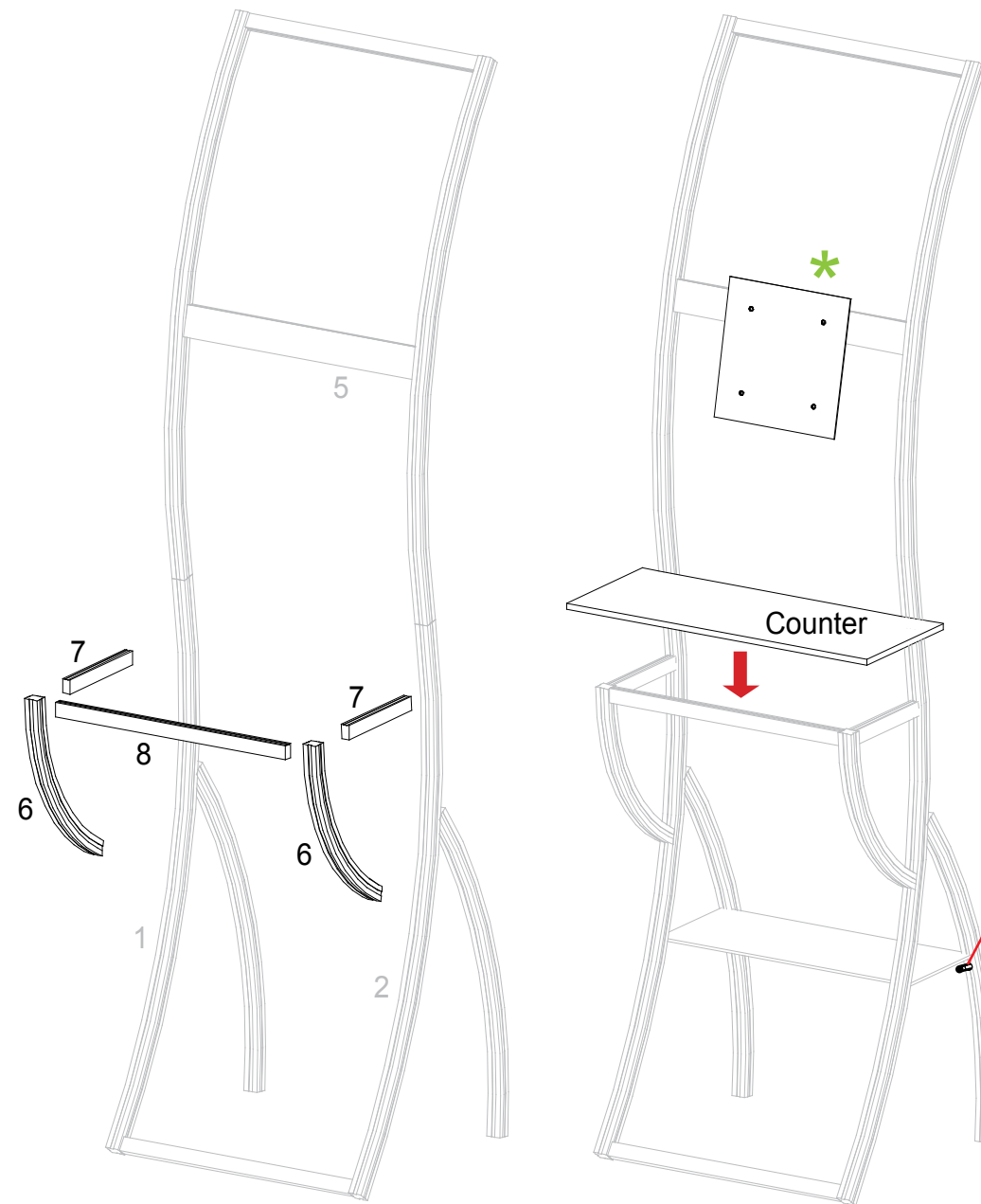
Step 2:

- A) Attach horizontal extrusions [7] to curved vertical extrusions [6] as shown.
- B) Connect horizontal extrusion [8] between curved verticals [6] as shown.
- C) Attach assembled counter support to vertical assemblies [1 and 2] as shown.
- D) Place counter atop counter support. Note: Velcro attachment.
- E) Attach shelf to back side of unit. Refer to detail.
- F) Attach monitor mount. to extrusion [5]. Refer to detail.

