

## General Setup Instructions

### Using Your Setup Instructions

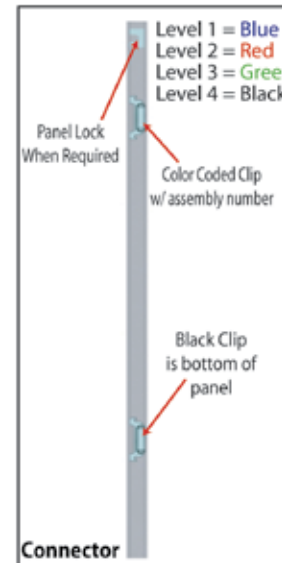
The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

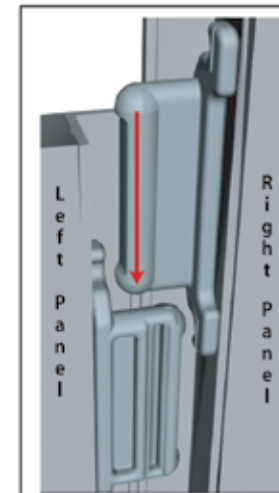
### Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

## General Setup Instructions for Panel System



Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



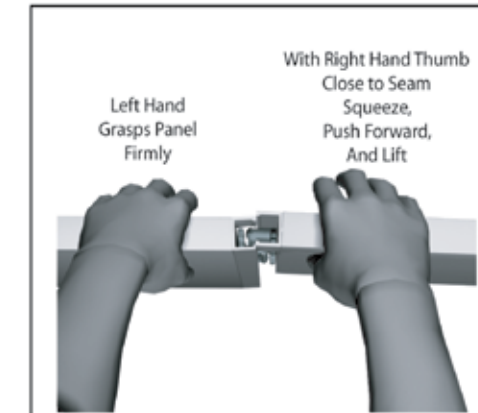
Cut Away View Of Slide Clips

Components connect together by aligning them and sliding downward connecting clips together.



Example of Connection

Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



Top View of Panels with Locks

The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

## General Setup Instructions for Extrusion System



The Tool

Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools may be needed.

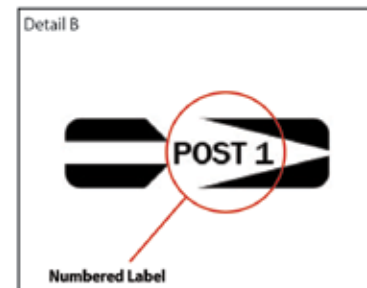


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

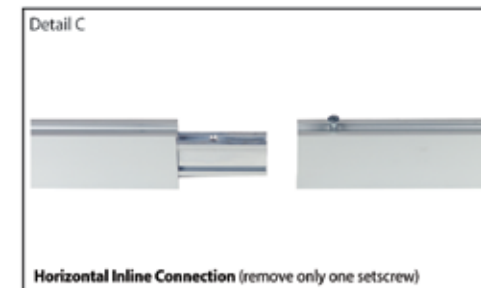


Typical Connection (cont'd)



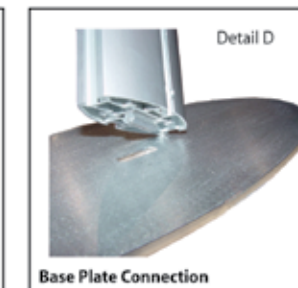
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



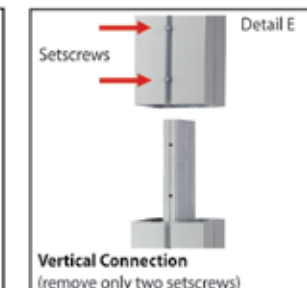
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set vertical post/lock in base plate slot. Tighten lock with Multitool.



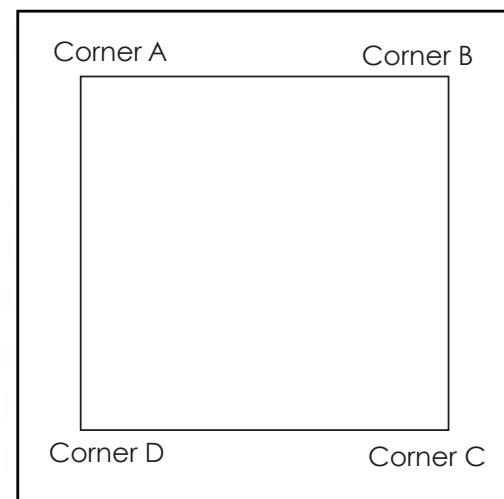
Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

# SEG Graphic Installation

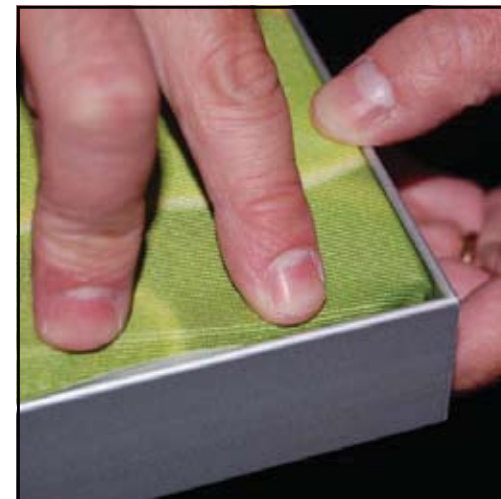
## Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternater corner then to the sides of the frame.  
If this is not done, graphic will not fit into the frame correctly.



**Step 1**  
Insert corner A.  
Turn edge of graphic so silicon welt is perpendicular to face of graphic.  
Insert narrow side of welt with fabric to outside into the channel.  
Repeat for other side of this corner.

