

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



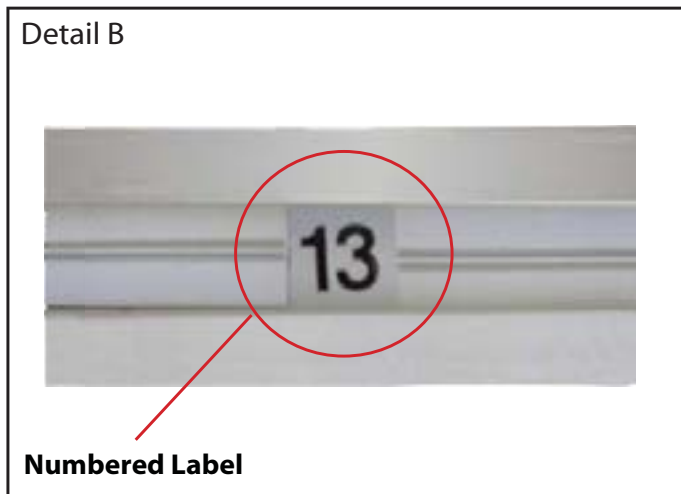
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

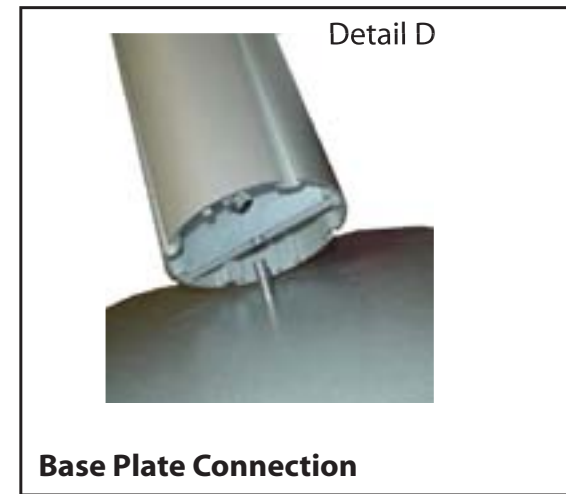
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

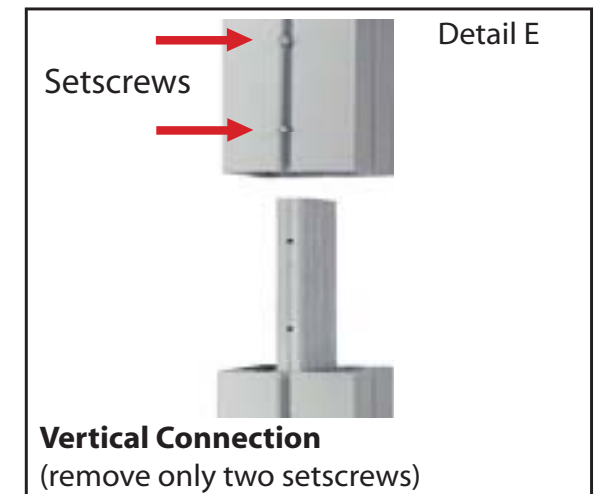
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