Step 2

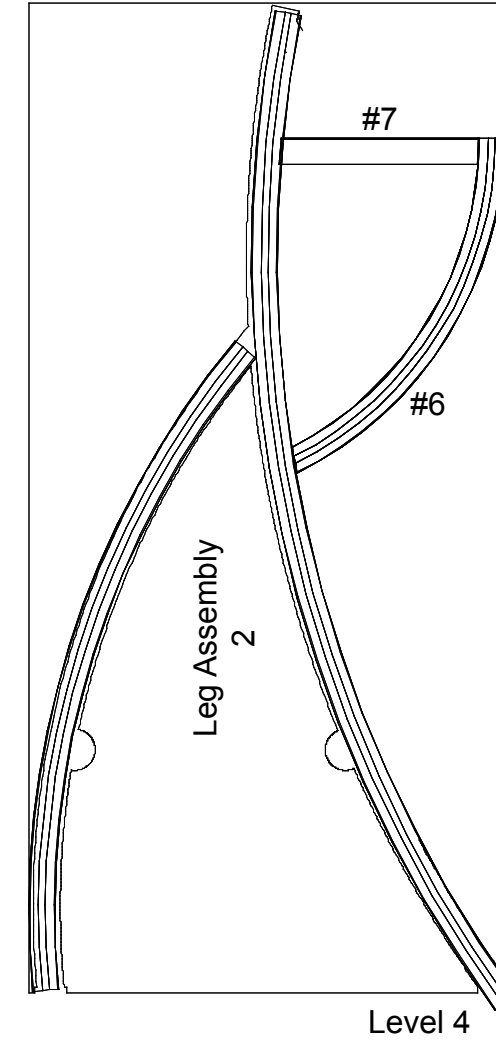
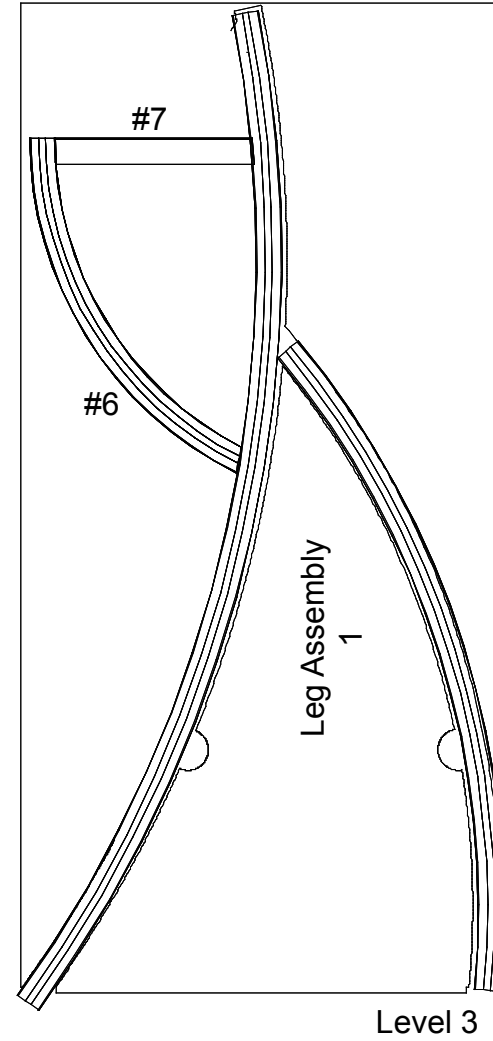
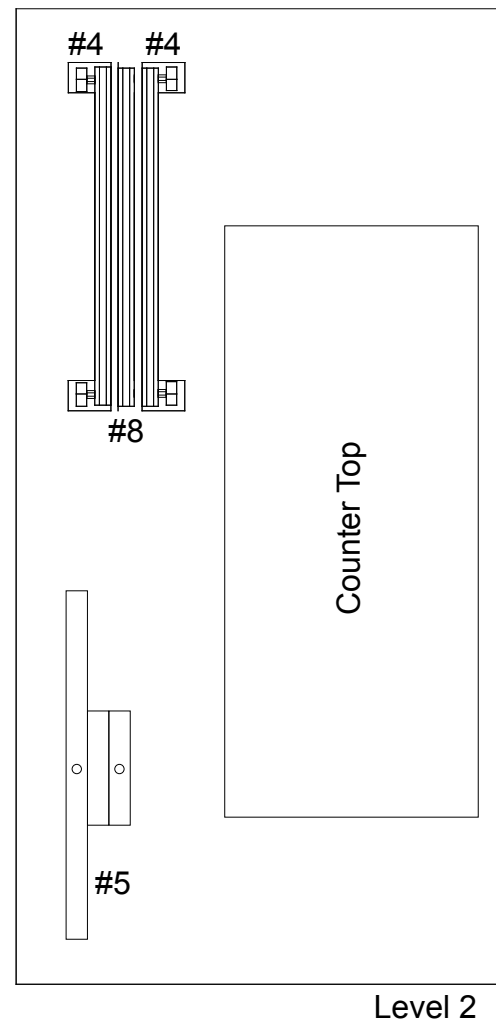
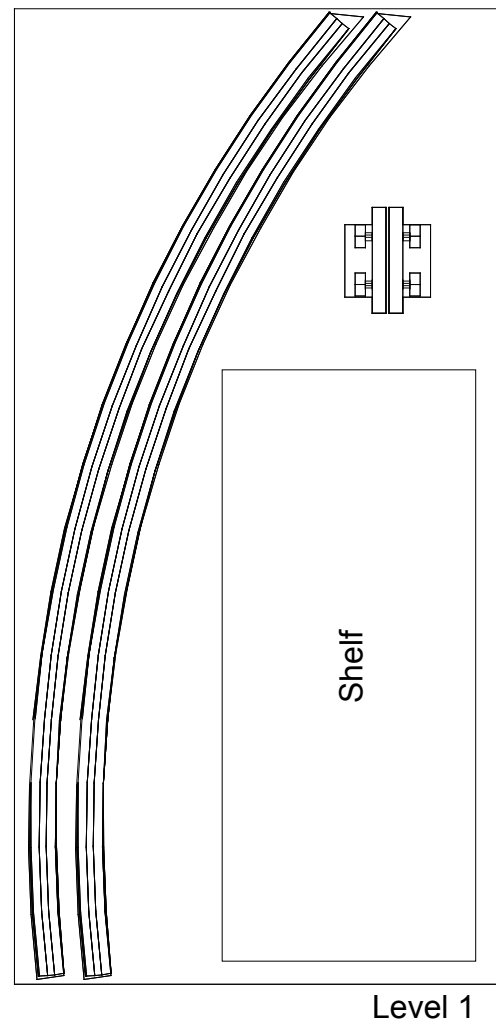


Step stool may be required for assembly.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Top View of Each Level



- Graphics
- Setup Hardware

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