

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

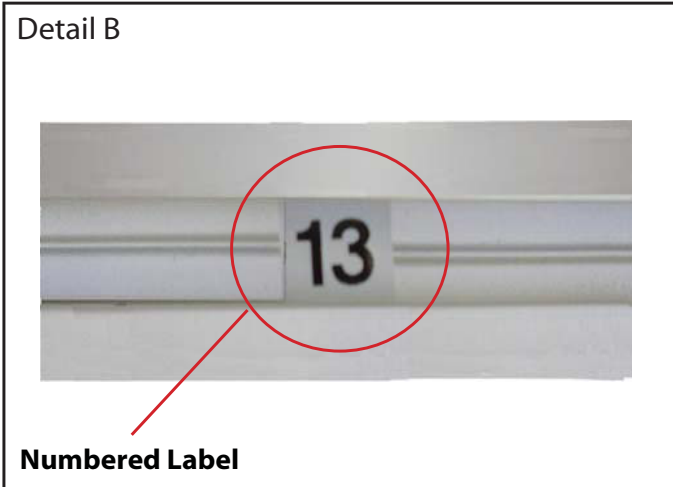


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



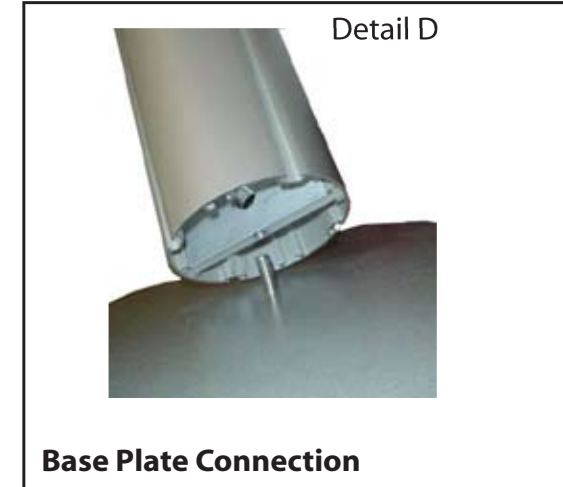
**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



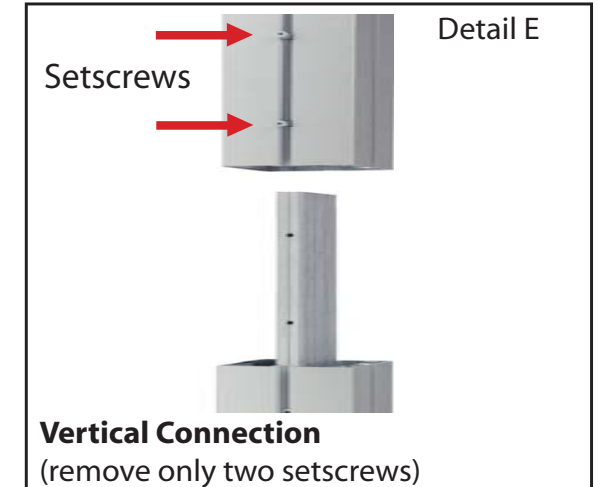
**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