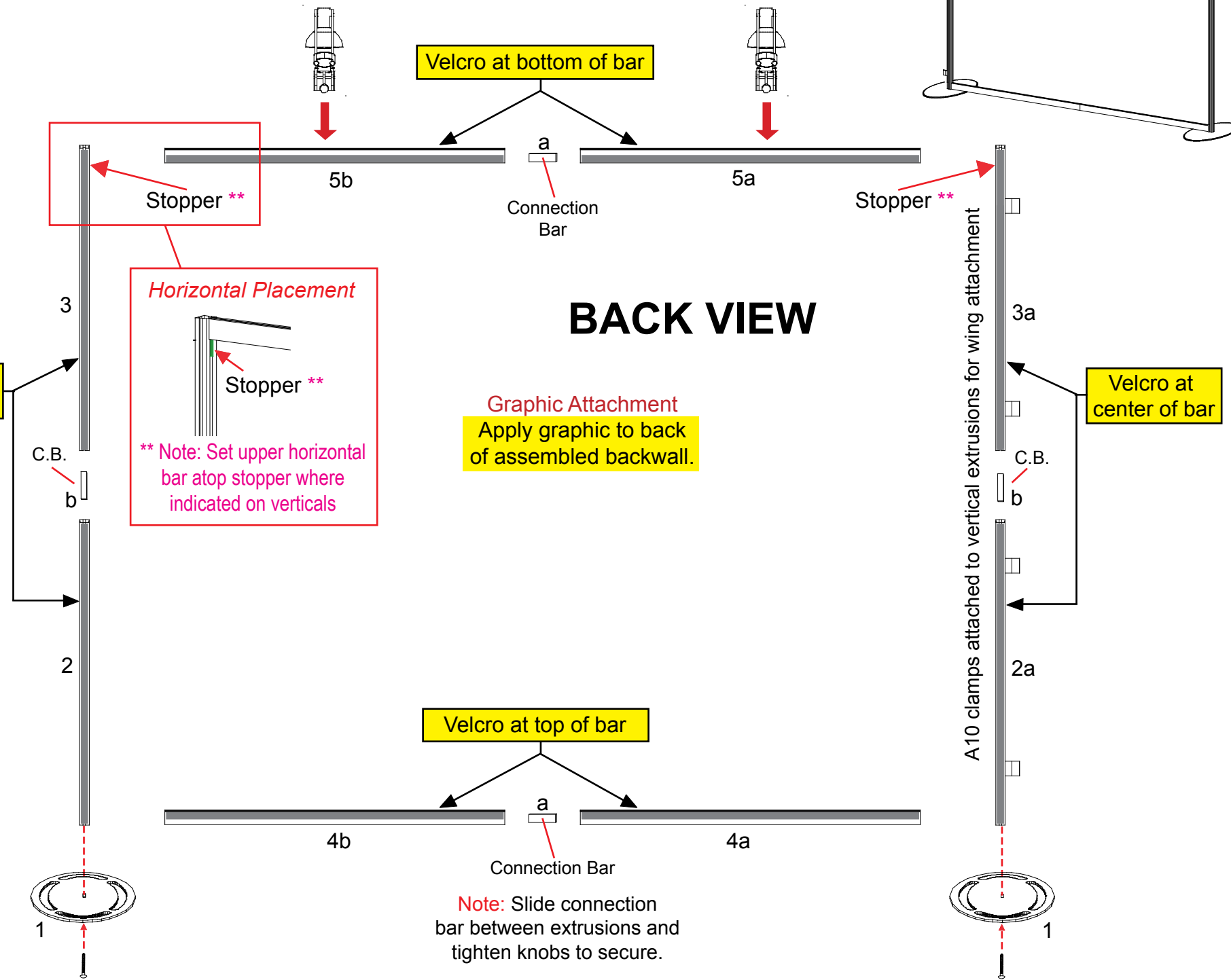
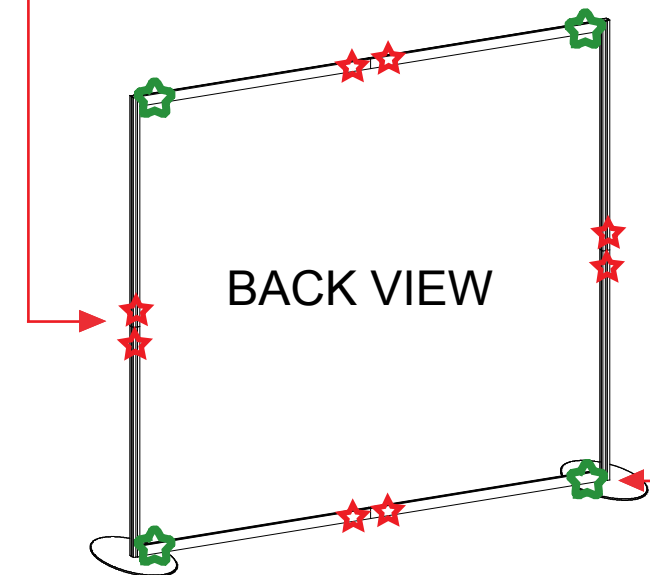
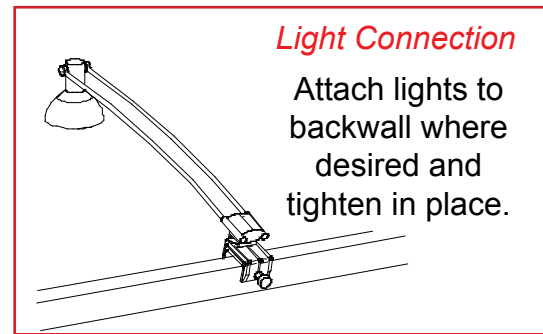
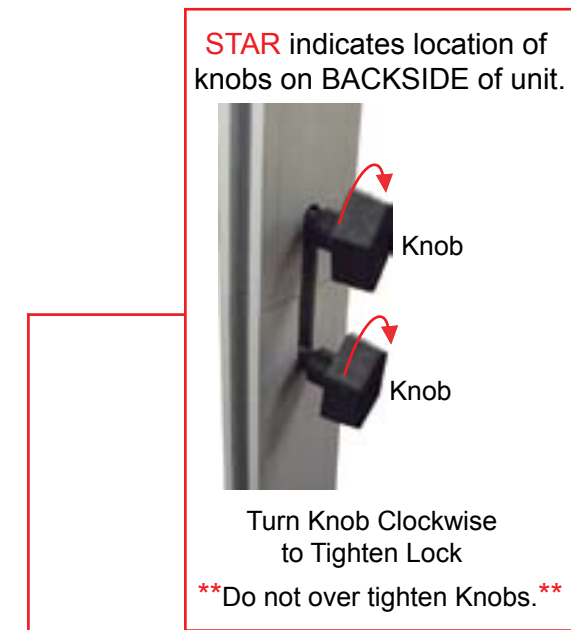
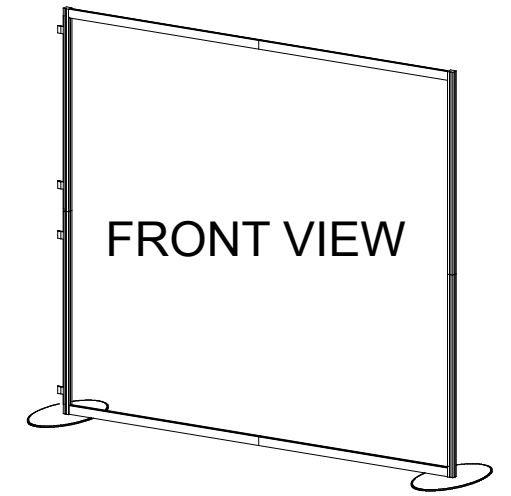
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Item	Qty.	Description
1	2	Base Plate
2	1	42" h Lower Square Vertical Extrusion
3	1	42" h Upper Square Vertical Extrusion
2a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
3a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion

- Steps:
- 1) Attach vertical extrusions [2 and 2a] to base plates [1].
 - 2) Attach upper vertical extrusions [3 and 3a] to lower extrusions [2 and 2a] using connection bar [b].
 - 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bar [a].
 - 4) Attach horizontal assemblies [4a/4b and 5a/5b] between vertical assemblies as shown.
 - 5) Apply graphic to back of assembled backwall.
 - 6) Attach light to top of assembled backwall.



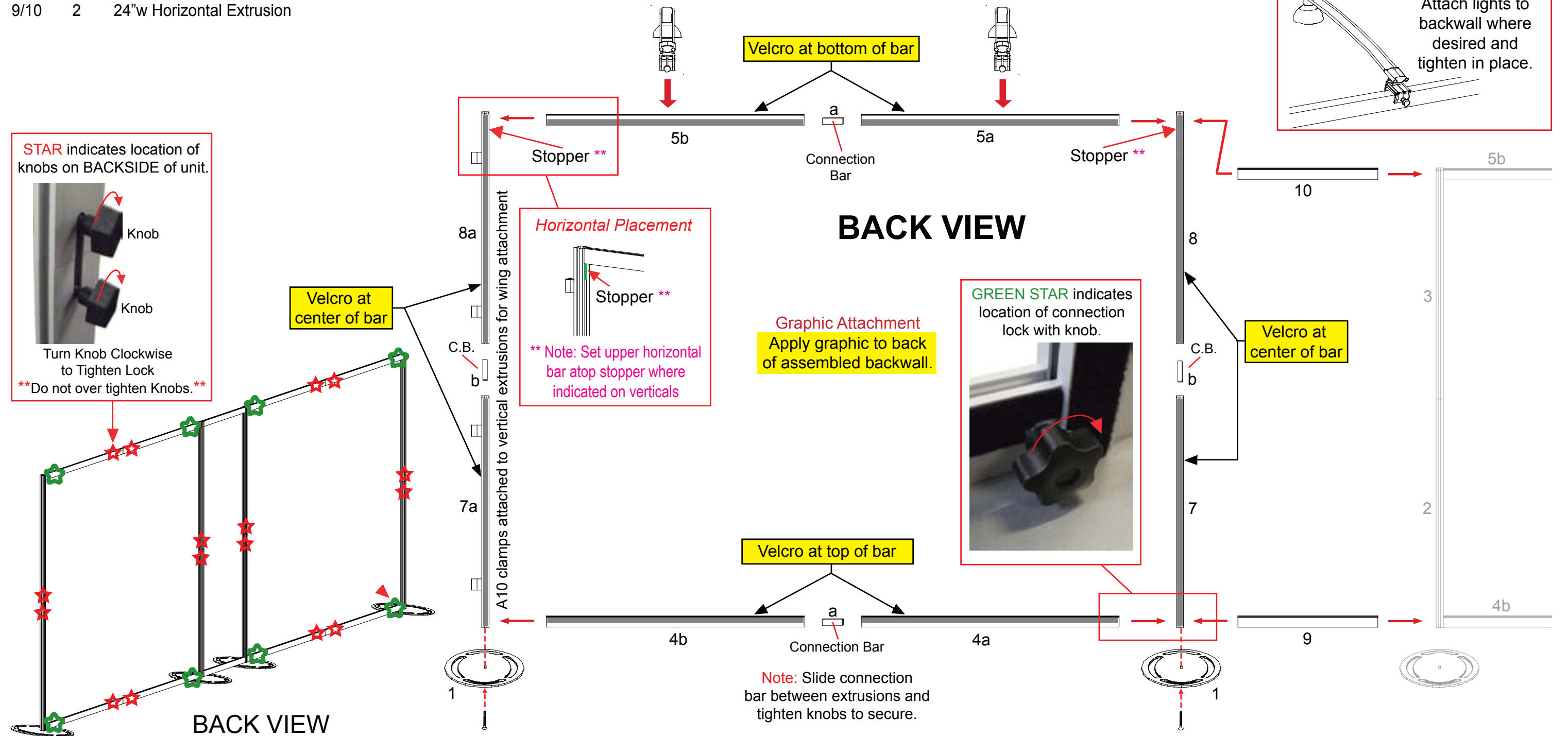
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Item	Qty.	Description
1	2	Base Plate
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion
7	1	42" h Lower Square Vertical Extrusion
8	1	42" h Upper Square Vertical Extrusion
7a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
8a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
9/10	2	24" w Horizontal Extrusion

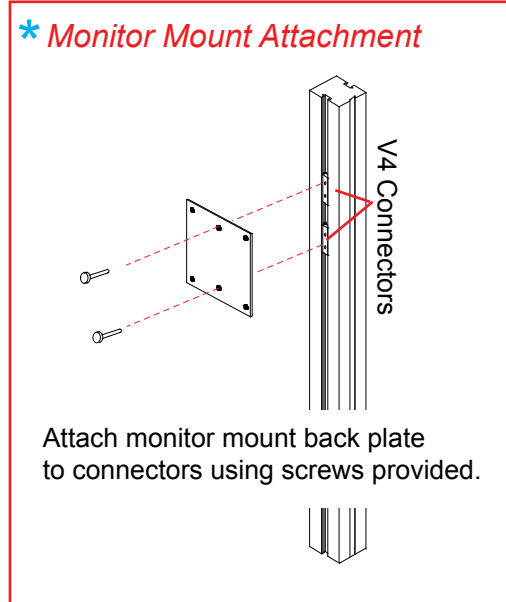
Steps:

- 1) Attach vertical extrusions [7 and 7a] to base plates [1].
- 2) Attach upper vertical extrusions [8 and 8a] to lower extrusions [7 and 7a] using connection bar [b].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bar [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] and extrusions [9 and 10] between vertical assemblies as shown.
- 5) Apply graphic to back of assembled backwall.
- 6) Attach light to top of assembled backwall.



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Item	Qty.	Description
14	1	30.2" Curved Extrusion
14a	1	Leg Support
15	1	12.184"w Horizontal Extrusion
15a	1	Flange Plate

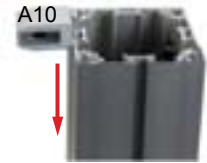


Steps:

- 1) Connect horizontal extrusion [15] to curved extrusion [14].
- 2) Connect leg support [14a] to counter support assembly [14/15] as shown.
- 3) Attach assembled counter support to vertical where indicated.
- 3) Attach flange plate [15a] to top of curved extrusion [14] as shown.
- 4) Attach counter atop support, see counter top attachment detail.
- 5) Attach monitor mounts to assembled backwall, see attachment details below.
- 6) Attach wings to A10 clamps.

Wing Attachment

Slide A10 Clamp into groove of square extrusion.



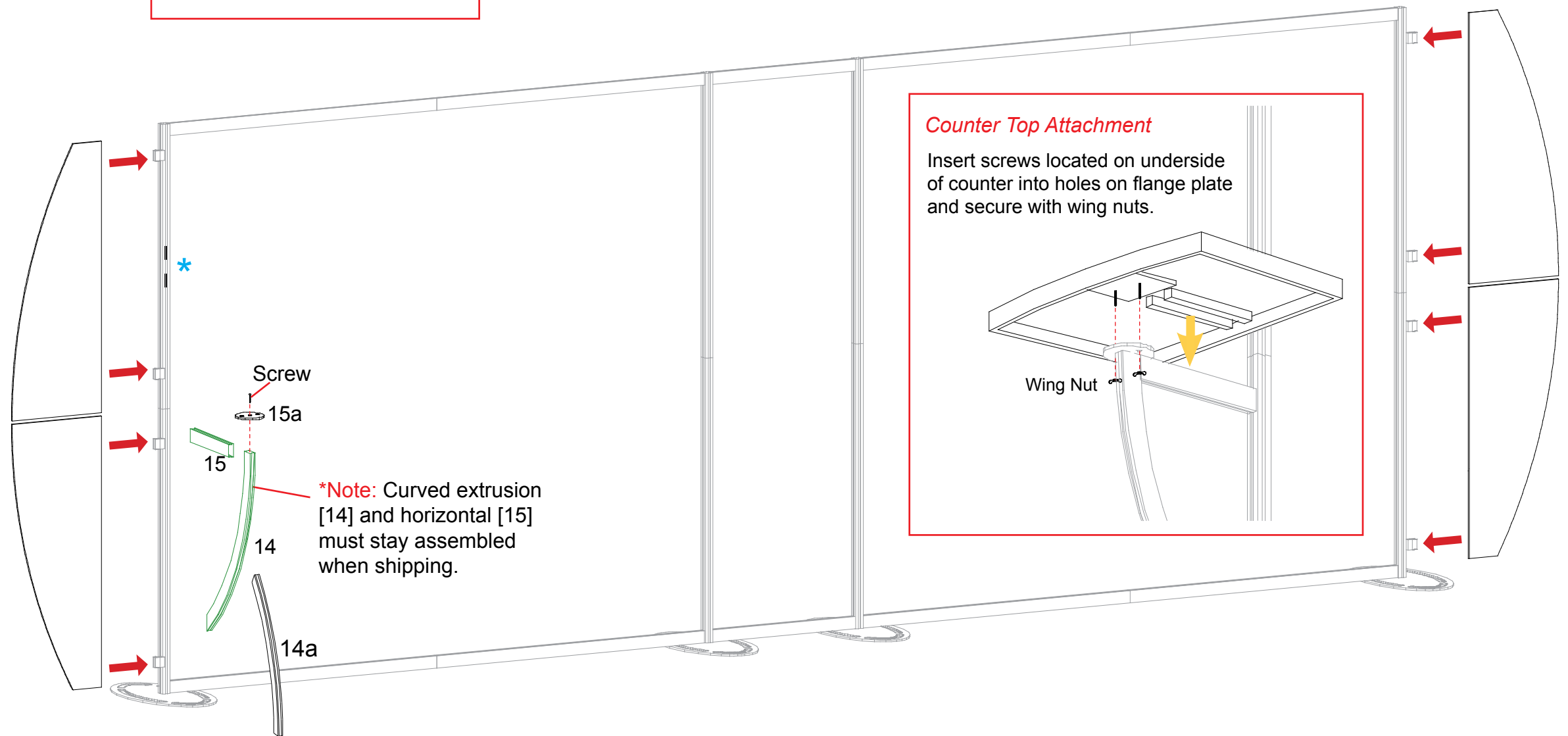
When desired location is found, tighten set screw to secure.



Tighten black plastic set screw to secure Wing in place.



**Note: A10 clamps must stay attached with verticals*



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AERO

Using Your Setup Instructions

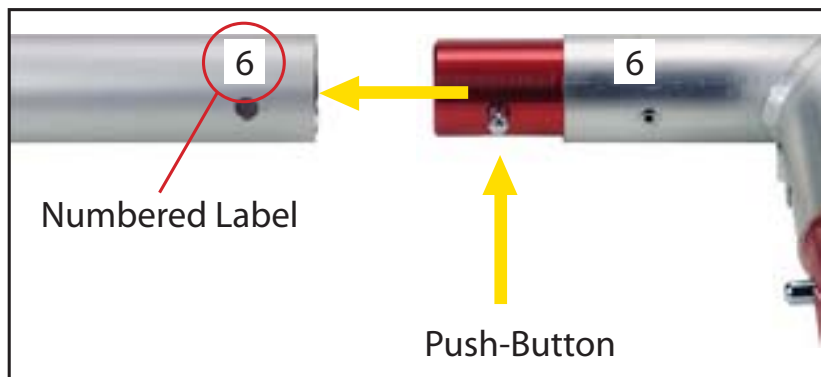
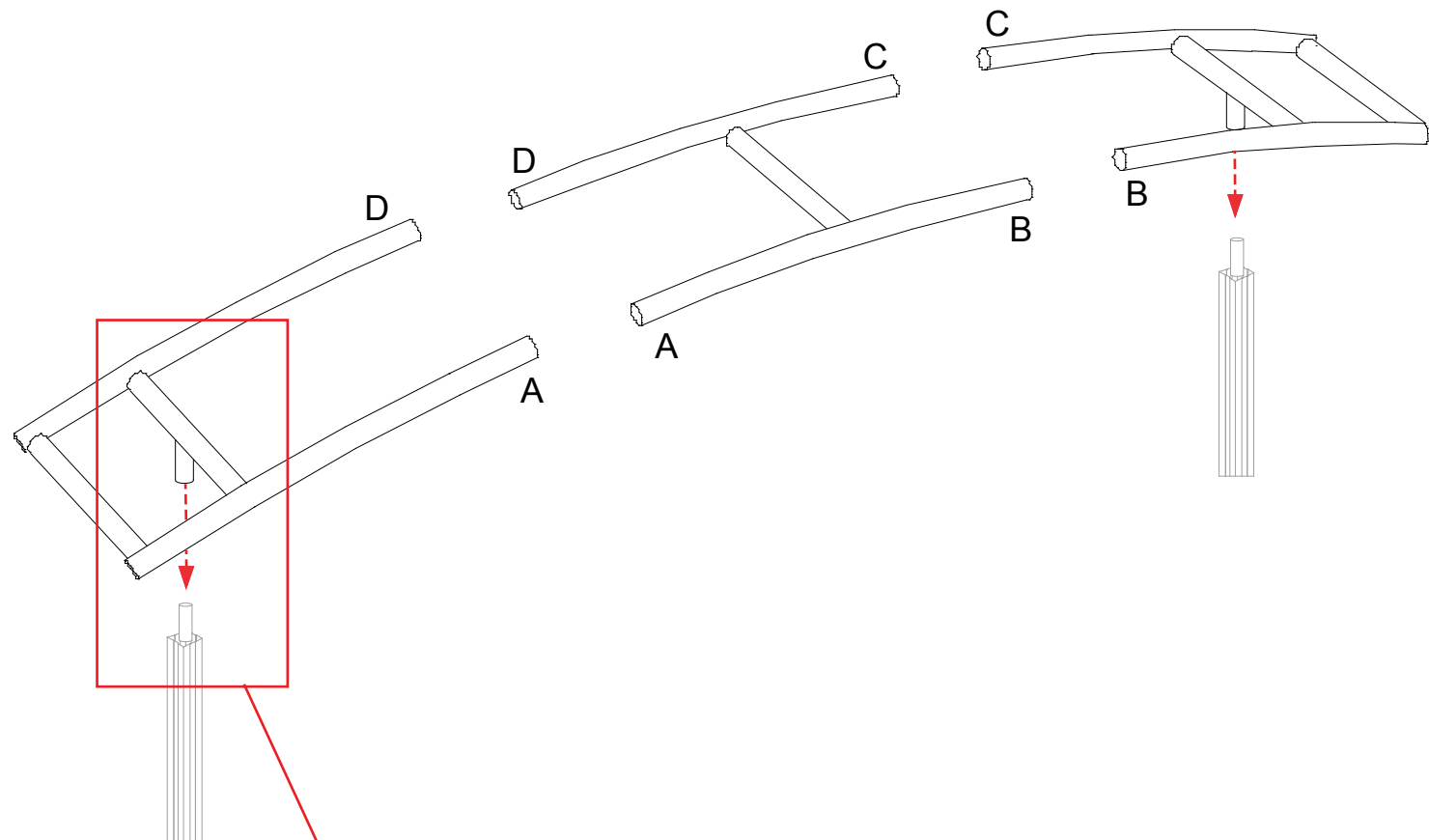
The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

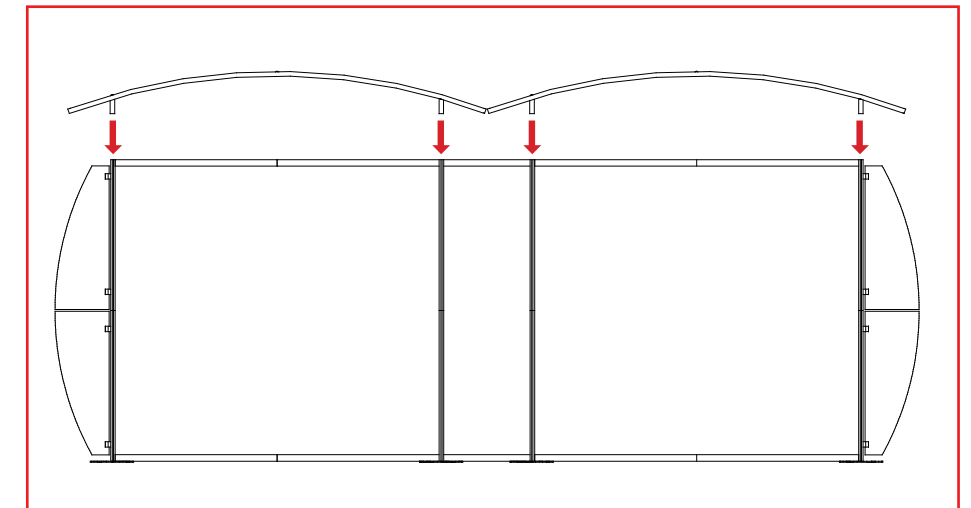
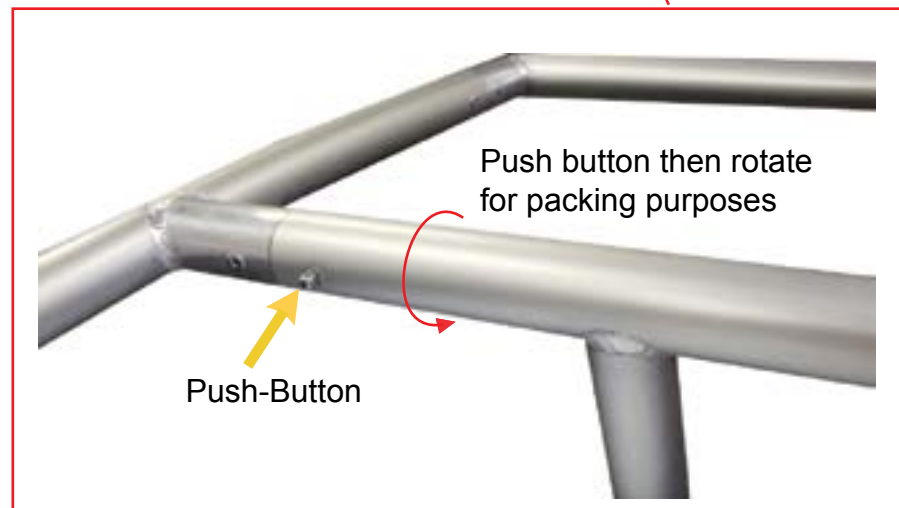
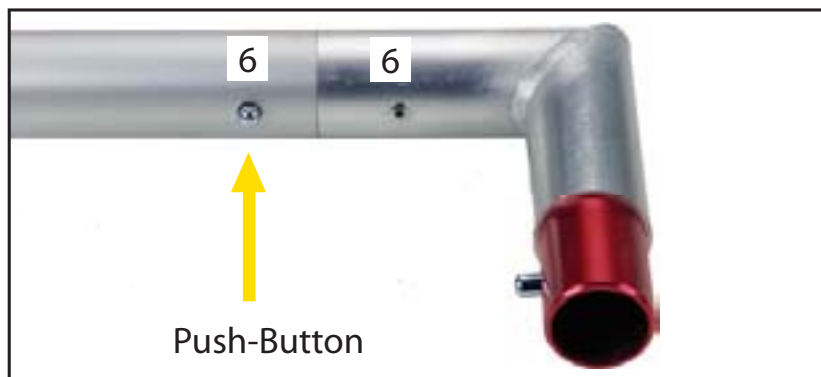
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

- Steps:
- 1) Connect canopy pieces together as shown.
 - 2) Apply pillow case graphic to assembled canopy.



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



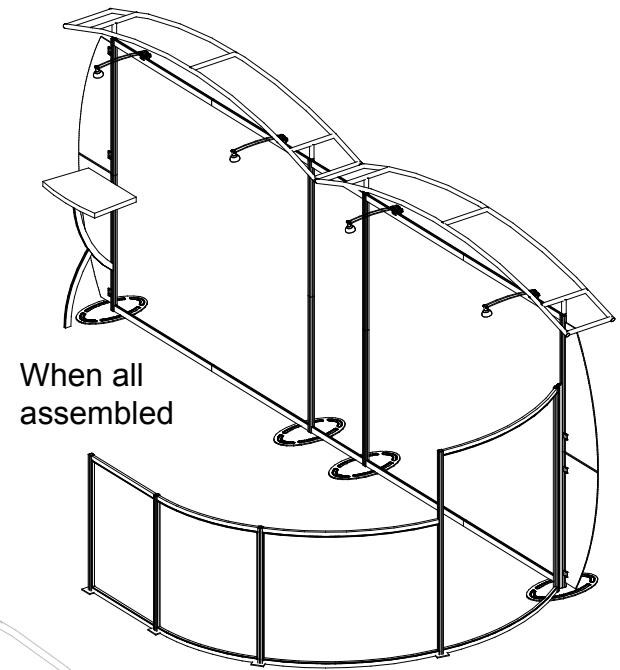
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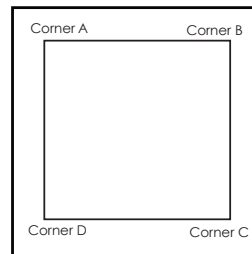
Item	Qty.	Description
16	4	Square Base Plate
17	1	42" h Square Vertical Extrusion w/ Attached SEG Extrusion
18	1	42" h Square Vertical Extrusion w/ Attached SEG Extrusion
19	1	42" h Square Vertical Extrusion w/ Attached SEG Extrusion
20/20A	1/1	31.5" h Square Vertical Extrusion w/ Attached SEG Extrusion
21/21A	1/1	31.5" h Square Vertical Extrusion w/ Attached SEG & PR41/46 Extrusion
22	2	29" w Horizontal Extrusion w/ Attached SEG Extrusion
23	2	34.256" Horizontal Curved Extrusion w/ Attached SEG Extrusion
24/24A	2/2	12.548" Horizontal Curved Extrusion w/ Attached SEG Extrusion
25/25A	2/2	12.548" Horizontal Curved Extrusion w/ Attached SEG Extrusion

Steps:

- 1) Attach vertical extrusions [17, 18, 19, & 20] to base plates [16].
- 2) Attach upper verticals [20A & 21A] to lower verticals [20 & 21].
- 3) Attach curved horizontals together [24 to 24A] and [25 & 25A].
- 4) Attach horizontal extrusions and assemblies [22 thru 25] between vertical extrusions and assemblies as shown. Refer to details.
- 5) Apply graphic to assembled conference wall. Refer to graphic detail.
- 6) Attach assembled conference wall to assembled sacagawea backwall.



Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

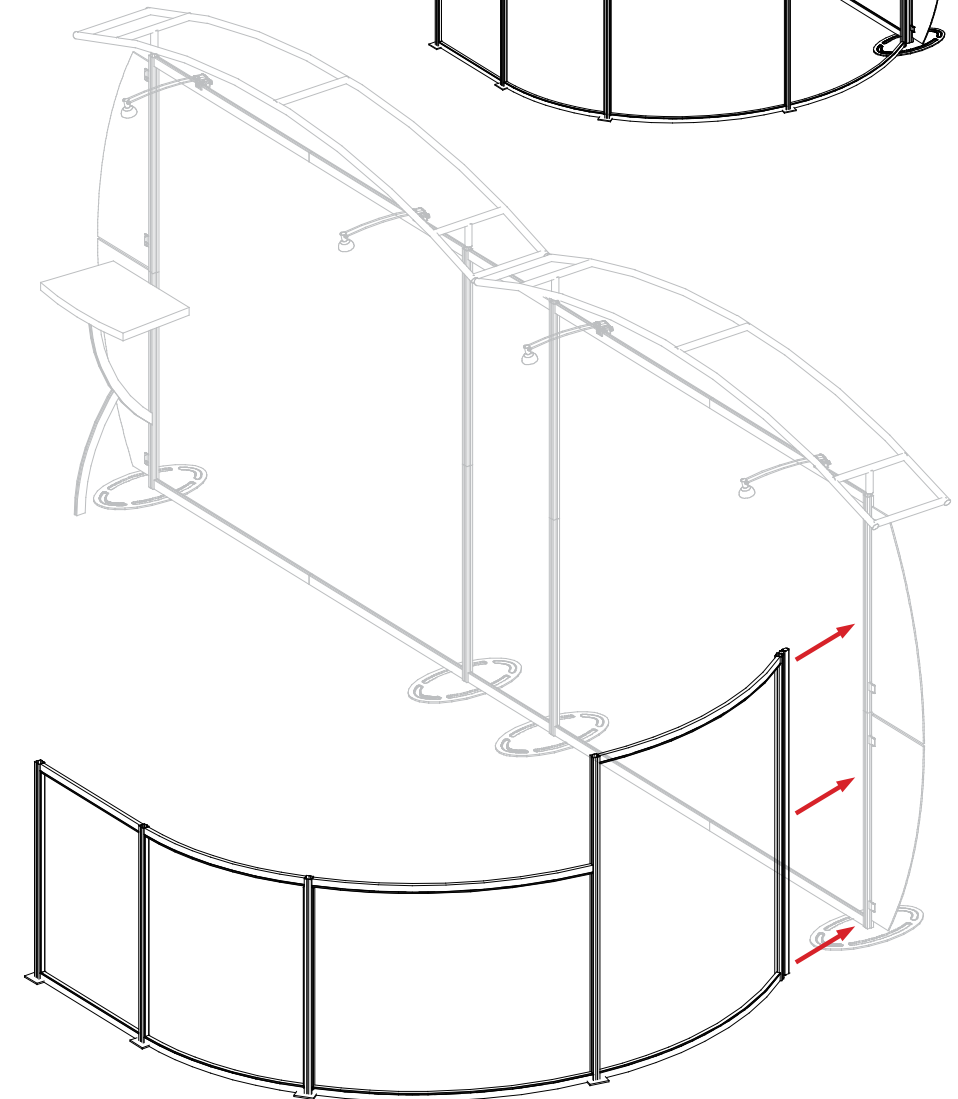
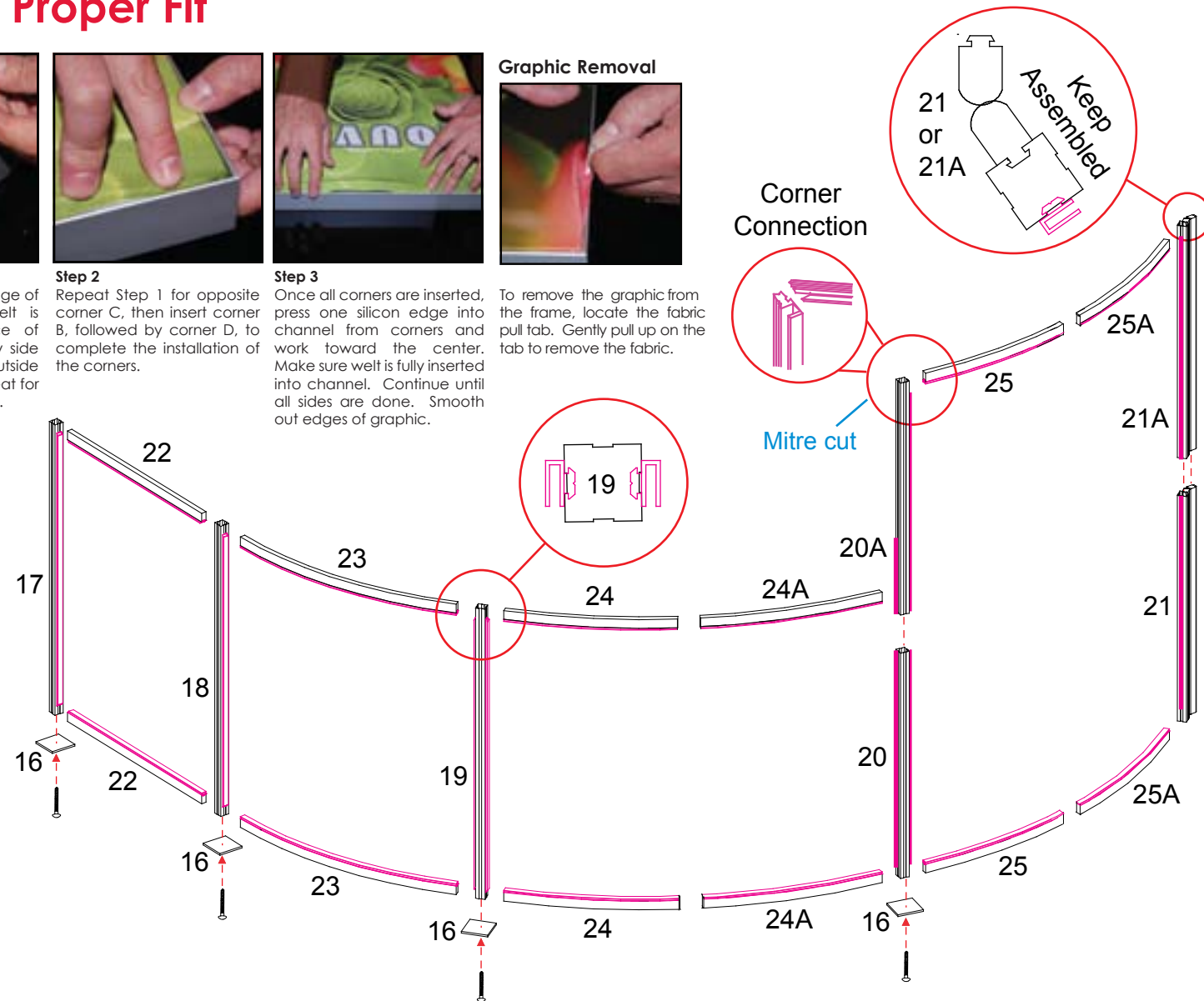
Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

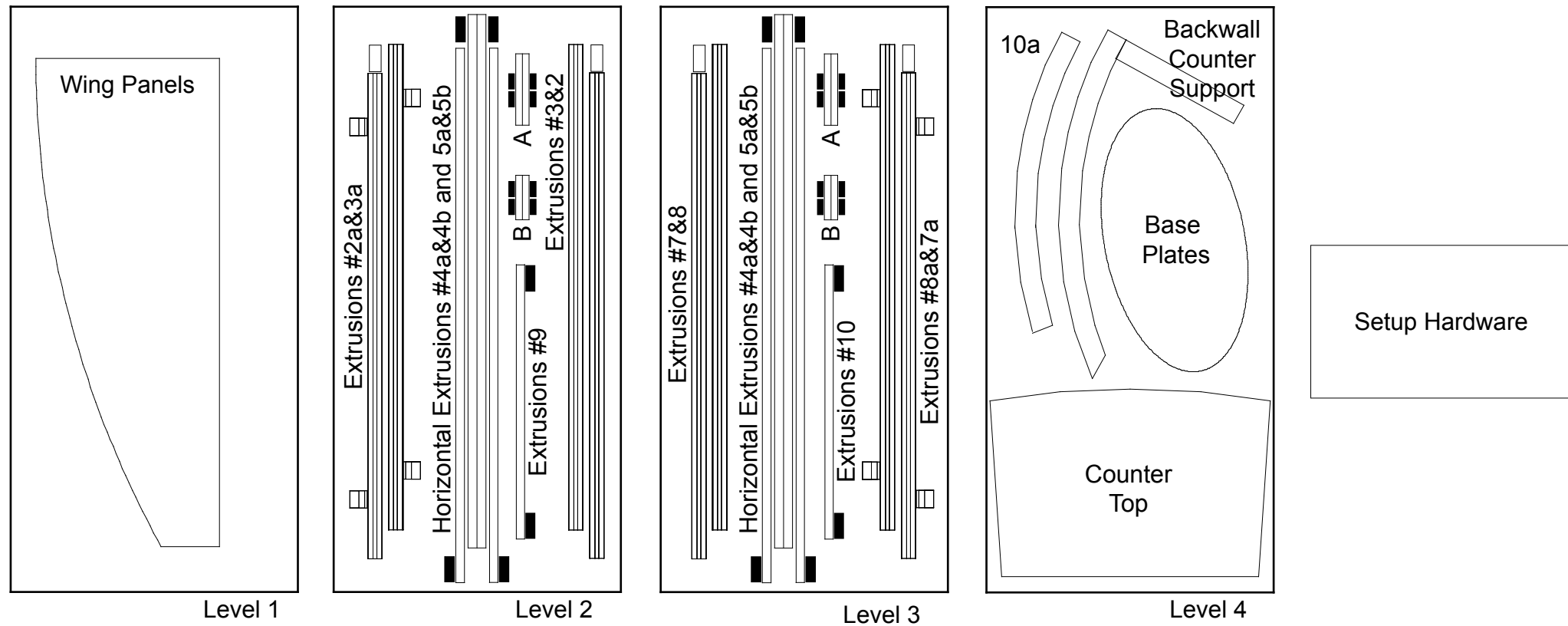
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

****Note:** the opening of SEG extrusions must be positioned outward conference wall.

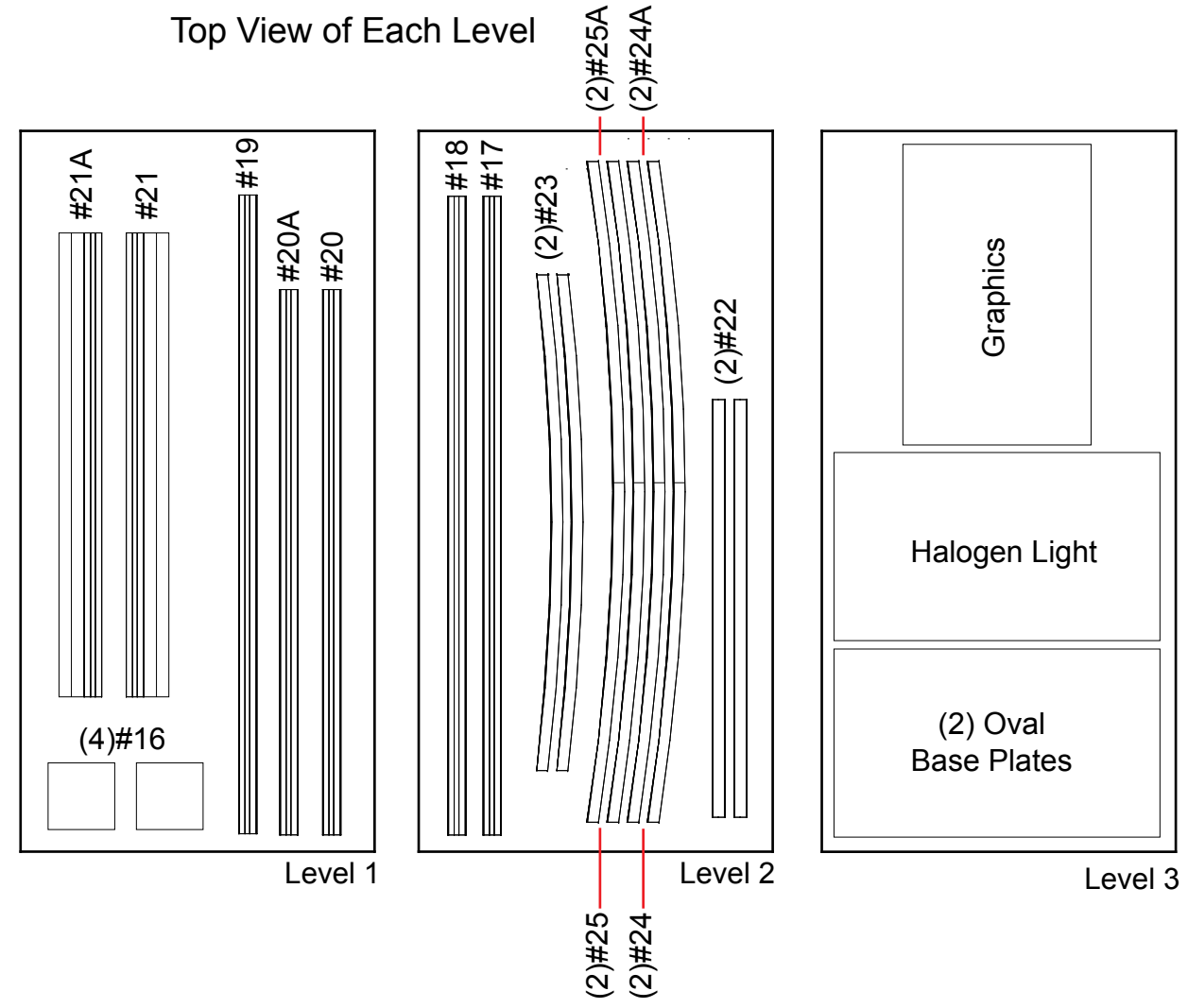


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Top View of Each Level

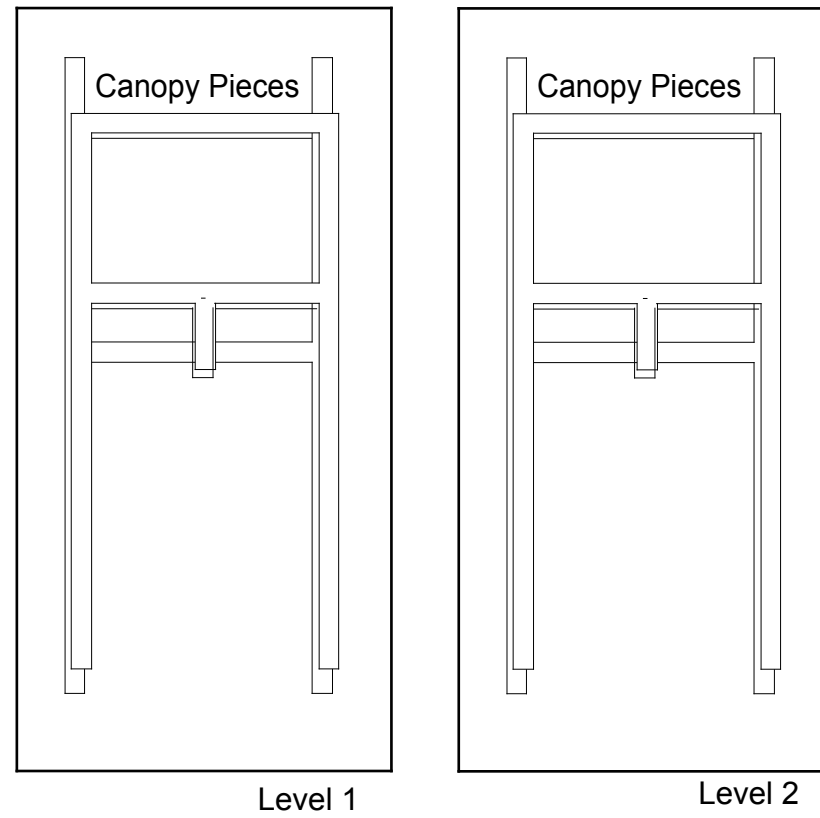


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Top View of Each Level



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