

General Setup Instructions

Using Your Setup Instructions

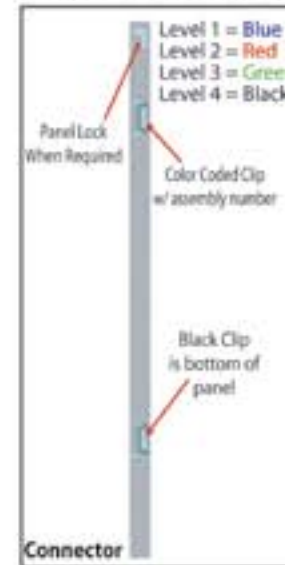
The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

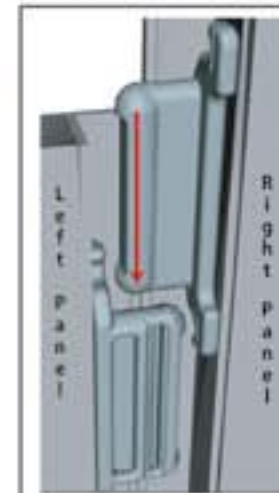
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

General Setup Instructions for Panel System



Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



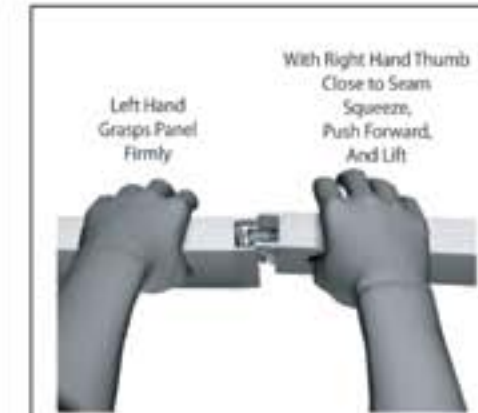
Cut Away View Of Slide Clips

Components connect together by aligning them and sliding downward connecting clips together.



Example of Connection

Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



Top View of Panels with Locks

The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

General Setup Instructions for Extrusion System



The Tool

Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools may be needed.

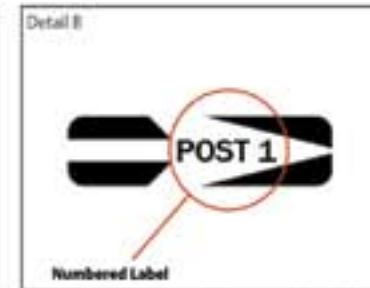


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



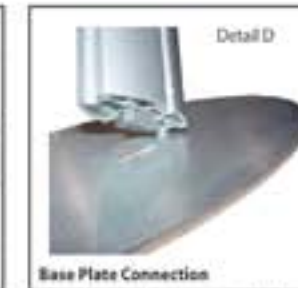
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



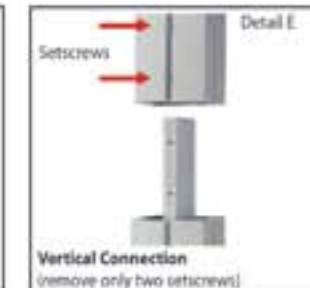
Horizontal In-line Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set vertical post/lock in base plate slot. Tighten lock with Mult-tool.

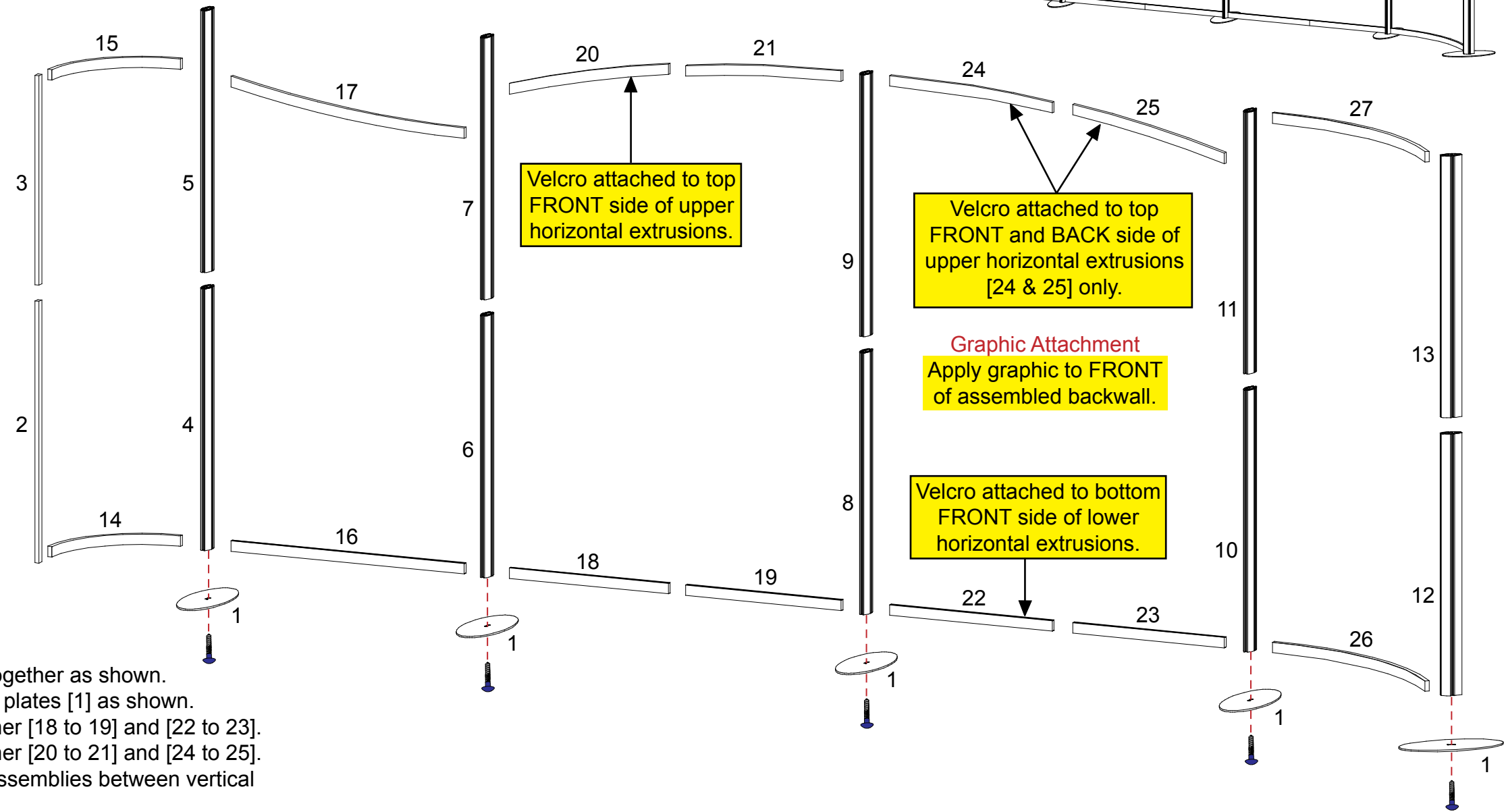
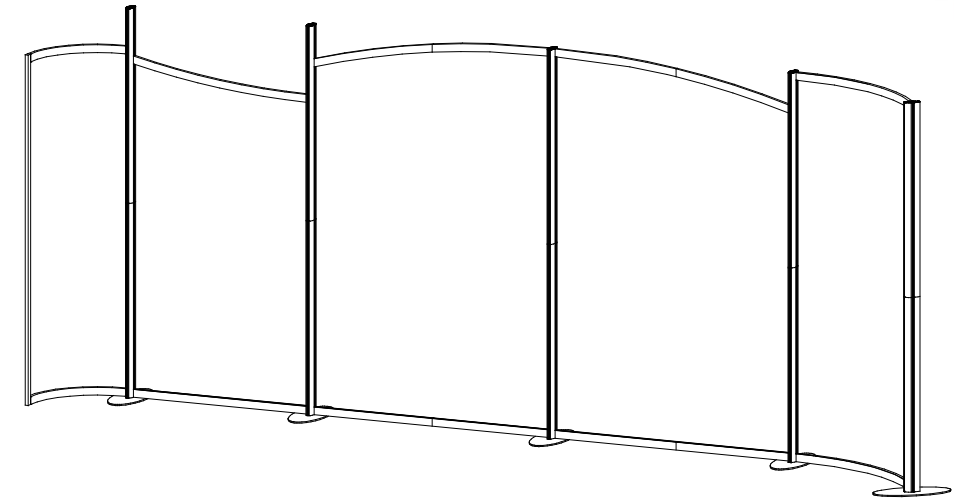


Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

| Item | Qty. | Description: | Item | Qty. | Description: |
|------|------|-------------------------------------|-----------|-----------|-------------------------------------|
| 19 | 1 | 29"w Horizontal Extrusion | 1 | 5 | Base Plate |
| 20 | 1 | 29.354" Curved Horizontal Extrusion | 2 | 1 | 40.625"h Vertical Extrusion |
| 21 | 1 | 29.354" Curved Horizontal Extrusion | 3 | 1 | 40.625"h Vertical Extrusion |
| 22 | 1 | 29"w Horizontal Extrusion | 4 thru 13 | 1 of Each | 45"h Vertical Extrusion |
| 23 | 1 | 29"w Horizontal Extrusion | 14 | 1 | 26.986" Curved Horizontal Extrusion |
| 24 | 1 | 29.354" Curved Horizontal Extrusion | 15 | 1 | 26.986" Curved Horizontal Extrusion |
| 25 | 1 | 29.354" Curved Horizontal Extrusion | 16 | 1 | 43"w Horizontal Extrusion |
| 26 | 1 | 41.681" Curved Horizontal Extrusion | 17 | 1 | 43.368" Curved Horizontal Extrusion |
| 27 | 1 | 41.681" Curved Horizontal Extrusion | 18 | 1 | 29"w Horizontal Extrusion |



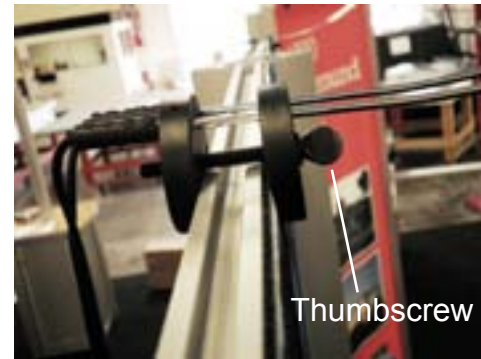
Steps:

- 1) Attach upper and lower verticals together as shown.
- 2) Attach vertical assemblies to base plates [1] as shown.
- 3) Attach horizontal extrusions together [18 to 19] and [22 to 23].
- 4) Attach horizontal extrusions together [20 to 21] and [24 to 25].
- 5) Attach horizontal extrusions and assemblies between vertical assemblies as shown.
- 6) Velcro attach graphic to front side of assembled backwall.

Steps:

- 1) Attach graphic headers atop assembled backwall using screw caps as shown. Refer to detail.
- 2) Attach lights to atop assembled backwall. Refer to detail.

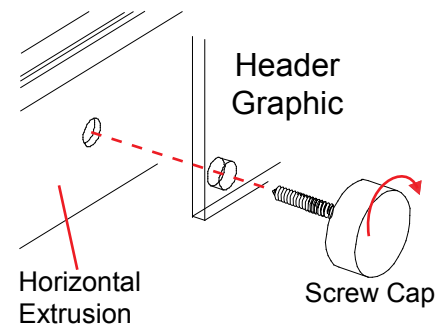
 *Light Connection*



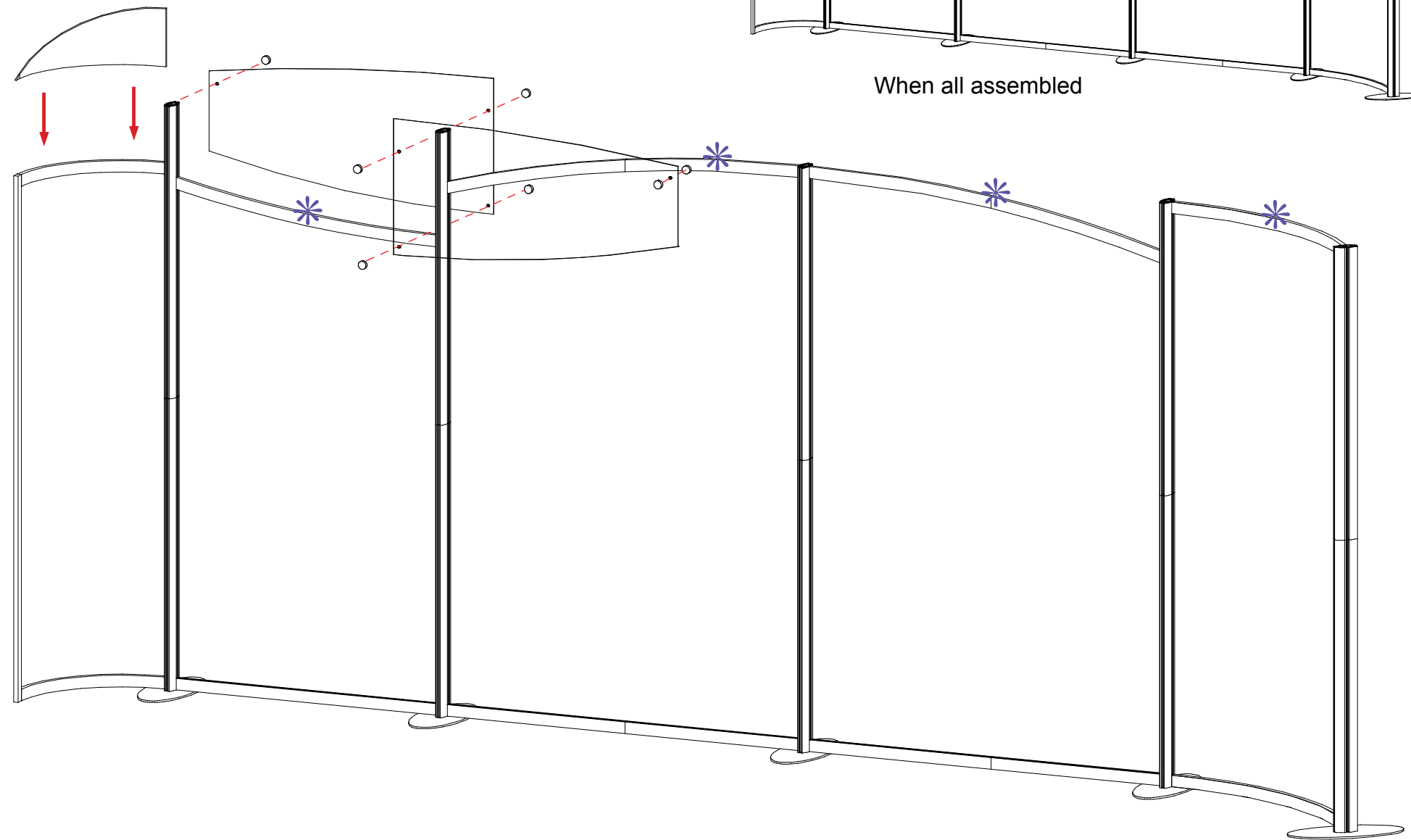
Thumbscrew

Attach lights to backwall where desired and tighten thumbscrew to secure in place.

Graphic Header Attachment



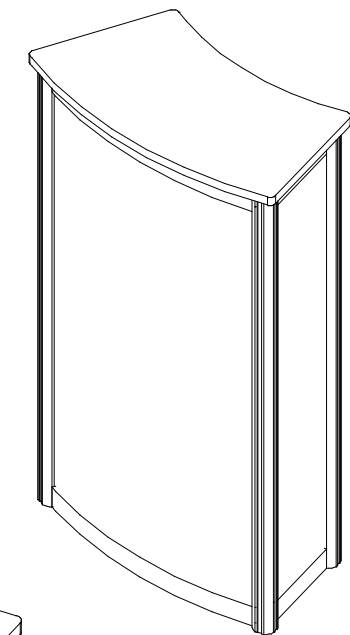
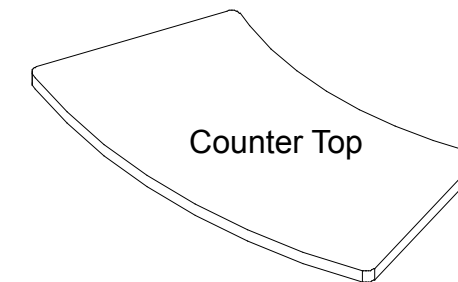
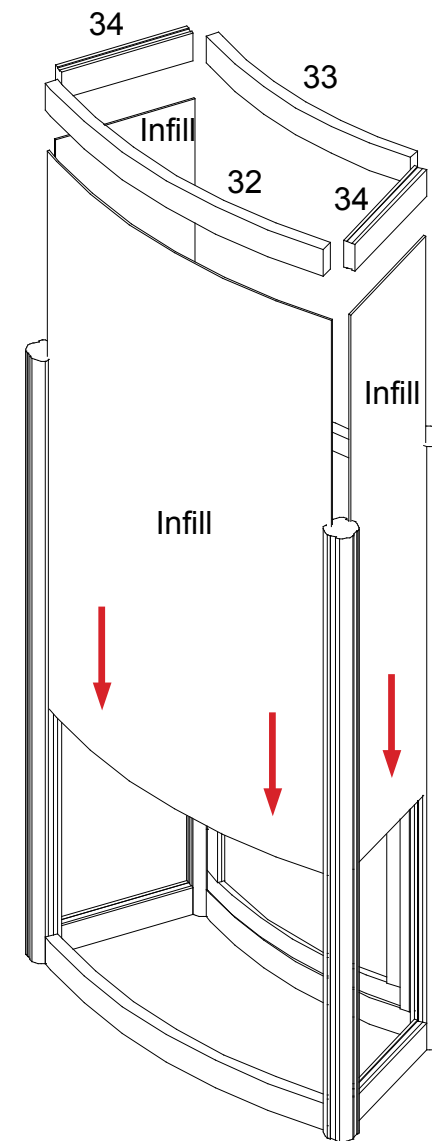
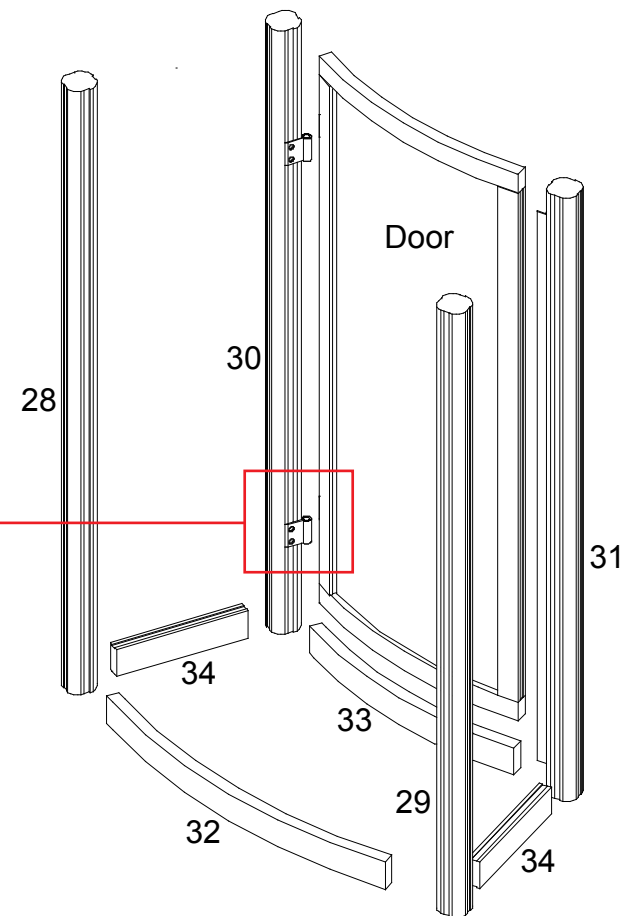
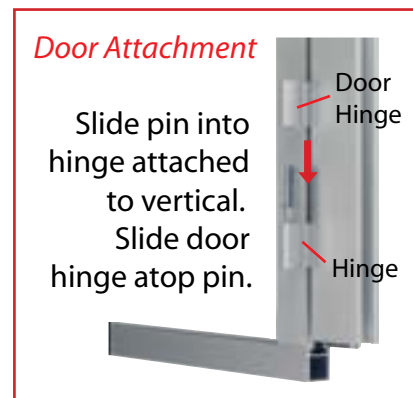
Insert screw cap thru hole of header into threaded hole of horizontal extrusion. Turn screw cap clockwise to tighten and secure header in place.



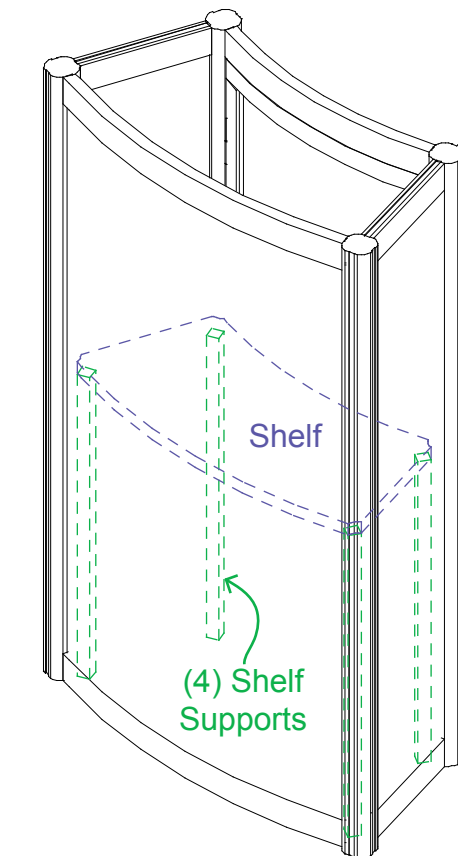
| Item | Qty. | Description: |
|------|------|--|
| 28 | 1 | 40" h Vertical Extrusion |
| 29 | 1 | 40" h Vertical Extrusion |
| 30 | 1 | 40" h Vertical Extrusion w/ Door Hinges |
| 31 | 1 | 40" h Vertical Extrusion w/ Door Stopper |
| 32 | 2 | 22" Curved Horizontal Extrusion |
| 33 | 2 | 16.125" Curved Horizontal Extrusion |
| 34 | 4 | 8" w Horizontal Extrusion |

Steps:

- 1) Attach lower horizontal extrusions [32, 33, & 34] between vertical extrusions [28, 29, 30, & 31].
- 2) Attach door to vertical extrusion [30] between verticals [30 & 31]. Refer to detail.
- 3) Slide infills between verticals into place as shown.
- 4) Attach upper horizontal extrusions [32, 33, & 34] between vertical extrusions [28, 29, 30, & 31].
- 5) Velcro attach shelf supports to verticals [28, 29, 30, & 31].
- 6) Place shelves atop shelf supports and counter top atop assembled pedestal.

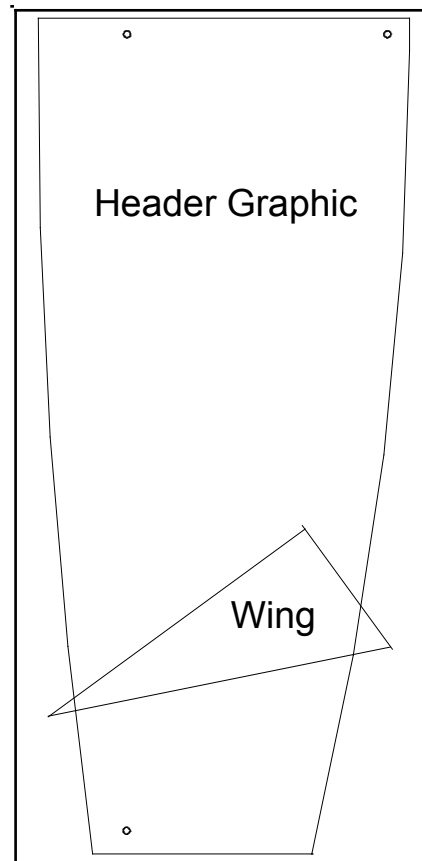


When all assembled

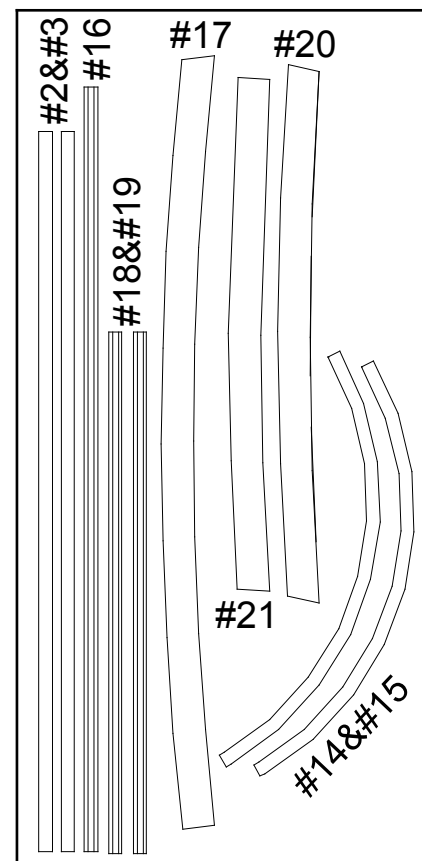


Case 1 Packing - 10x10 A (Left)

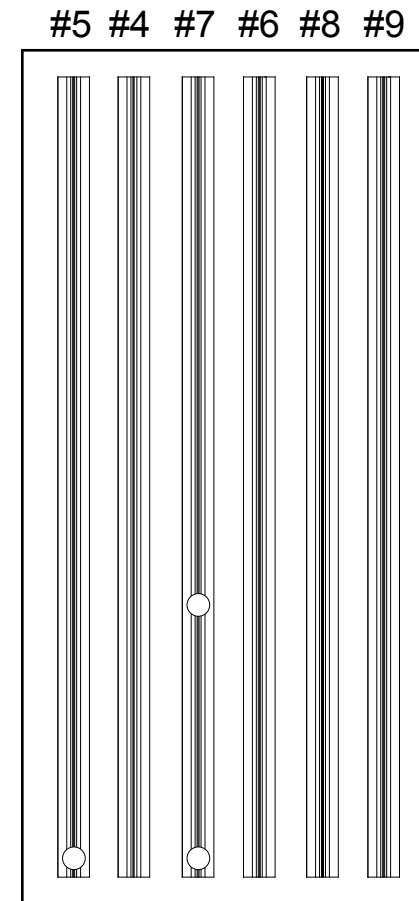
Top View of Each Level



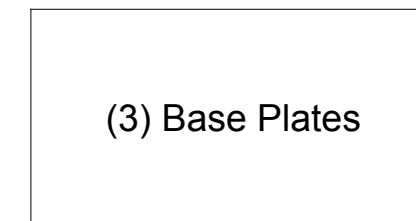
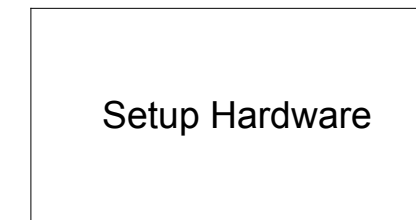
Level 1



Level 2

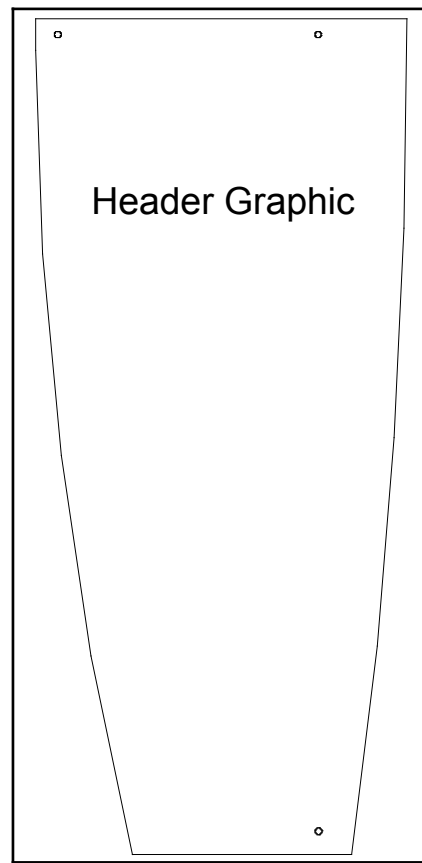


Level 3

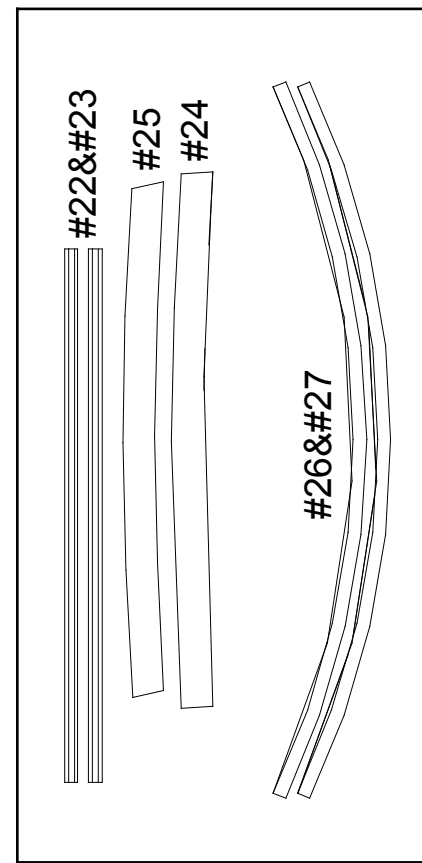


Case 2 Packing - 10x10 B (Right)

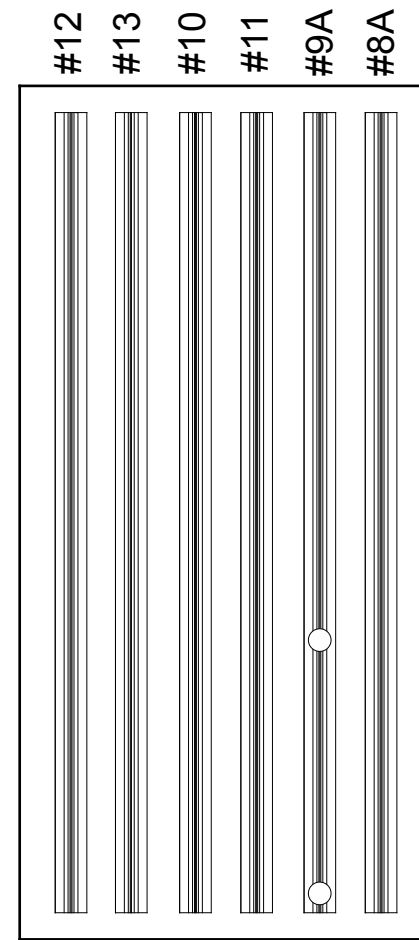
Top View of Each Level



Level 1



Level 2

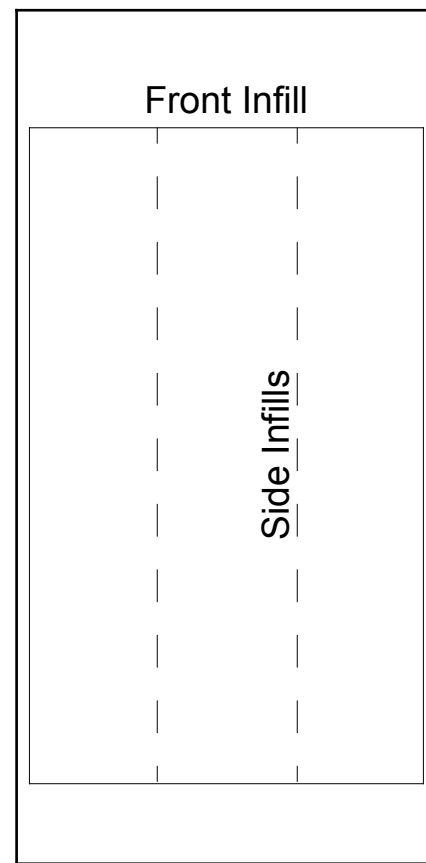


Level 3

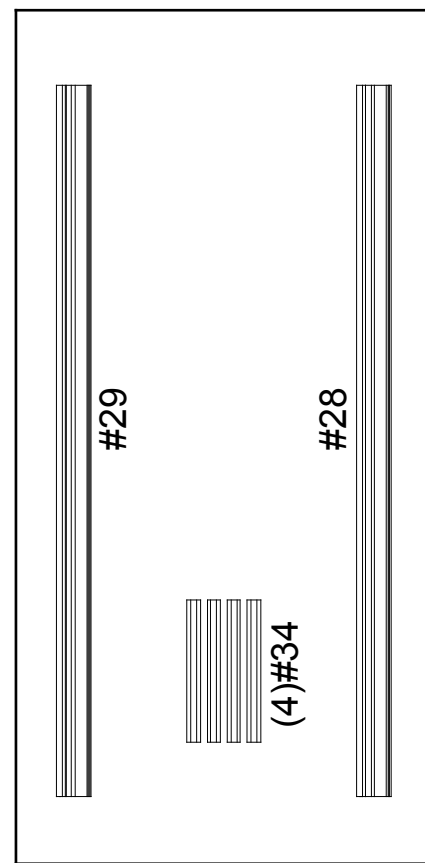


Case 3 Packing - Pedestal

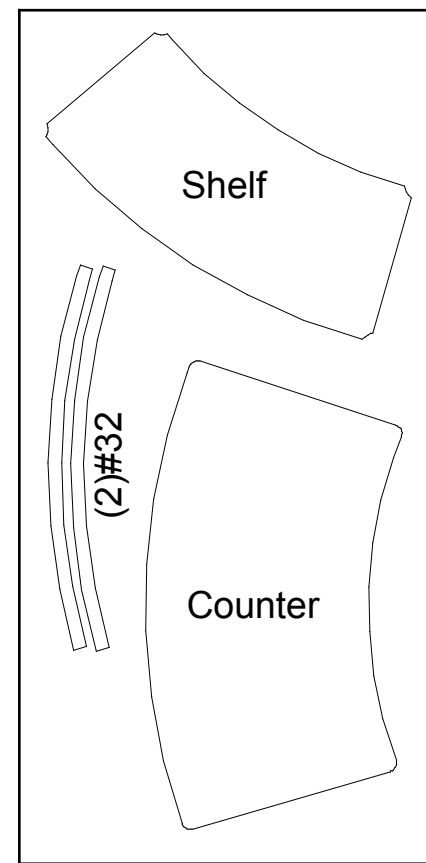
Top View of Each Level



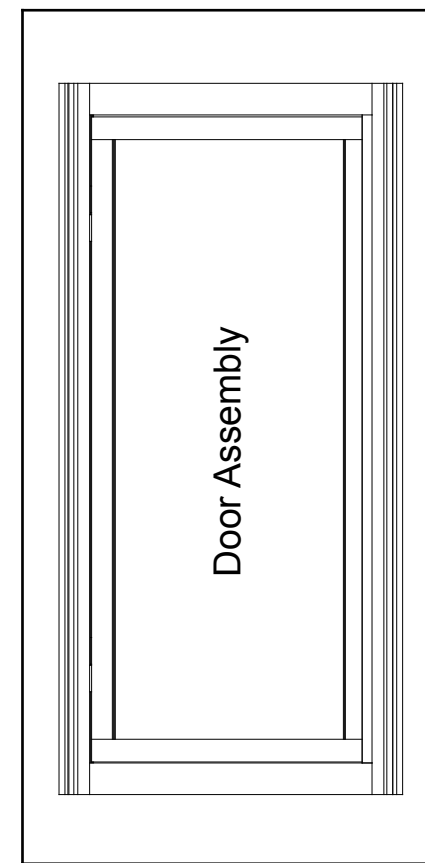
Level 1



Level 2



Level 3



Level 4