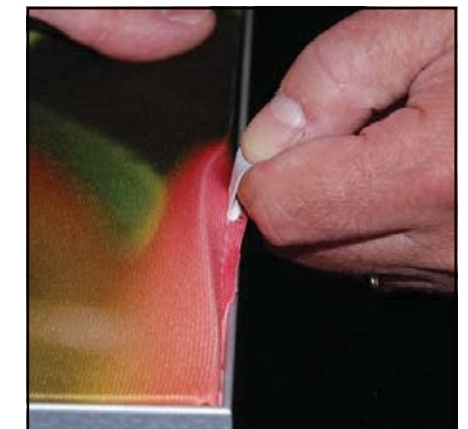


**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

## Graphic Removal

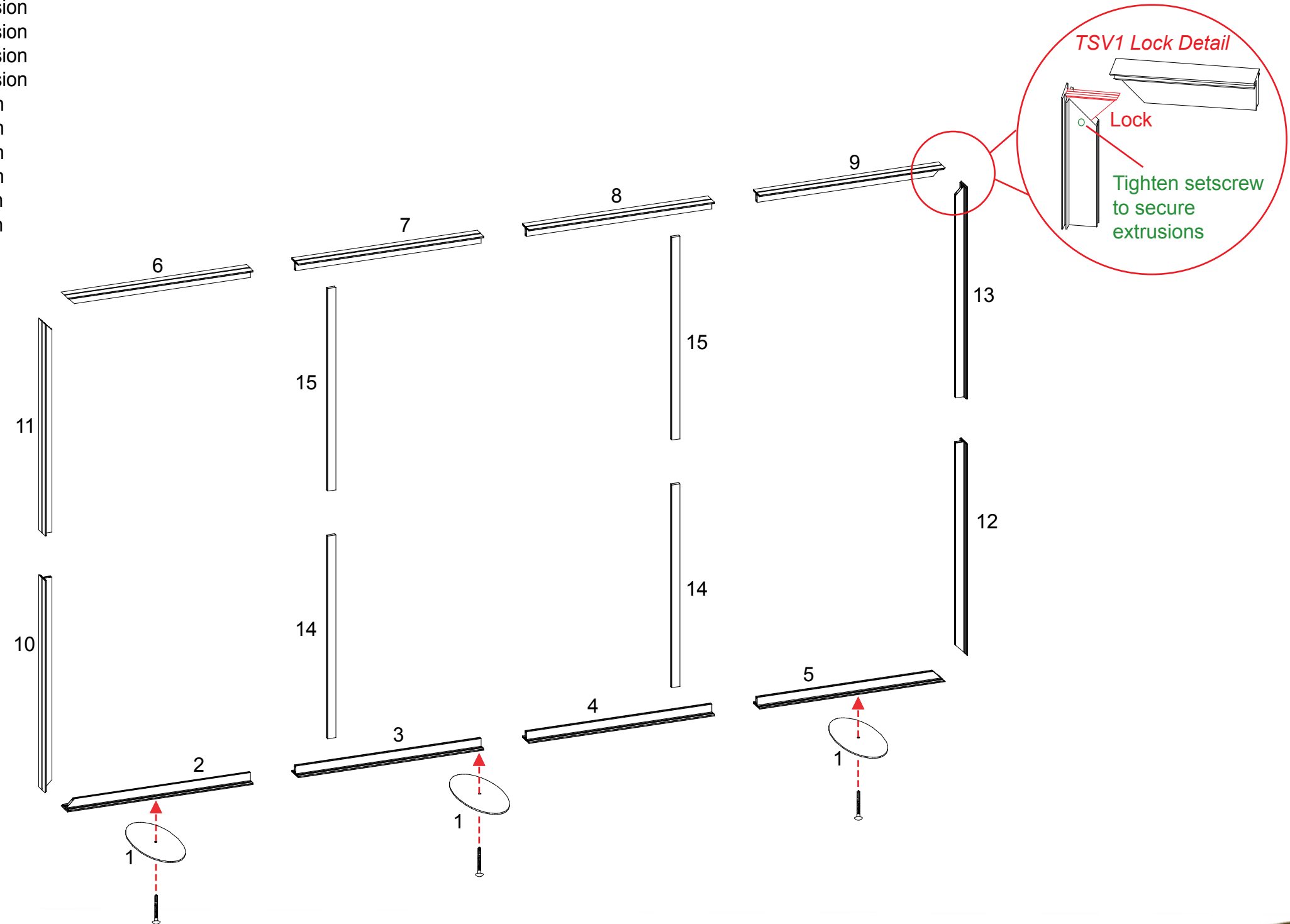


To remove the graphic from the frame, locate the fabric pull tab.  
Gently pull up on the tab to remove the fabric.

Item Number	Qty.	Description
1	3	Base Plate
2	1	41" w SEG Horizontal Extrusion
3	1	41" w SEG Horizontal Extrusion
4	1	41" w SEG Horizontal Extrusion
5	1	41" w SEG Horizontal Extrusion
6	1	41" w SEG Horizontal Extrusion
7	1	41" w SEG Horizontal Extrusion
8	1	41" w SEG Horizontal Extrusion
9	1	41" w SEG Horizontal Extrusion
10	1	47" w SEG Vertical Extrusion
11	1	47" w SEG Vertical Extrusion
12	1	47" w SEG Vertical Extrusion
13	1	47" w SEG Vertical Extrusion
14	2	44.9335" h Vertical Extrusion
15	2	44.9335" h Vertical Extrusion

Steps:

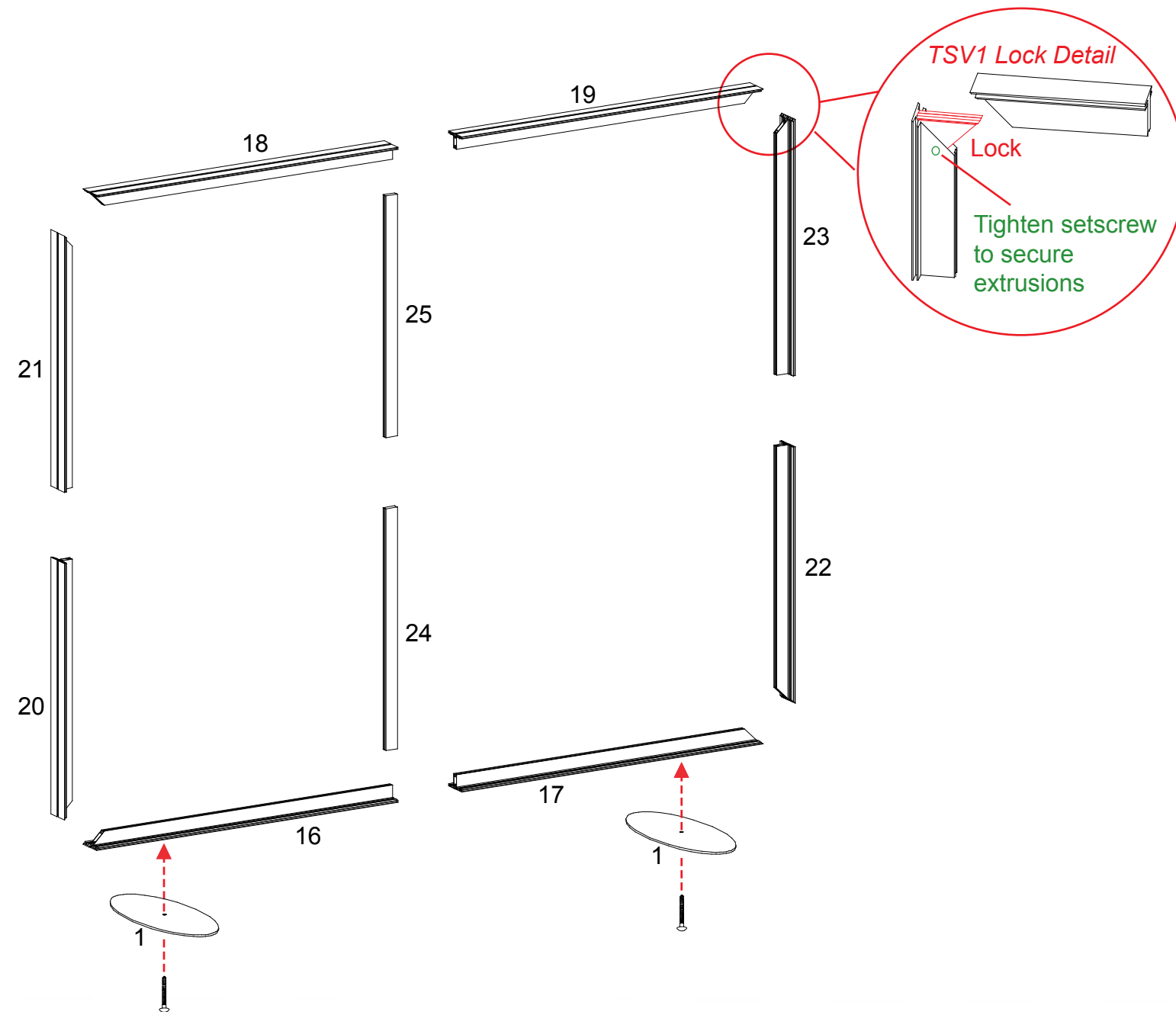
- 1) Connect 2 thru 5, 6 thru 9, 10 to 11, 12 to 13 and 14 to 15 together, refer to detail C on General Setup Page.
- 2) Assemble frame pieces together using TSV1 corner locks, attaching vertical assemblies 14/15 between top and bottom horizontals as shown.
- 3) Attach base plates to bottom of assembled frame.
- 4) Apply SEG graphic to assembled frame, then lift the frame to upright position.



Item Number	Qty.	Description
1	2	Base Plate
16	1	47" w SEG Horizontal Extrusion
17	1	47" w SEG Horizontal Extrusion
18	1	47" w SEG Horizontal Extrusion
19	1	47" w SEG Horizontal Extrusion
20	1	36" w SEG Vertical Extrusion
21	1	36" w SEG Vertical Extrusion
22	1	36" w SEG Vertical Extrusion
23	1	36" w SEG Vertical Extrusion
24	1	33.9335" h Vertical Extrusion
25	1	33.9335" h Vertical Extrusion

