

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

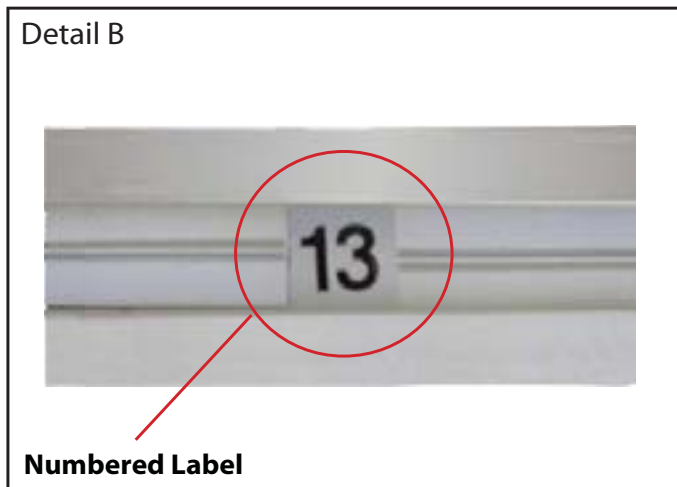


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

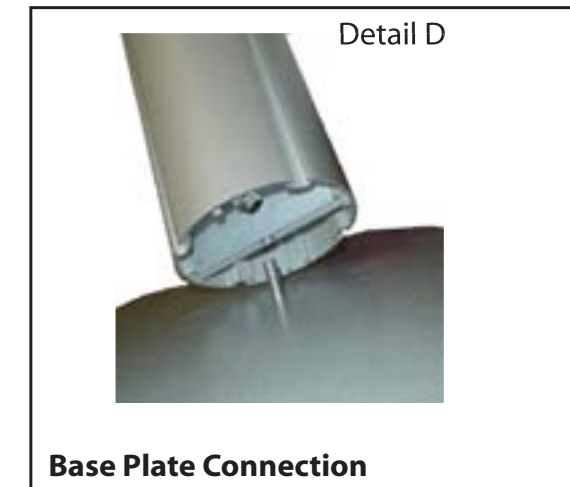
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

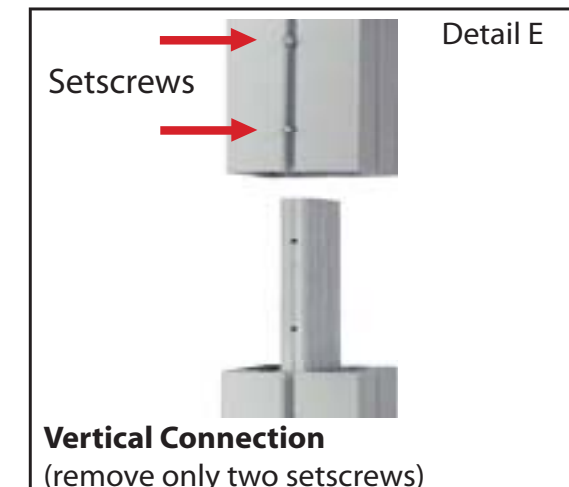
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection

(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

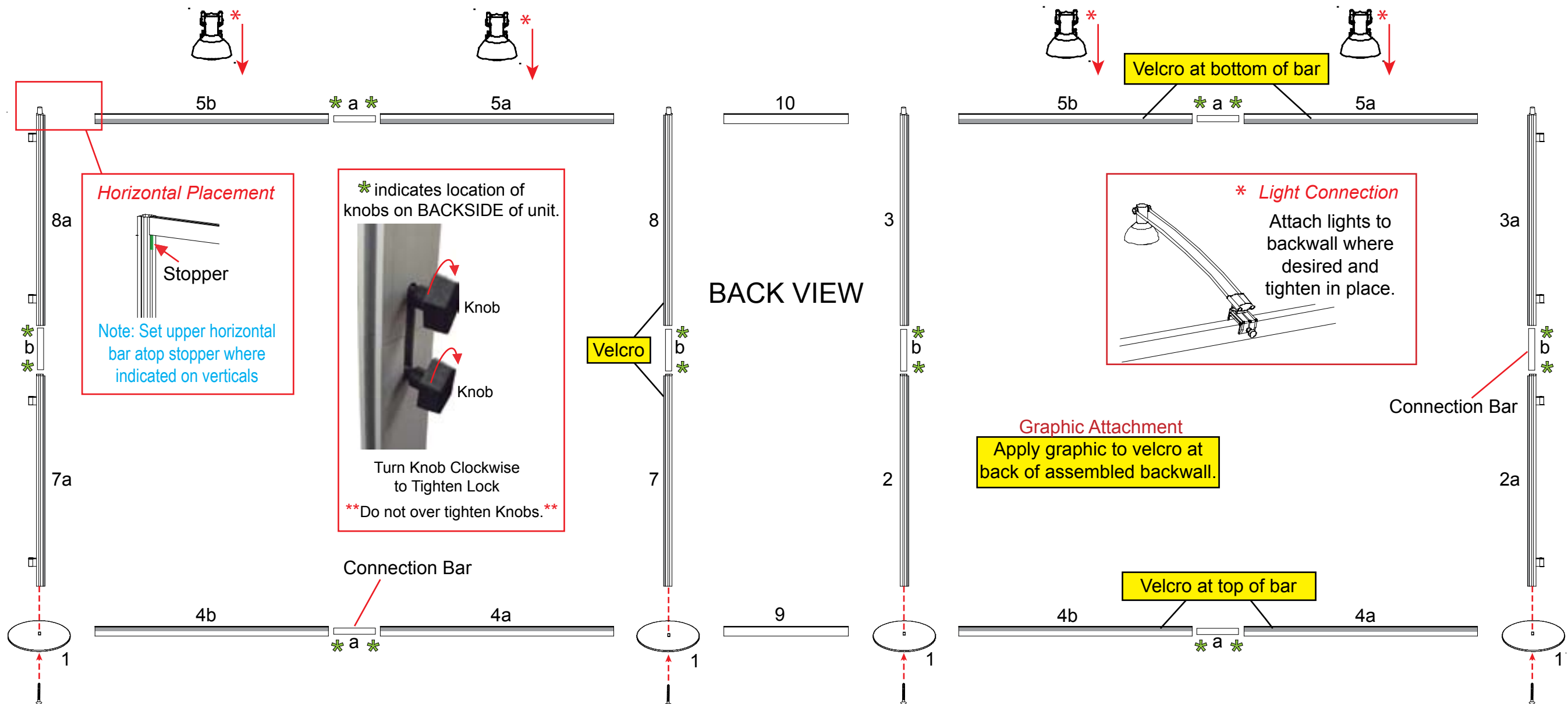
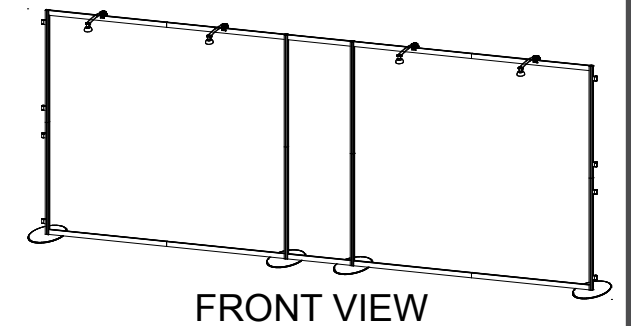
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Item	Qty.	Description
1	4	Base Plate
2/3	1/1	42" h Square Vertical Extrusion
2a/3a	1/1	42" h Square Vertical Extrusion w/ A10 Clamps Attached
4a/4b	2/2	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion
7/8	2/2	42" h Square Vertical Extrusion
7a/8a	1	42" h Square Vertical Extrusion w/ A10 Clamps Attached
9	2/2	24" w Horizontal Extrusion
10	1	24" w Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [2a,2,7,7a] to base plates [1].
- 2) Attach upper vertical extrusions [3a,3,8,8a] to lower extrusions [2a,2,7,7a] using connection bars [b].
- 3) Connect horizontal extrusions [4a,4b and 5a,5b] using connection bars [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] between vertical assemblies [2a/3a,2/3 and 7/8,8a/7a] as shown.
- 5) Attach horizontal extrusions [9/10] between vertical assemblies [2/3,7/8] as shown.
- 6) Apply graphic to back of assembled backwall.
- 7) Attach lights to top of assembled backwall.