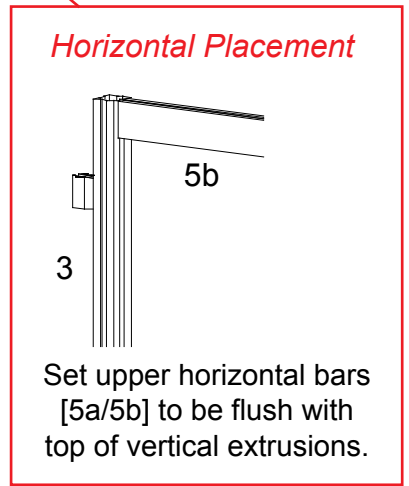
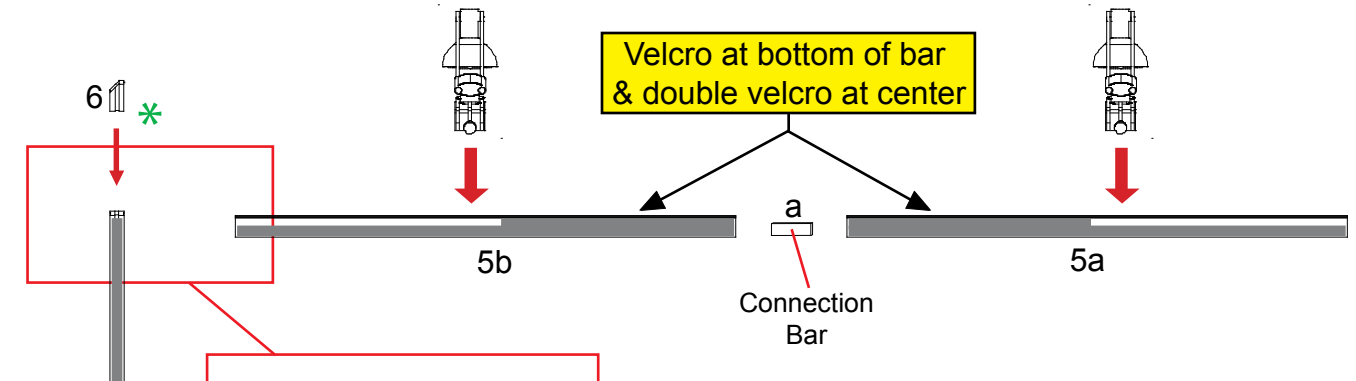
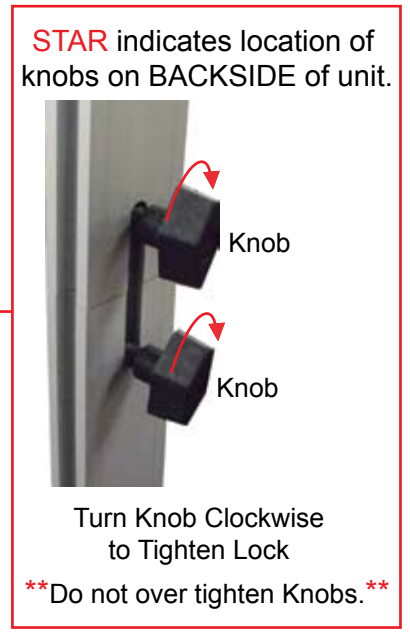
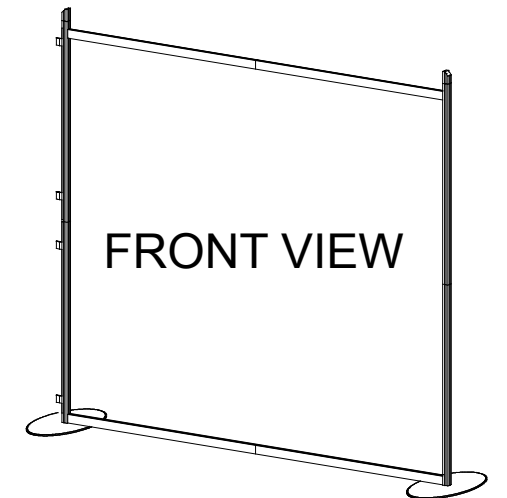
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Item	Qty.	Description
1	2	Base Plate
2	1	42" h Lower Square Vertical Extrusion
3	1	42" h Upper Square Vertical Extrusion
2a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
3a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion
6/6a	1/1	2.5" h Angle-Cut Vertical

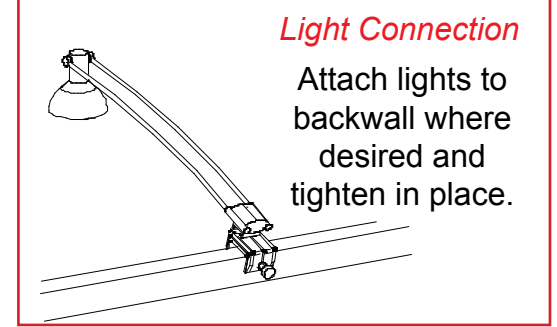
Steps:

- 1) Attach vertical extrusions [2 and 2a] to base plates [1].
- 2) Attach upper vertical extrusions [3 and 3a] to lower extrusions [2 and 2a] using connection bar [b].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bar [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] between vertical assemblies as shown.
- 5) Attach angle-cut verticals to top of assembled backwall where indicated.
- 6) Apply graphic to back of assembled backwall.
- 7) Attach light to top of assembled backwall.



BACK VIEW

Graphic Attachment  
Apply graphic to back of assembled backwall.

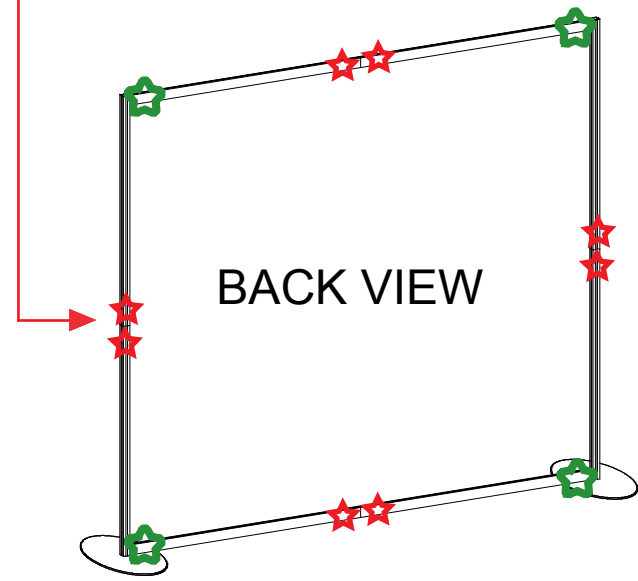
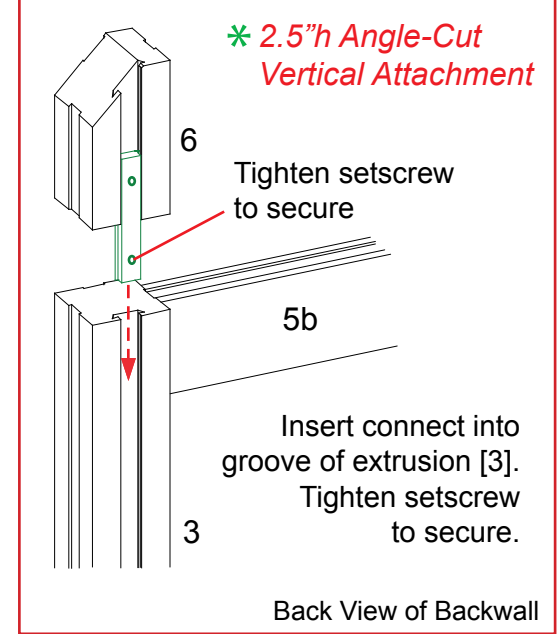
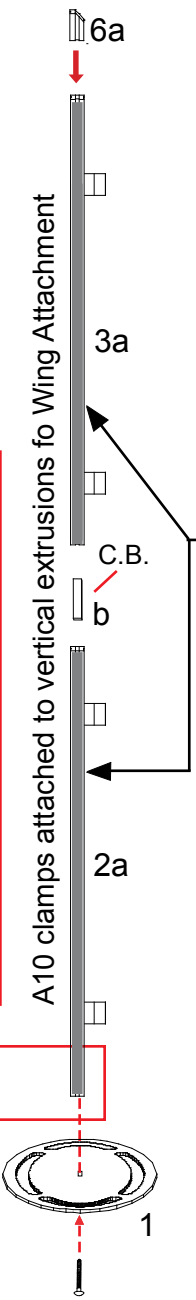


