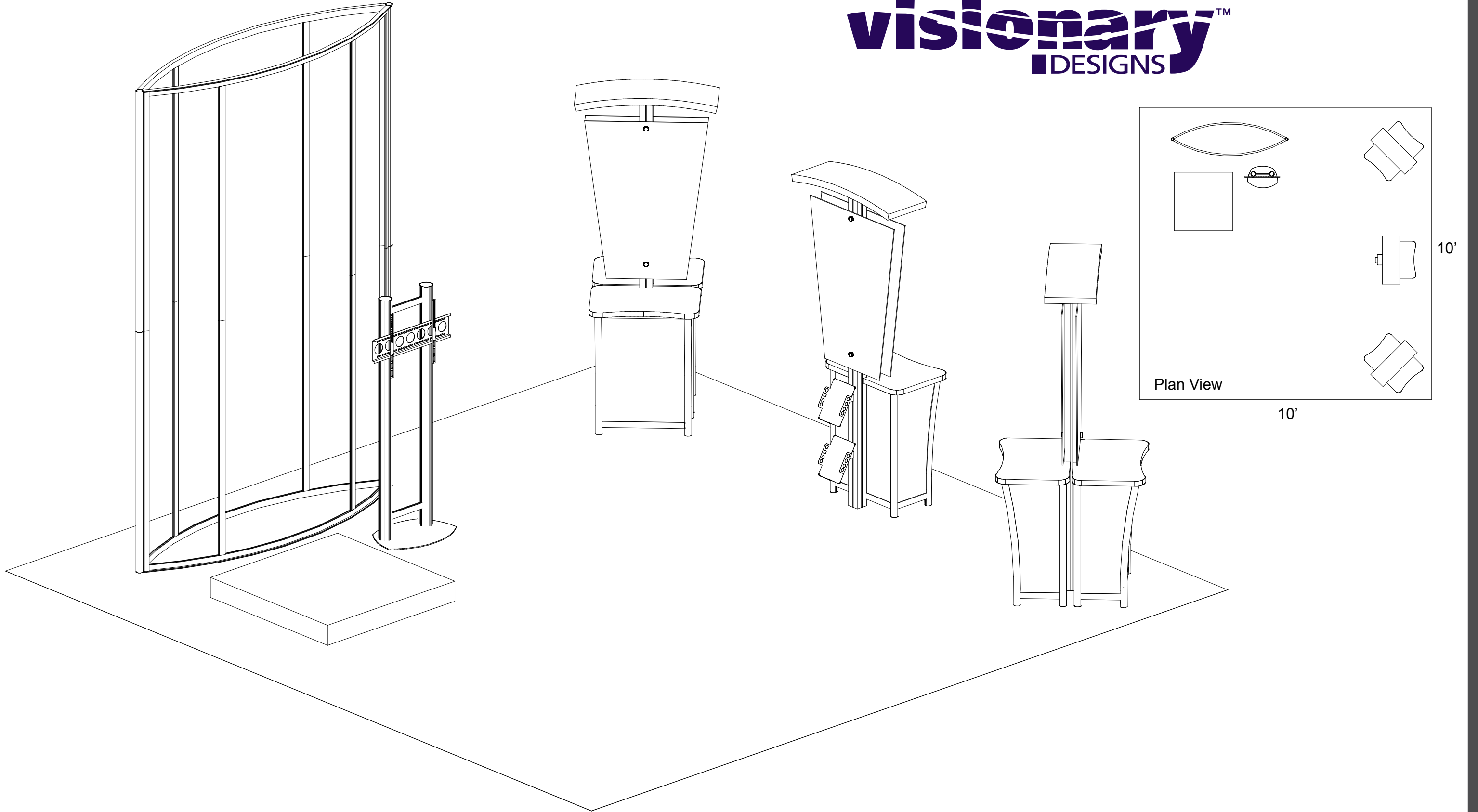


visionary[™]
DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



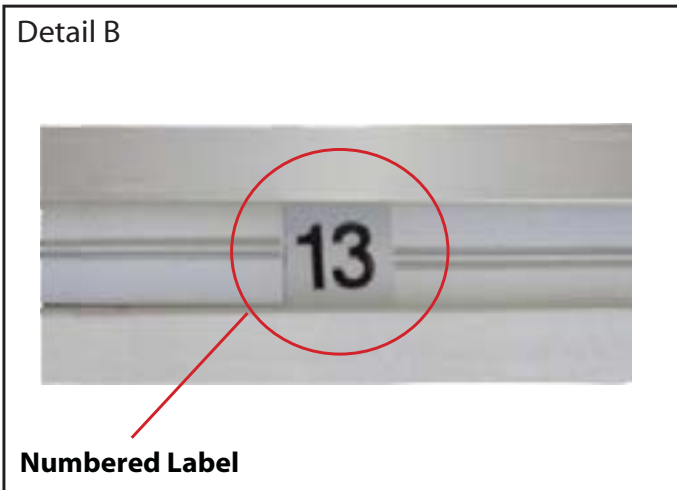
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

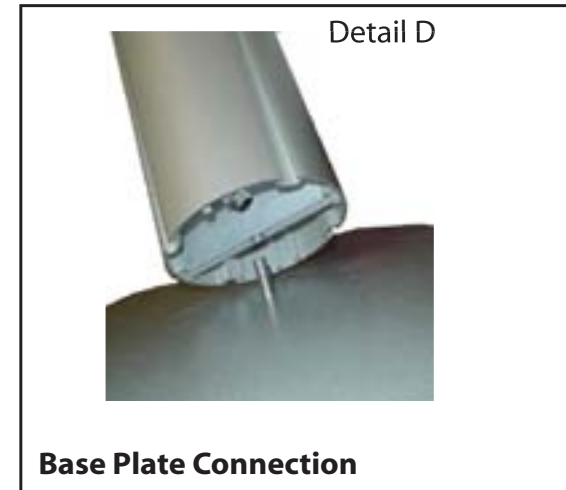
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

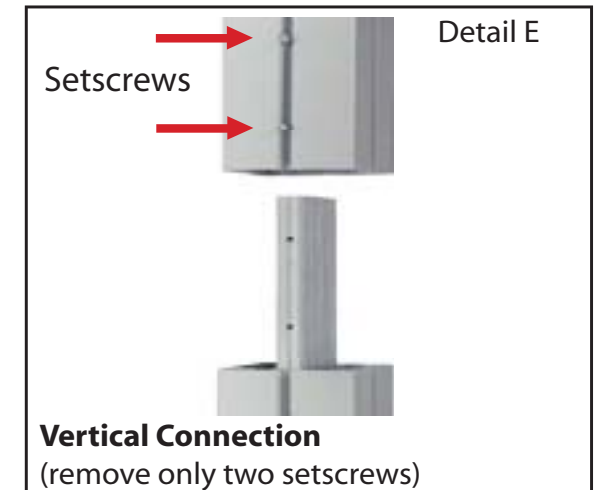
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

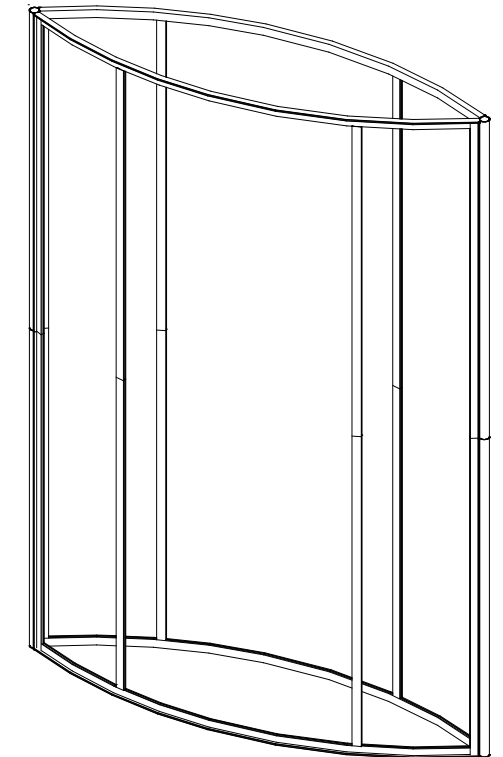
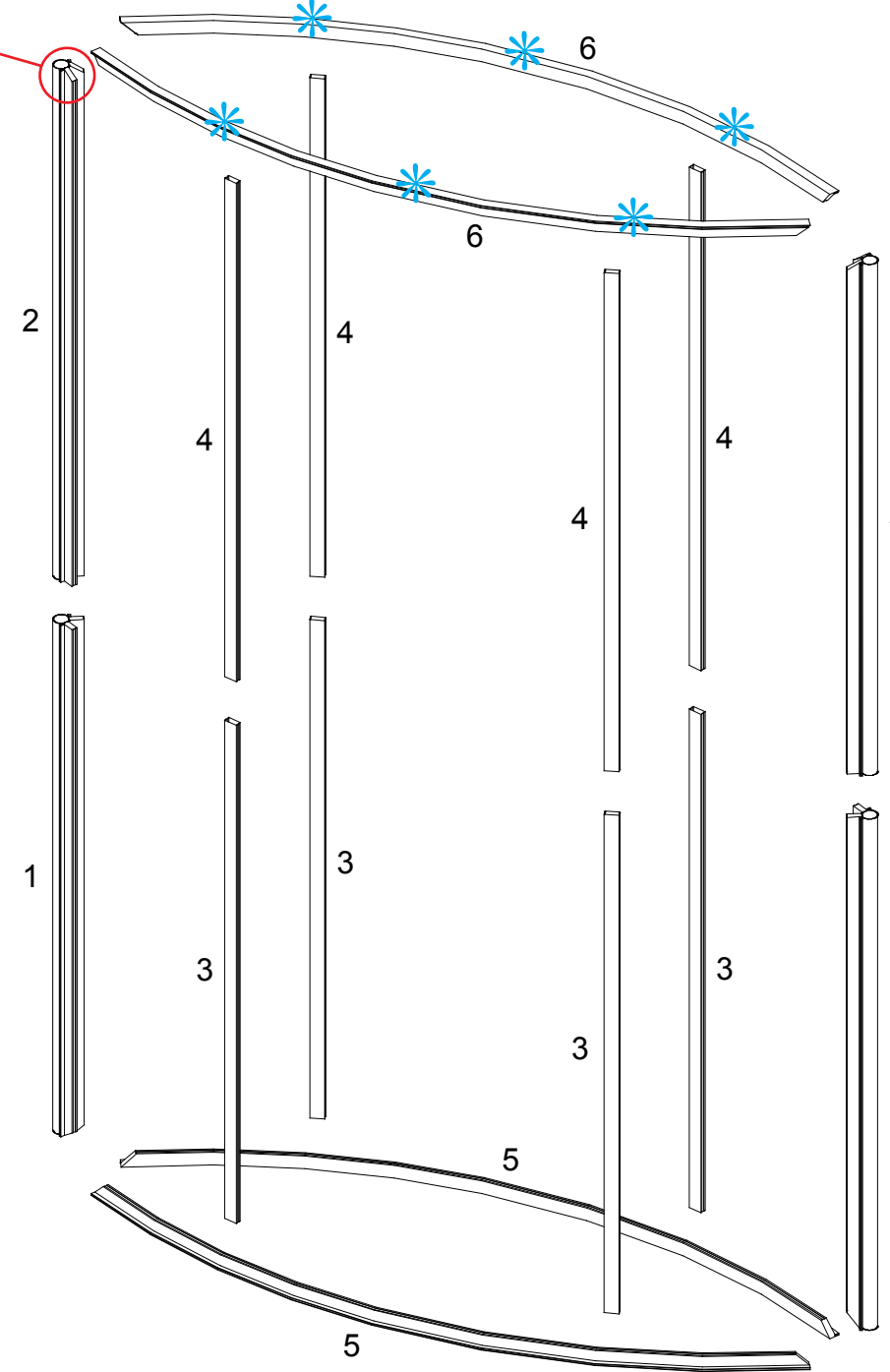
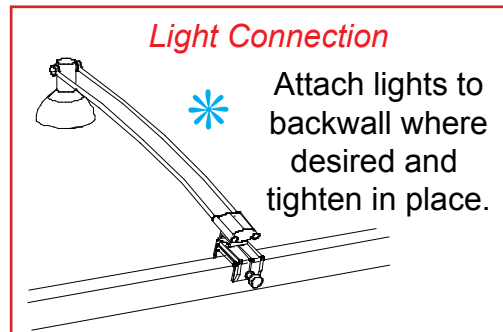
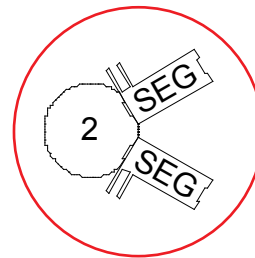
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description:
1	2	72" h Round Vertical Extrusion w/ SEG Extrusions Attached
2	2	72" h Round Vertical Extrusion w/ SEG Extrusions Attached
3	4	70.209" h Vertical Extrusion
4	4	70.209" h Vertical Extrusion
5	2	97.815" Horizontal Curved SEG Extrusion
6	2	97.815" Horizontal Curved SEG Extrusion

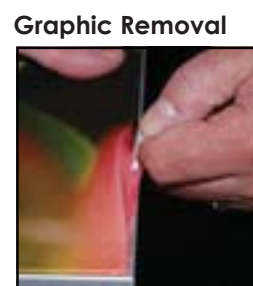
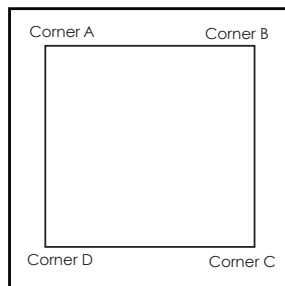
Steps:

- 1) Connect vertical extrusions [1 & 2] and [3 & 4] together as shown.
- 2) Attach curved horizontal extrusions [5 & 6] between vertical assemblies [1/2].
- 3) Attach vertical assemblies [3/4] between curved horizontal extrusions [5 & 6].
- 4) Attach SEG graphic to frame. Refer to graphic detail.
- 5) Attach lights to atop assembled frame. Refer to *Light Connection* detail.



****Note:** the opening of SEG extrusions must be positioned outward.

Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

Step 2
Repeat Step 1 for opposite corner C, then insert corner D, to complete the installation of the corners.

Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

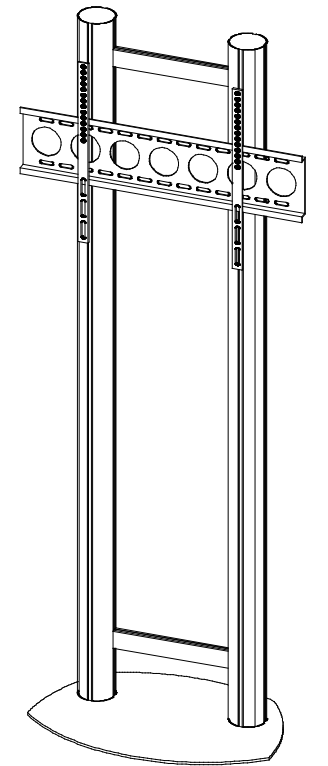
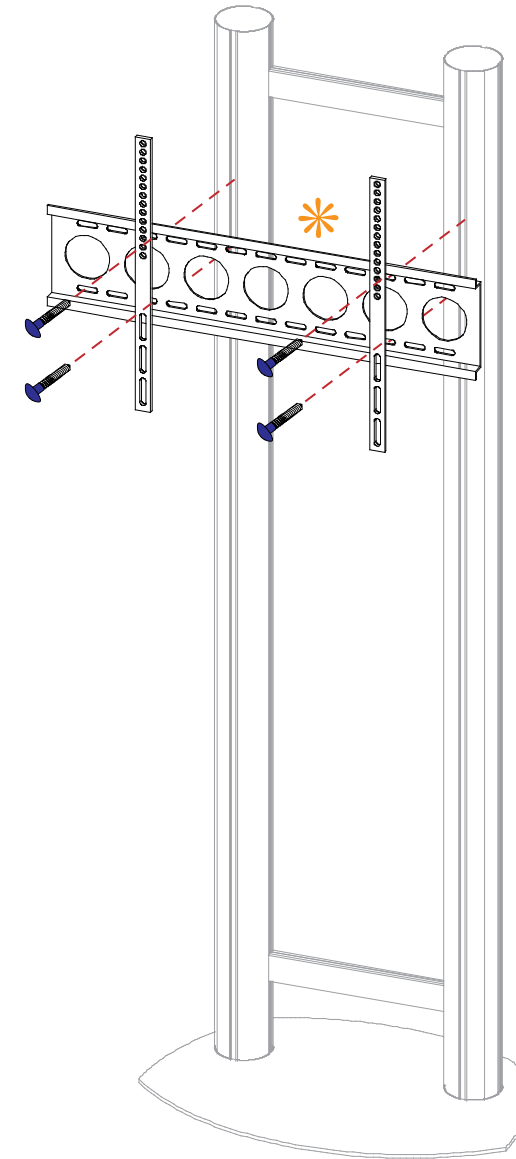
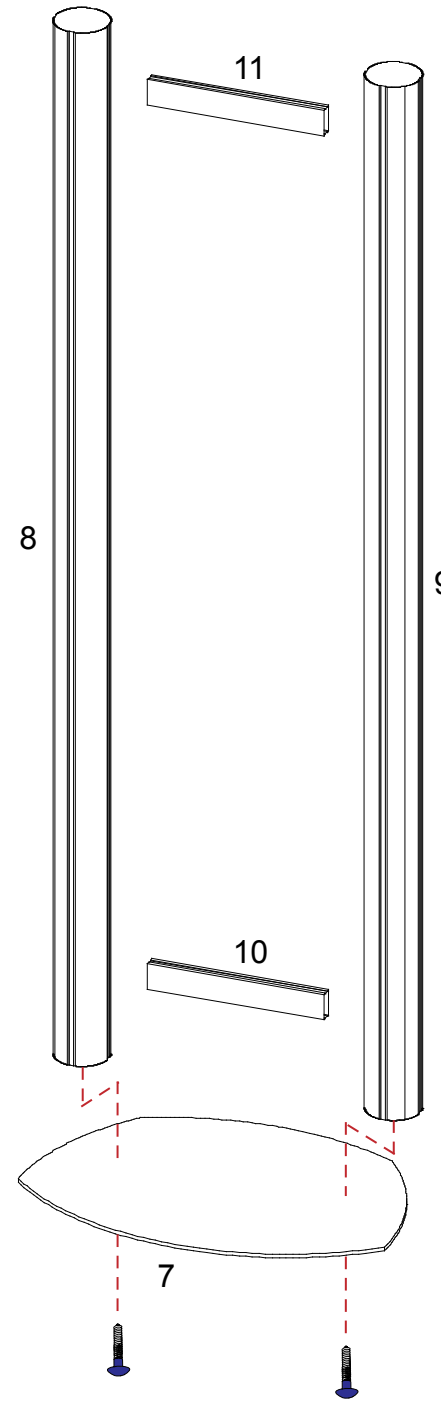
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description:
7	1	Base Plate
8	1	72" h Round Vertical Extrusion
9	1	72" h Round Vertical Extrusion
10	1	11.859" Horizontal Extrusion
11	1	11.859" Horizontal Extrusion

Steps:

- 1) Attach horizontal extrusions [9 and 10] between verticals [8].
- 2) Attach assembled section [8/9/10] to base plate [7].
- 3) Attach monitor mount to assembled monitor stand.
Refer to *Monitor Mount Attachment* detail.



*** Monitor Mount Attachment**

Slide mounting connector pieces into groove of extrusion. Tighten setscrew to secure in place.

Then attach wall plate to connectors using supplied bolts.