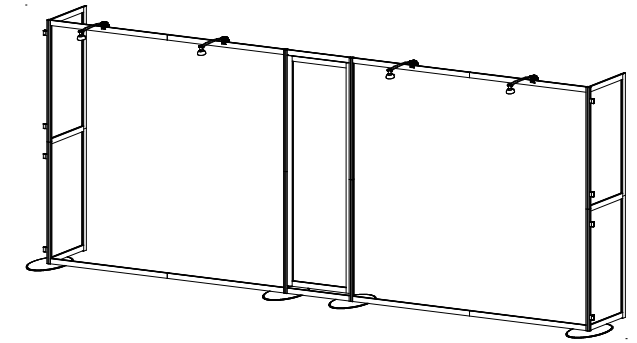


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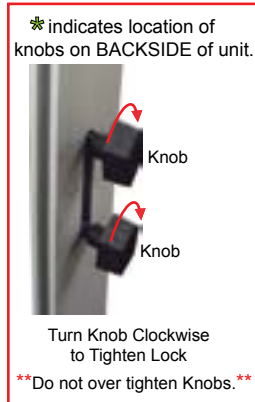
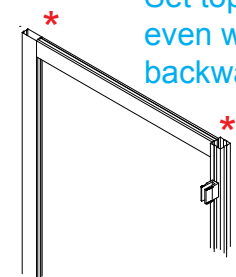
Item	Qty.	Description
16/17	2/2	42" h Vertical Extrusions
18	2	22" w Horizontal Extrusion
19	2	22" w Horizontal Extrusion
20	2	22" w Horizontal Extrusion
11/11A	1/1	39.75" h Vertical Extrusions
13/13A	1/1	39.75" h Vertical Extrusions
12	2	20.79" w Horizontal Extrusion

- Steps:
- 1) Connect vertical extrusions [16,17] for both left and right sidewalls using connection bars [a].
 - 2) Attach horizontal extrusions [18,19,20] to assembled backwall for both left and right sides.
 - 3) Insert infills and connect the assembled verticals [16/17] to horizontals [18,19,20].
 - 4) Connect vertical extrusions [11,11A and 13,13A] for the door as shown.
 - 5) Attach horizontal extrusions [12] to vertical assembly [11/11A] and insert infill.
 - 6) Attach vertical assembly [13/13A] to horizontal extrusions [12].
 - 7) Attach door to assembled backwall.
 - 8) Attach graphic to velcro on back of door.



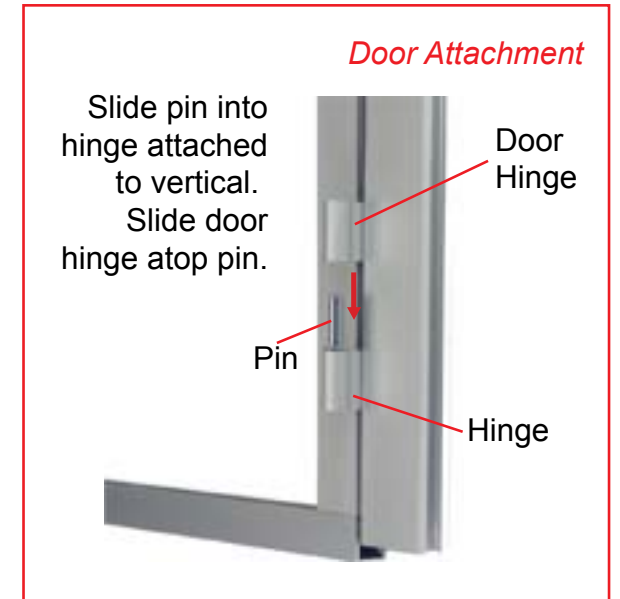
Assembled Sidewall

Set top of horizontal extrusion [20] even with top of vertical [17] and backwall.

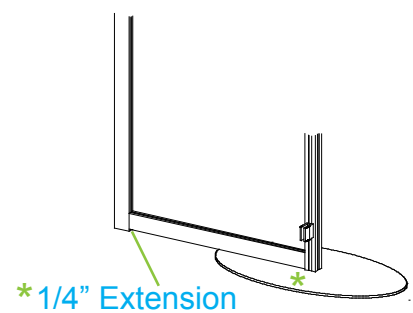


Velcro

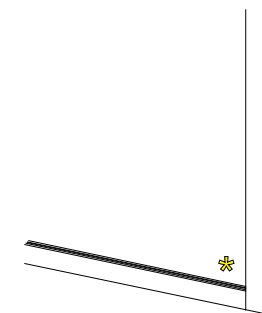
Attach door graphic to velcro on back of door.



Set horizontal extrusion [18] even with base plate and backwall. Vertical extrusion [16] will extend 1/4" below horizontal extrusion [18].



Set horizontal extrusions [12] even with the ends of vertical assemblies [11/11A and 13/13A].



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Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy

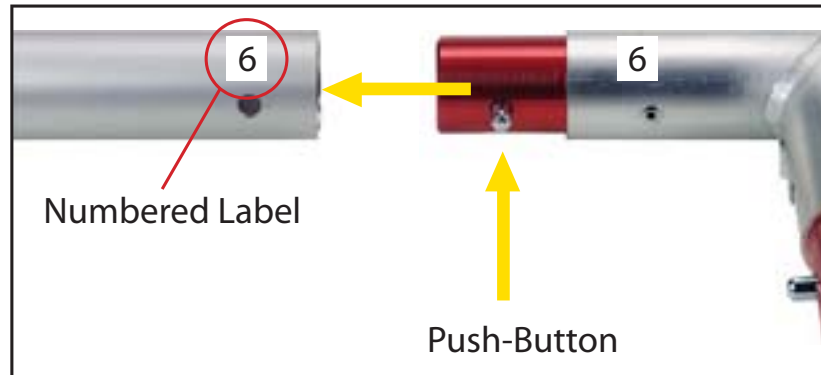
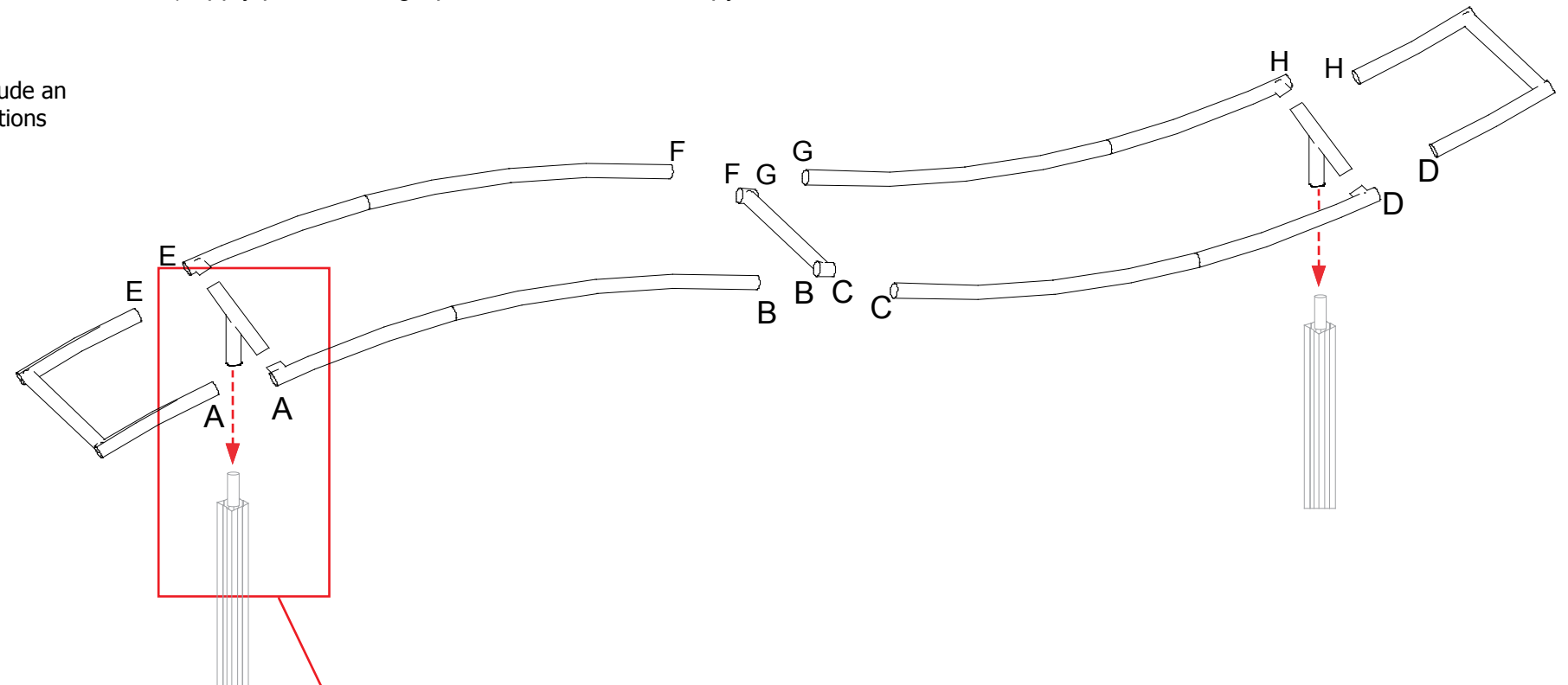
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

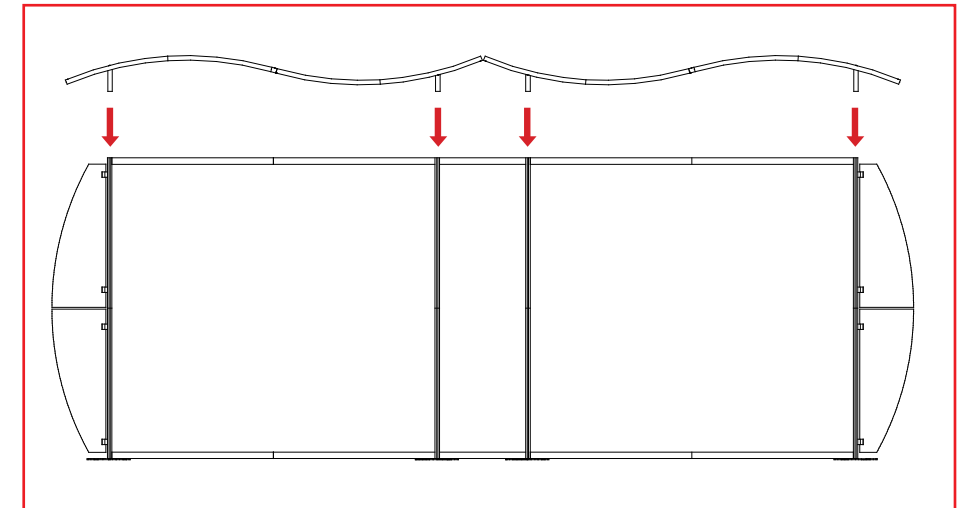
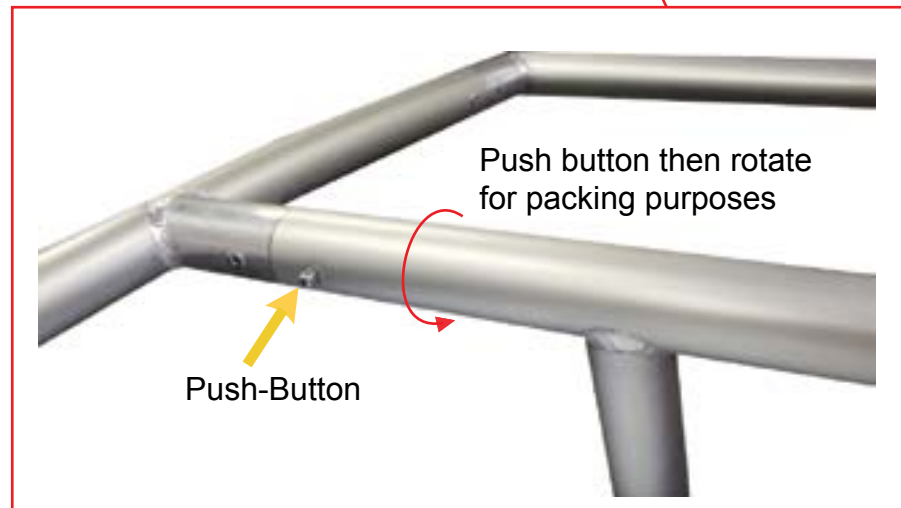
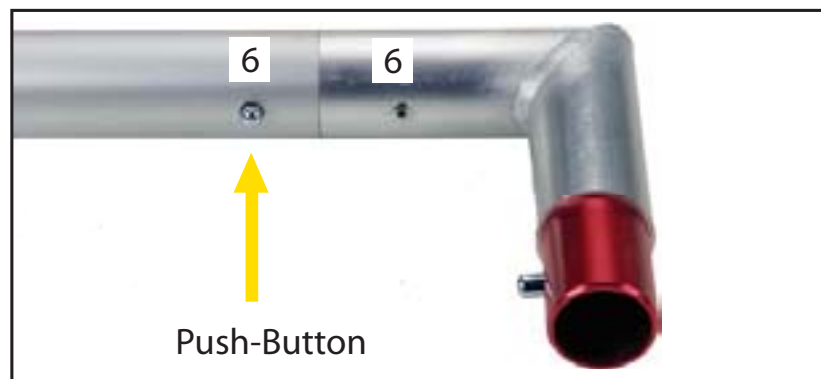
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

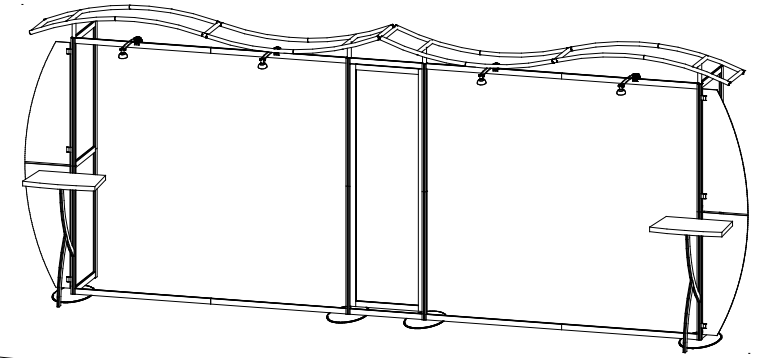


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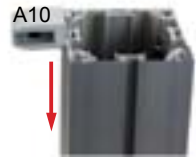
Item	Qty.	Description
14	2	30.2" Curved Extrusion
14a	2	Support Leg
15	2	12.184"w Horizontal Extrusion
15a	2	Flange Plate

- Steps:
- 1) Set assembled canopy onto canopy mounts.
 - 2) Attach counter support assembly [14/15] to backwall where indicated.
 - 3) Attach support leg [14a] to assembly [14/15].
 - 4) Attach flange plate [15a] to top of curved extrusion [14] as shown.
 - 5) Attach counter atop support, see counter top attachment detail.
 - 6) Repeat steps for additional counter.
 - 7) Attach wings to A10 clamps.

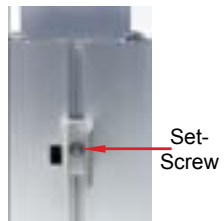


Wing Attachment

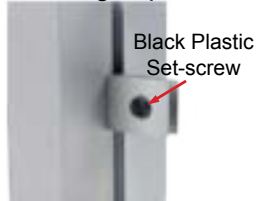
Slide A10 Clamp into groove of square extrusion.



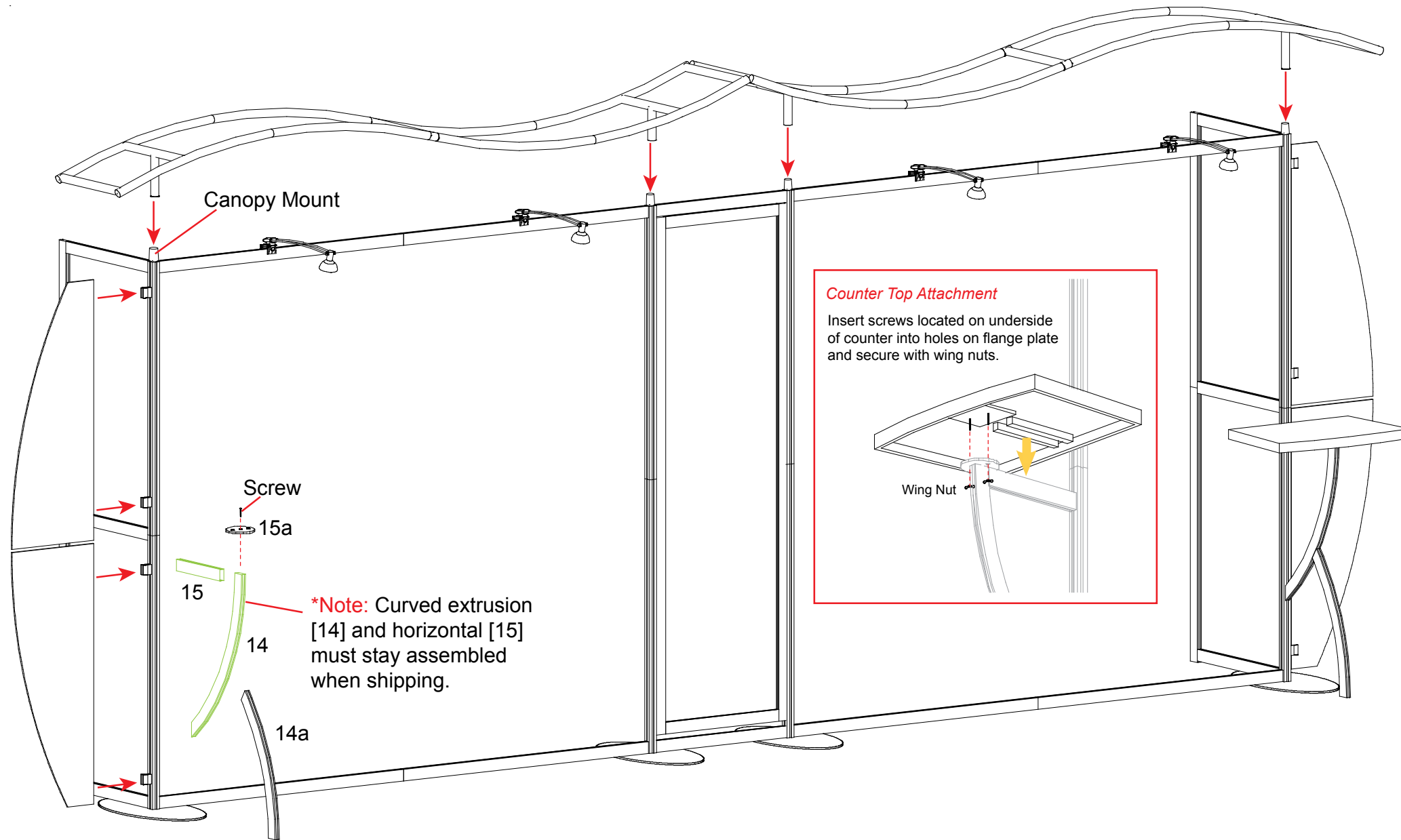
When desired location is found, tighten set screw to secure.



Tighten black plastic set screw to secure Wing in place.

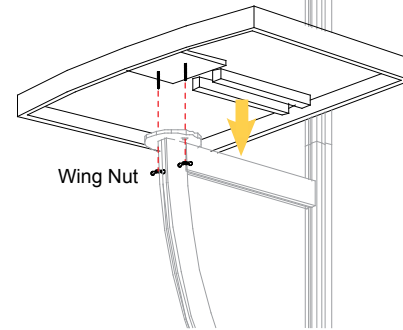


**Note: A10 clamps must stay attached with verticals*



Counter Top Attachment

Insert screws located on underside of counter into holes on flange plate and secure with wing nuts.



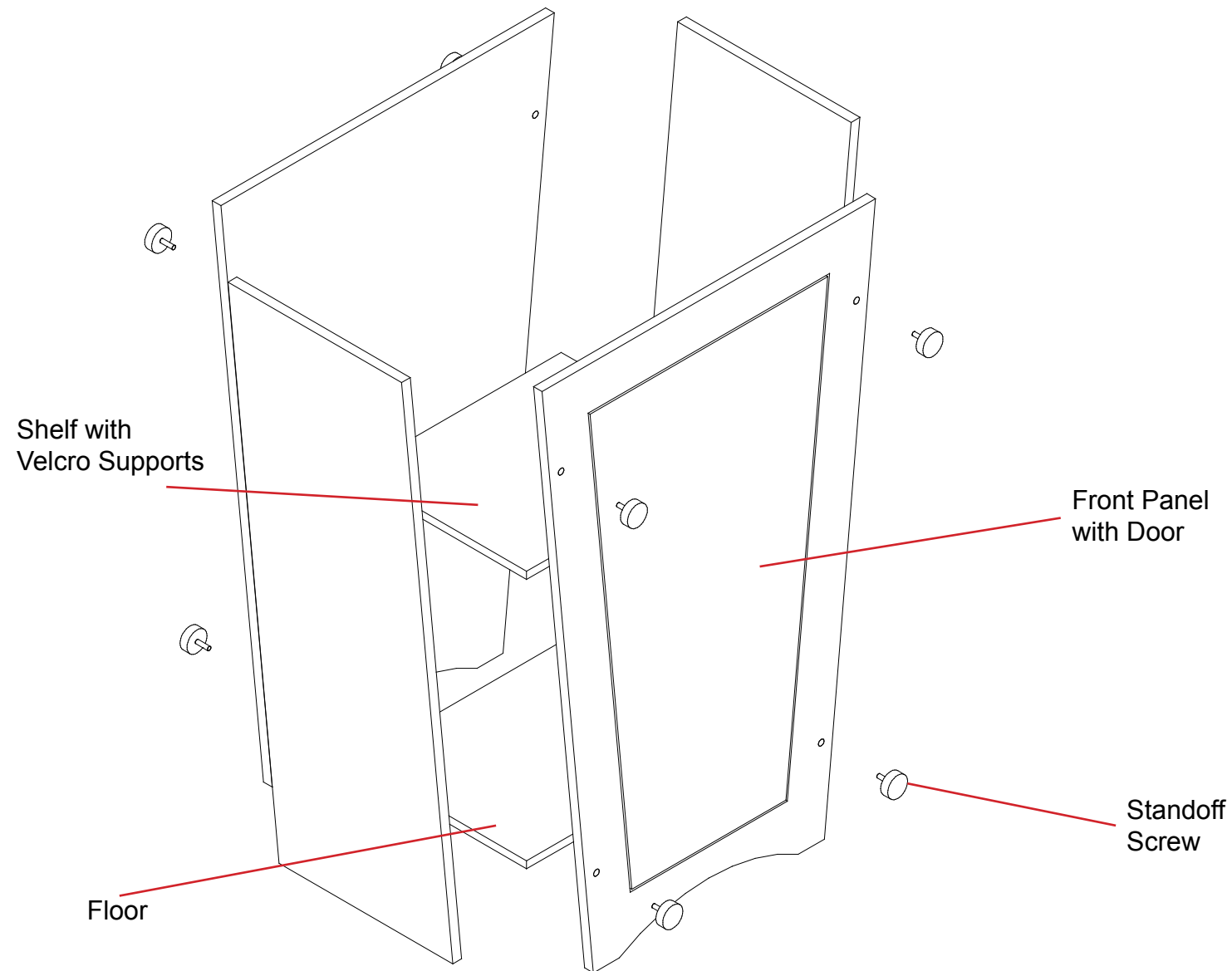
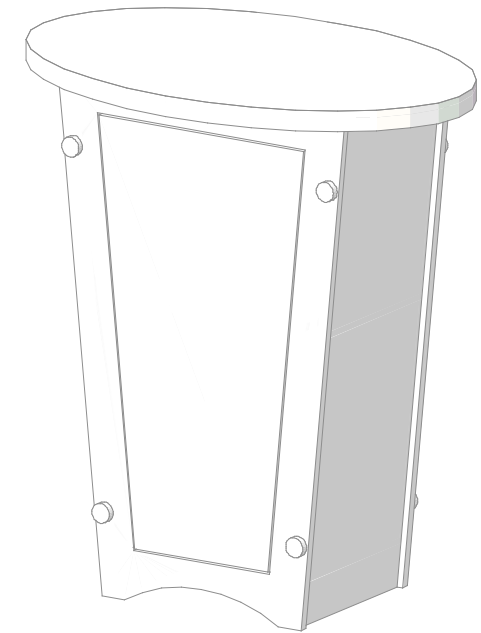
Assembled Wings & Counter

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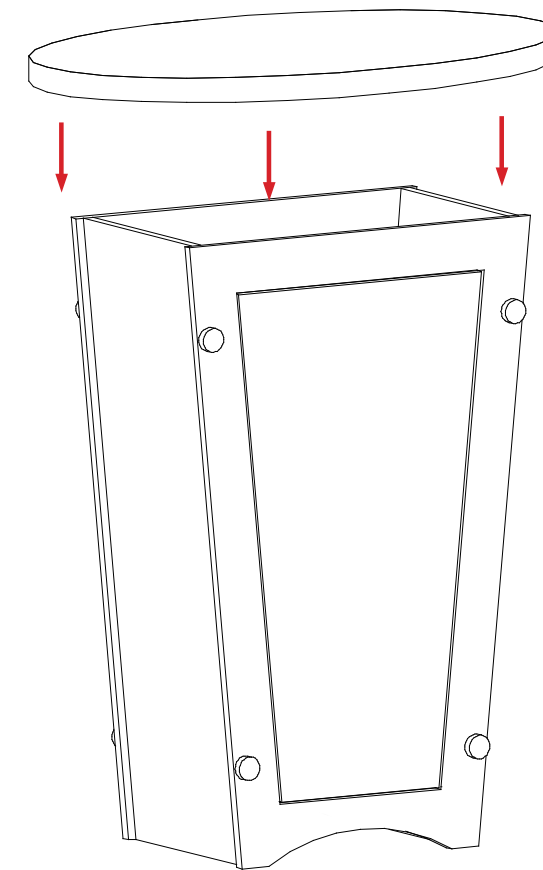
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Setup Instructions:

- A) Use standoff screws to secure the front panel with door and back panel of the pedestal to the side panels.
- B) After assembling front, back, and side panels, slide floor into the bottom of the pedestal. The floor will sit on pins on the inside of the side panels.
- C) After floor is in place, use velcro attachments to install shelf.

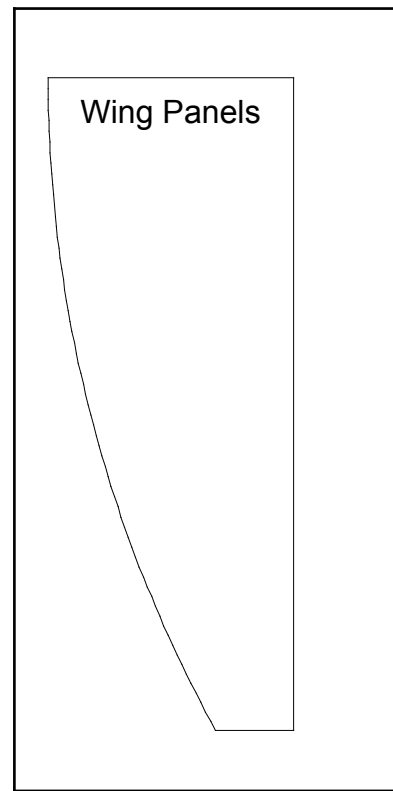


Attach the oval counter top to the pedestal base.

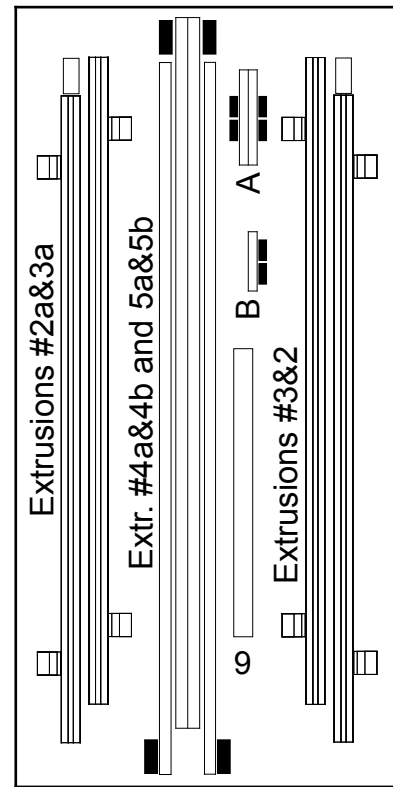


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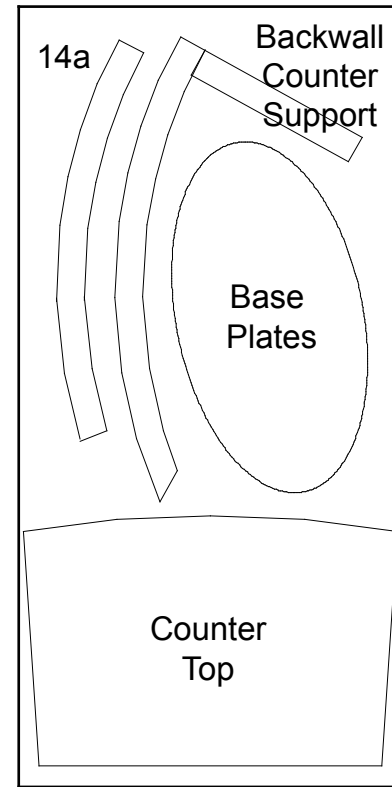
Top View of Each Level



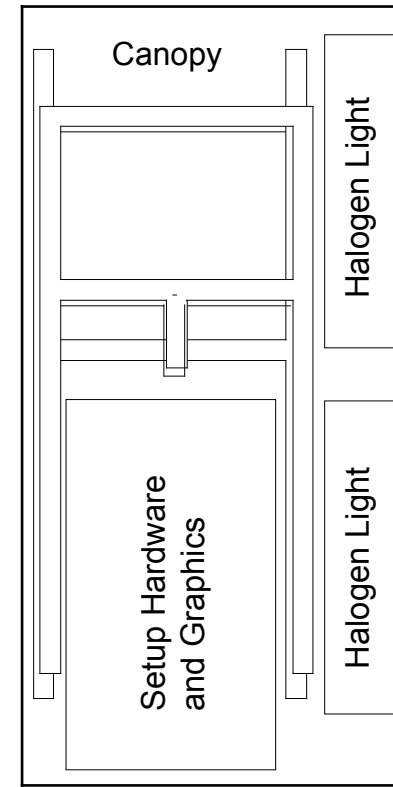
Level 1



Level 2



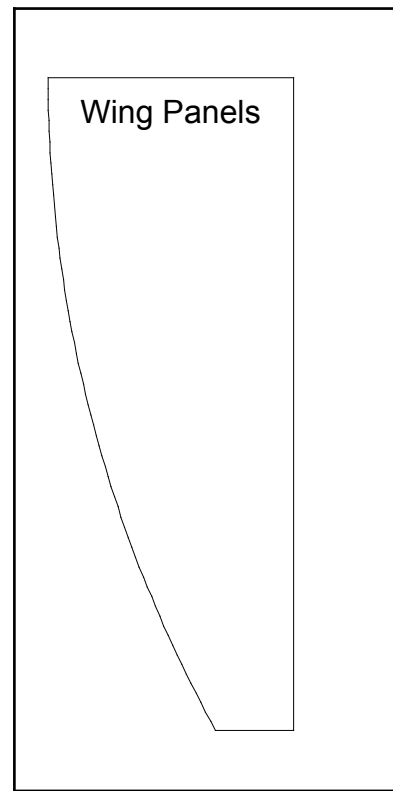
Level 3



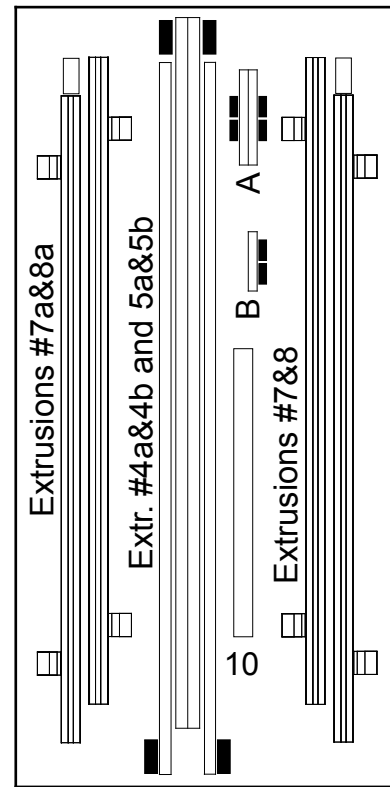
Slip Sheet

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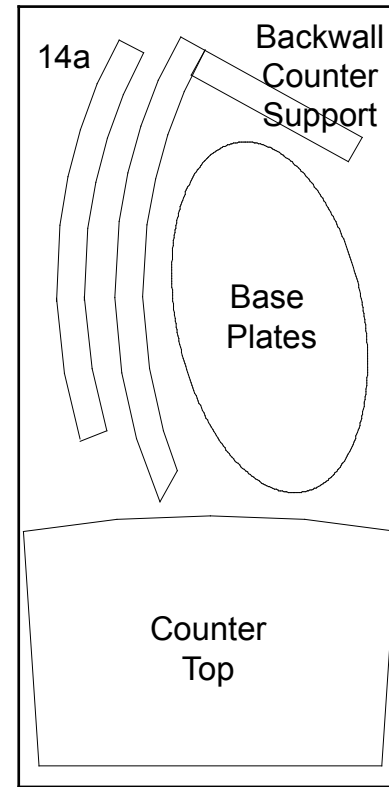
Top View of Each Level



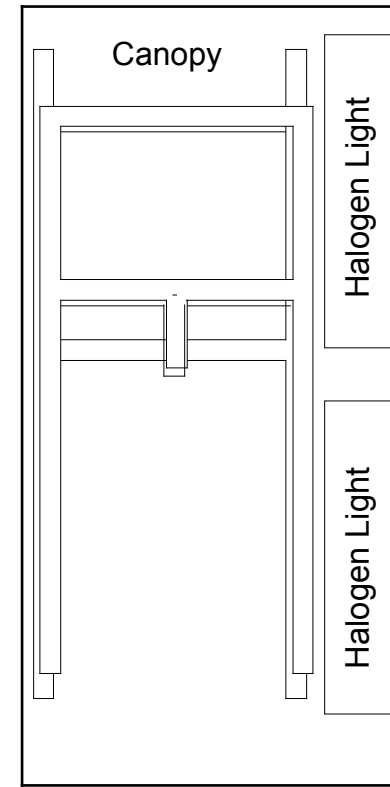
Level 1



Level 2



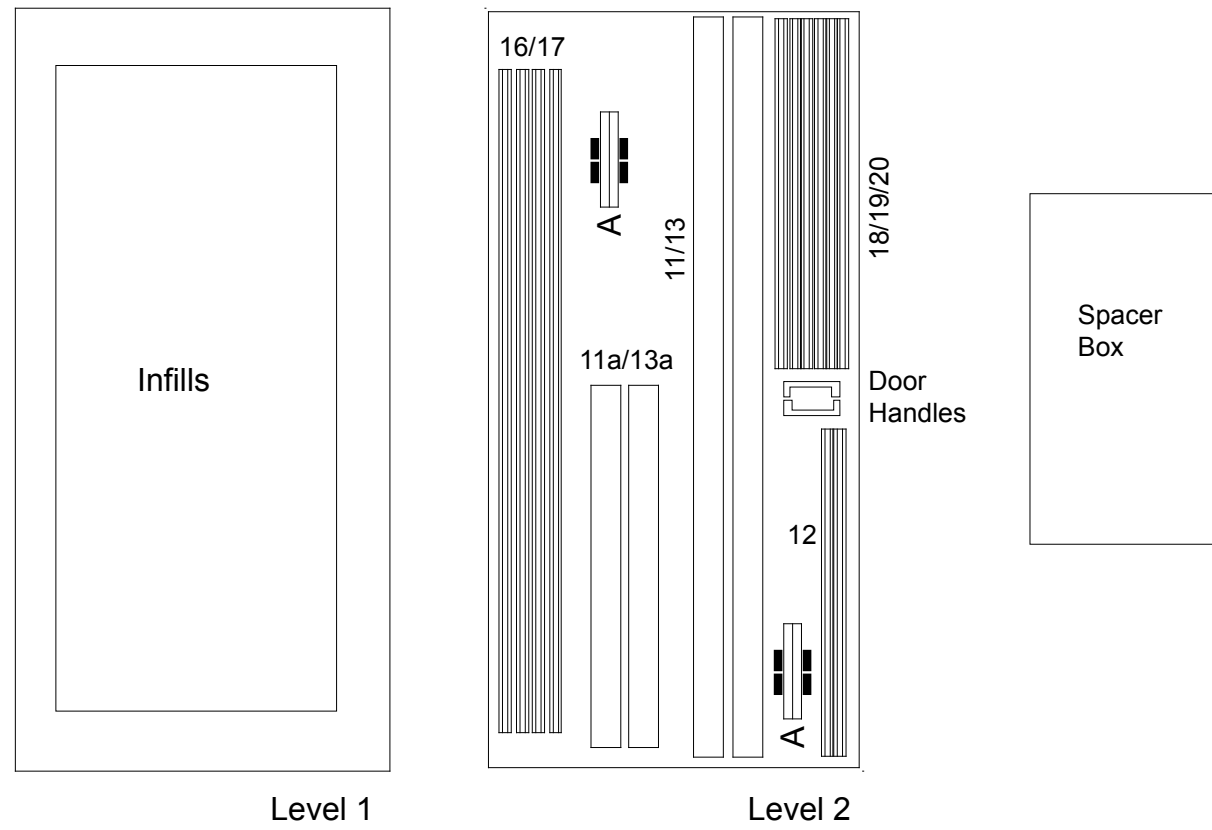
Level 3



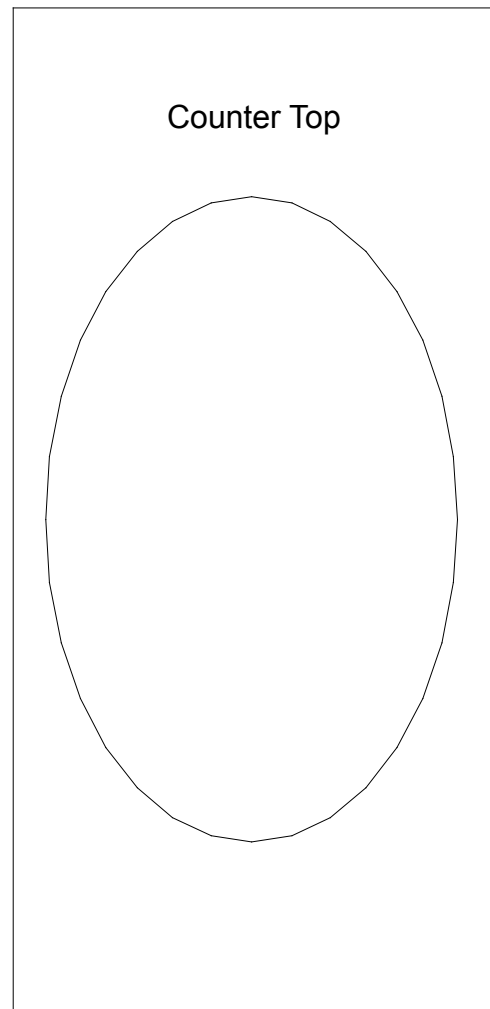
Slip Sheet

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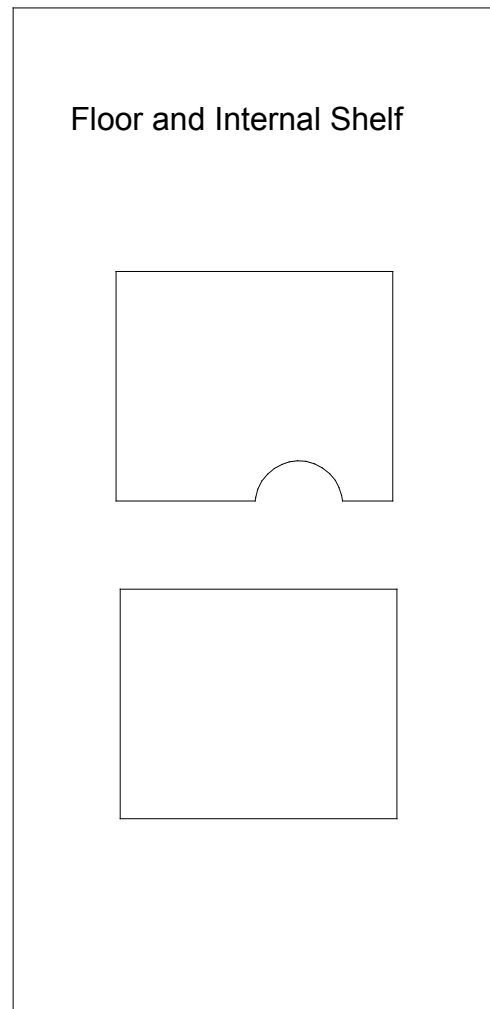
Top View of Each Level



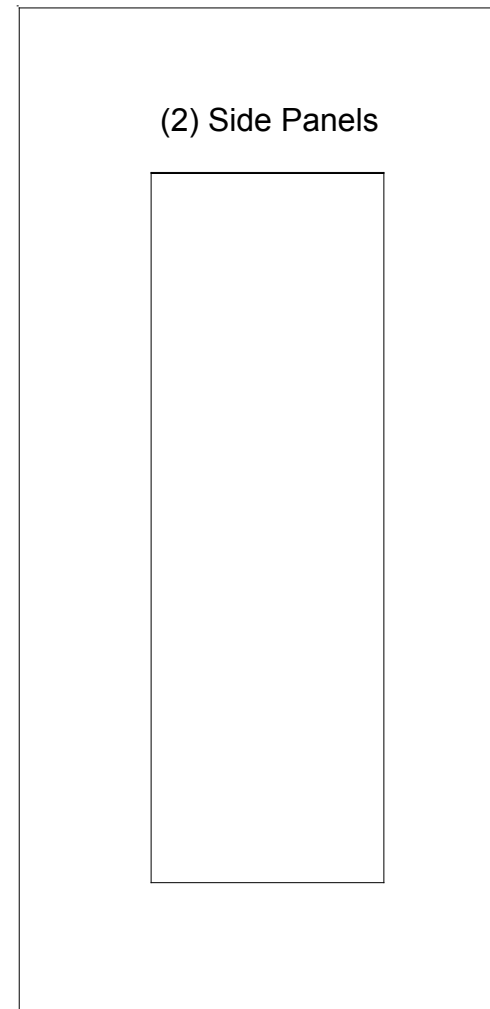
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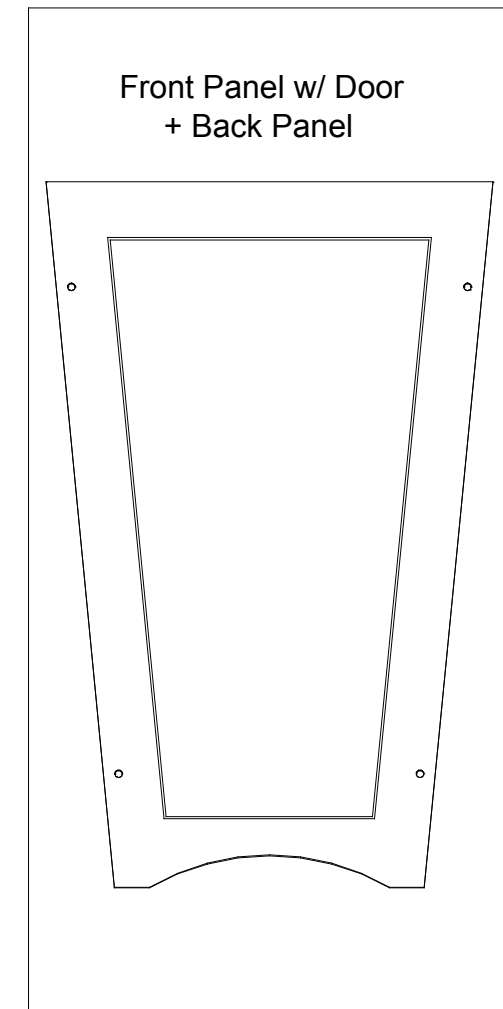
Level 1



Level 2

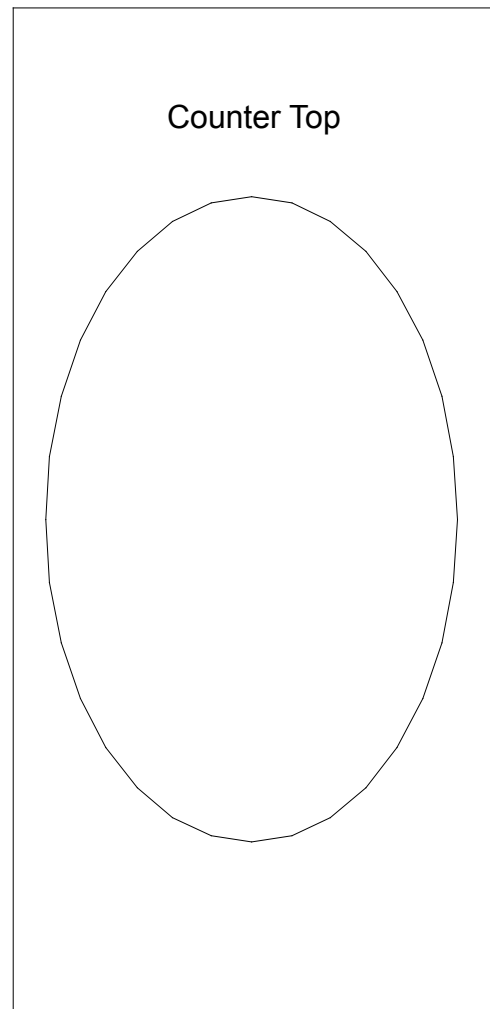


Level 3

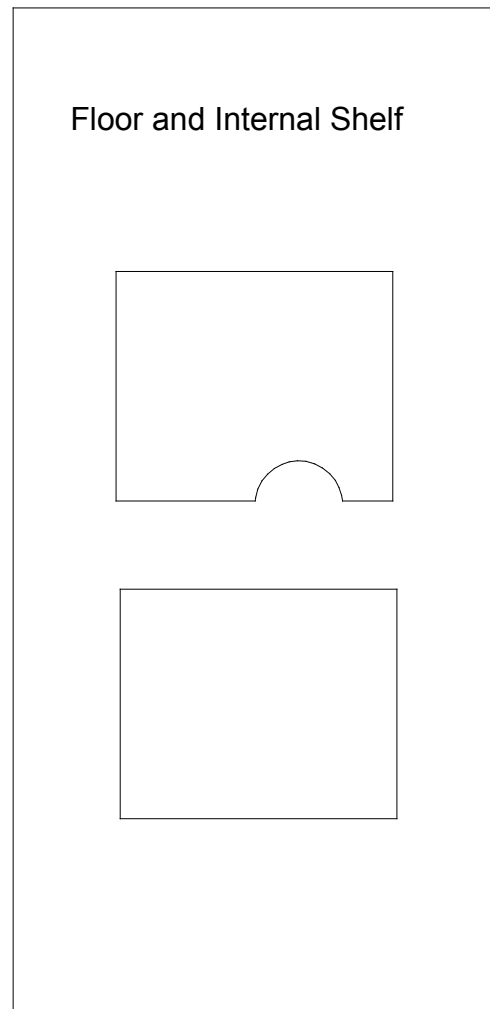


Level 4

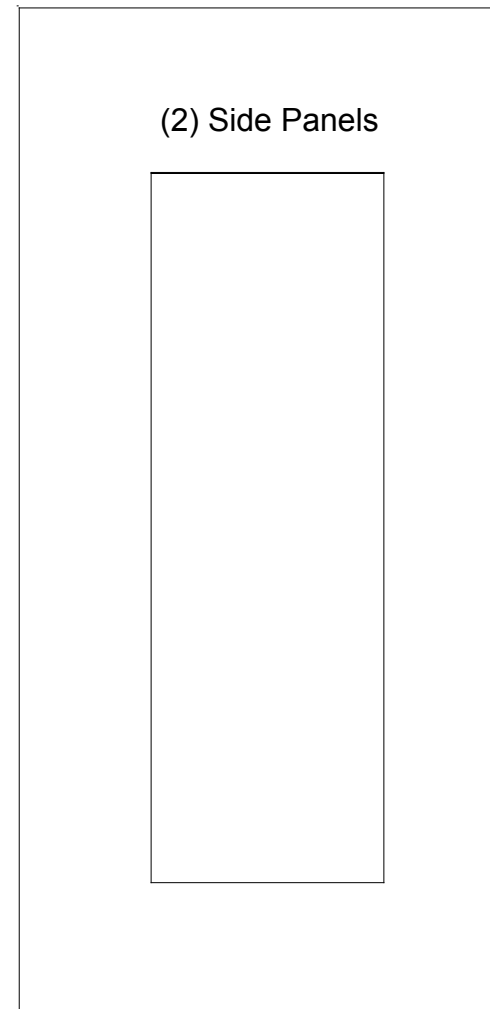
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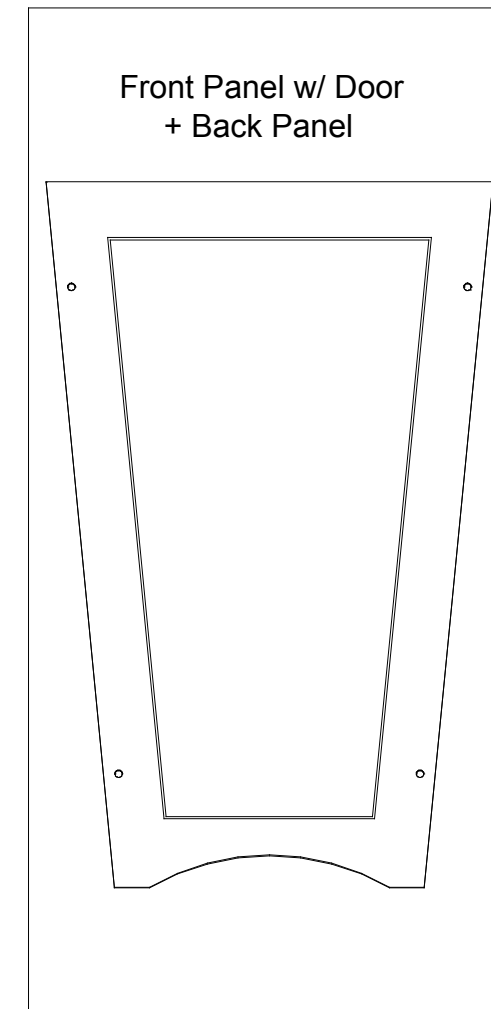
Level 1



Level 2



Level 3



Level 4

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