## Steps:

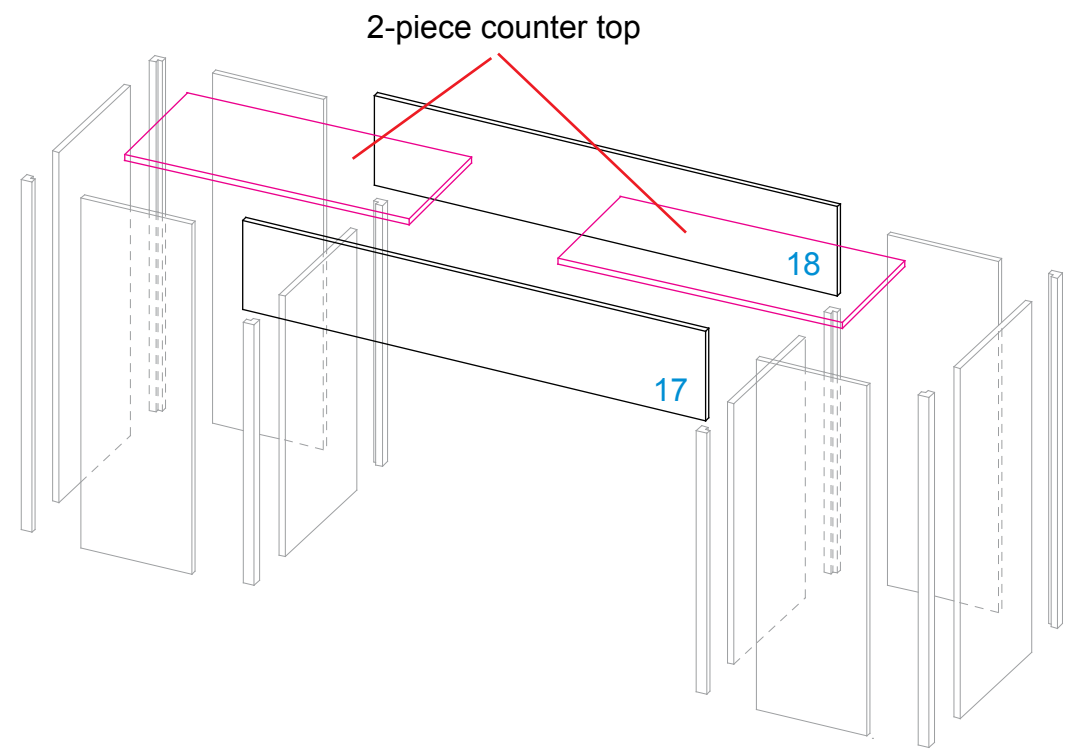
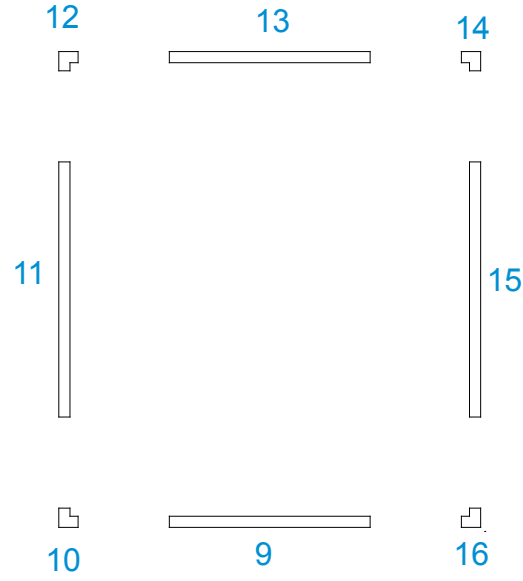
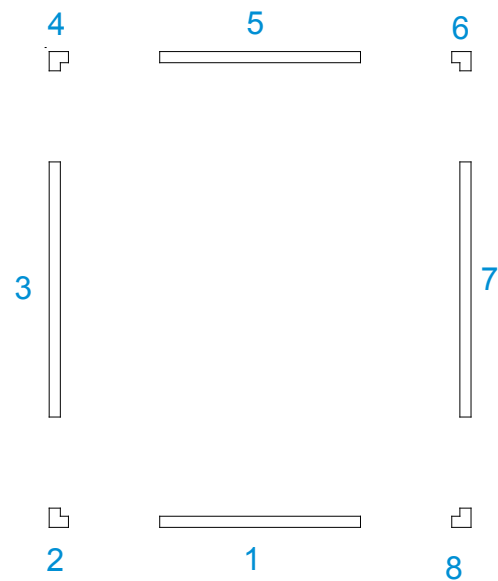
- 1) Connect 16 to 17, 18 to 19, 20 to 21, 22 to 23 and 24 to 25 together, refer to detail C on General Setup Page.
- 2) Assemble frame pieces together using TSV1 corner locks, attaching vertical assembly 24/25 between top and bottom horizontals as shown.
- 3) Attach base plates to bottom of assembled frame.
- 4) Apply SEG graphic to assembled frame, then lift the frame to upright position.
- 5) Repeat steps for additional frame



Item Number	Description
1	11" w x 35.25" h Flat Panel
2	35.25" h 90° Corner
3	14" w x 35.25" h Flat Panel
4	35.25" h 90° Corner
5	11" w x 35.25" h Flat Panel
6	26.5" h 90° Corner
7	14" w x 26" h Flat Panel
8	26.5" h 90° Corner
9	11" w x 35.25" h Flat Panel
10	26.5" h 90° Corner
11	14" w x 26" h Flat Panel
12	26.5" h 90° Corner
13	11" w x 35.25" h Flat Panel
14	35.25" h 90° Corner
15	14" w x 35.25" h Flat Panel
16	35.25" h 90° Corner
17	46" w x 9" h Flat Panel
18	46" w x 9" h Flat Panel

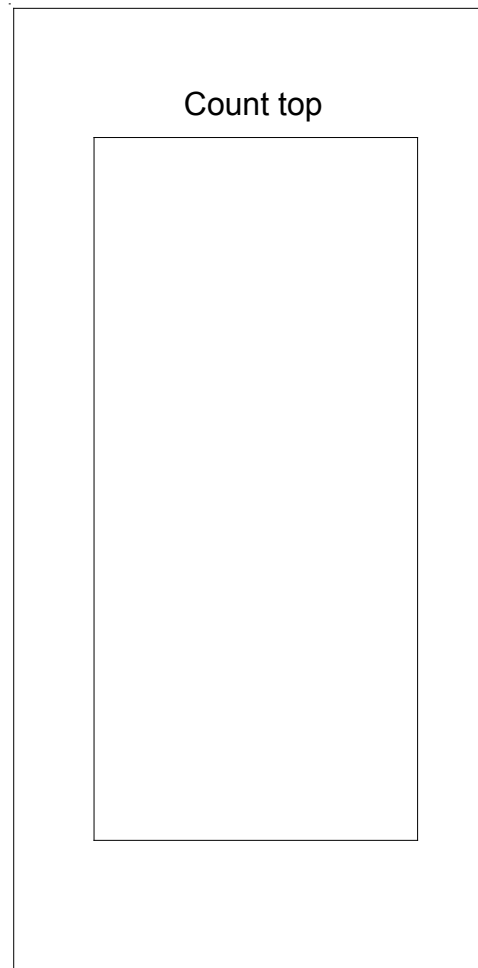
Steps:

- 1) Assemble counter base panels together by starting at panel #1 and continue in numerical order.
- 2) connect both bases together using panels #17 and 18.
- 3) Place 2-piece counter top atop assembled base.