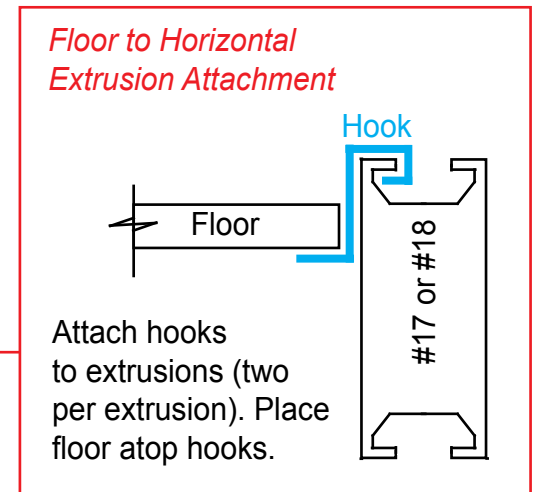
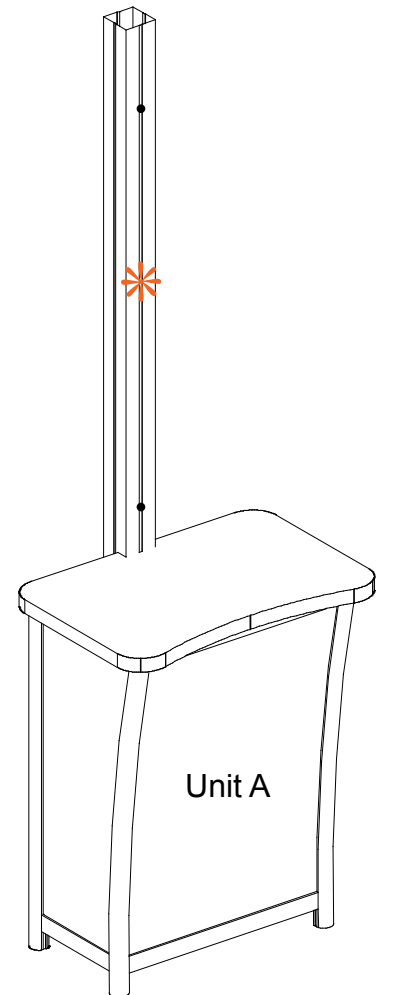
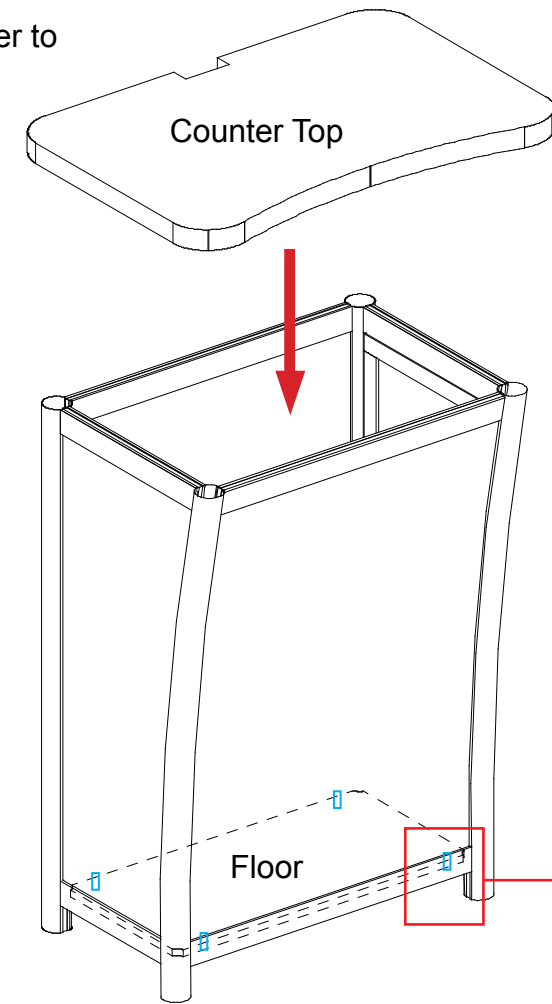
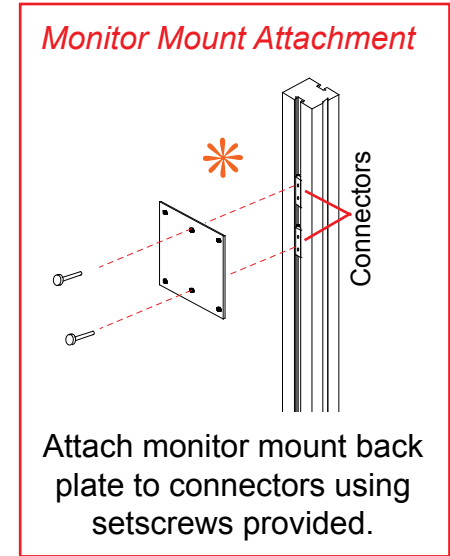
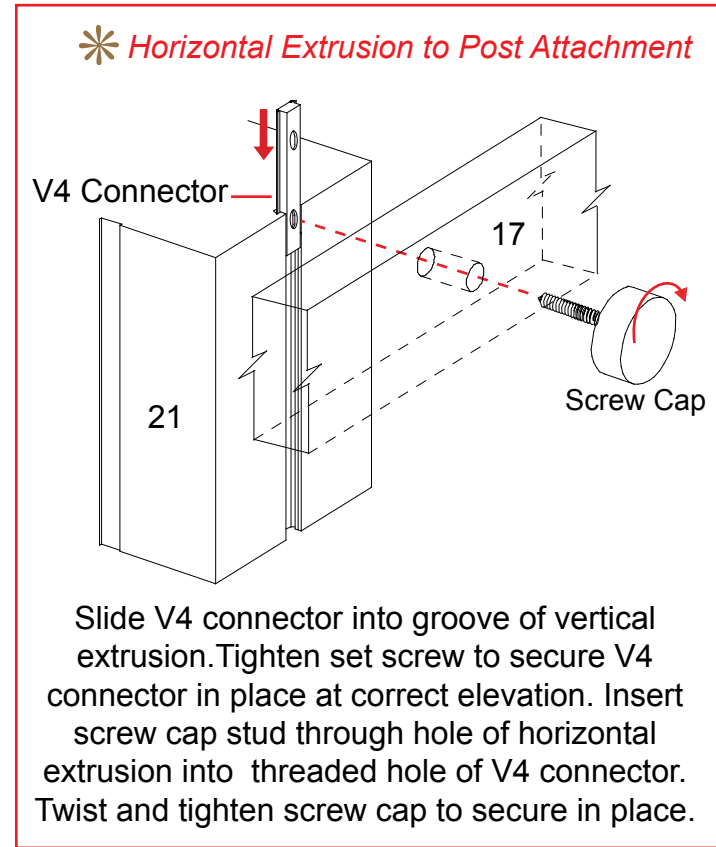
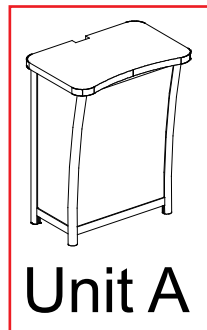
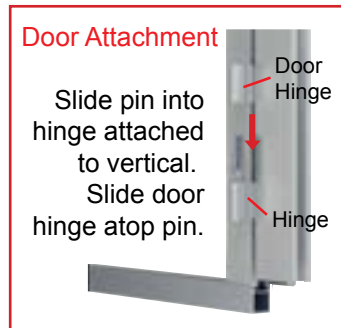
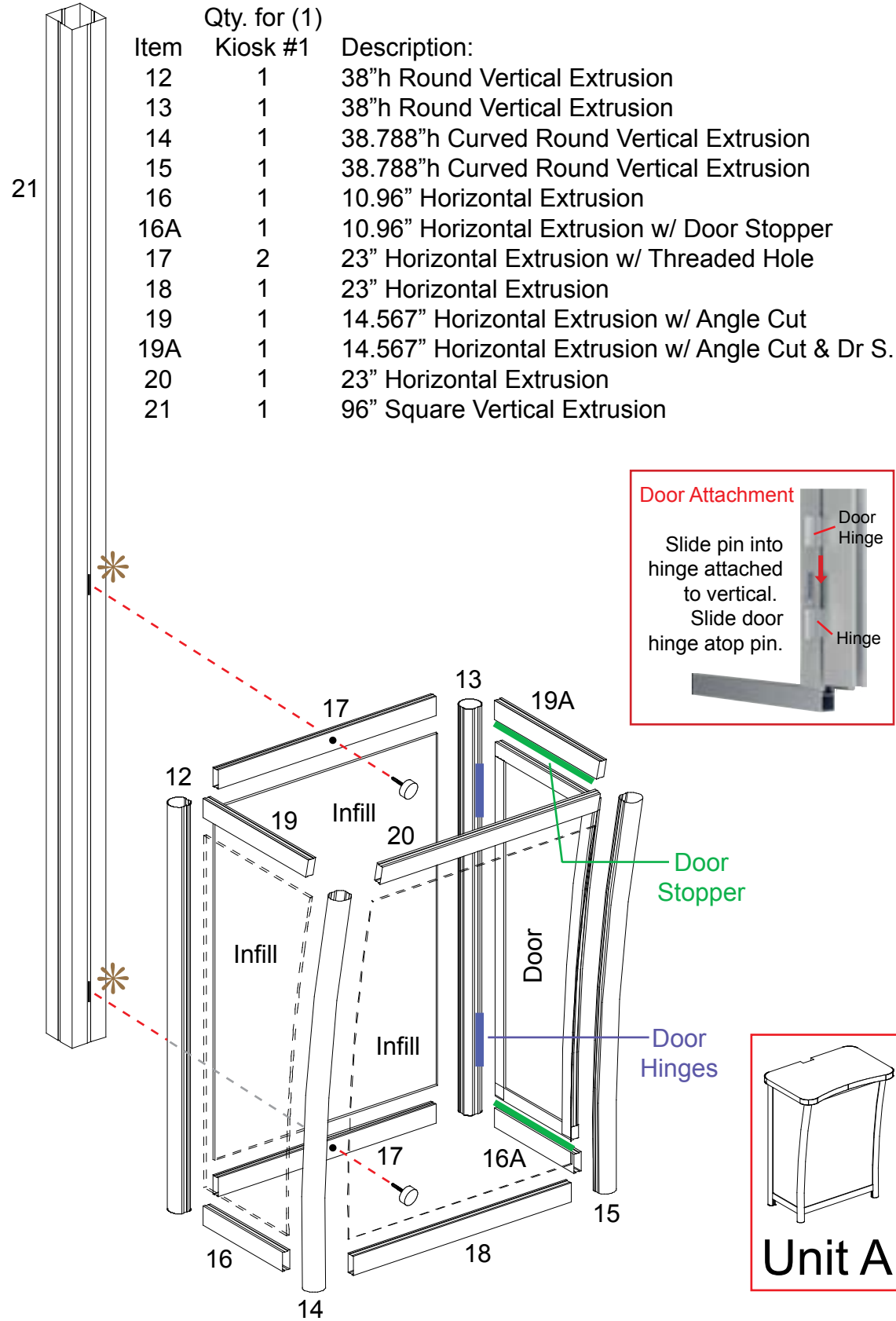
This detail diagram shows two vertical extrusions. A mounting connector piece is being slid into a groove on the side of the extrusion. A setscrew is used to tighten the connector against the extrusion. The diagram then shows a wall plate with four circular holes being attached to the connectors. Two bolts are shown being inserted into the wall plate and tightened against the connectors.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Kiosk #1

Item	Qty. for (1) Kiosk #1	Description:
12	1	38"h Round Vertical Extrusion
13	1	38"h Round Vertical Extrusion
14	1	38.788"h Curved Round Vertical Extrusion
15	1	38.788"h Curved Round Vertical Extrusion
16	1	10.96" Horizontal Extrusion
16A	1	10.96" Horizontal Extrusion w/ Door Stopper
17	2	23" Horizontal Extrusion w/ Threaded Hole
18	1	23" Horizontal Extrusion
19	1	14.567" Horizontal Extrusion w/ Angle Cut
19A	1	14.567" Horizontal Extrusion w/ Angle Cut & Dr S.
20	1	23" Horizontal Extrusion
21	1	96" Square Vertical Extrusion

- Steps:
- 1) Attach lower horizontal extrusions [16, 16A, 17, & 18] between vertical extrusions [12 thru 15] as shown.
 - 2) Attach door between horizontal and vertical extrusions as shown. Refer to *Door Attachment* detail.
 - 3) Slide infills between vertical extrusions as shown.
 - 4) Attach upper horizontal extrusions [17, 19, 19A, & 20] between vertical extrusions [12 thru 15] as shown.
 - 5) Attach assembled pedestal to vertical extrusion [21]. Refer to *Horizontal Extrusion to Post Attachment* detail.
 - 6) Place floor atop hooks. Refer to *Floor to Horizontal Extrusion Attachment* detail.
 - 7) Place counter top atop assembled pedestal.
 - 8) Attach monitor mount to vertical extrusion [21]. Refer to *Monitor Mount Attachment* detail.

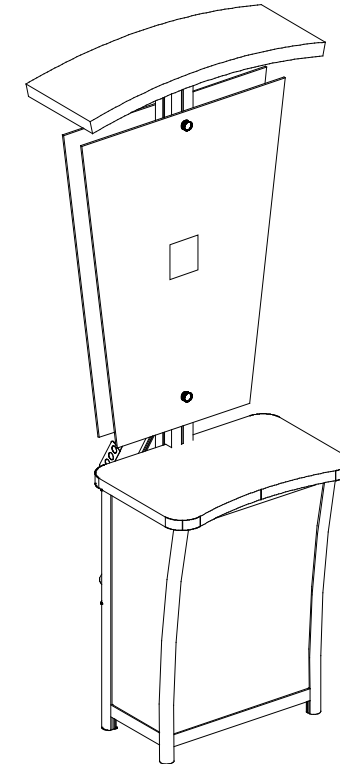
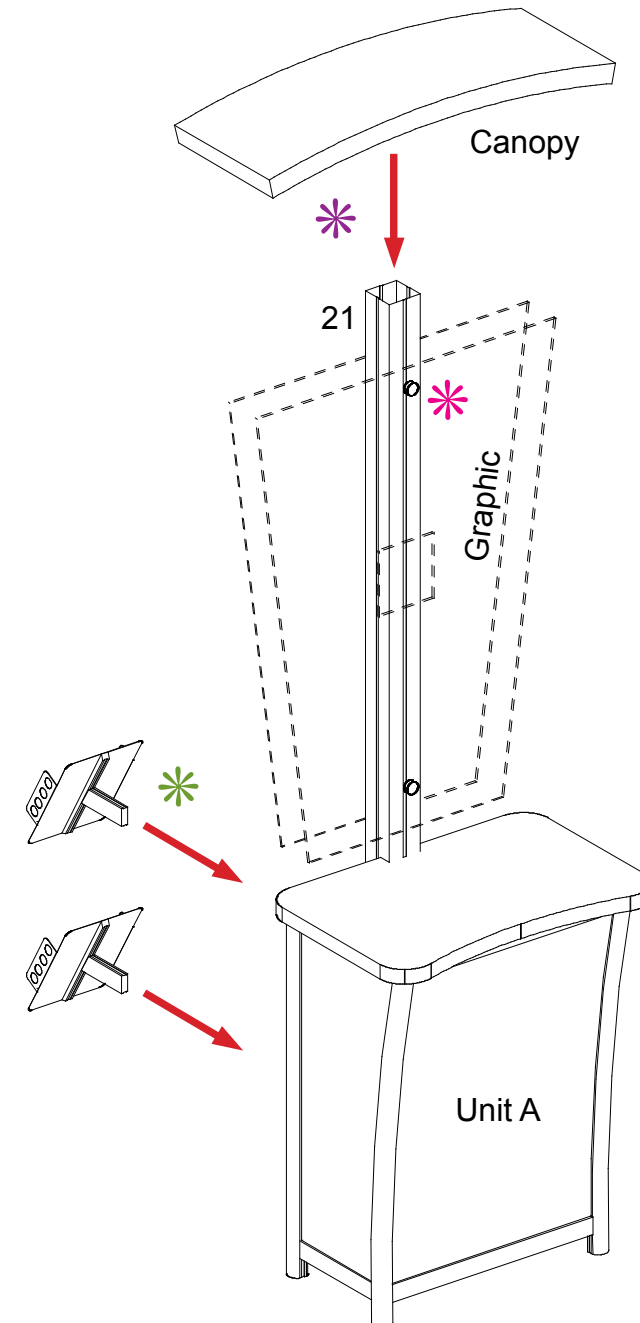
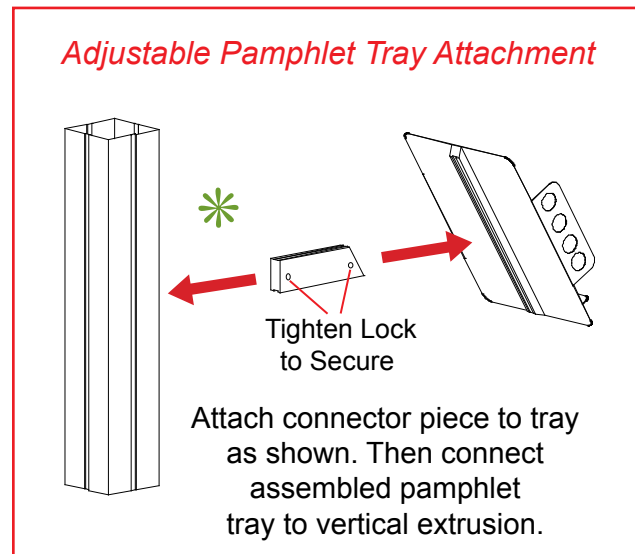
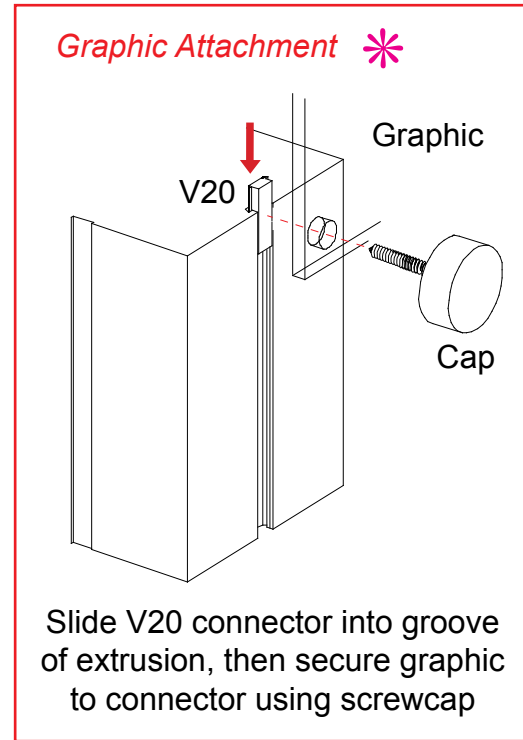
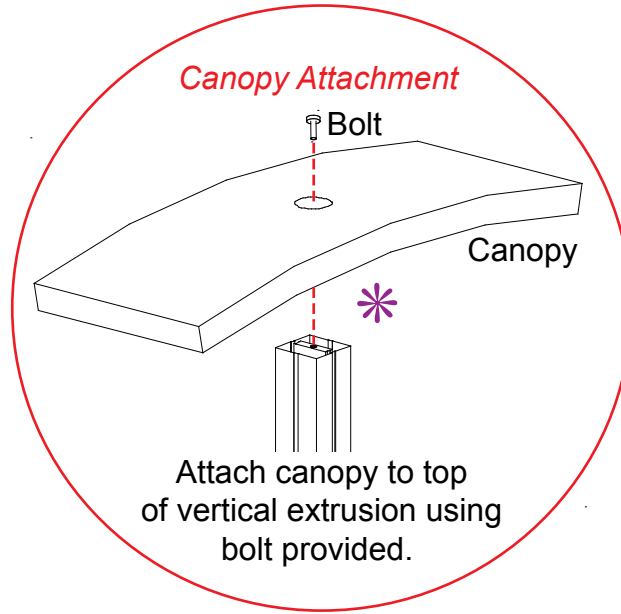


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Kiosk #1

Steps:

- 1) Attach pamphlet trays to vertical extrusion [21].
Refer to *Adjustable Pamphlet Tray Attachment* detail.
- 2) Attach canopy atop vertical extrusion [21].
Refer to *Canopy Attachment* detail.
- 3) Attach graphic wings to vertical extrusion [21].
Refer to *Graphic Attachment* detail.



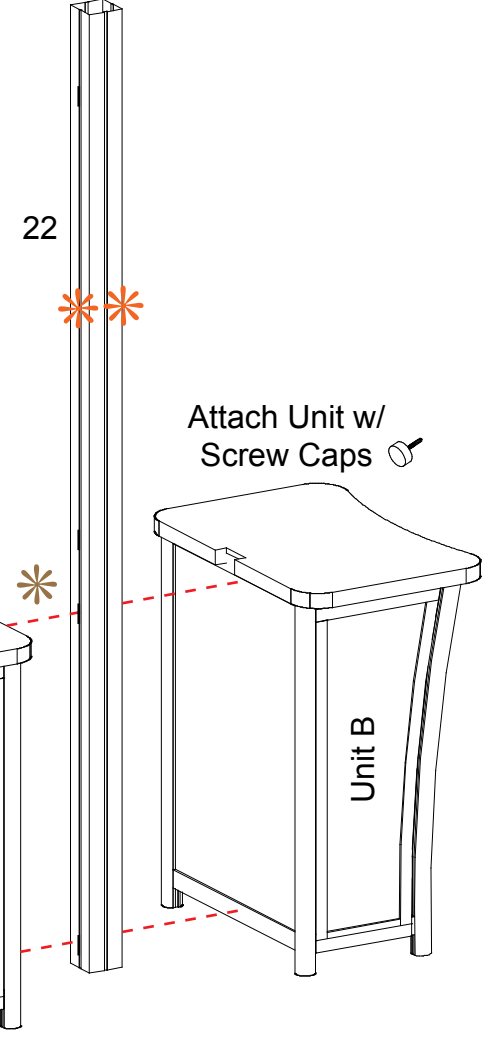
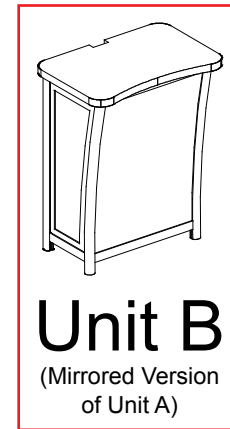
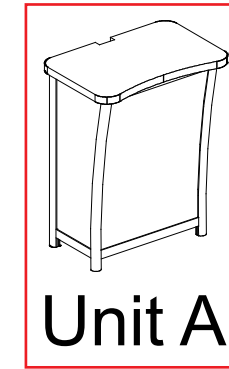
Qty. 1

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

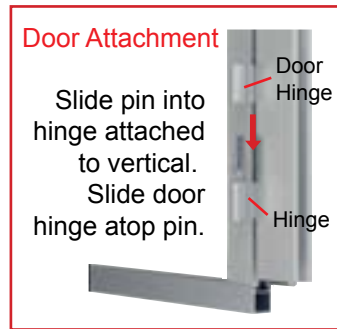
Item	Qty. for (2)	Kiosk #2	Description:
12	4		38" h Round Vertical Extrusion
13	4		38" h Round Vertical Extrusion
14	4		38.788" h Curved Round Vertical Extrusion
15	4		38.788" h Curved Round Vertical Extrusion
16	4		10.96" Horizontal Extrusion
16A	4		10.96" Horizontal Extrusion w/ Door Stopper
17	8		23" Horizontal Extrusion w/ Threaded Hole
18	4		23" Horizontal Extrusion
19	4		14.567" Horizontal Extrusion w/ Angle Cut
19A	4		14.567" Horizontal Extrusion w/ Angle Cut & Dr S.
20	4		23" Horizontal Extrusion
22	2		96" Square Vertical Extrusion

Steps:

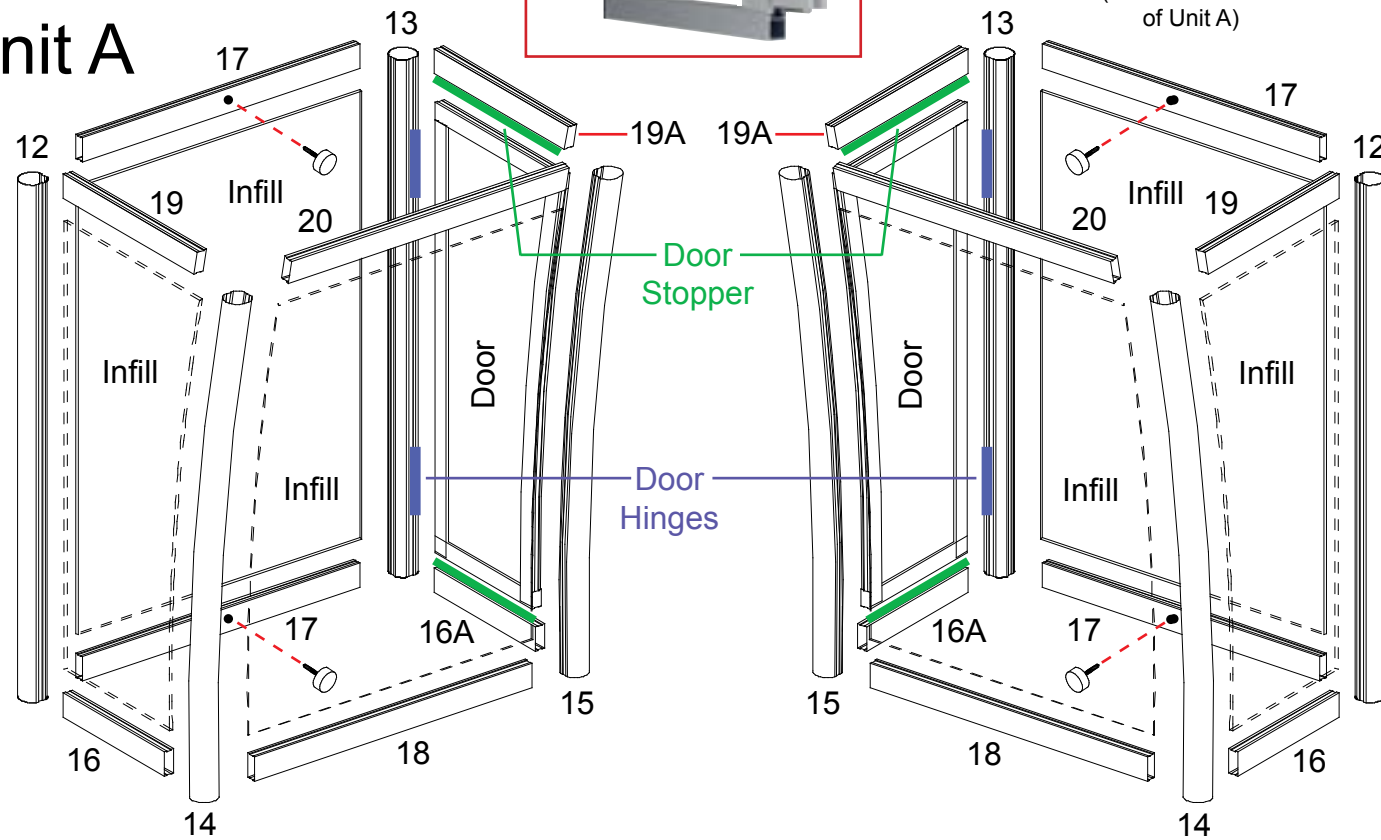
- 1) Attach lower horizontal extrusions [16, 16A, 17, & 18] between vertical extrusions [12 thru 15] as shown.
- 2) Attach door between horizontal and vertical extrusions as shown. Refer to *Door Attachment* detail.
- 3) Slide infills between vertical extrusions as shown.
- 4) Attach upper horizontal extrusions [17, 19, 19A, & 20] between vertical extrusions [12 thru 15] as shown.
- 5) Attach assembled pedestal to vertical extrusion [21]. Refer to *Horizontal Extrusion to Post Attachment* detail (page 3).
- 6) Place floor atop hooks. Refer to *Floor to Horizontal Extrusion Attachment* detail.
- 7) Place counter top atop assembled pedestal.
- 8) Attach monitor mount to vertical extrusion [22]. Refer to *Monitor Mount Attachment* detail (page 3).



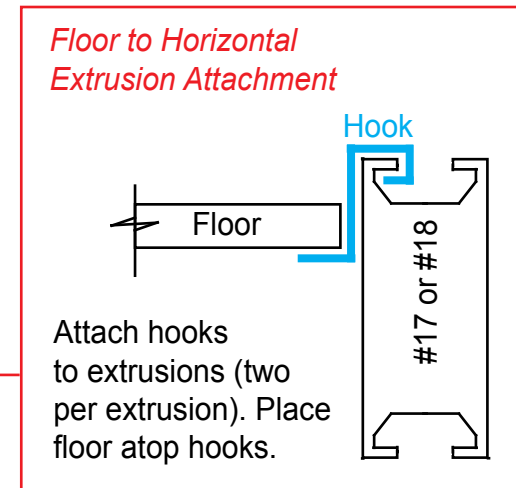
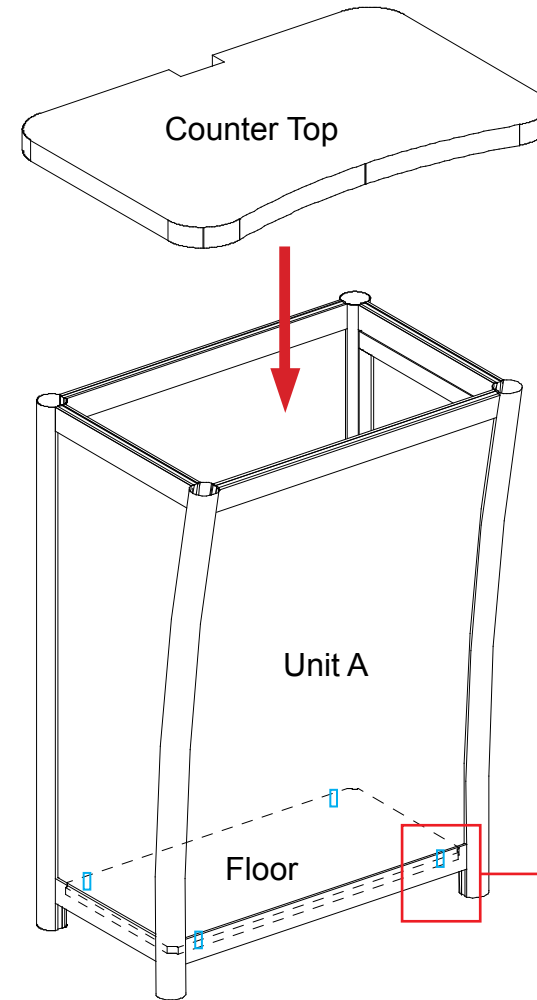
Kiosk #2



Unit A



Unit B (Mirrored Version of Unit A)

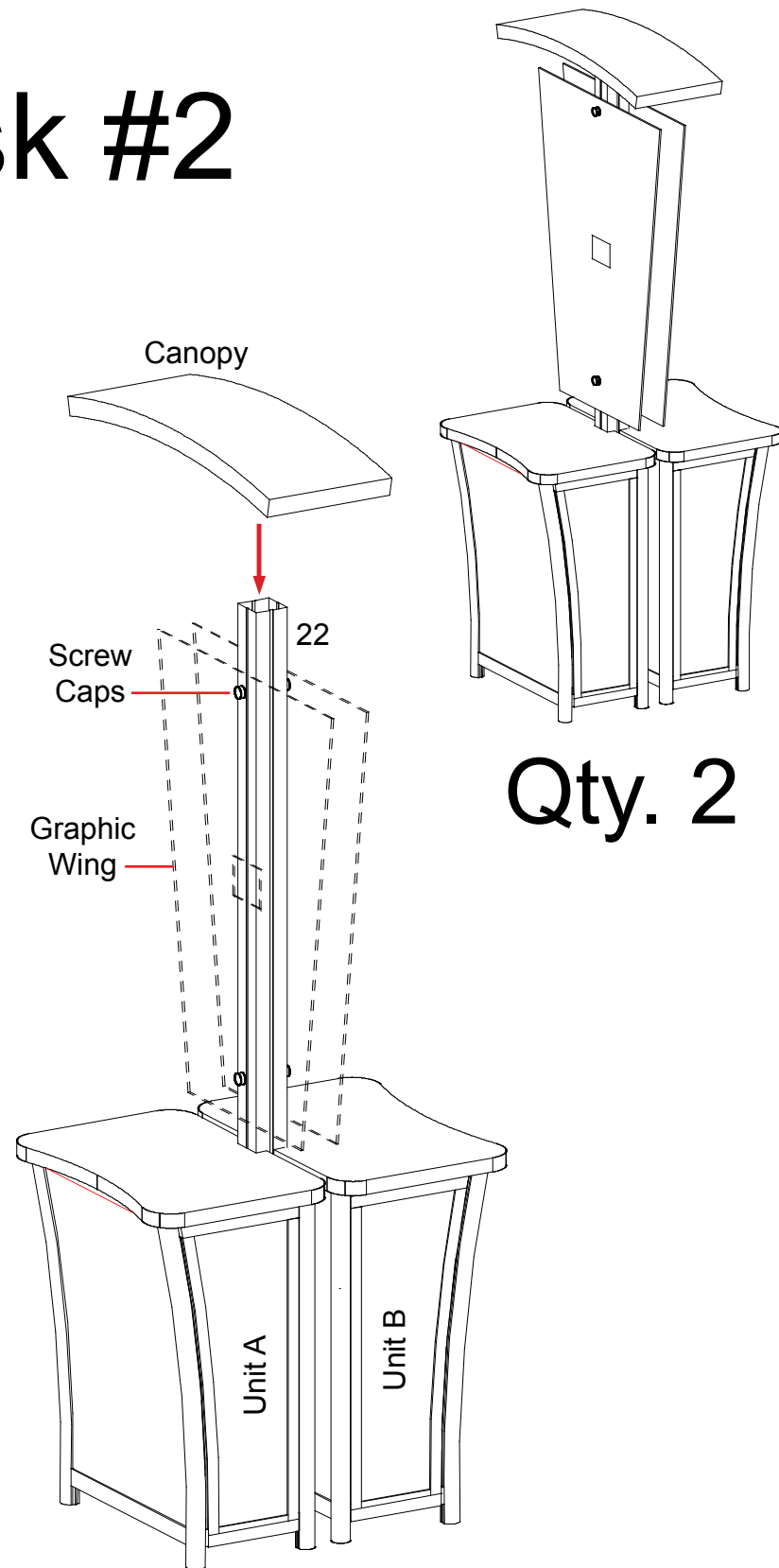
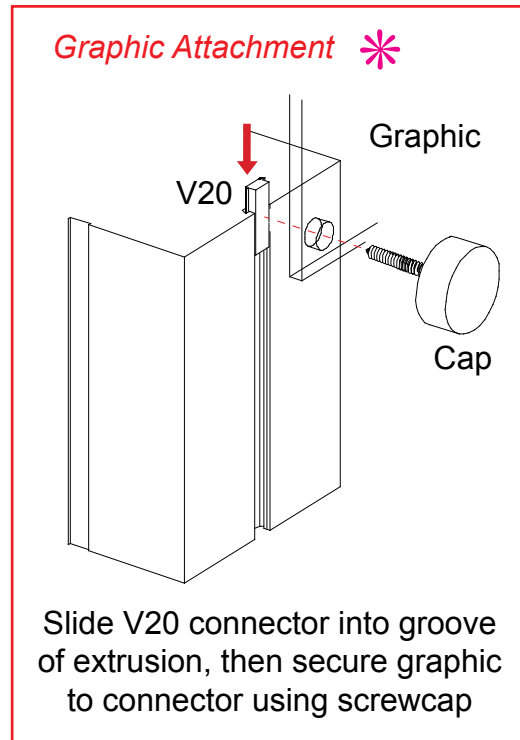
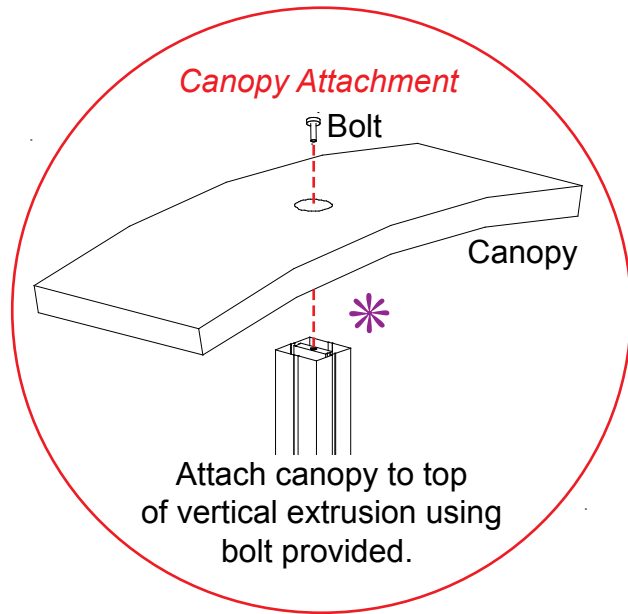


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Steps:

- 1) Attach canopy atop vertical extrusion [22].
Refer to *Canopy Attachment* detail.
- 3) Attach graphic wings to vertical extrusion [22].
Refer to *Graphic Attachment* detail.

Kiosk #2



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Level 1

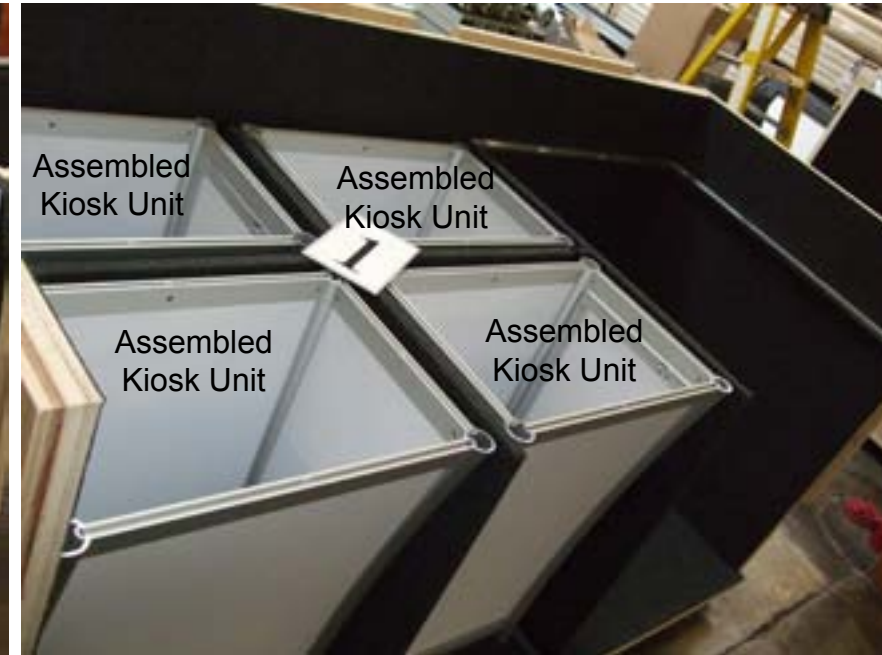


Level 2

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



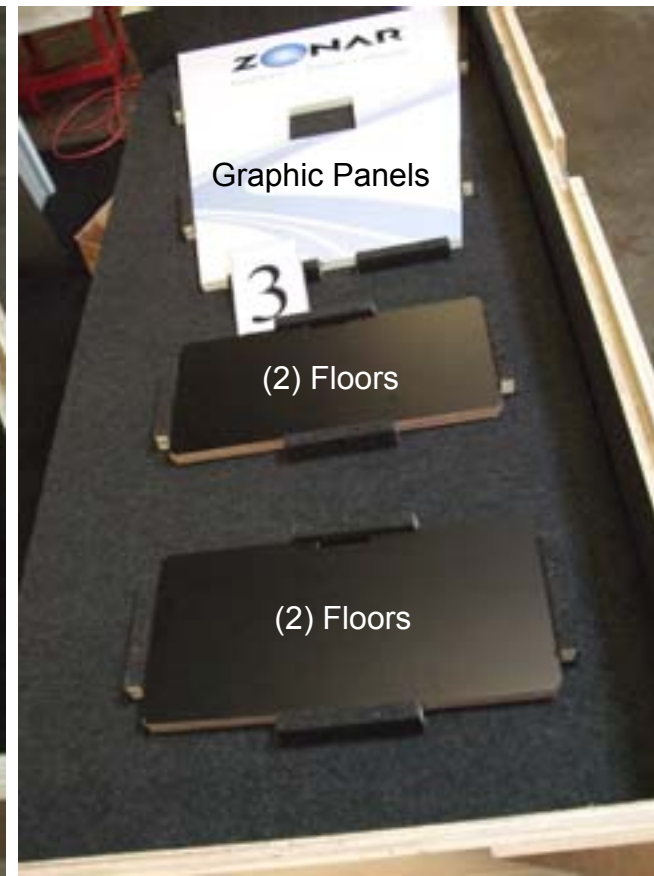
Crate with two kiosks



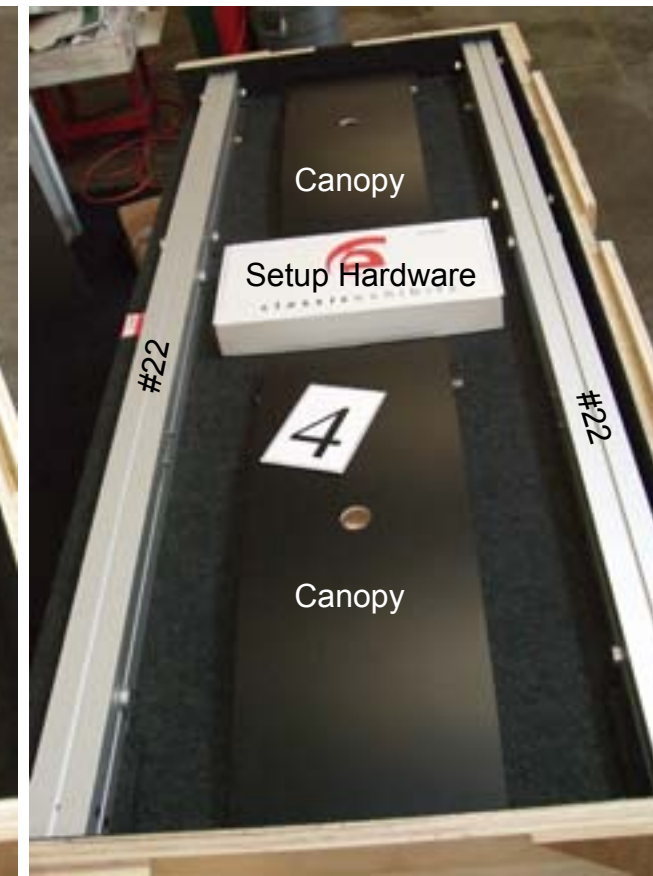
Level 1



Level 2



Level 3



Level 4

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING