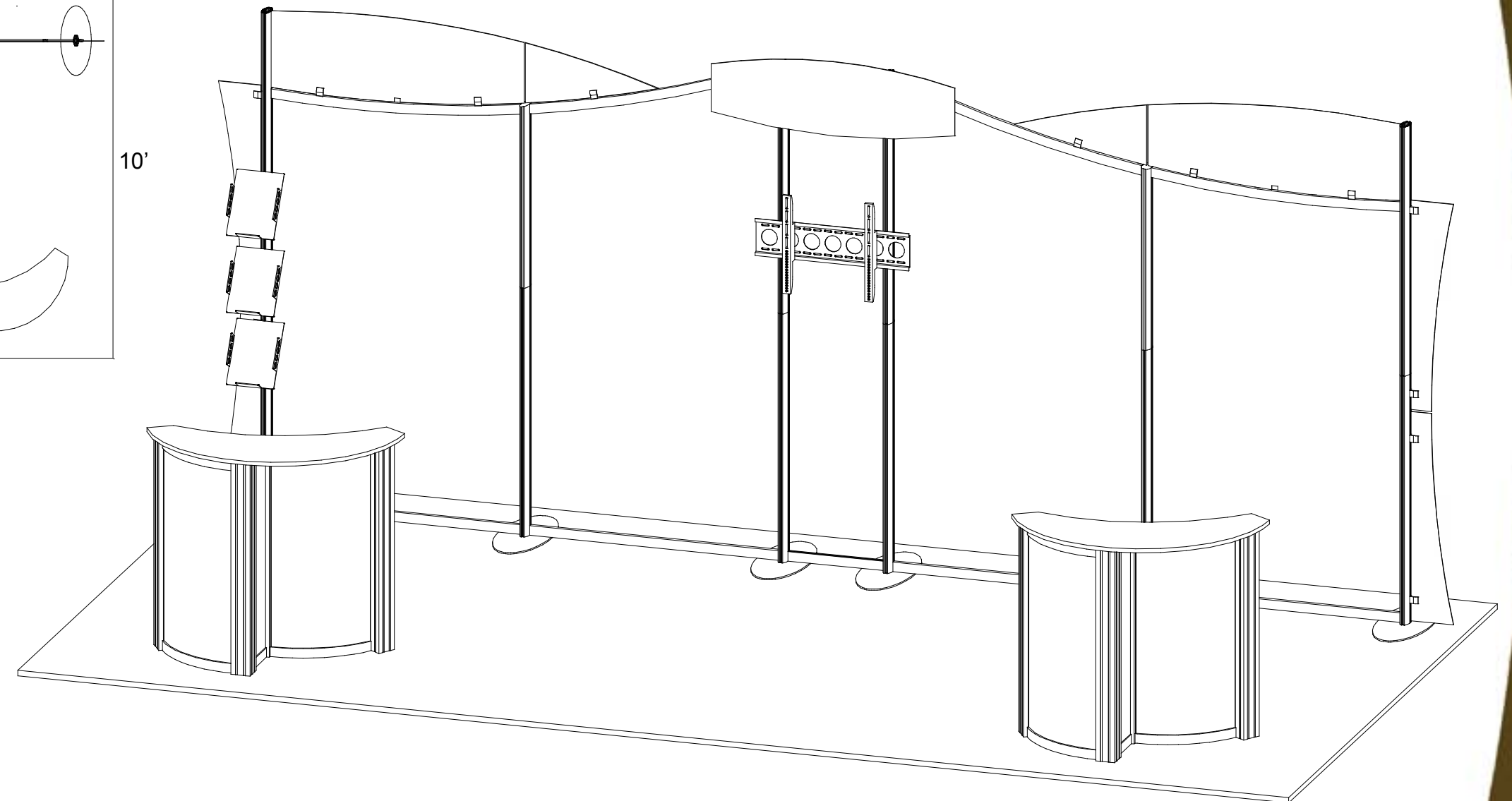


10'



## General Setup Instructions

### Using Your Setup Instructions

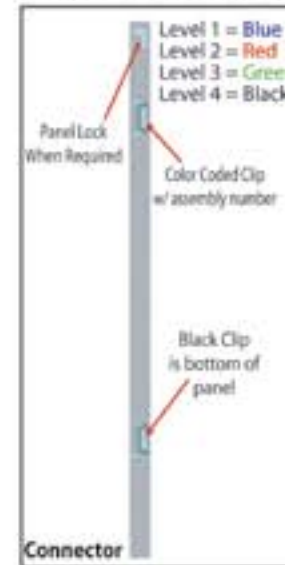
The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

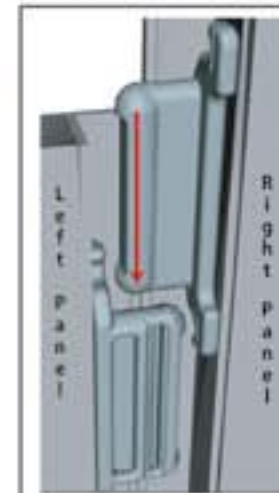
### Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

## General Setup Instructions for Panel System



Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



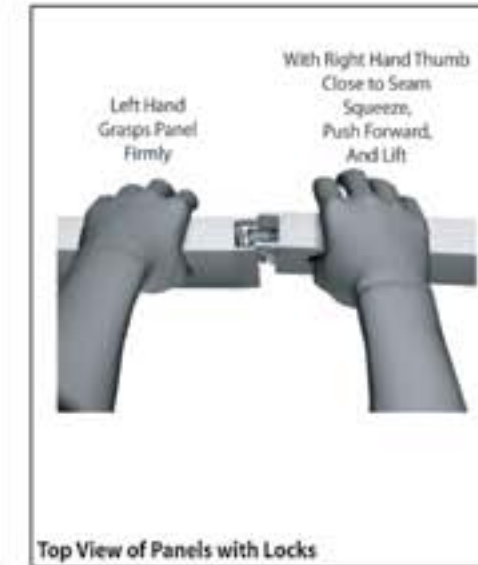
Cut Away View Of Slide Clips

Components connect together by aligning them and sliding downward connecting clips together.



Example of Connection

Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



Top View of Panels with Locks

The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

## General Setup Instructions for Extrusion System



The Tool

Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools may be needed.

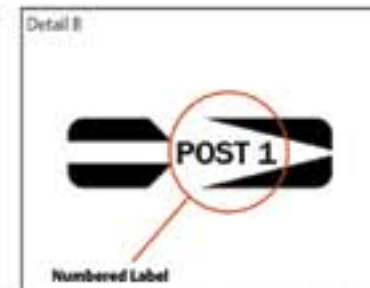


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



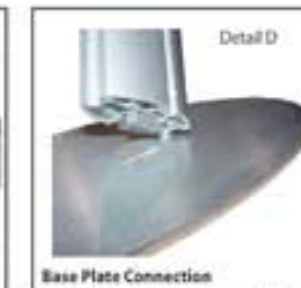
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



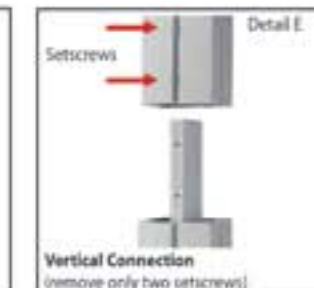
Horizontal In-line Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set vertical post/lock in base plate slot. Tighten lock with Mult-tool.



Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

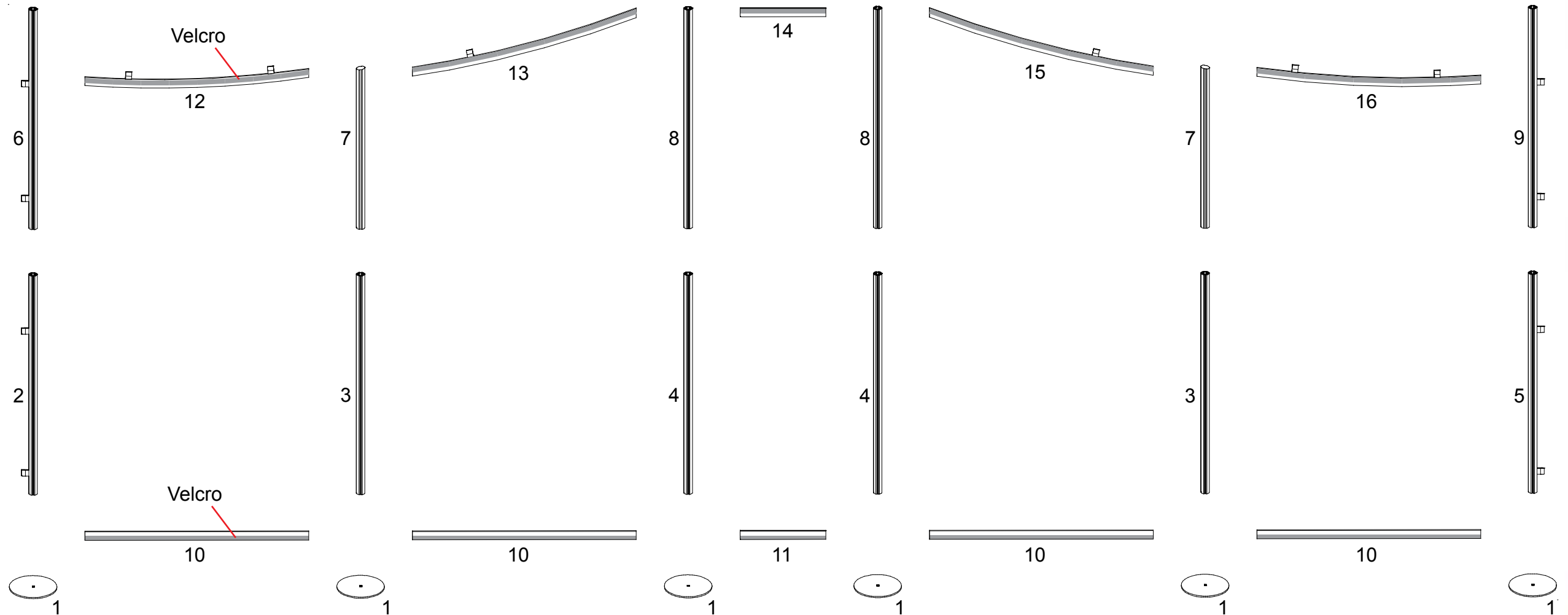
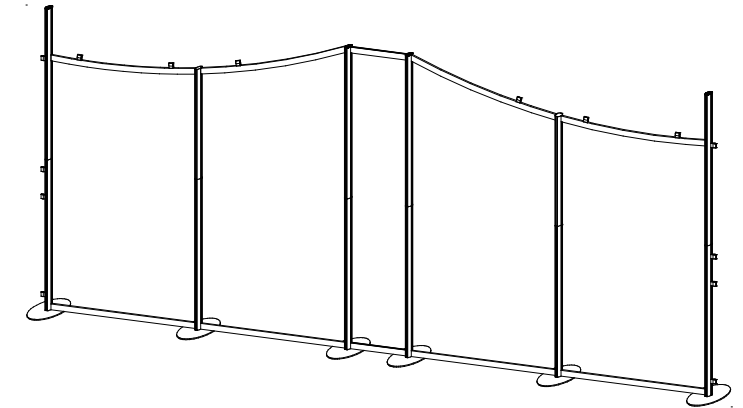
| Item Number | Qty. | Description                | Item Number | Qty. | Description                 |
|-------------|------|----------------------------|-------------|------|-----------------------------|
| 1           | 6    | Base Plate                 | 9           | 1    | 47" Vertical Extrusion      |
| 2           | 1    | 47" Vertical Extrusion     | 10          | 4    | 47" Horizontal Extrusion    |
| 3           | 2    | 47" Vertical Extrusion     | 11          | 1    | 18" Horizontal Extrusion    |
| 4           | 2    | 47" Vertical Extrusion     | 12          | 1    | Curved Horizontal Extrusion |
| 5           | 1    | 47" Vertical Extrusion     | 13          | 1    | Curved Horizontal Extrusion |
| 6           | 1    | 47" Vertical Extrusion     | 14          | 1    | 18" Horizontal Extrusion    |
| 7           | 2    | 34.364" Vertical Extrusion | 15          | 1    | Curved Horizontal Extrusion |
| 8           | 2    | 47" Vertical Extrusion     | 16          | 1    | Curved Horizontal Extrusion |

**Steps:**

- 1) Lock vertical extrusions [2,3,4,5] to base plates [1] as shown in detail on general information page.
- 2) Connect vertical extrusions [6,7,8,9] to vertical extrusions [2,3,4,5] as shown.
- 3) Connect horizontal extrusions [10,11] between lower verticals as shown.
- 4) Connect horizontal extrusions [12,13,14,15,16] between upper verticals as shown.

**Note: Attaching Graphics**

Attach Backwall Graphics to Velcro on the Top Edge of the Upper Horizontals and on the Bottom Edge of the Lower Horizontals



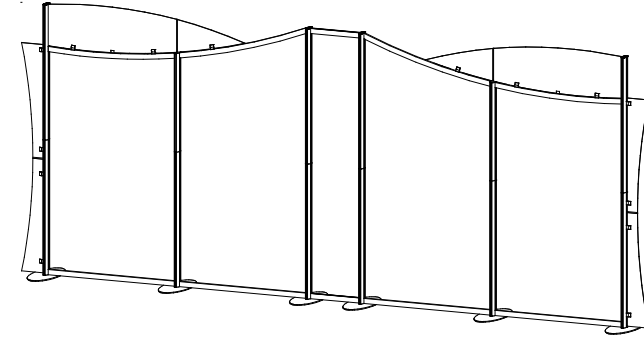
Steps:

- 1) Attach wings as shown. Secure with A10 clamps by tightening the plastic screws.  
**Do not remove A10 clamps. Keep attached when packing.**
- 2) Attach graphics to velcro on the back of assembled backwall.
- 3) Attach lights where desired according to detail\*.

\* LED Luminator Light Attachment Detail



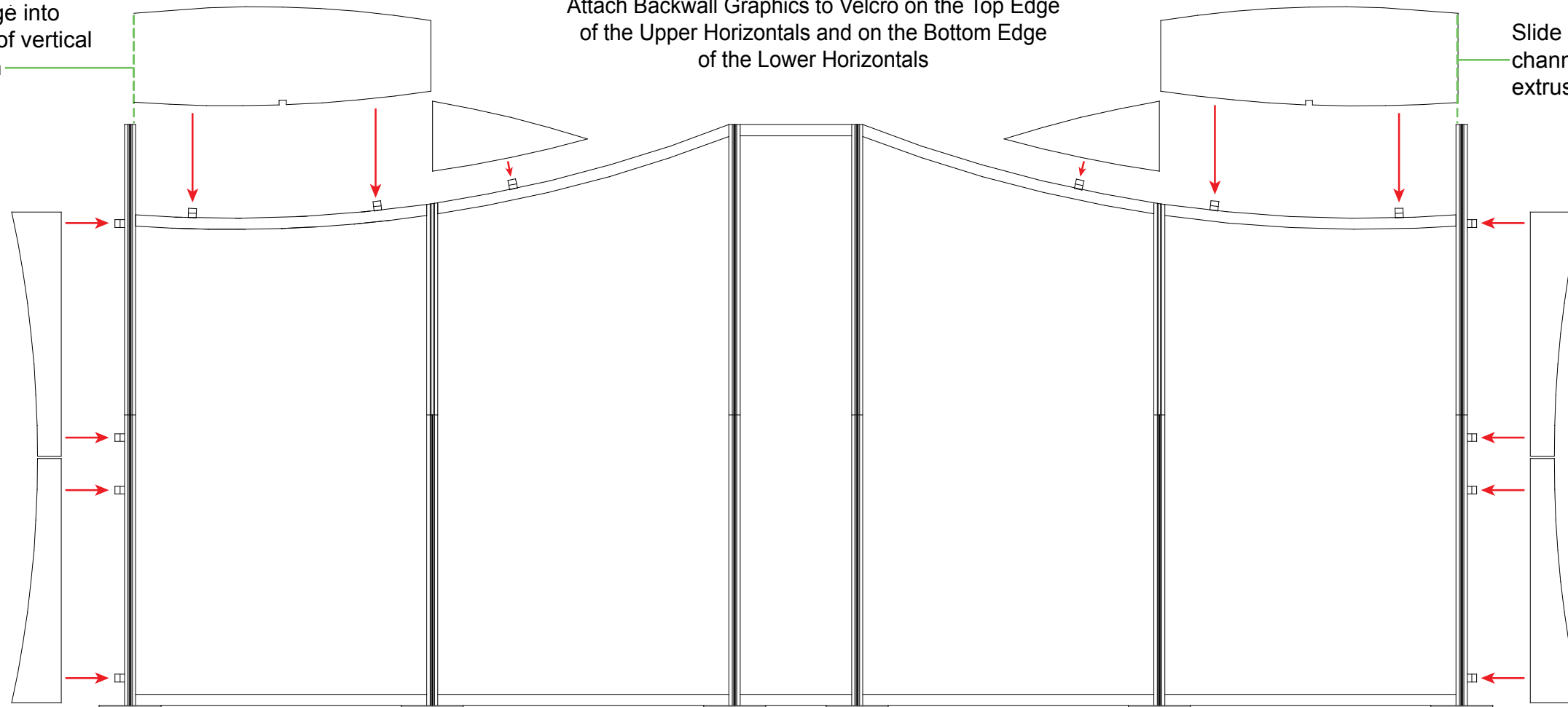
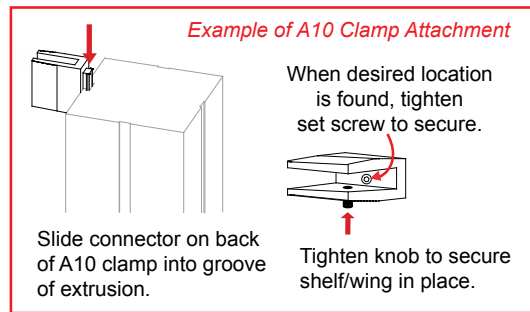
- Attach Clip to Light before mounting to Top Beam  
 - There will be a small slit in the Top of the Channel to Slide the Clip through to the channel



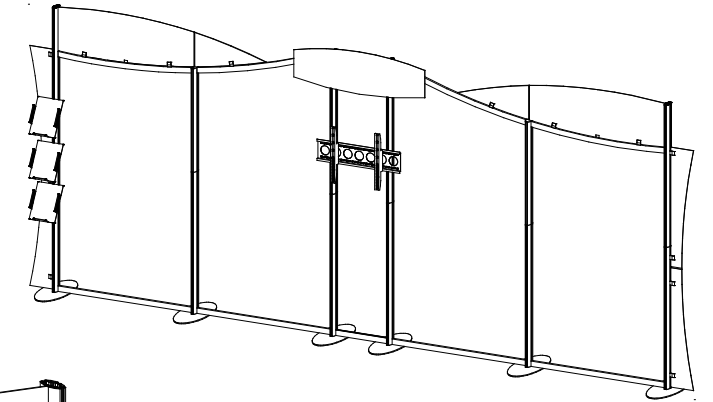
Slide edge into channel of vertical extrusion

**Note: Attaching Graphics**  
 Attach Backwall Graphics to Velcro on the Top Edge of the Upper Horizontals and on the Bottom Edge of the Lower Horizontals

Slide edge into channel of vertical extrusion



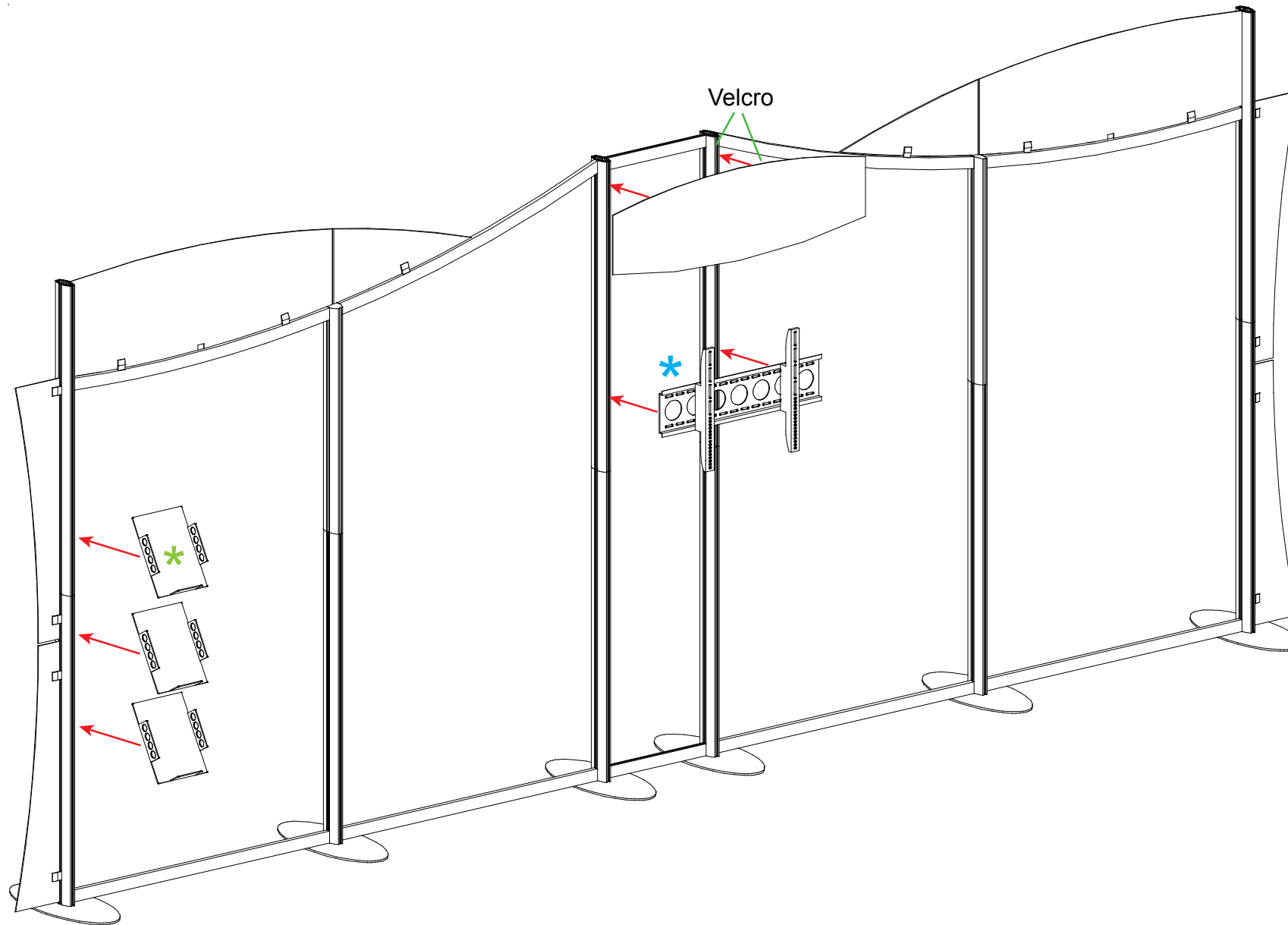
- Steps:
- 1) Attach graphic to velcro at the top of the center vertical extrusions.
  - 2) Attach monitor mount using connectors and screws.
  - 3) Attach literature racks according to detail.



**\* Literature Rack Attachment**

Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.



**\* Monitor Mount Attachment**

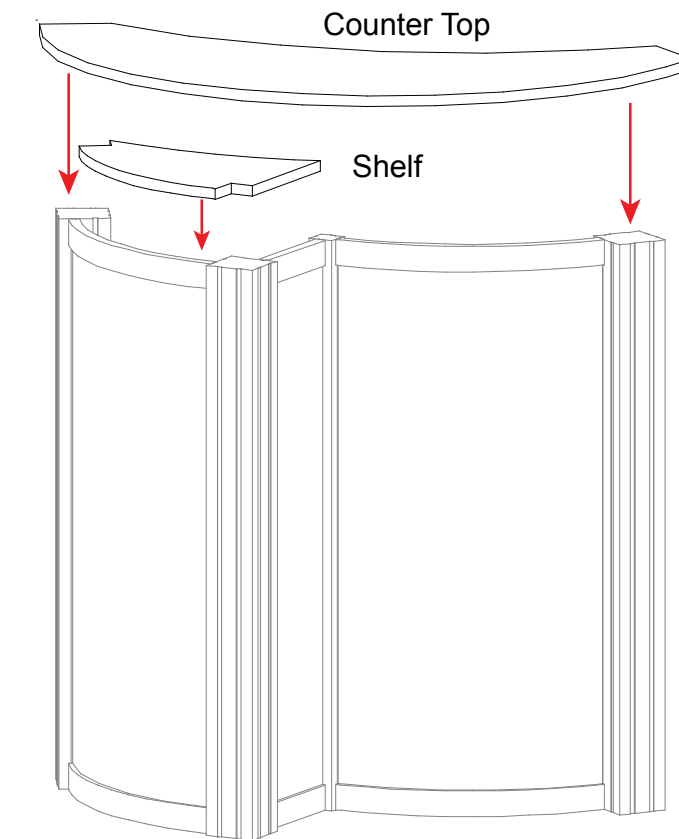
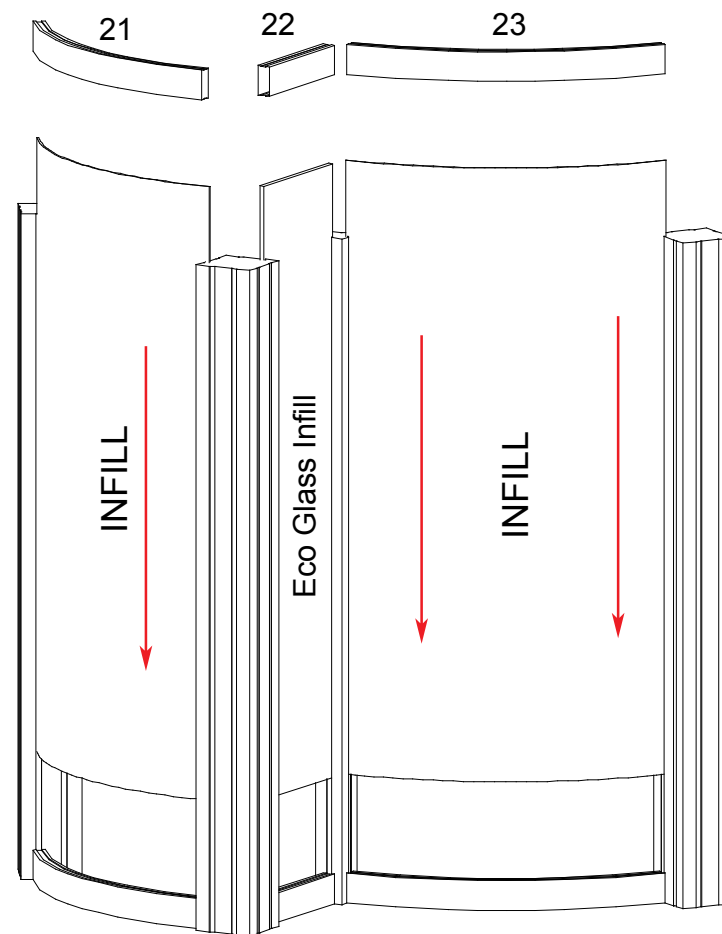
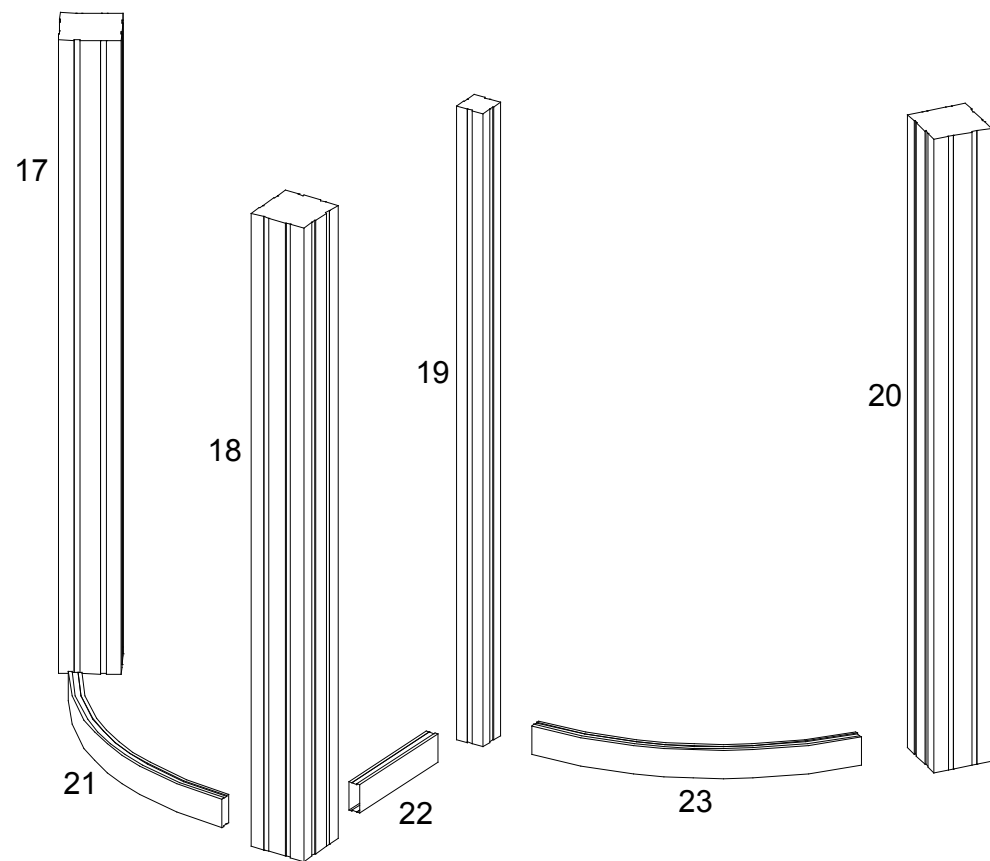
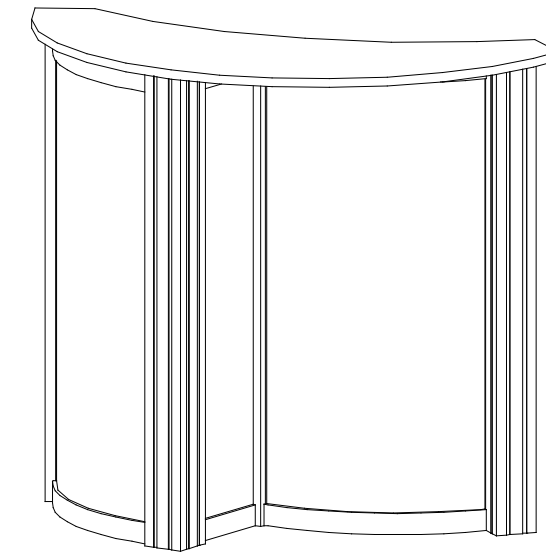
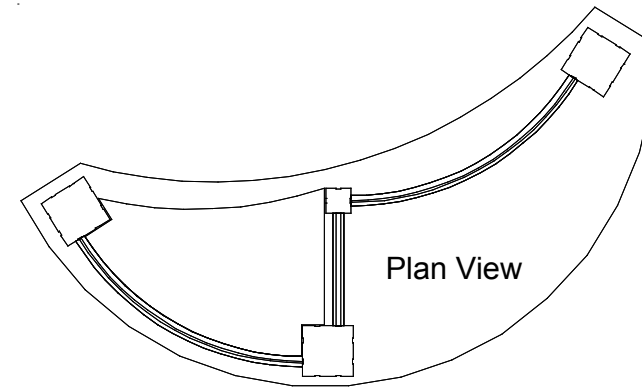
Connectors

Use set-screws to position connectors in channels of vertical extrusions. Attach monitor mount to connectors using screws.

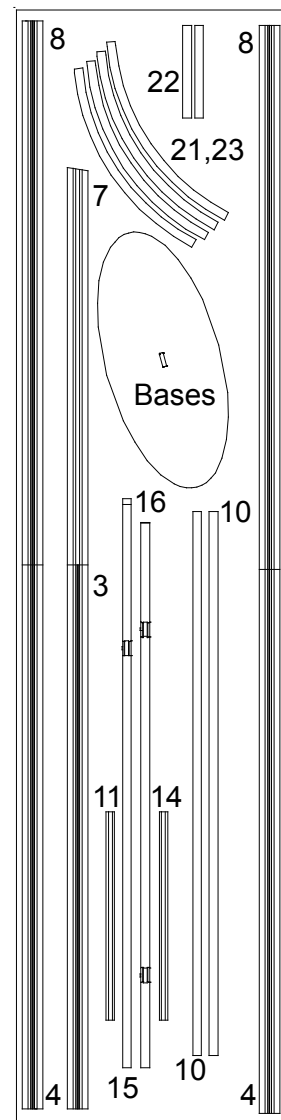
| Part # | Qty | Description                 |
|--------|-----|-----------------------------|
| 17     | 1   | Square Vertical Post        |
| 18     | 1   | Square Vertical Post        |
| 19     | 1   | Small Square Vertical Post  |
| 20     | 1   | Square Vertical Post        |
| 21     | 2   | Curved Horizontal Extrusion |
| 22     | 2   | Horizontal Extrusion        |
| 23     | 2   | Curved Horizontal Extrusion |

**Steps**

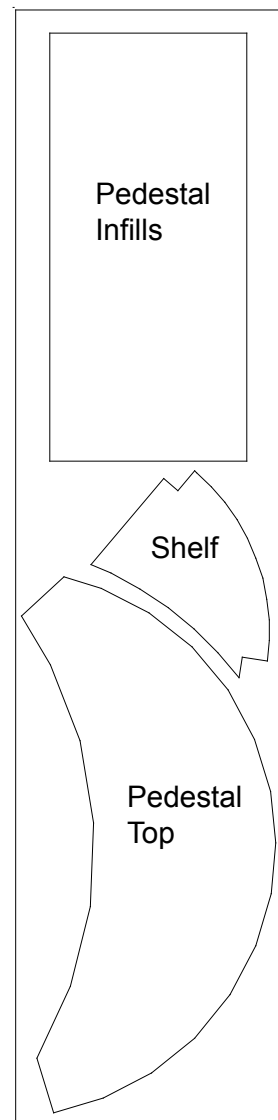
- 1 - Attach vertical extrusions [17,18,19,20] and lower horizontals [21,22,23] as shown.
- 2 - Slide Infills as shown and connect upper horizontals [21,22,23].
- 3 - Place shelf on pins attached to legs and set counter atop pedestal.



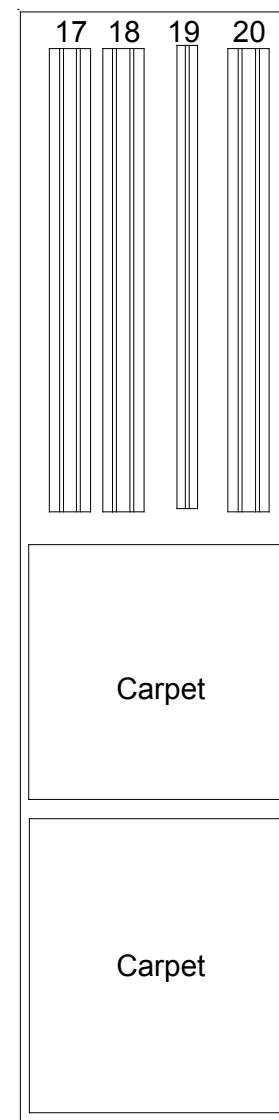
### Case 2 Top View



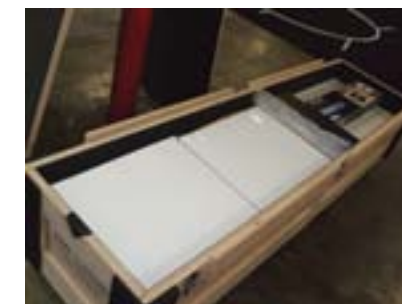
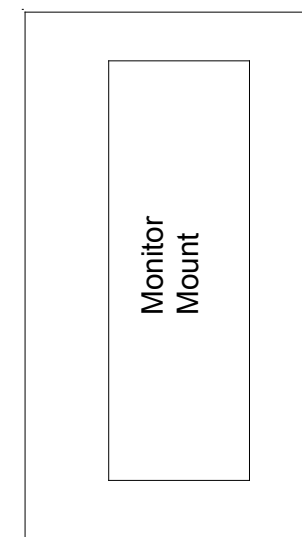
Level 1



Level 2



Level 3



Case 2  
3D View