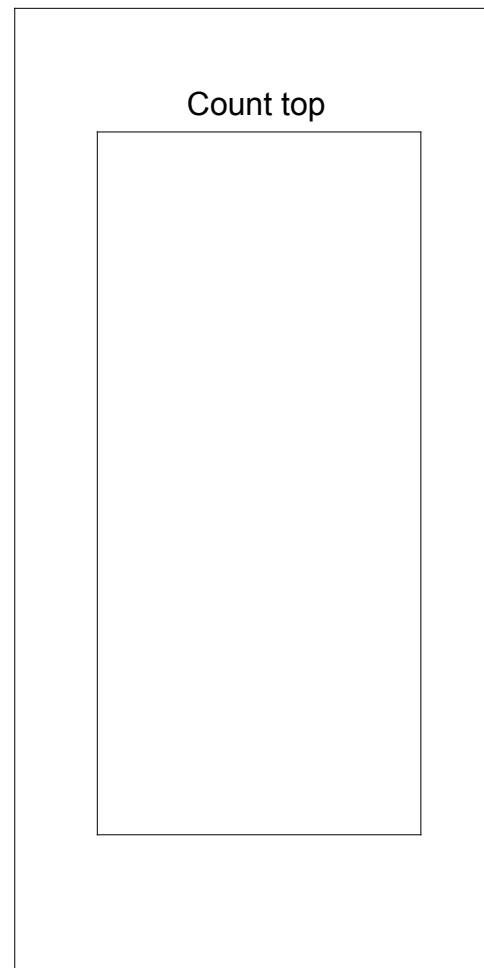


CASE #1

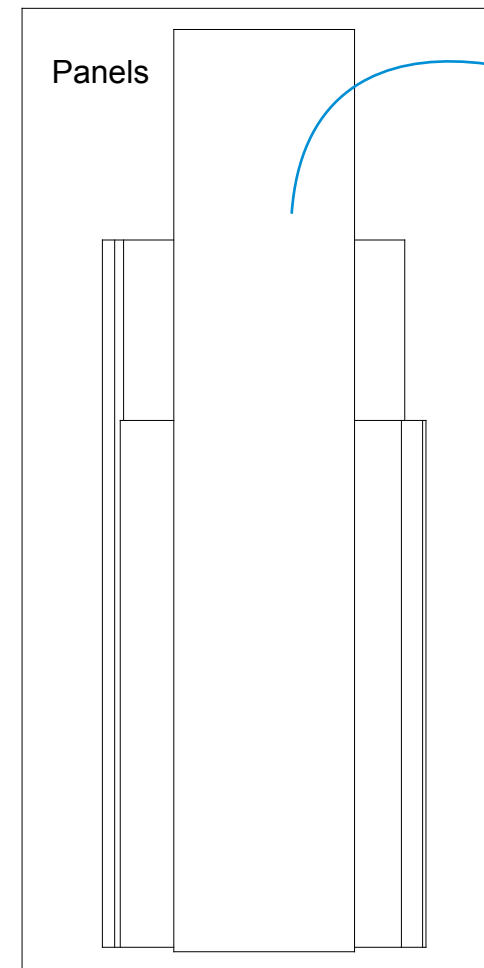
Top View of each Level



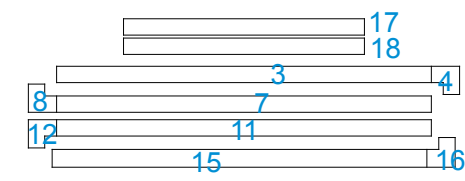
Level 1



Level 2



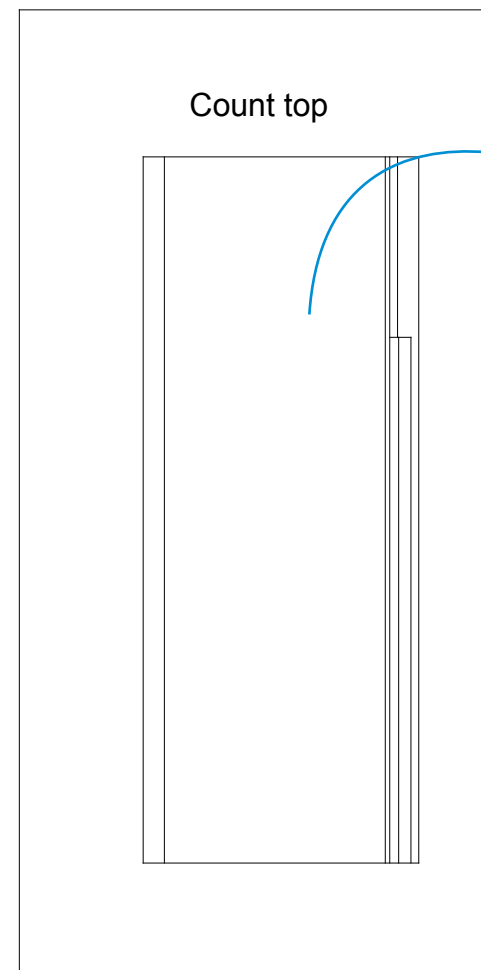
Level 3



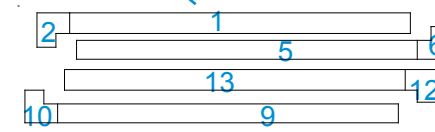
Front View

CASE #2

Top View of each Level



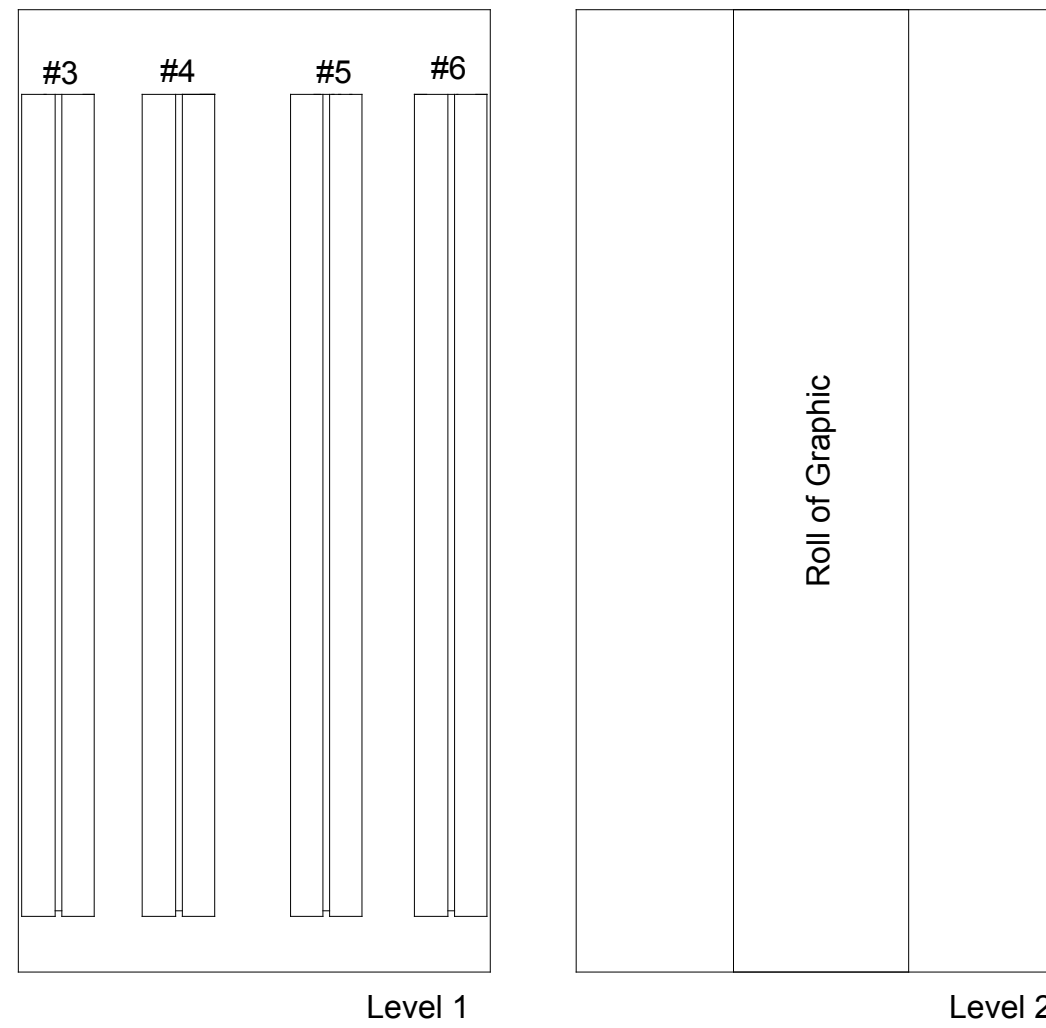
Level 1



Front View

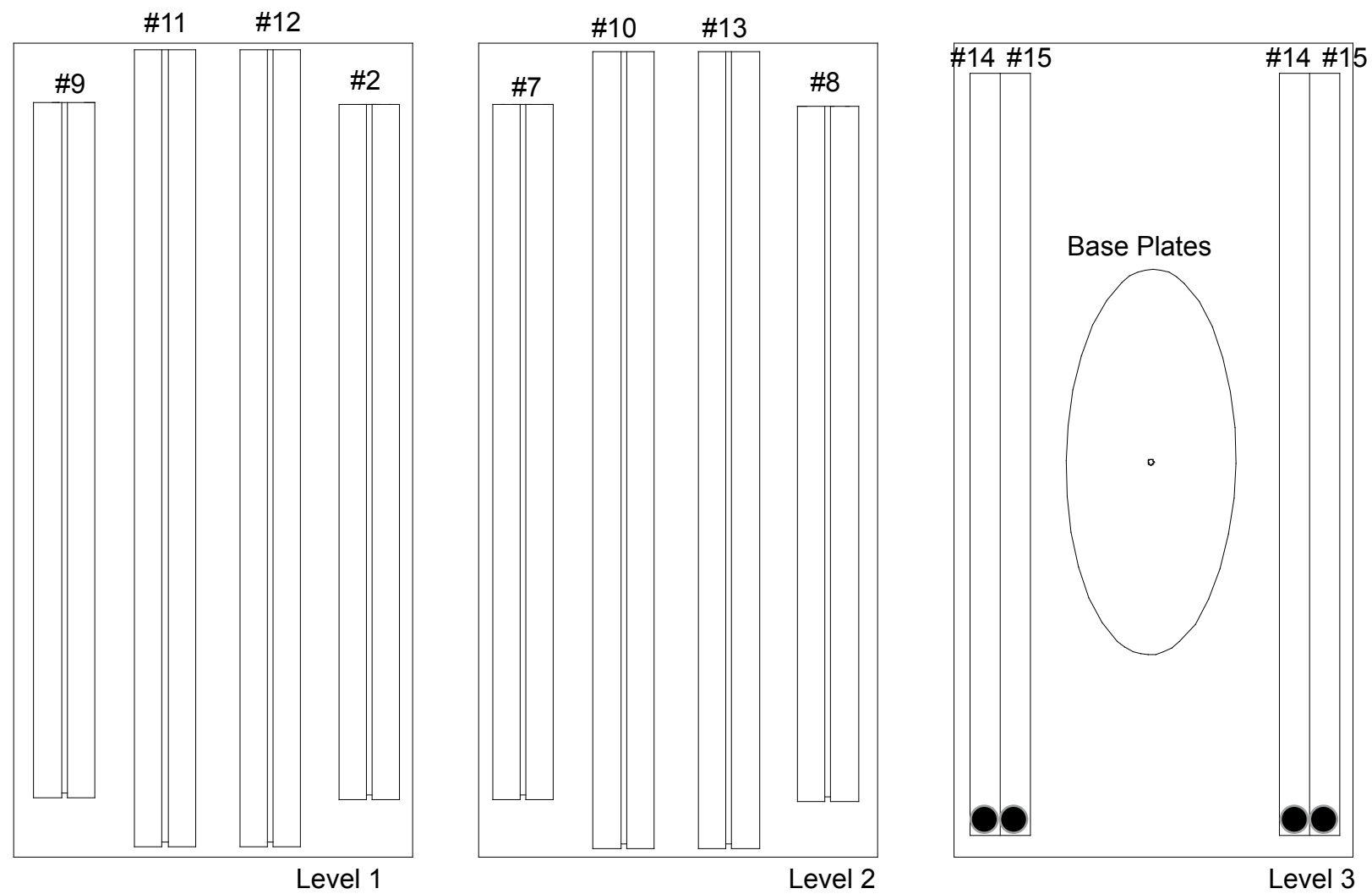
CASE #3

Top View of each Level



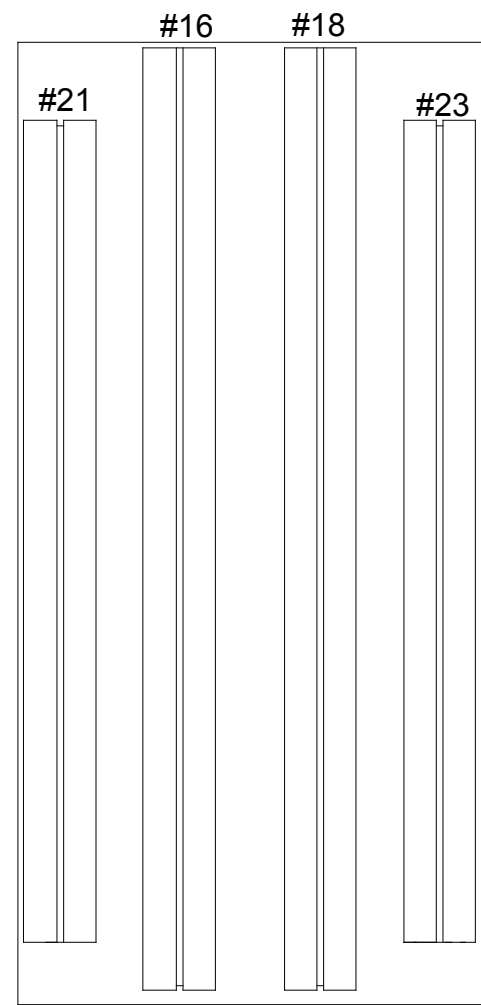
CASE #4

Top View of each Level

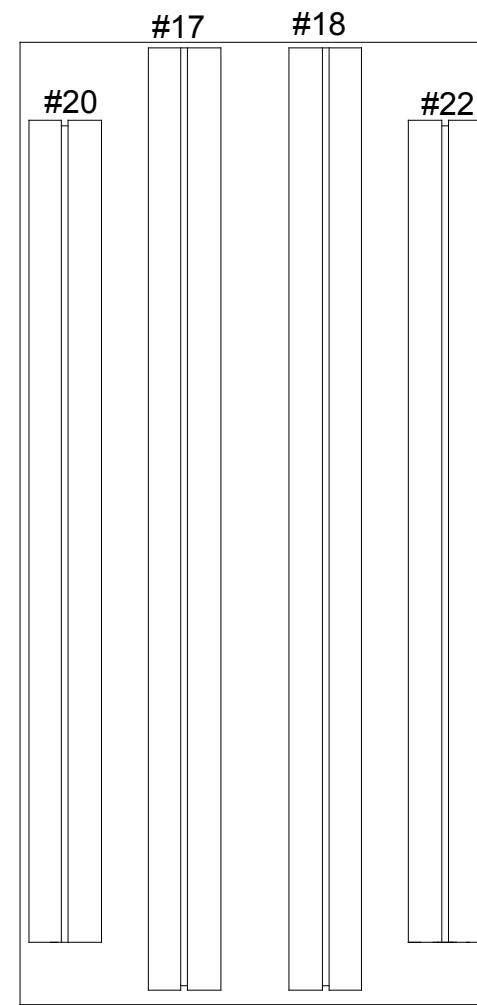


CASE #5

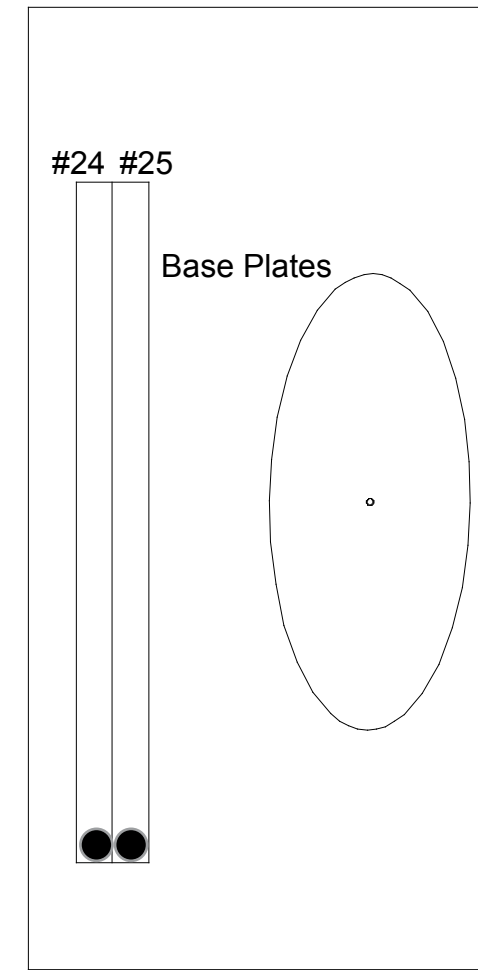
Top View of each Level



Level 1



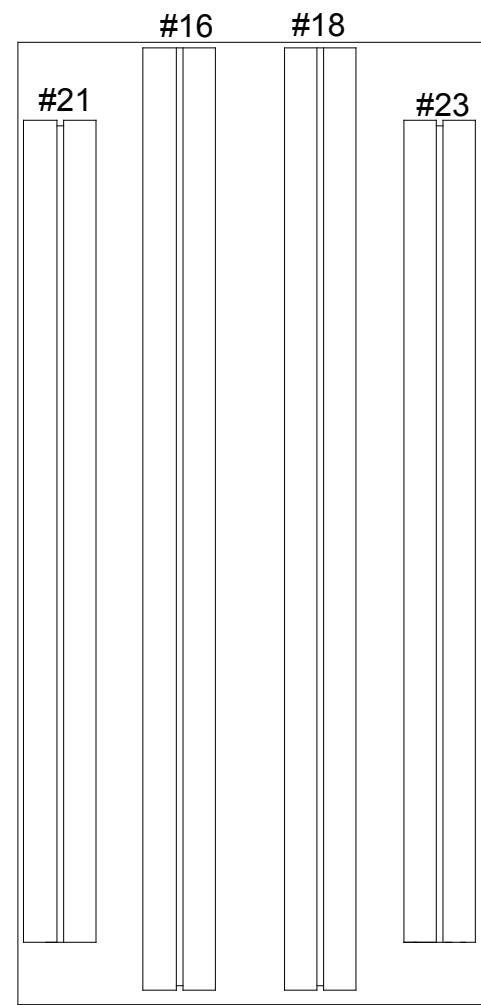
Level 2



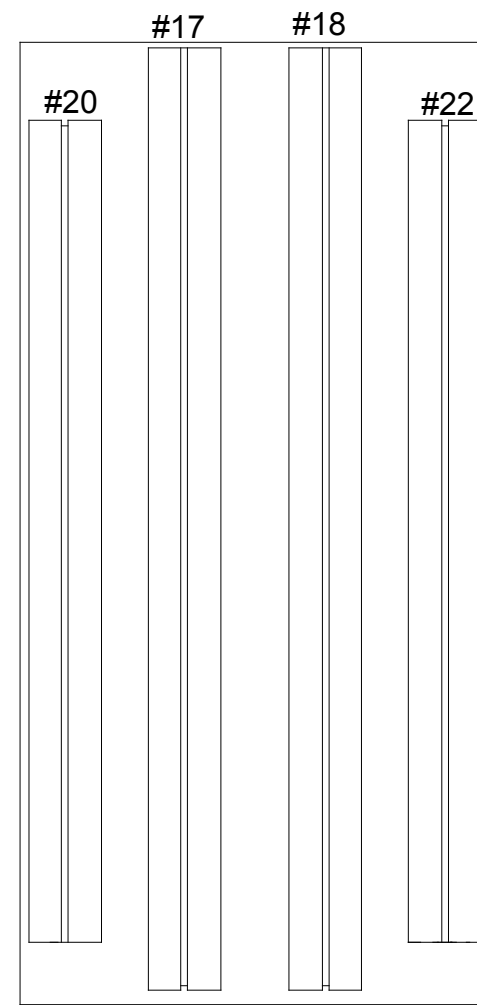
Level 3

CASE #6

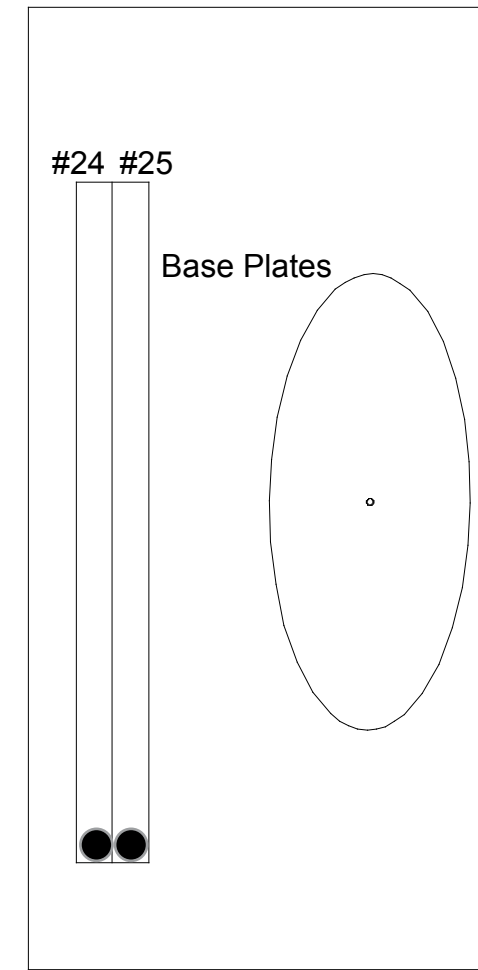
Top View of each Level



Level 1



Level 2



Level 3