Velcro at center of bar

Velcro at center of bar

Velcro at top of bar

Note: Slide connection bar between extrusions and tighten knobs to secure.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

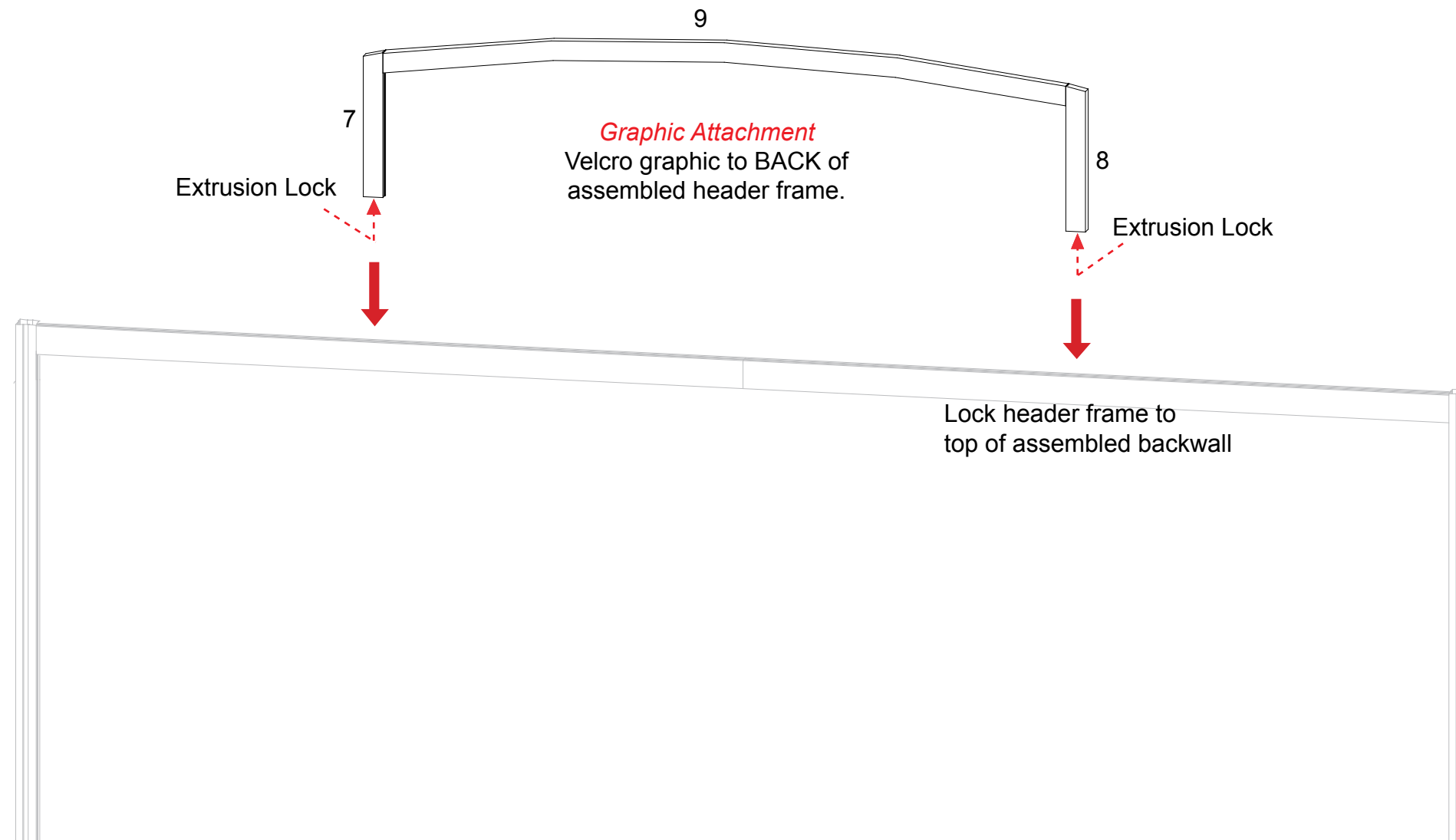
866.652.2100

Item	Qty.	Description
7	1	9.2856"h Vertical extrusion
8	1	9.2856"h Vertical extrusion
9	1	43.66"w Curved Horizontal Extrusion

Steps:

- 1) Connect curved horizontal extrusion [9] between vertical extrusions [7 and 8].
- 2) Attach assembled header to top of assembled backwall as shown.

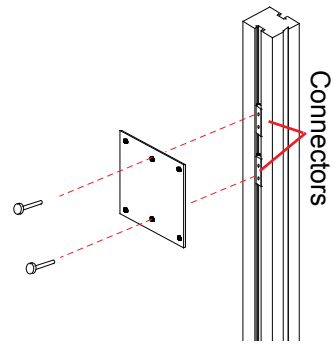
**\*\*NOTE: Header must stay assembled when shipping**



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

**Monitor Mount Attachment**



Attach monitor mount back plate to connectors using screws provided.

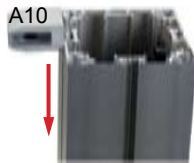
Item	Qty.	Description
10	1	30.2" Curved Extrusion
10a	1	Leg Support
11	1	12.184"w Horizontal Extrusion
11a	1	Flange Plate

**Steps:**

- 1) Attach counter support assembly [10/11] to vertical where indicated.
- 2) Connect leg support [10a] to counter support assembly [10/11] as shown.
- 3) Attach flange plate [11a] to top of curved extrusion [10] as shown.
- 4) Attach counter atop support, see counter top attachment detail.
- 5) Attach wing panels to A10 clips.
- 6) Attach monitor mount to backwall where indicated.

**Wing Attachment**

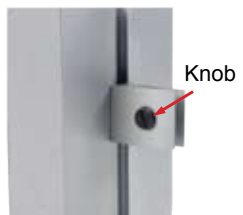
Slide A10 Clamp into groove of square extrusion.



When desired location is found, tighten set screw to secure.

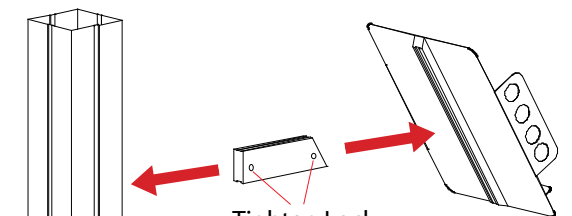


Tighten knob to secure Wing in place.



*\*Note: A10 clamps must stay attached with verticals*

**Literature Rack Attachment**

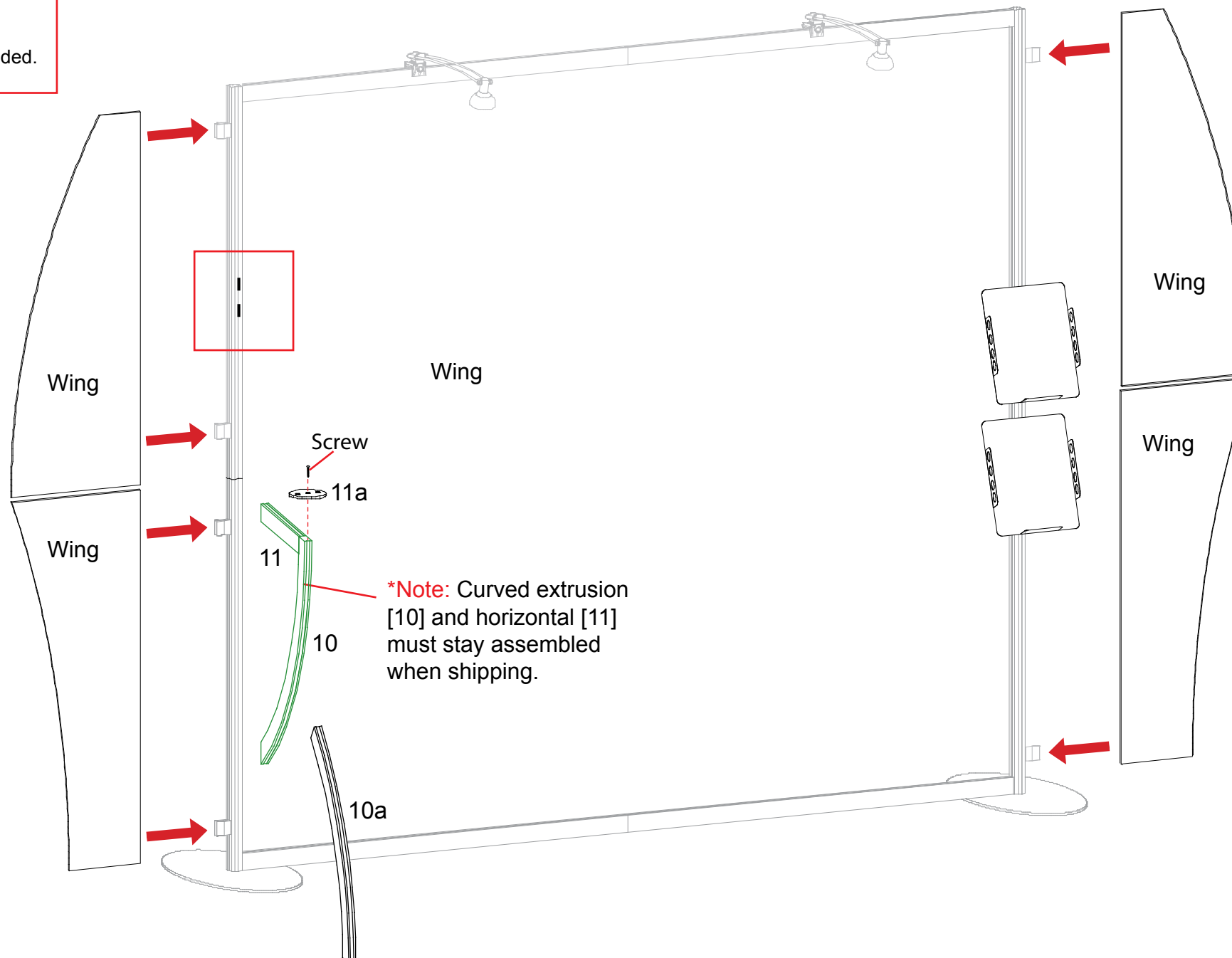
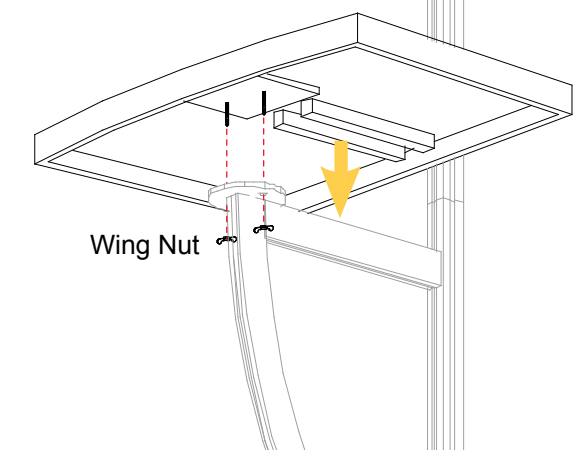


Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

**Counter Top Attachment**

Insert screws located on underside of counter into holes on flange plate and secure with wing nuts.



*\*Note: Curved extrusion [10] and horizontal [11] must stay assembled when shipping.*

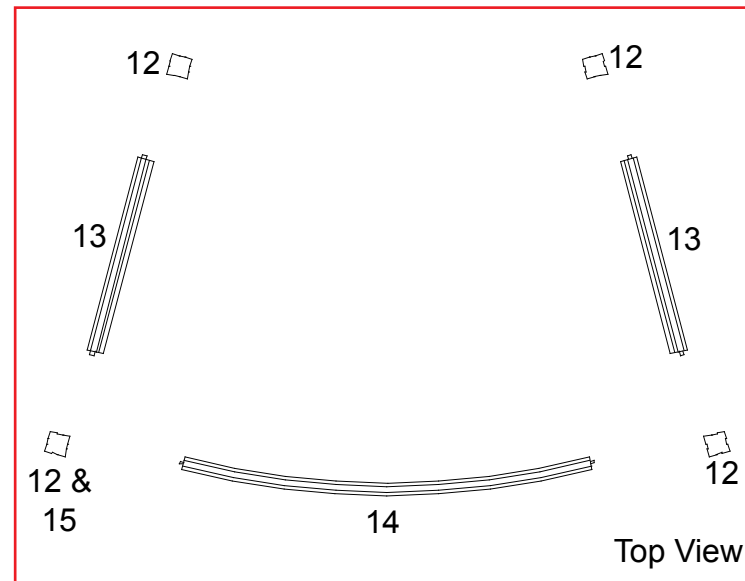
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Part Number	Qty	Description
12	4	38" h Vertical Extrusion
13/13a	2/2	12" w Horizontal Extrusion
14	2	25" w Horizontal Extrusion
15	1	32" h Vertical Extrusion

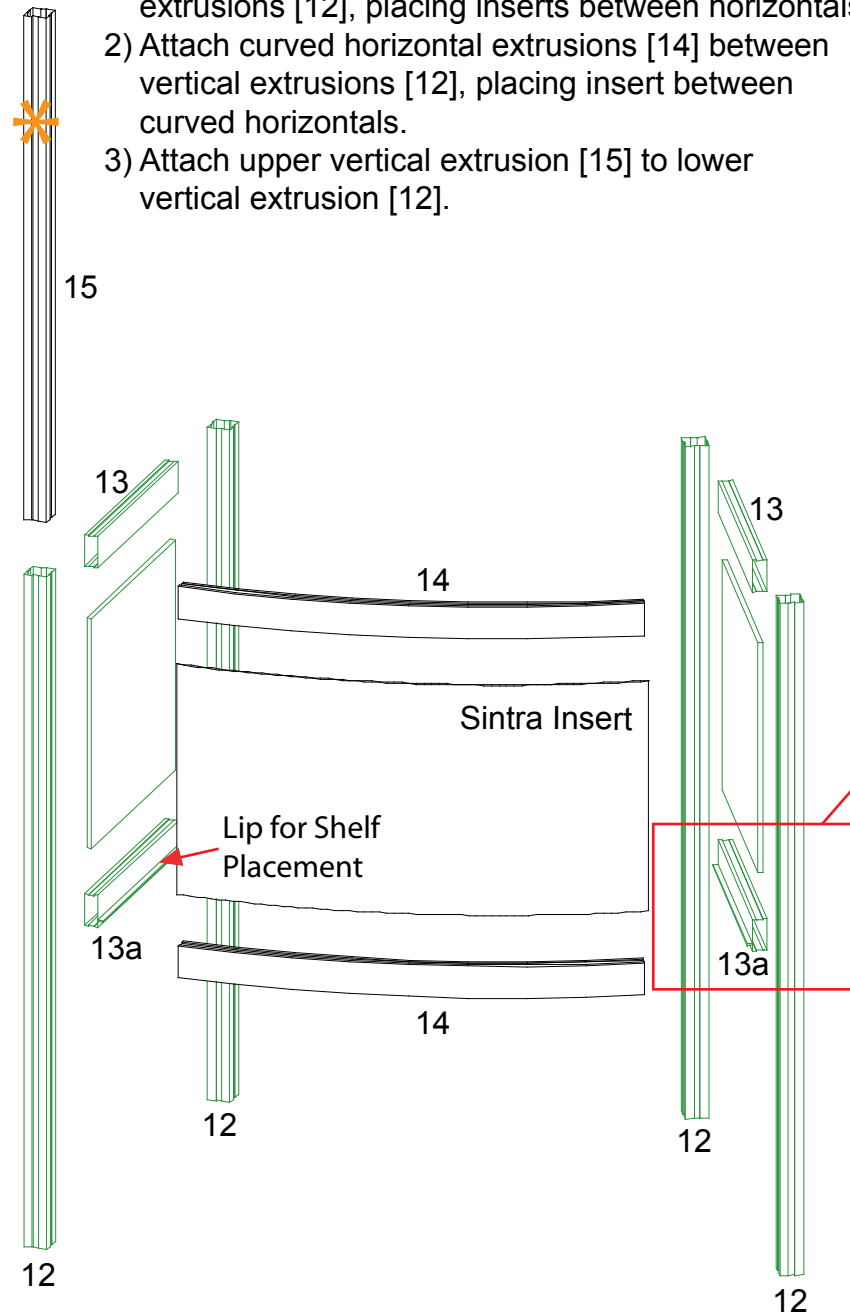
Steps

- 1) Attach horizontal extrusions [13 and 13a] between vertical extrusions [12], placing inserts between horizontals.
- 2) Attach curved horizontal extrusions [14] between vertical extrusions [12], placing insert between curved horizontals.
- 3) Attach upper vertical extrusion [15] to lower vertical extrusion [12].



Steps (Cont'd):

- 4) Place shelf atop lip of extrusions.
- 5) Set counter top atop assembled base.
- 6) Attach monitor mount to extrusion [15]. Refer to detail.

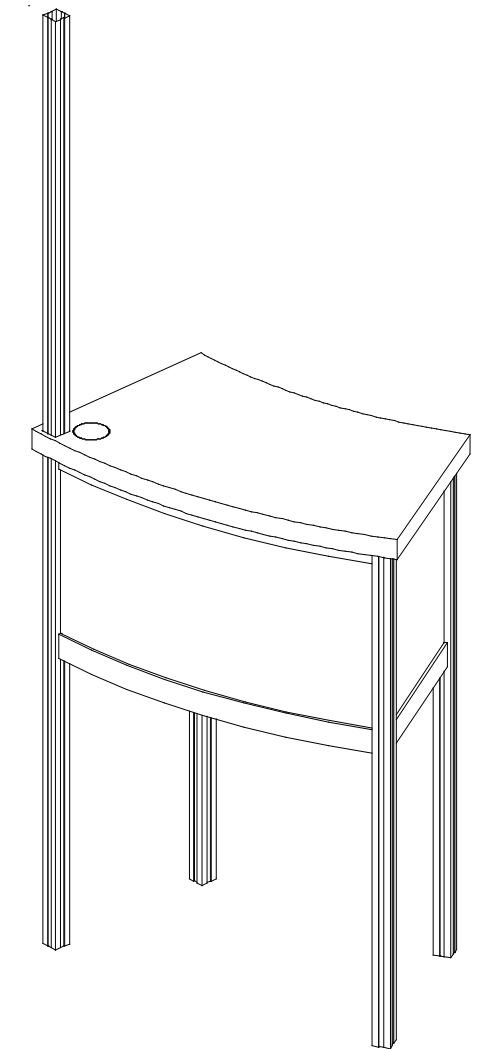
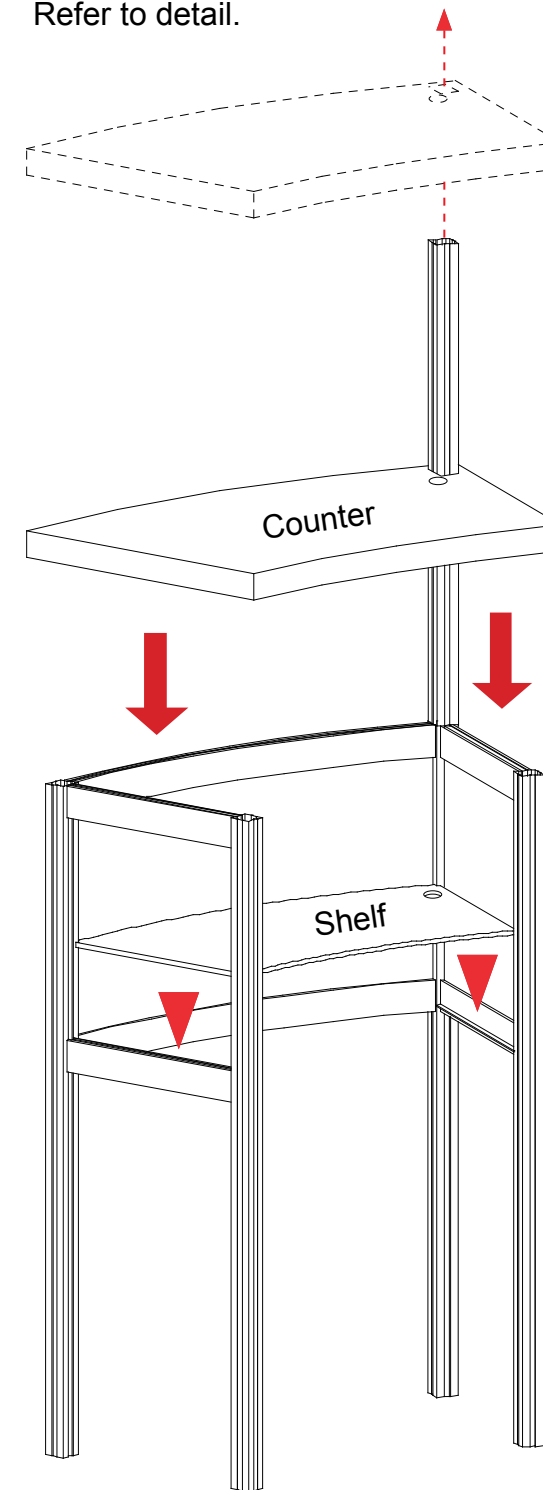


**Extrusion Details:**  
Extrusions 13a have a lip for the floor to rest upon.

**Monitor Mount Attachment**

Attach monitor mount back plate to connectors using setscrews provided.

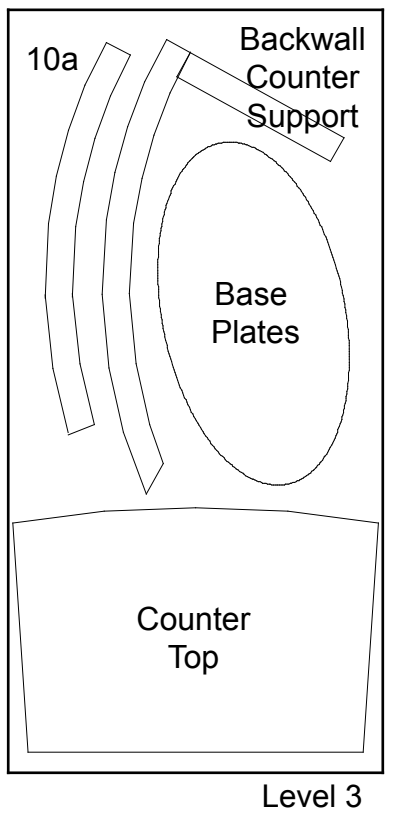
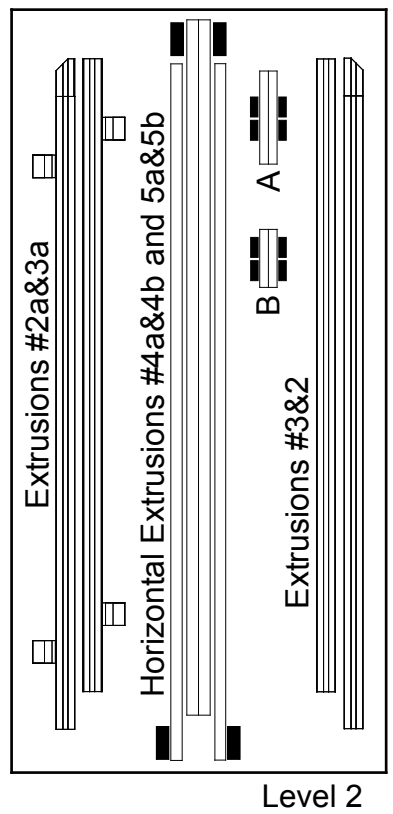
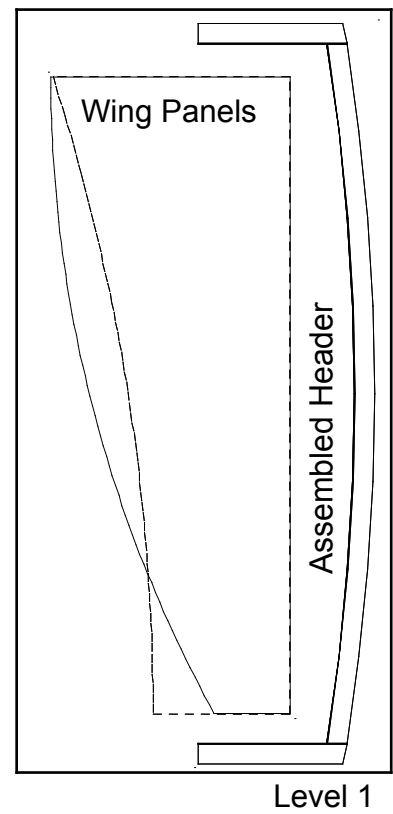
**\*Note:** Pedestal sides must stay assembled when shipping



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Top View of Each Level

Backwall Components

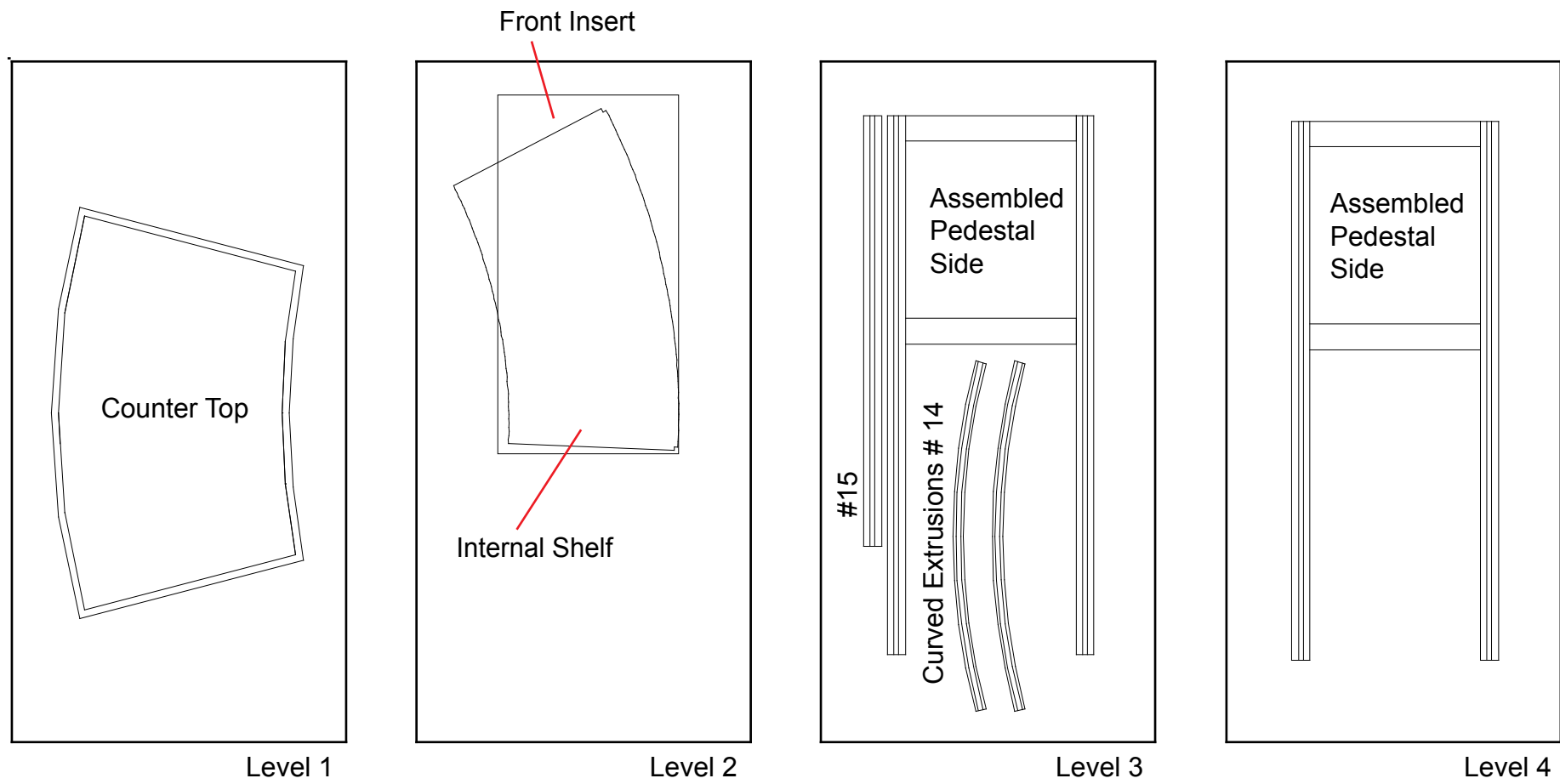


- Halogen Lights
- Graphics
- Literature Pockets
- Setup Hardware

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of Each Level

Pedestal Components



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING