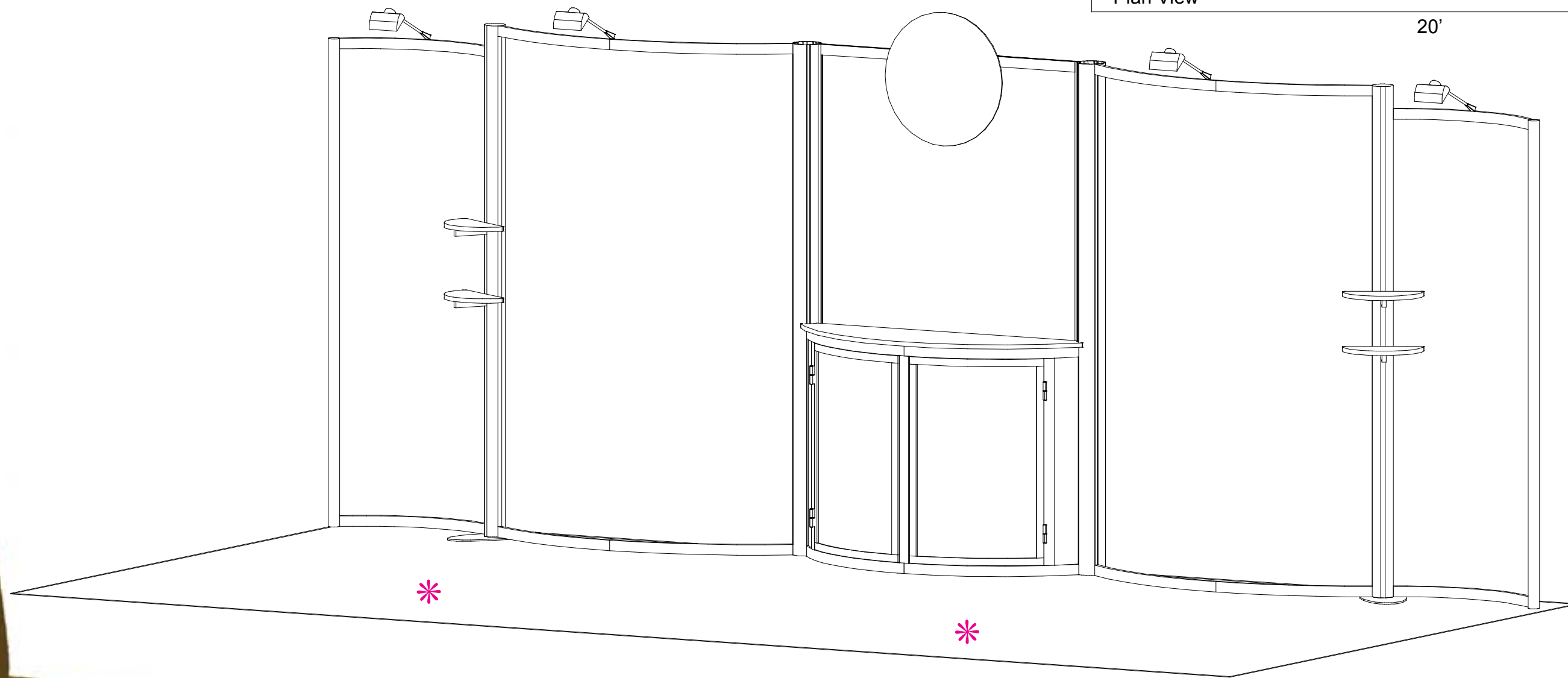
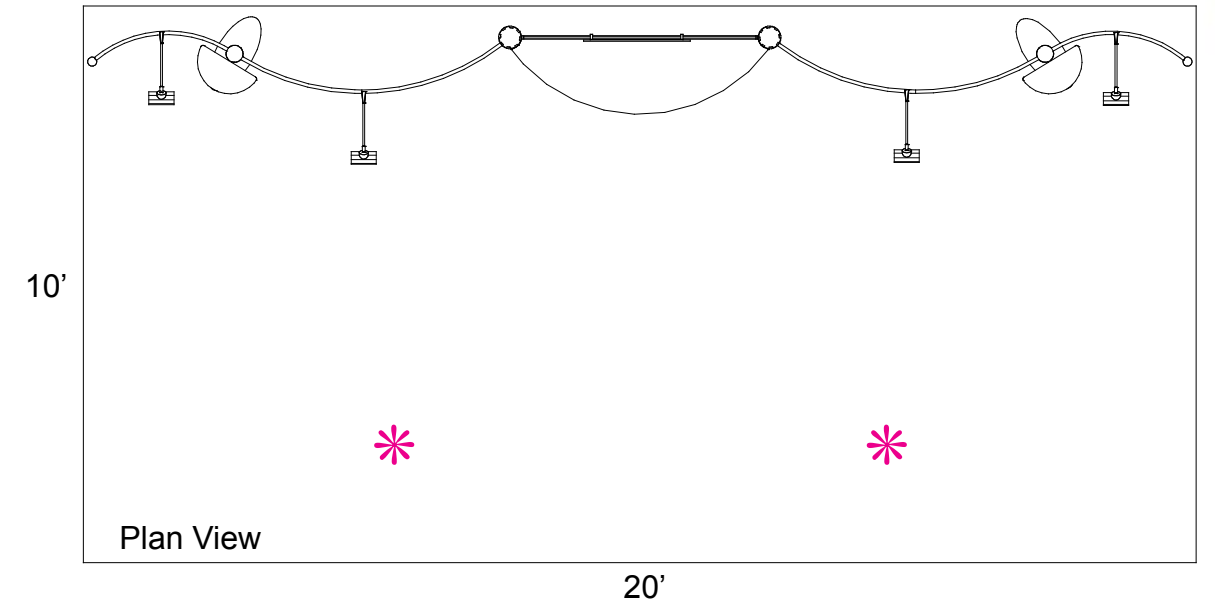


* ECO-2C Pedestal
(See page 4 for setup instructions)



General Setup Instructions

Using Your Setup Instructions

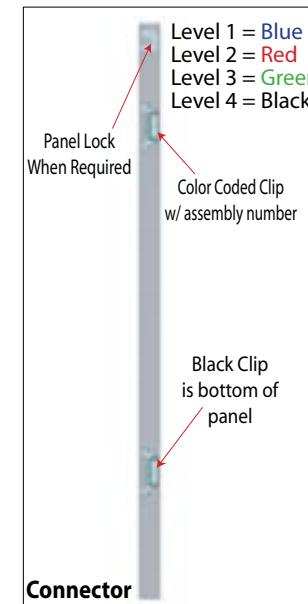
The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

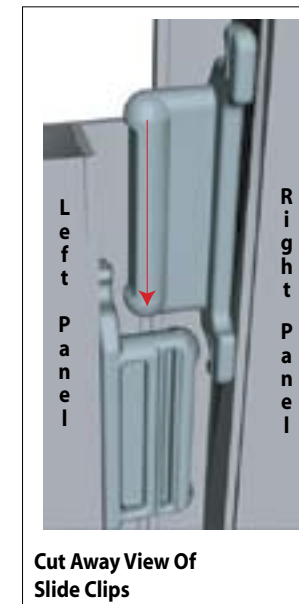
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

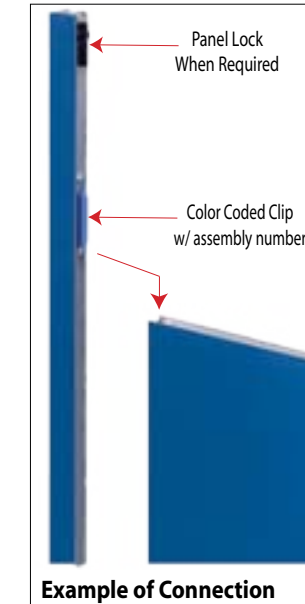
General Setup Instructions for Panel System



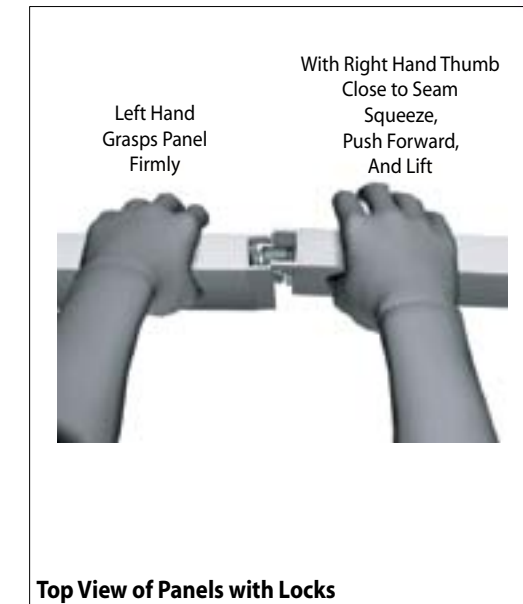
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



Components connect together by aligning them and sliding downward connecting clips together.



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

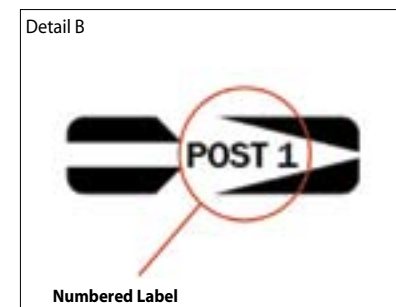
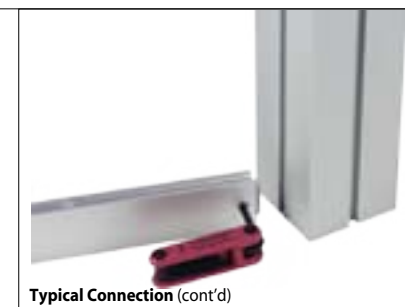
General Setup Instructions for Extrusion System



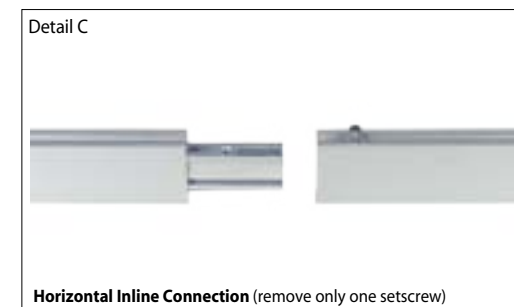
Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools may be needed.



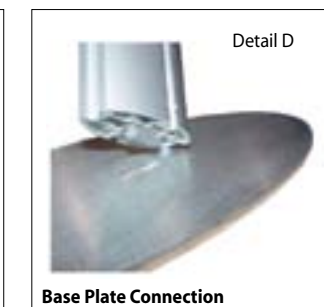
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



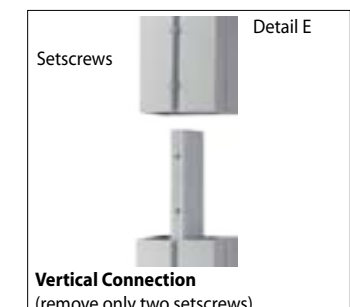
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set vertical post/lock in base plate slot. Tighten lock with Mulit-tool.



When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

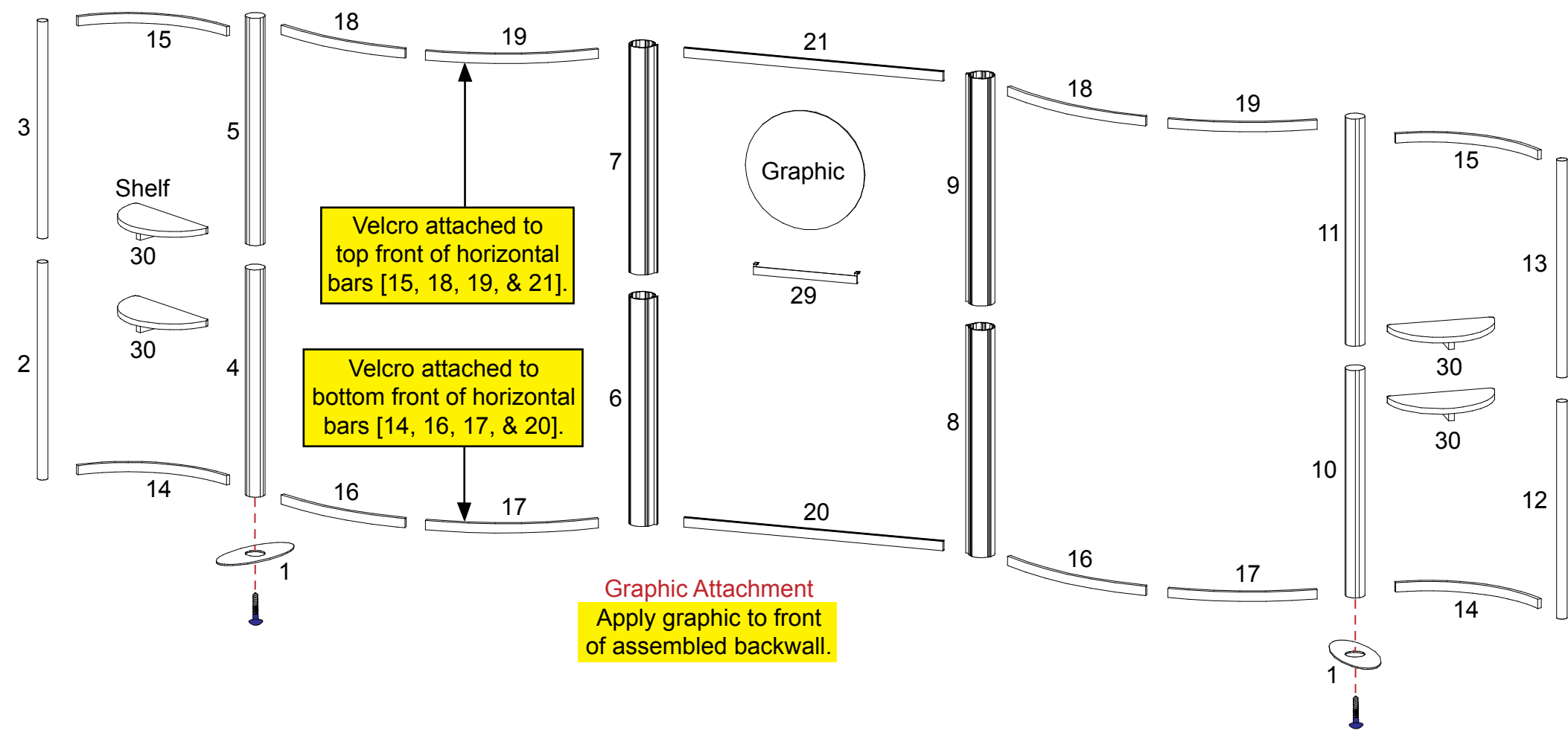
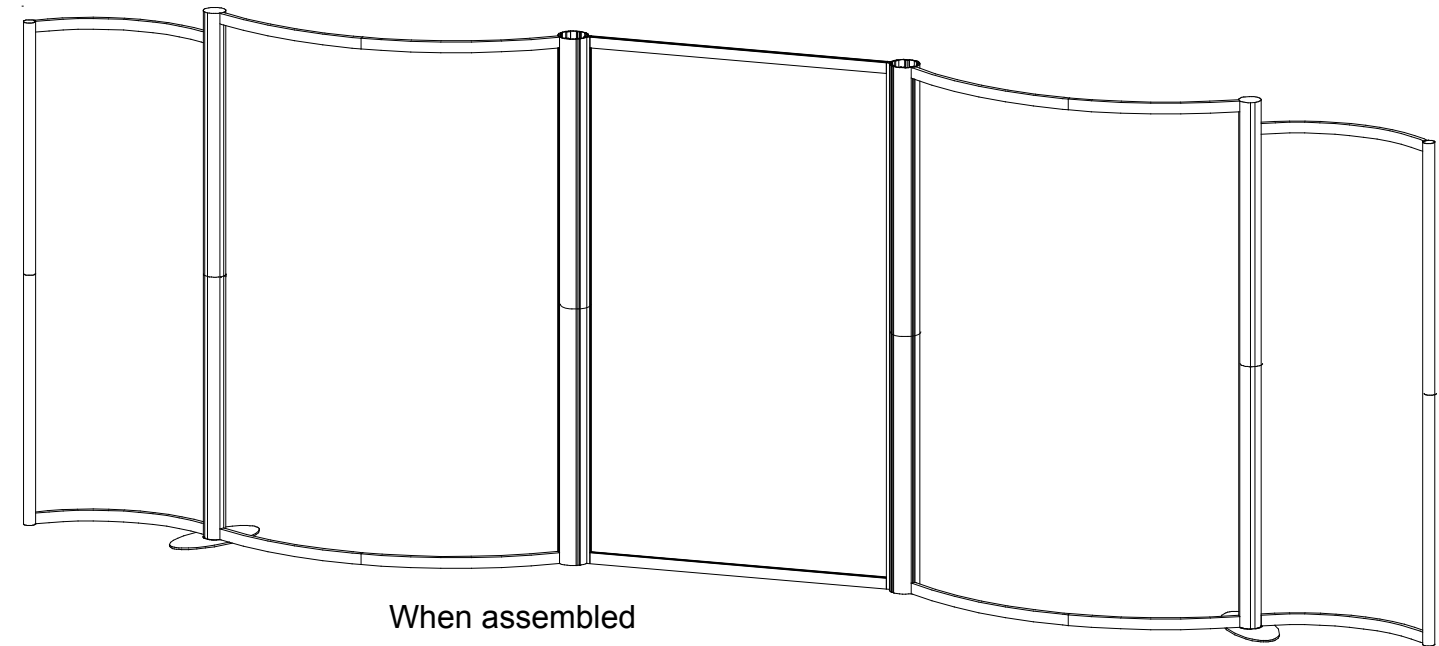
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
1	2	Base Plate
2	1	42" h Vertical Extrusion
3	1	42" h Vertical Extrusion
4	1	44" h Vertical Extrusion
5	1	44" h Vertical Extrusion
6	1	44" h Vertical Extrusion
7	1	44" h Vertical Extrusion
8	1	44" h Vertical Extrusion
9	1	44" h Vertical Extrusion
10	1	44" h Vertical Extrusion
11	1	44" h Vertical Extrusion
12	1	42" h Vertical Extrusion
13	1	42" h Vertical Extrusion
14	2	30.925" Horizontal Curved Extrusion
15	2	30.925" Horizontal Curved Extrusion
16	2	30" Horizontal Curved Extrusion
17	2	30" Horizontal Curved Extrusion
18	2	30" Horizontal Curved Extrusion
19	2	30" Horizontal Curved Extrusion
20	1	50" w Horizontal Extrusion
21	1	50" w Horizontal Extrusion

Steps:

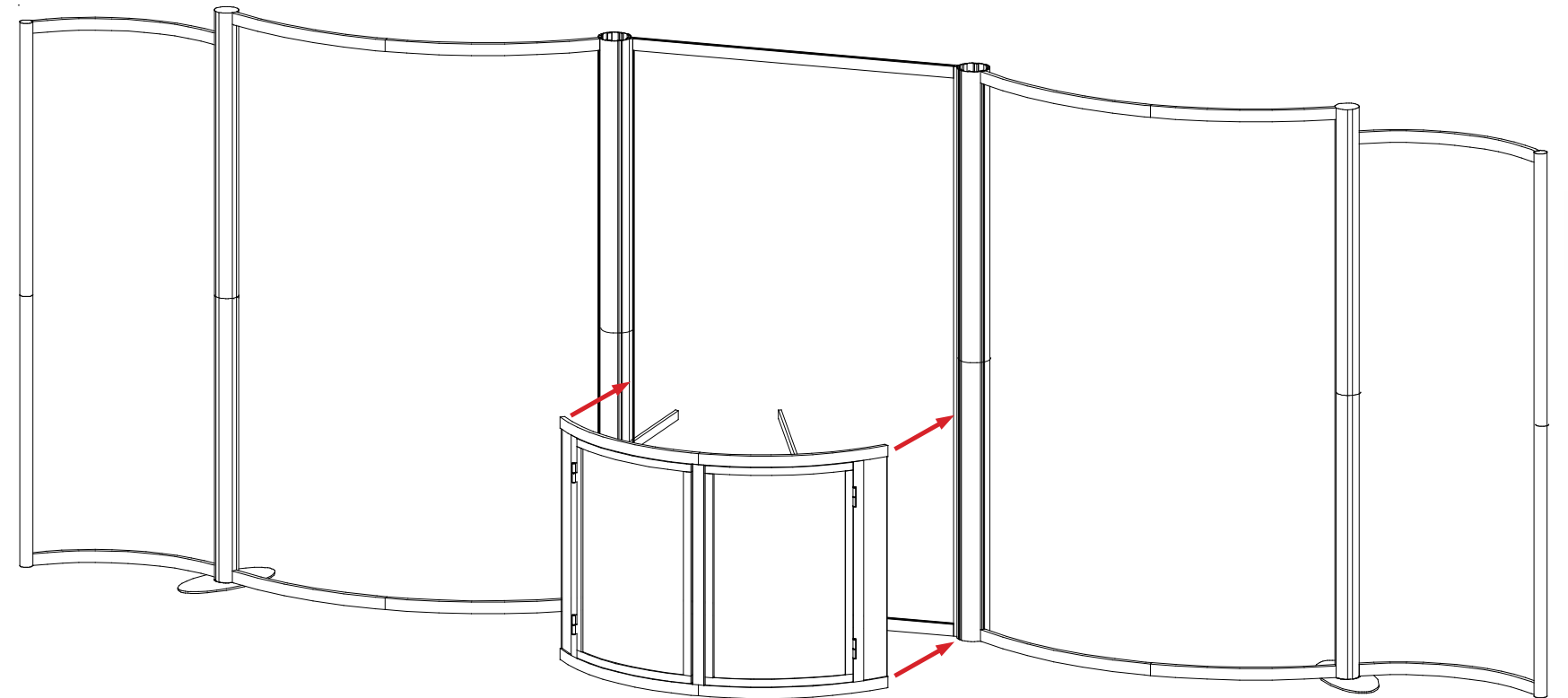
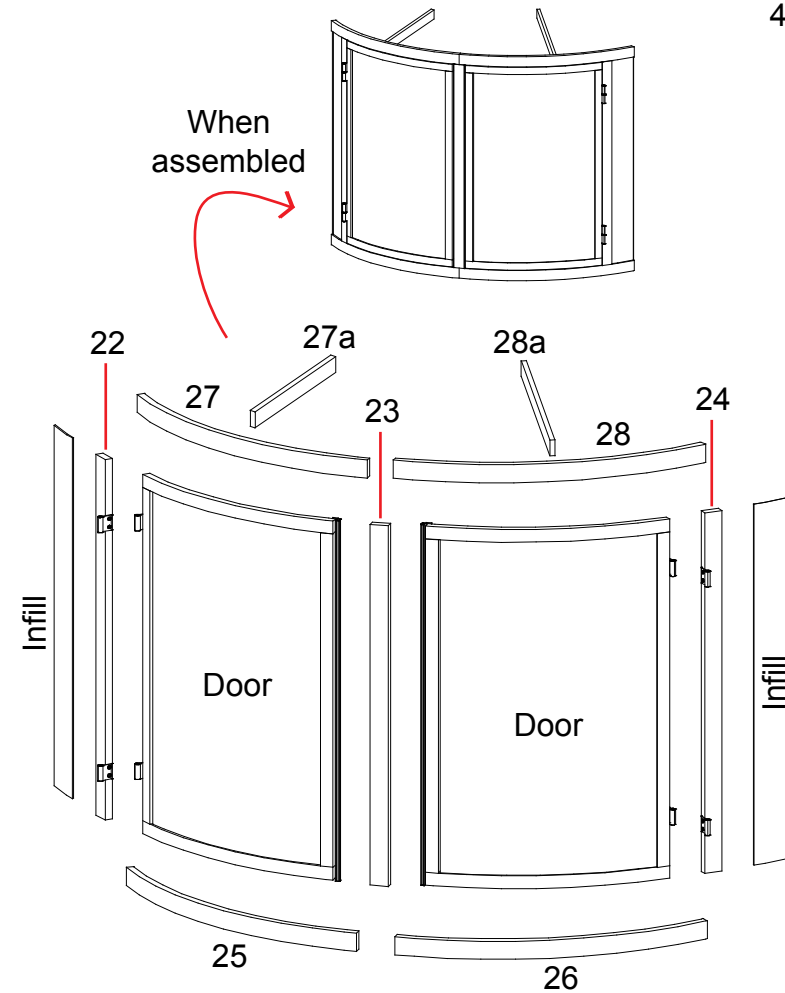
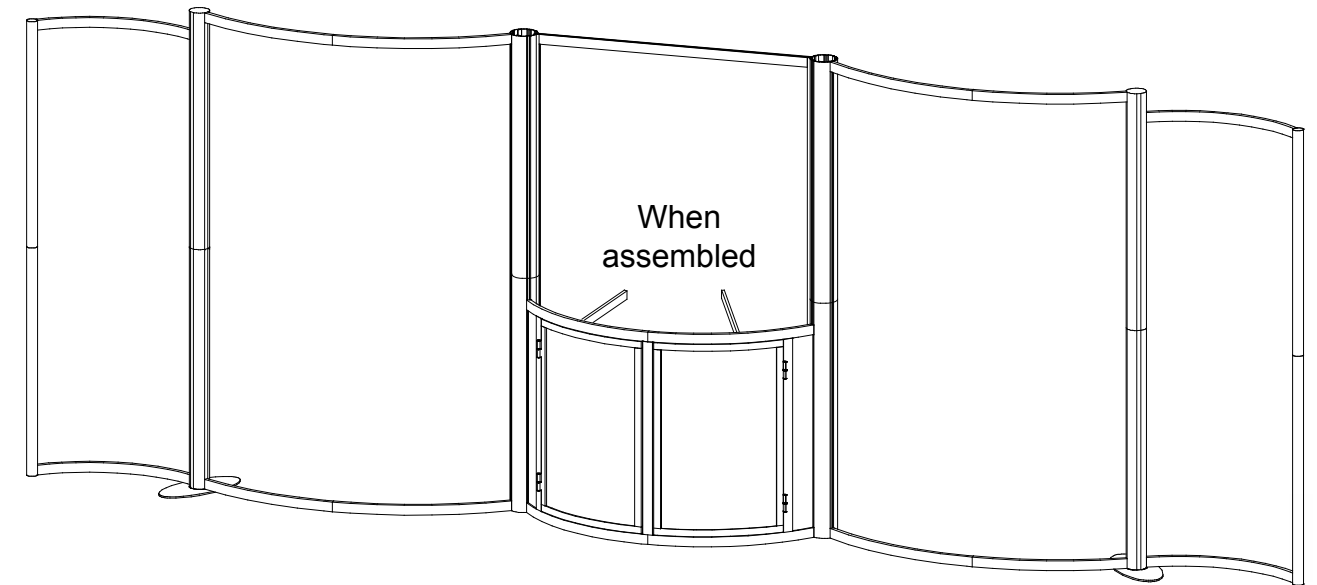
- 1) Attach base plates [1] to lower vertical extrusions [4 & 10].
- 2) Attach lower and upper vertical extrusions together as shown.
- 3) Attach horizontal extrusions together [16 to 17] and [18 to 19].
- 4) Attach horizontal assemblies and extrusions between vertical assemblies.



Item	Qty.	Description
22	1	35.667" h Vertical Extrusion w/ Door Hinges
23	1	35.667" h Vertical Extrusion
24	1	35.667" h Vertical Extrusion w/ Door Hinges
25	1	31.0625" Horizontal Curved Extrusion
26	1	31.0625" Horizontal Curved Extrusion
27	1	31.0625" Horizontal Curved Extrusion
27a	1	Counter Support
28	1	31.0625" Horizontal Curved Extrusion
28a	1	Counter Support
29	1	20" w Horizontal Extrusion
30	4	6" Shelf Support

Steps:

- 1) Connect horizontal curved extrusions together [25 to 26] and [27 to 28].
- 2) Attach vertical extrusions [22, 23, & 24] between lower and upper curved assemblies as shown. Note: place infills between horizontals and attach doors to verticals [22 & 24].
- 3) Attach counter supports [27a & 28a] to horizontal extrusions [27 & 28] as shown.
- 4) Attach assembled backwall counter to assembled backwall as shown.



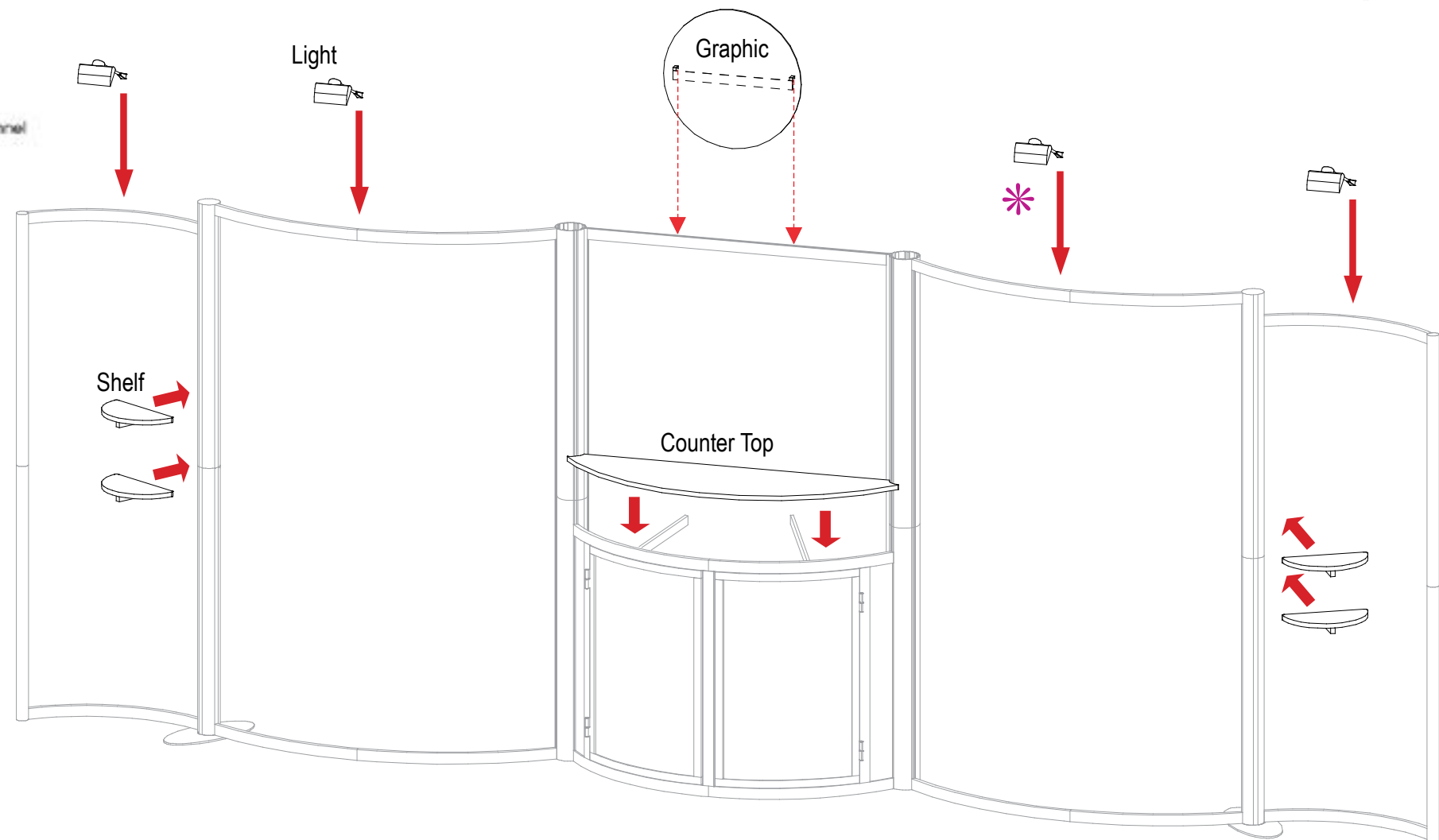
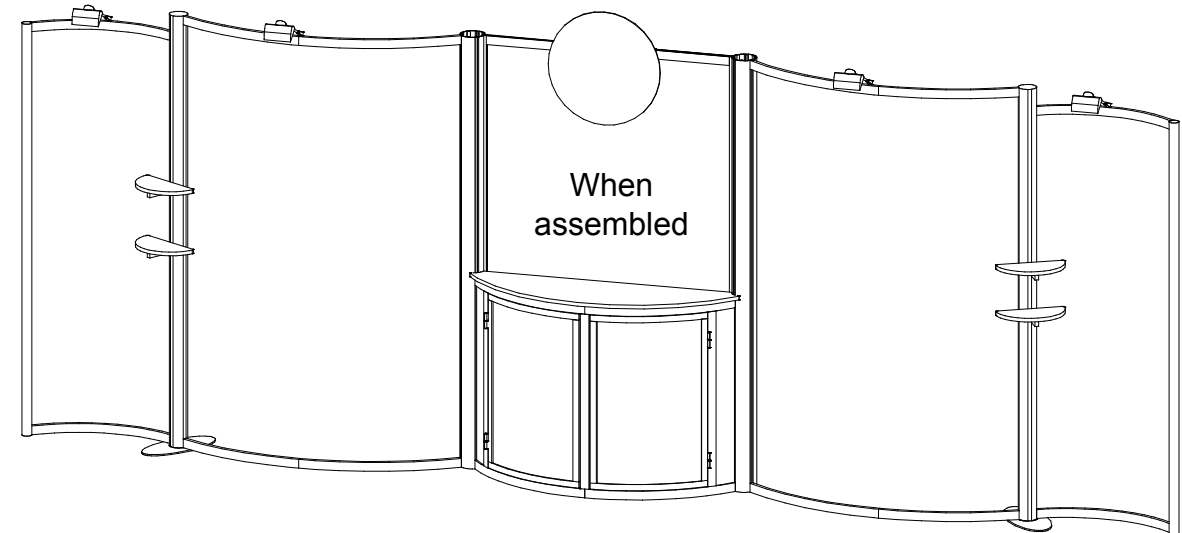
Steps:

- 1) Place counter top atop assembled backwall counter and secure in palce.
- 2) Hook graphic header atop assembled backwall as shown.
- 3) Attach lights atop backwall as shown. Refer to detail.
- 4) Attach shelf with shelf supports to verticals as shwon.

* LED Luminator Light Attachment Detail



- Attach Clip to Light Before mounting to Top Beam
- There will be a small sill in the Top of the Graphic to Slide the Clip through to the channel

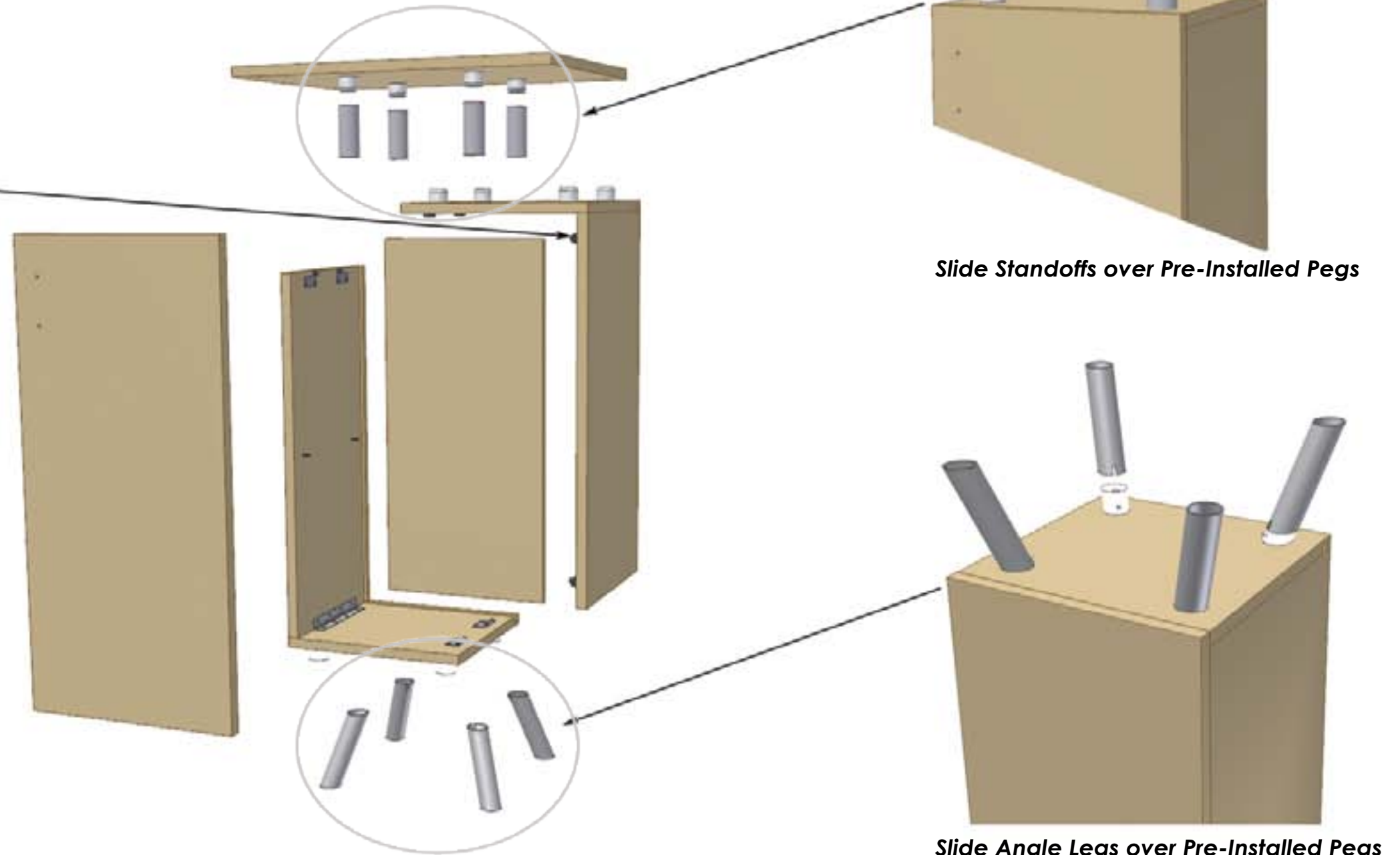


SMALL & LARGE CABINET SETUP INSTRUCTIONS



Cabinet Door(s) will clip into pre-installed base plate. Place front of hinge then clip back in place

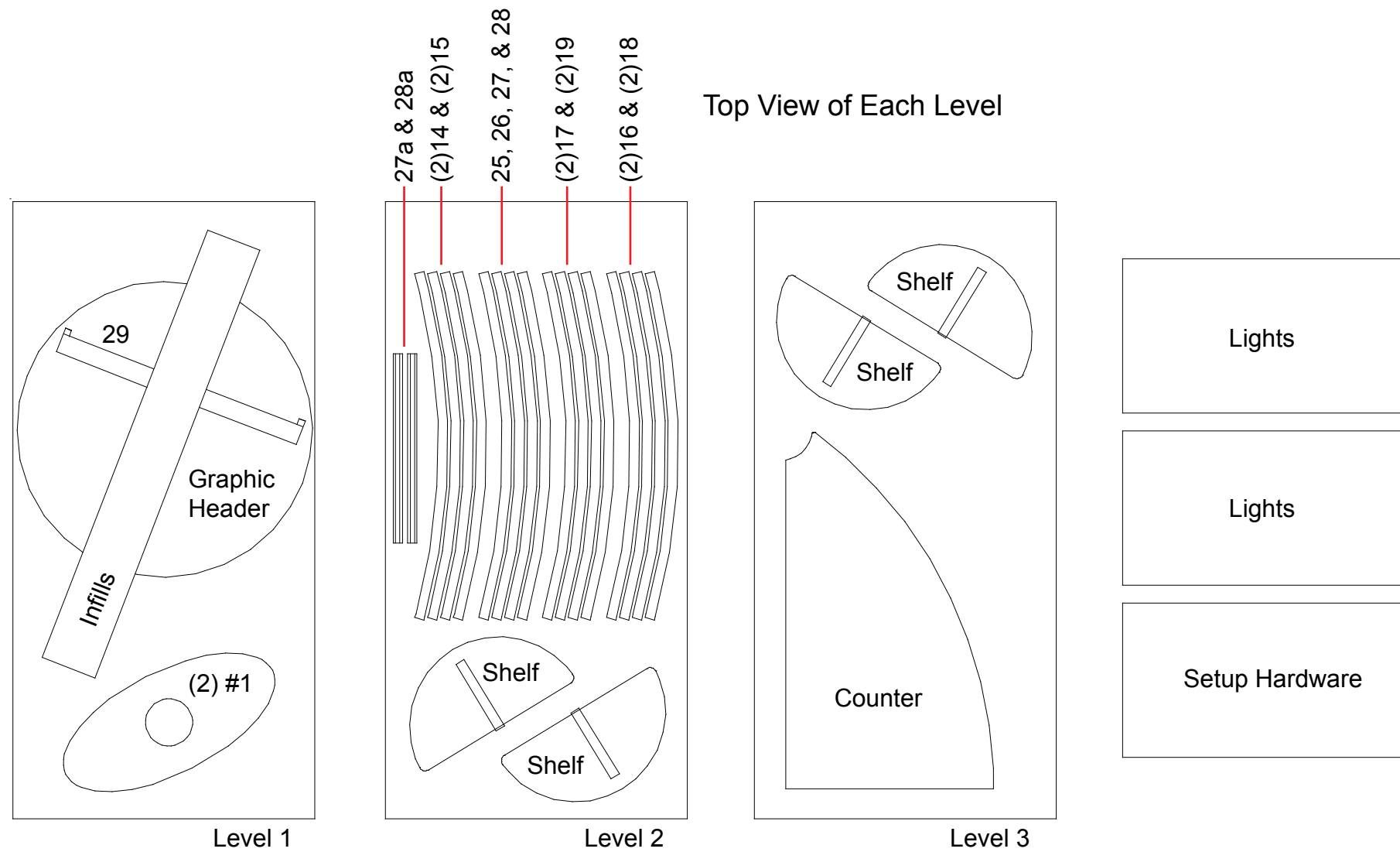
- Steps:
- 1) Attach flat panels together as shown.
 - 2) Attach door. Refer to detail.
 - 3) Attach angled legs to assembled pedestal as shown. Refer to detail.
 - 4) Attach counter top atop assembled pedestal using standoffs. Refer to detail.



Slide Standoffs over Pre-Installed Pegs

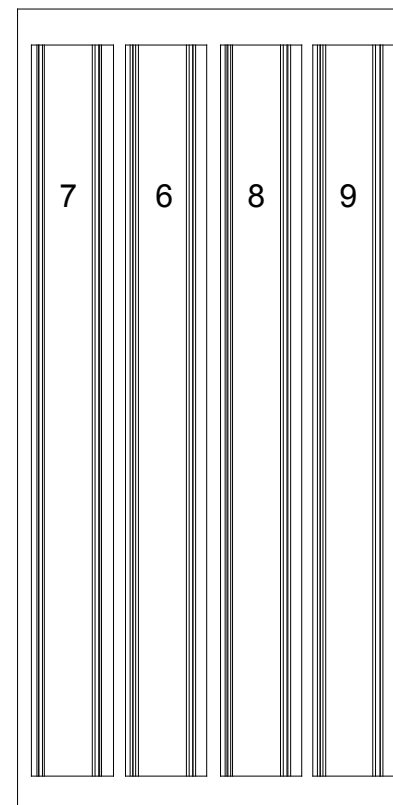
Slide Angle Legs over Pre-Installed Pegs

CASE 1

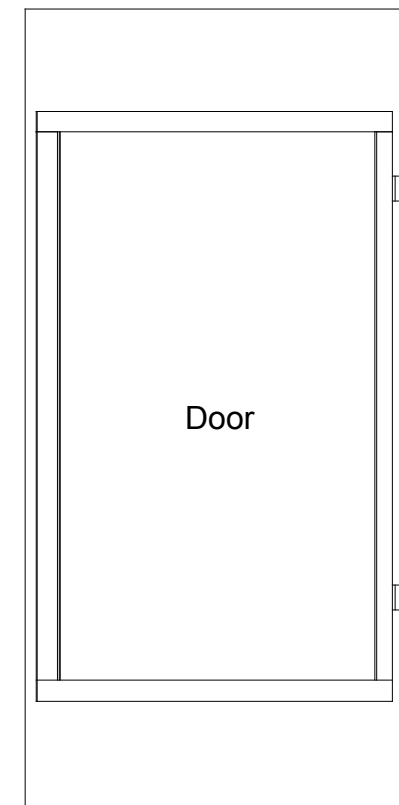


CASE 2

Top View of Each Level



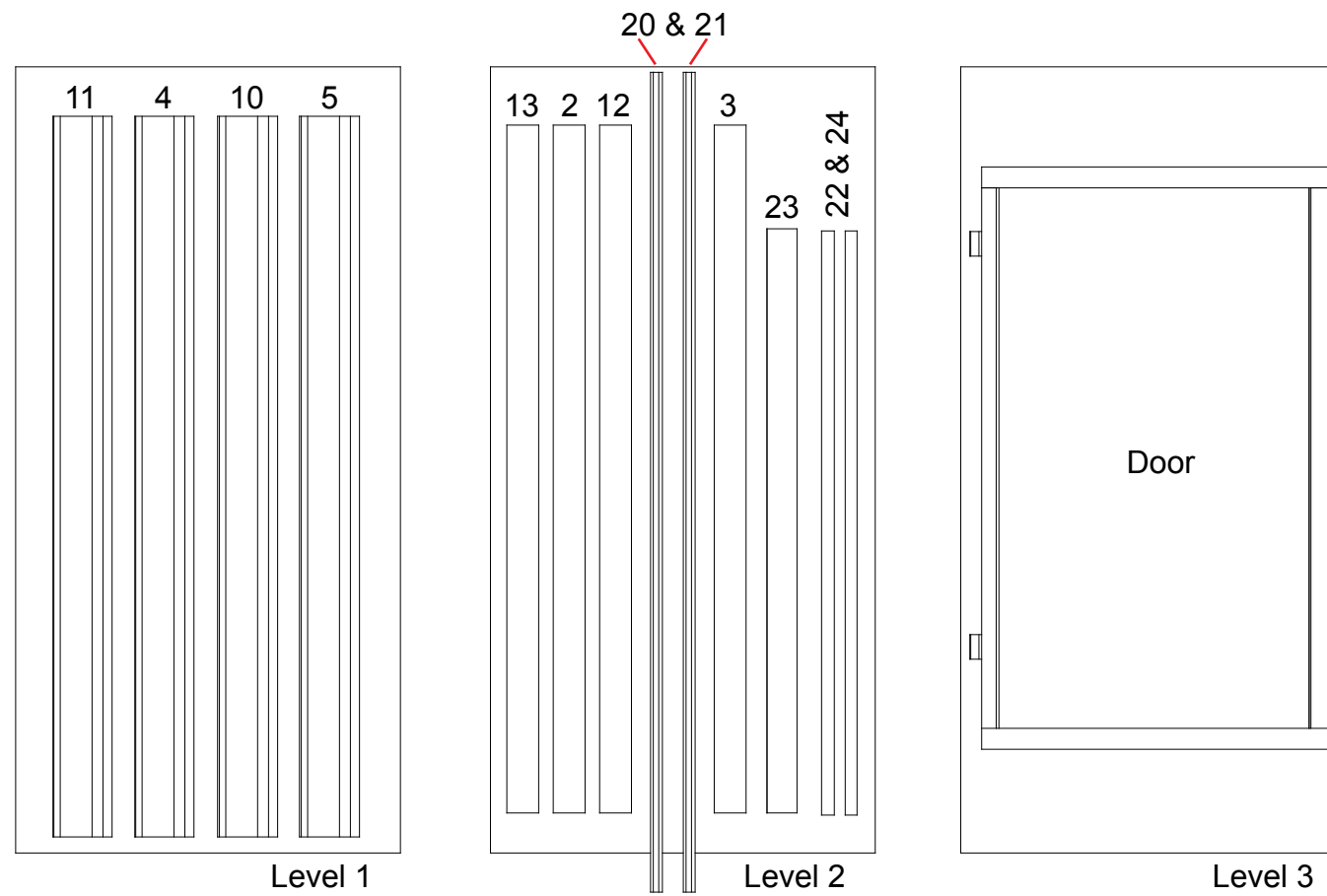
Level 1



Level 2

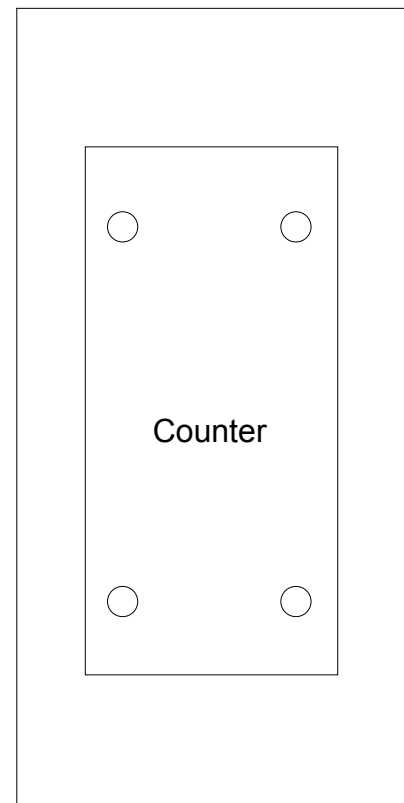
CASE 3

Top View of Each Level

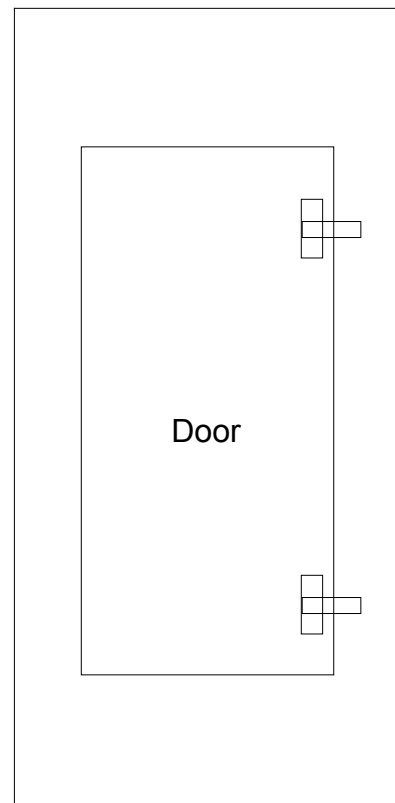


CASE 4

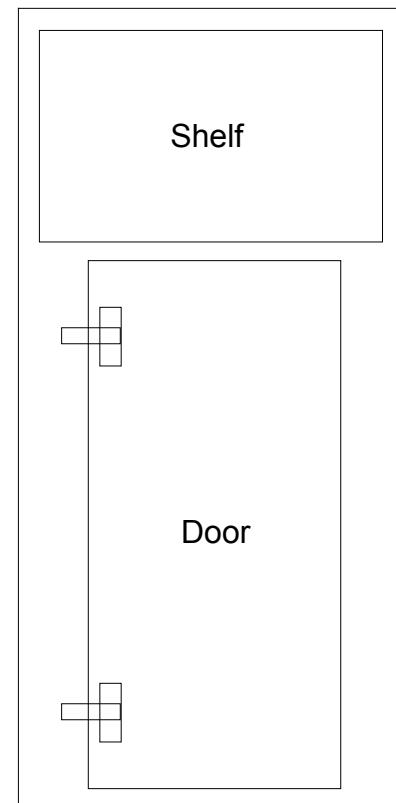
Top View of Each Level



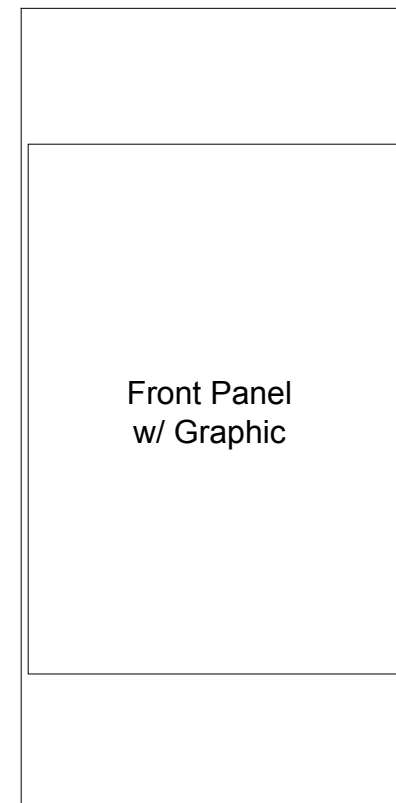
Level 1



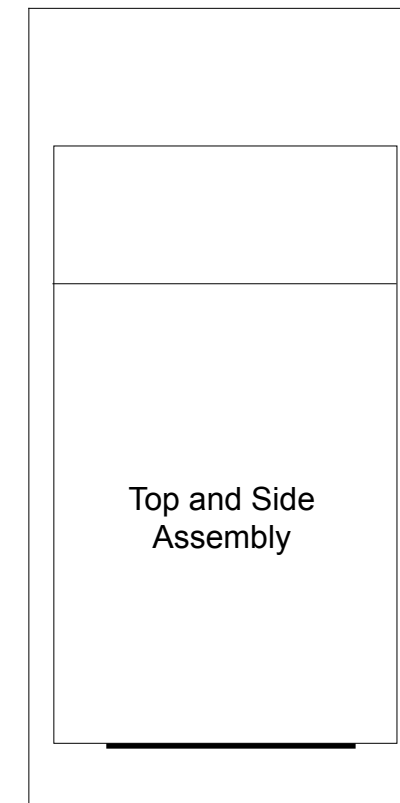
Level 2



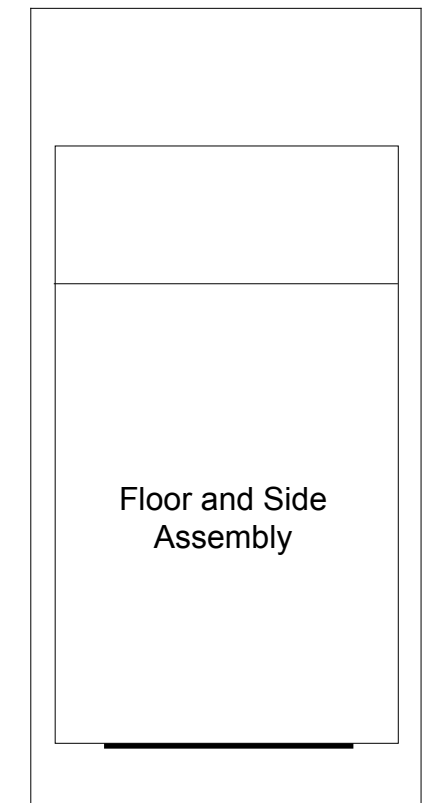
Level 3



Level 4



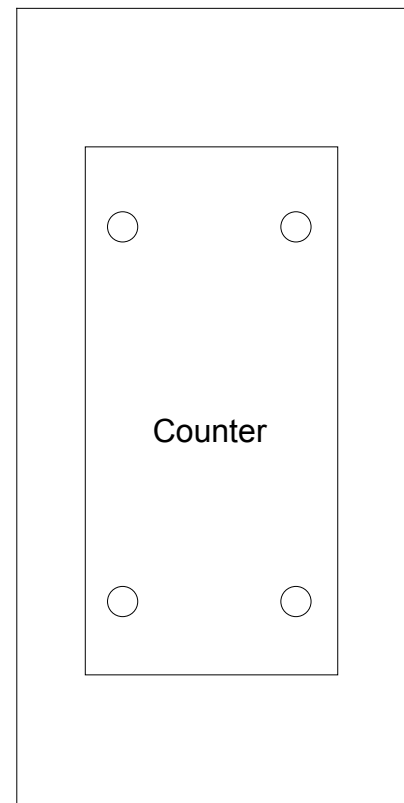
Level 5



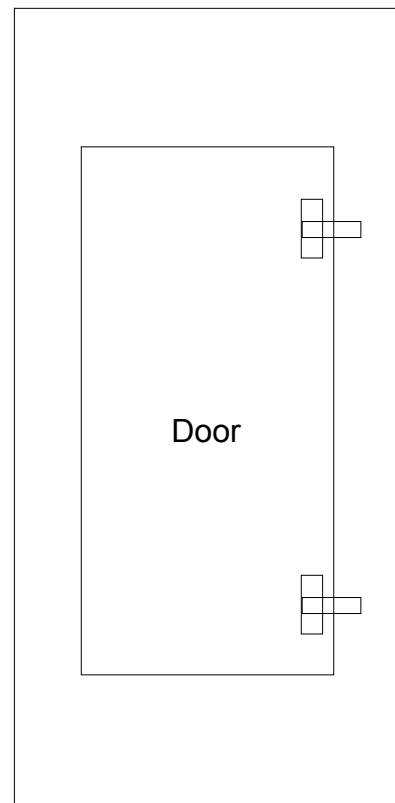
Level 6

CASE 5

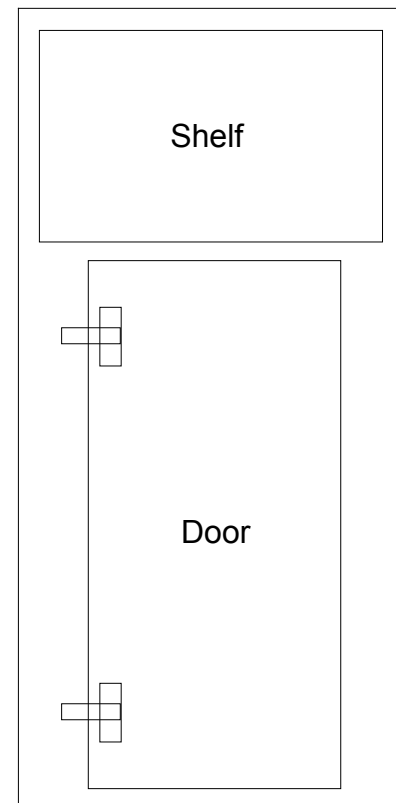
Top View of Each Level



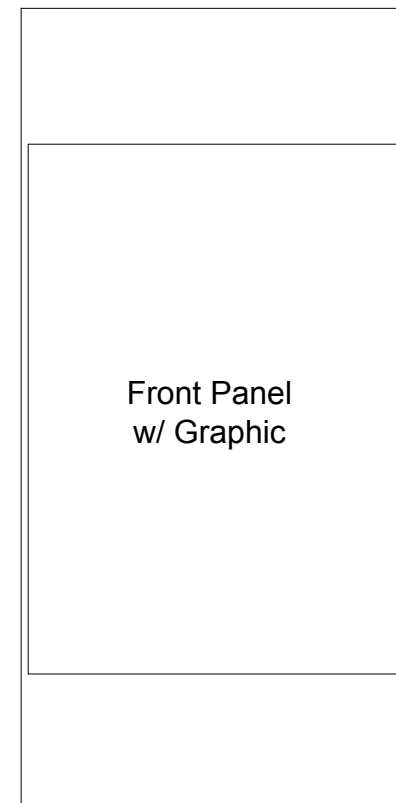
Level 1



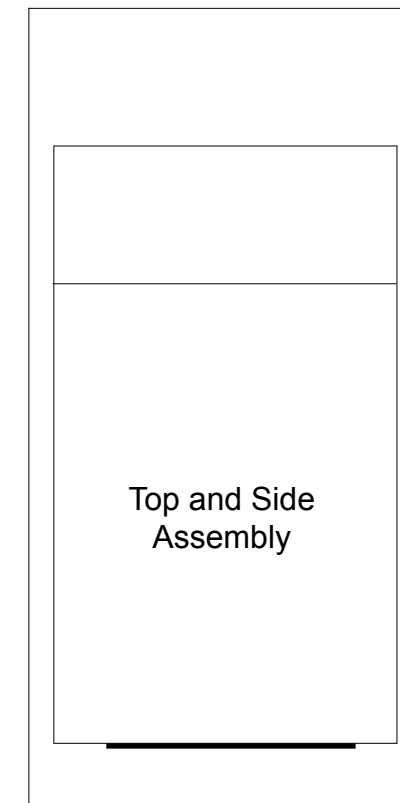
Level 2



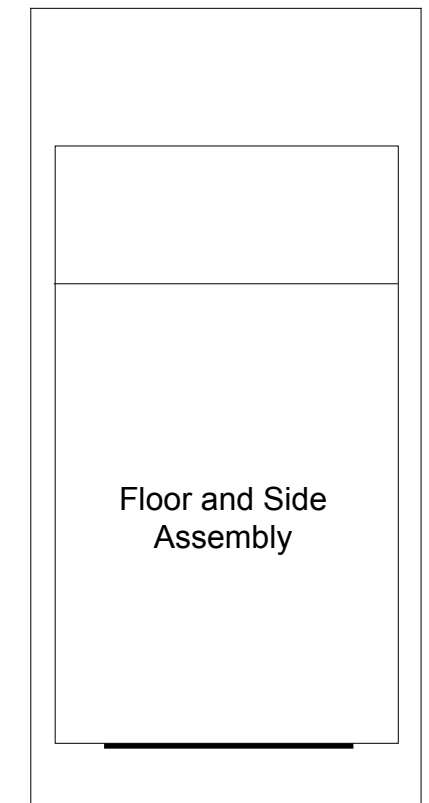
Level 3



Level 4



Level 5



Level 6