

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



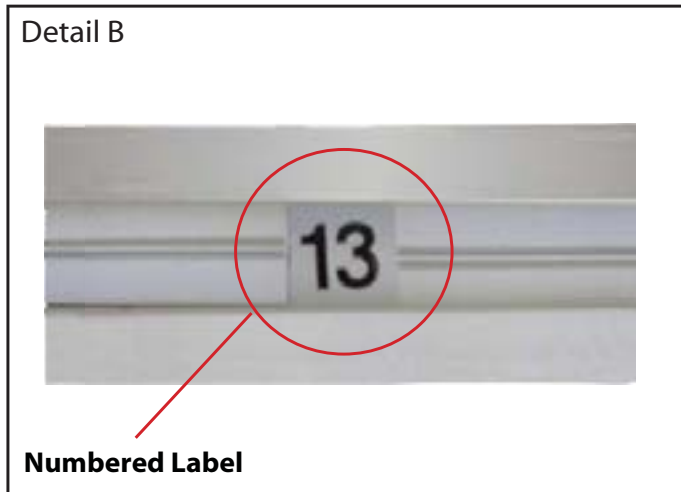
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

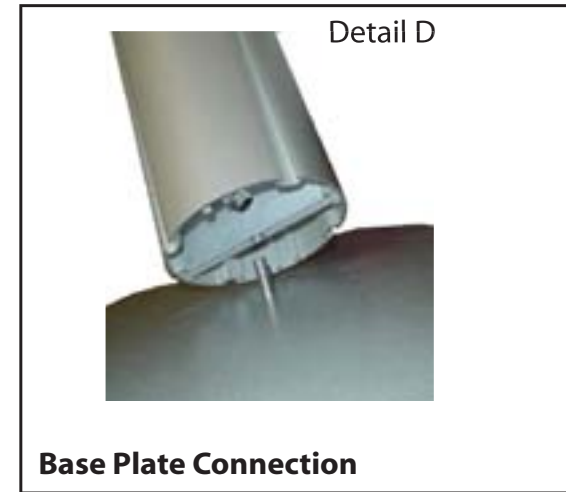
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

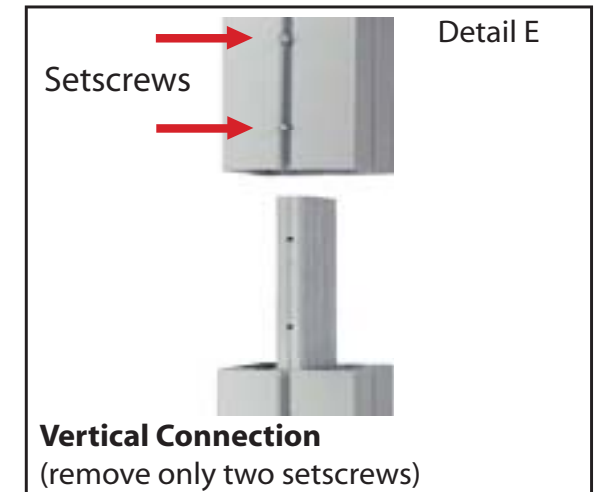
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

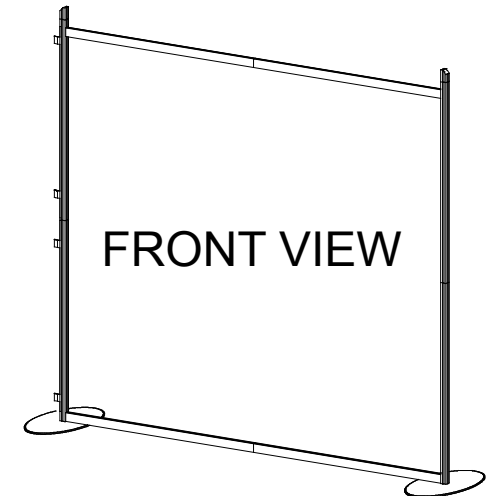
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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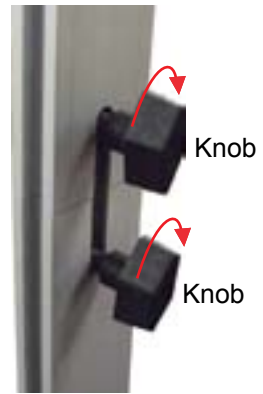
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Item	Qty.	Description
1	2	Base Plate
2	1	42" h Lower Square Vertical Extrusion
3	1	42" h Upper Square Vertical Extrusion
2a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
3a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion
6/6a	1/1	2.5" h Angle-Cut Vertical

- Steps:
- 1) Attach vertical extrusions [2 and 2a] to base plates [1].
 - 2) Attach upper vertical extrusions [3 and 3a] to lower extrusions [2 and 2a] using connection bar [b].
 - 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bar [a].
 - 4) Attach horizontal assemblies [4a/4b and 5a/5b] between vertical assemblies as shown.
 - 5) Attach angle-cut verticals to top of assembled backwall where indicated.
 - 6) Apply graphic to back of assembled backwall.
 - 7) Attach light to top of assembled backwall.

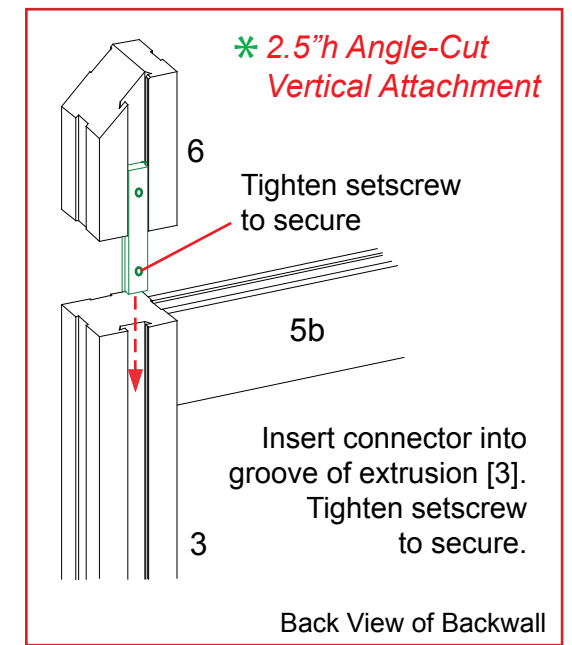
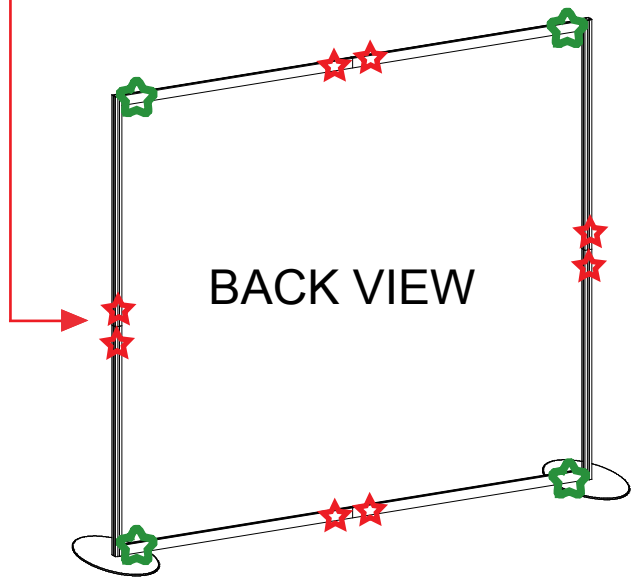
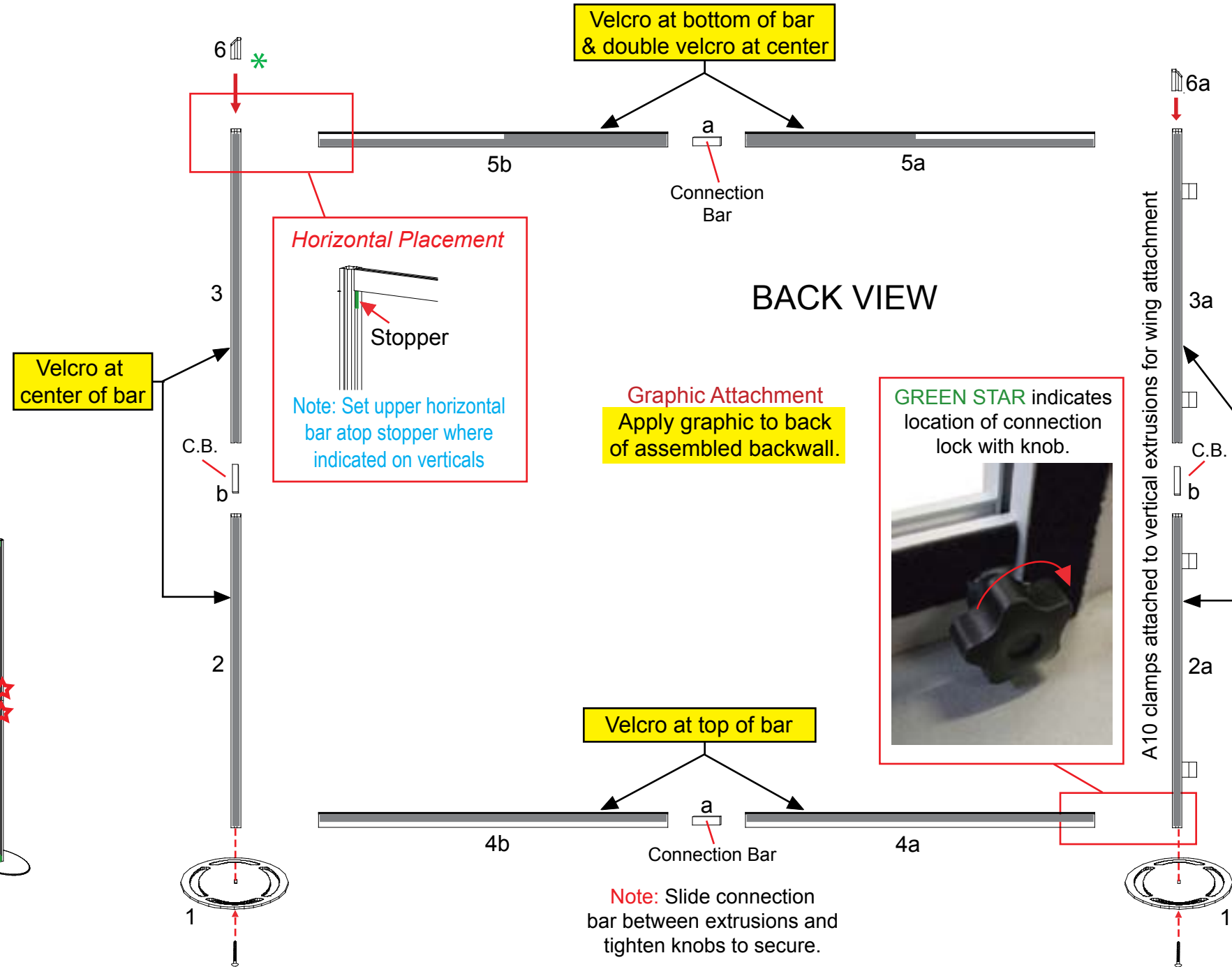


STAR indicates location of knobs on BACKSIDE of unit.



Turn Knob Clockwise to Tighten Lock

Do not over tighten Knobs.



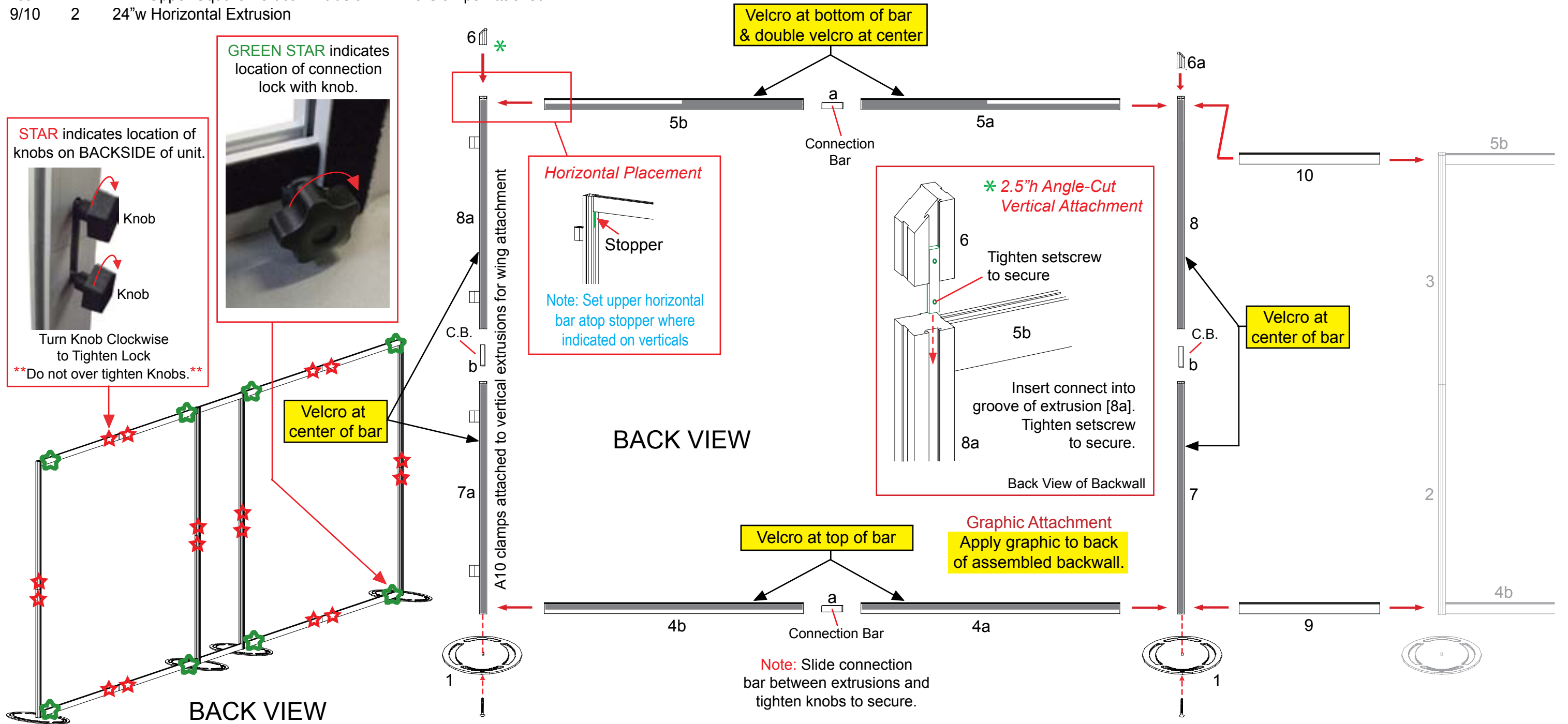
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Item	Qty.	Description
1	2	Base Plate
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion
6/6a	1/1	2.5" Angle Cut Vertical
7	1	42" h Lower Square Vertical Extrusion
8	1	42" h Upper Square Vertical Extrusion
7a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
8a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
9/10	2	24" w Horizontal Extrusion

Steps:

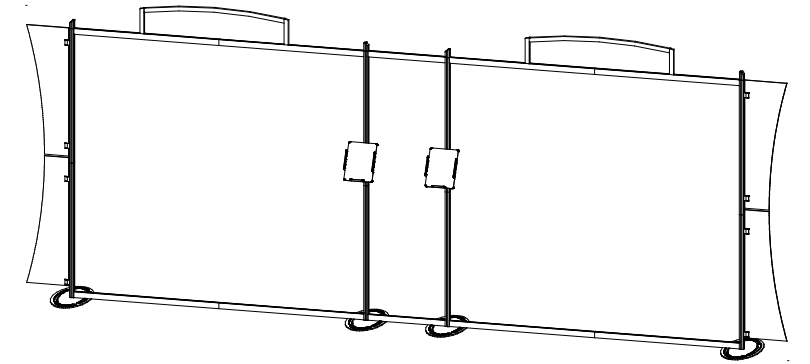
- 1) Attach vertical extrusions [7 and 7a] to base plates [1].
- 2) Attach upper vertical extrusions [8 and 8a] to lower extrusions [7 and 7a] using connection bar [b].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bar [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] and extrusions [9 and 10] between vertical assemblies as shown.
- 5) Attach angle-cut verticals to top of assembled backwall where indicated.
- 6) Apply graphic to back of assembled backwall.
- 7) Attach light to top of assembled backwall.



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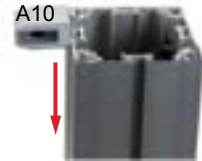
Item	Qty.	Description
11	2	Header Vertical
12	2	Header Vertical
13	2	Curved Header Horizontal

- Steps:
- 1) Attach header frames to assembled backwall.
Header Frames ship and pack assembled.
 - 2) Attach graphics to velcro on back of header frames.
 - 3) Attach wings to A10 clamps.
 - 4) Attach literature racks to assembled backwall where indicated.

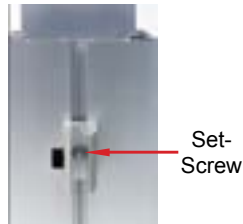


Wing Attachment

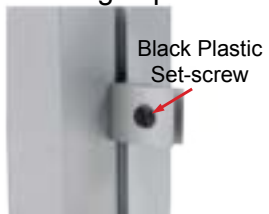
Slide A10 Clamp into groove of square extrusion.



When desired location is found, tighten set screw to secure.

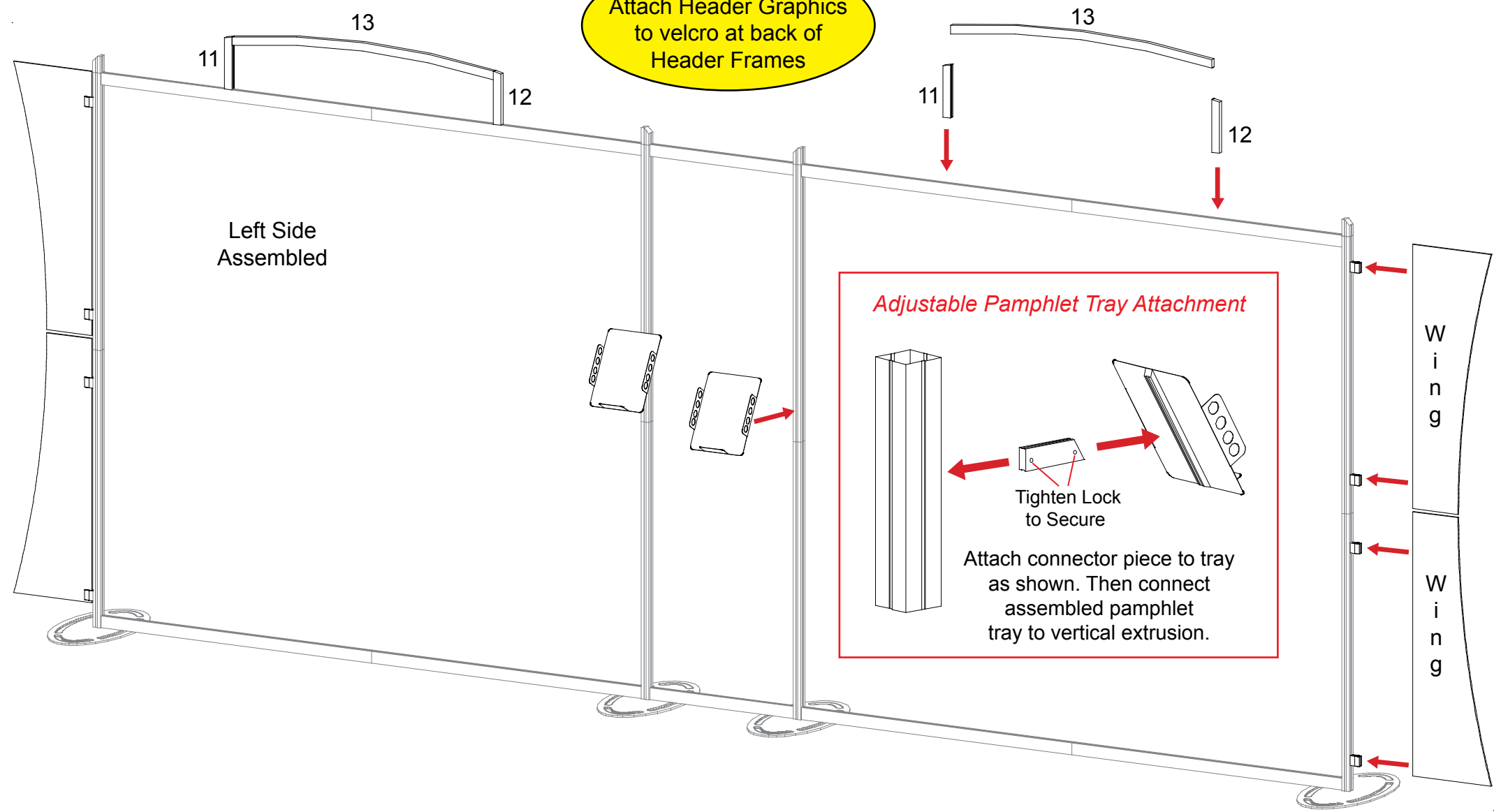


Tighten black plastic set screw to secure Wing in place.



**Note: A10 clamps must stay attached with verticals*

Attach Header Graphics to velcro at back of Header Frames



Adjustable Pamphlet Tray Attachment

Tighten Lock to Secure

Attach connector piece to tray as shown. Then connect assembled pamphlet tray to vertical extrusion.

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Modul Extrusion: Part List

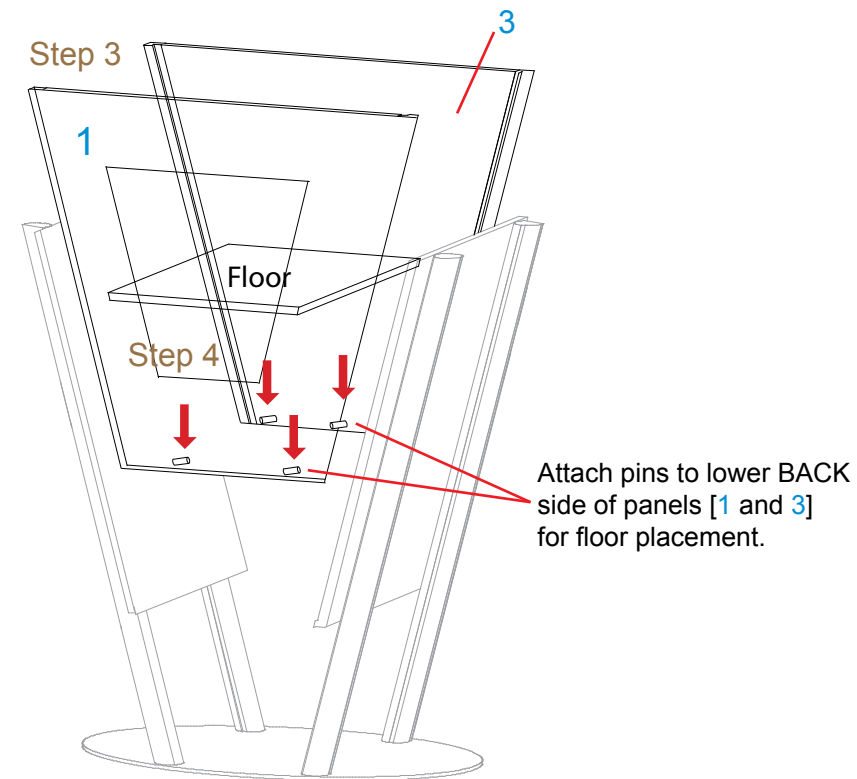
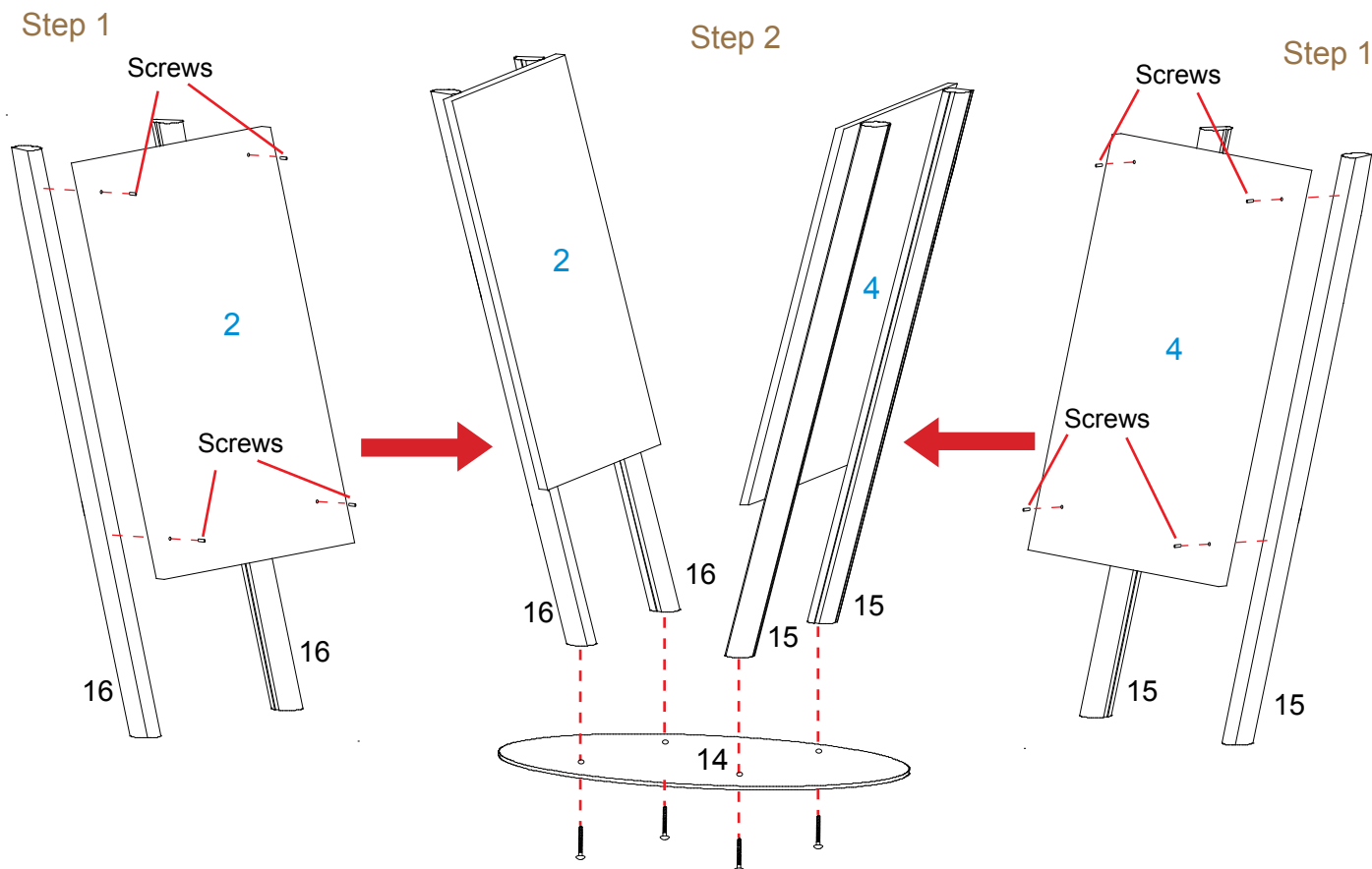
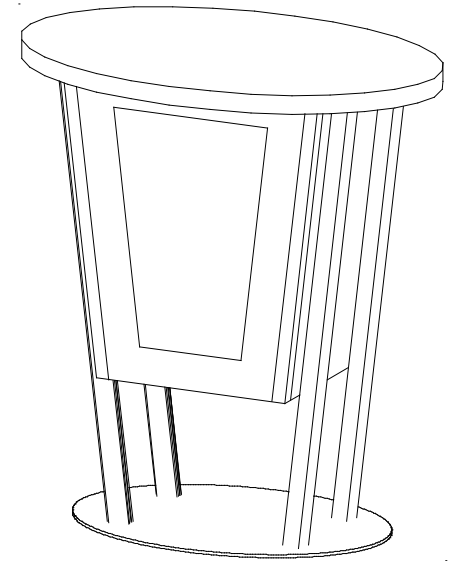
Item	Qty.	Description
14	1	Base Plate
15	2	Right Leg Extrusion
16	2	Left Leg Extrusion

EURO LT System: Part List

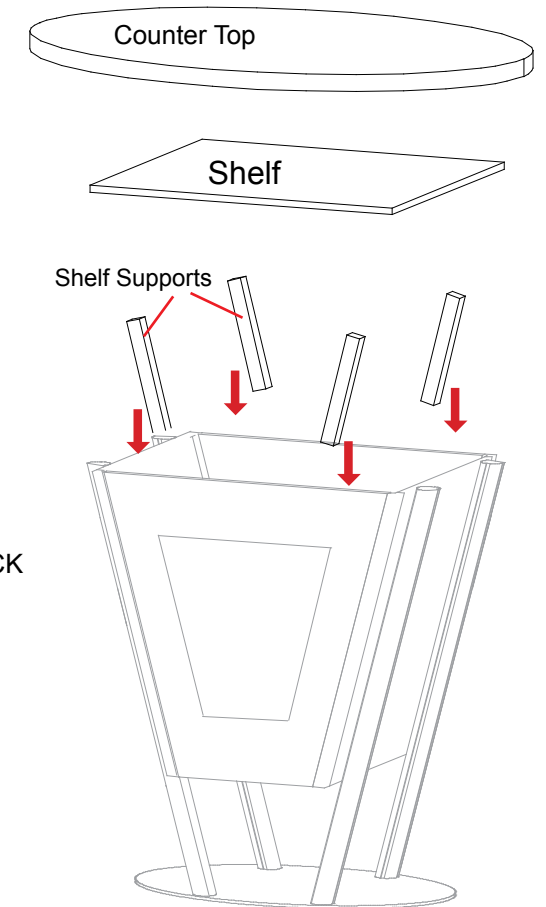
Item	Qty.	Description
1	1	Tapered Panel w/ Door
2	1	Side Panel
3	1	Tapered Panel
4	1	Side Panel

Steps:

- 1) Attach left leg extrusions [16] to panel [2] and right leg extrusions [15] to panel [4] using supplied screws, see detail illustration below.
- 2) Attach leg assemblies to base plate [14] using bolts as shown.
- 3) Assemble panels [1 and 3] to panels [2 and 4] as shown.
- 4) Attach pins to back of panels [1 and 3], then set floor on pins.
- 5) Attach shelf supports to velcro on inside of assembled base, then set shelf on supports.
- 6) Set counter top on assembled base.

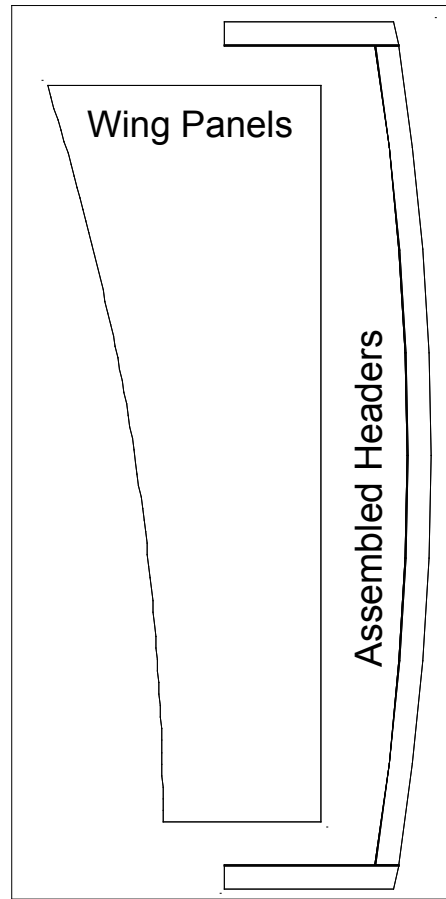


Step 5-6

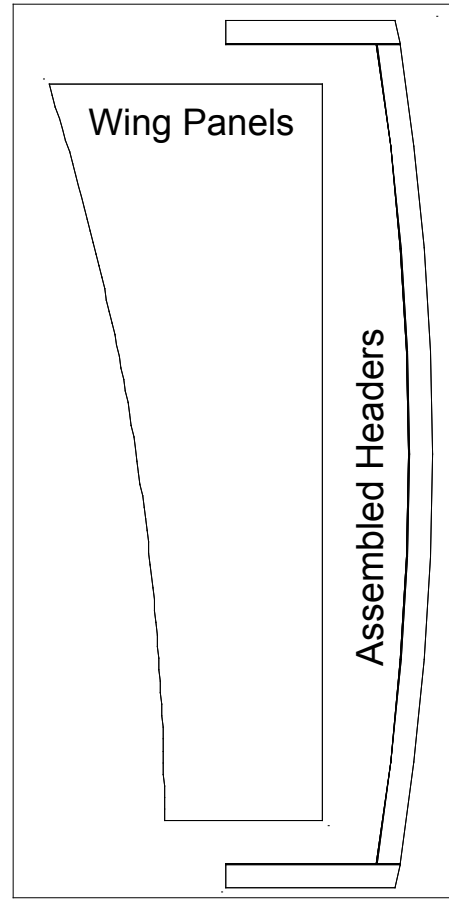


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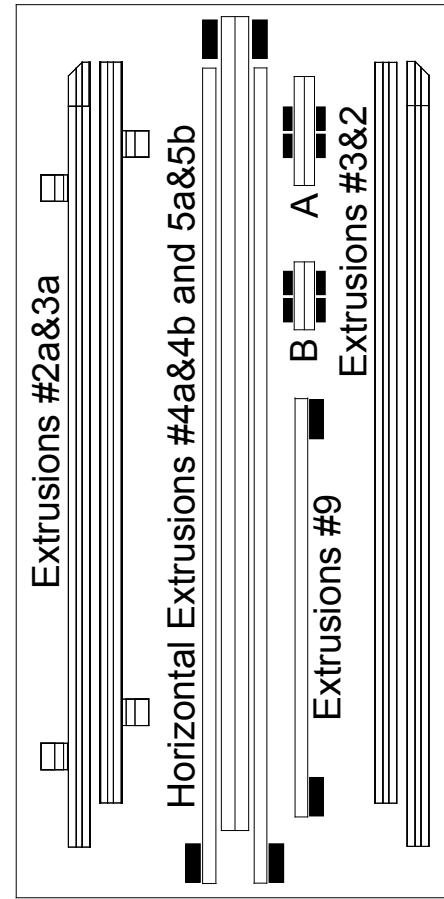
Top View



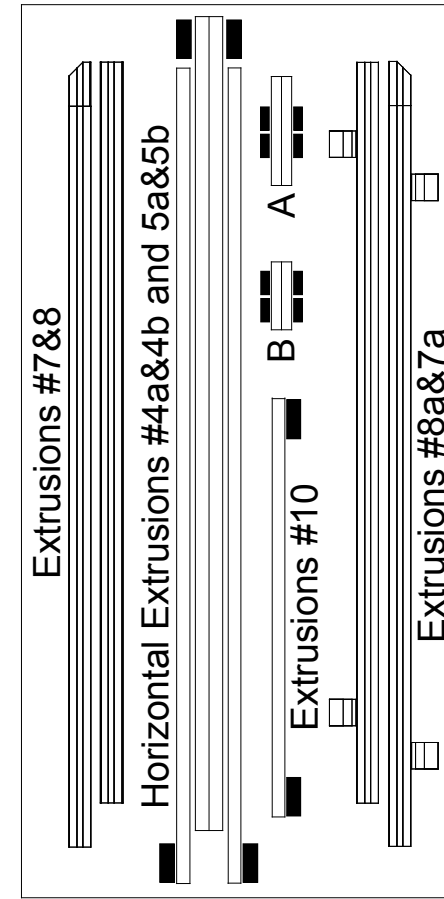
Level 1



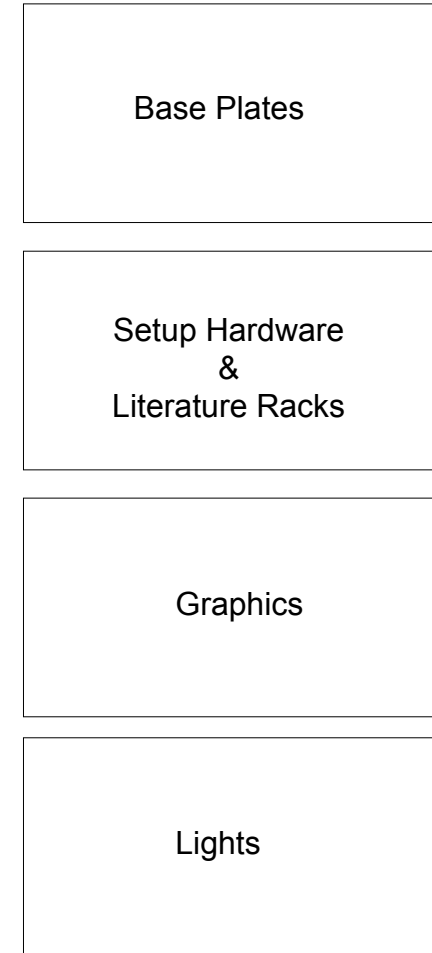
Level 2



Level 3

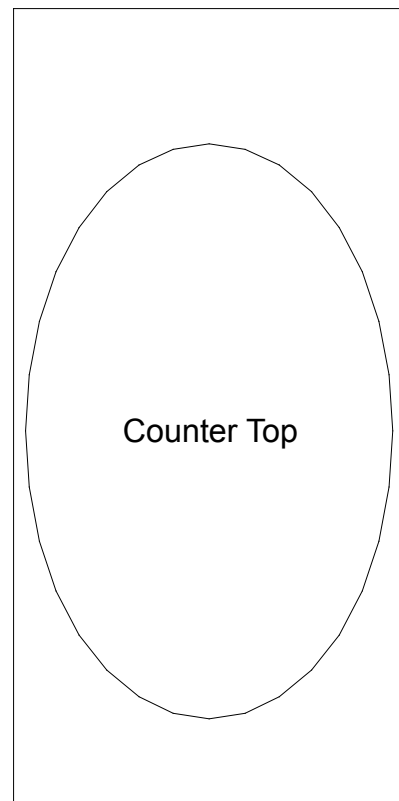


Level 4

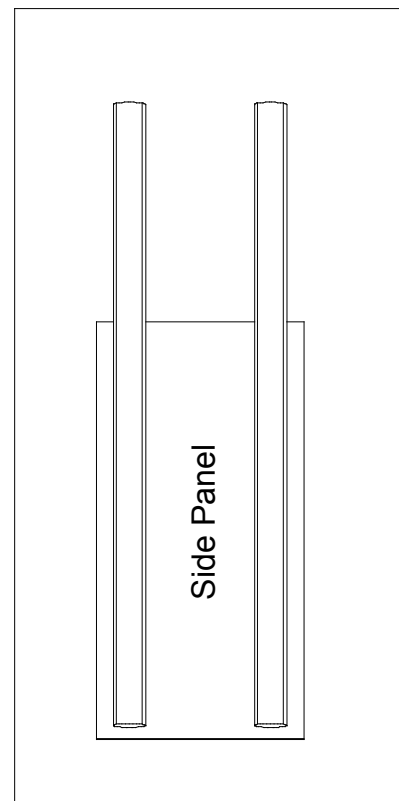


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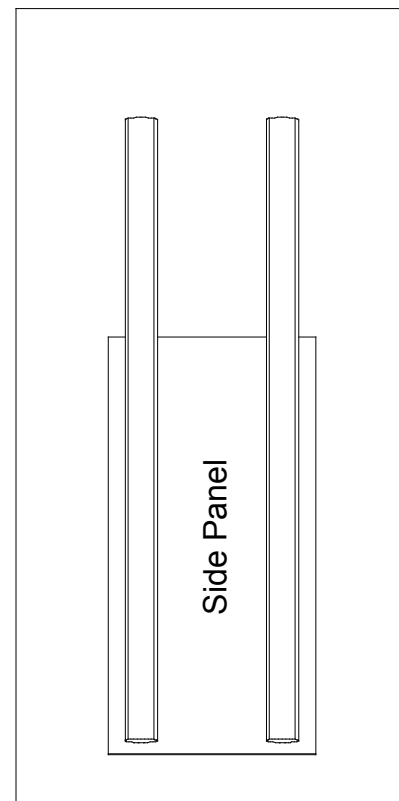
Top View



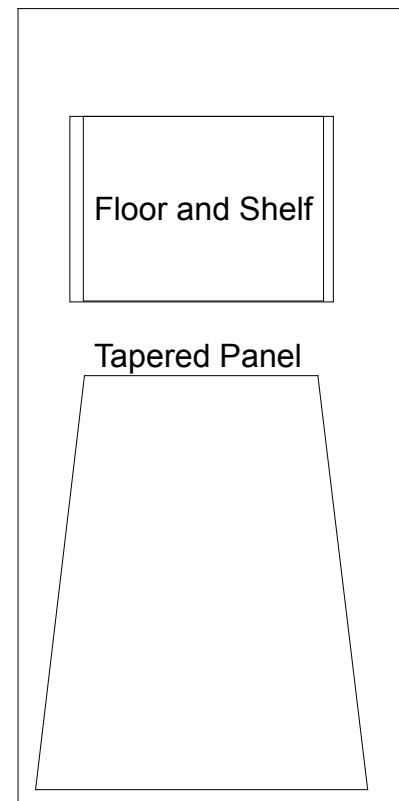
Level 1



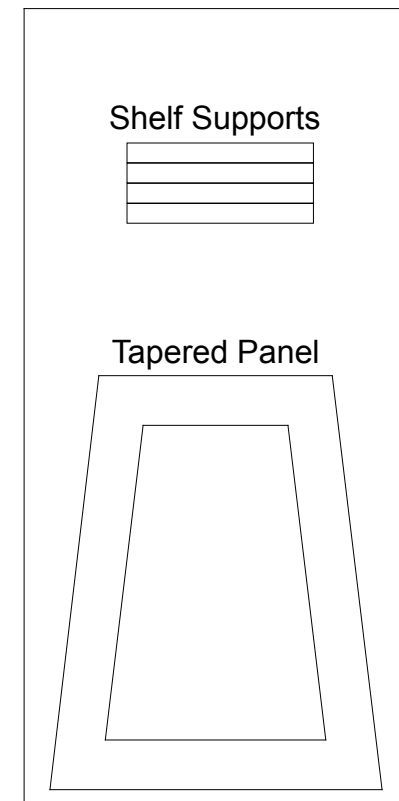
Level 2



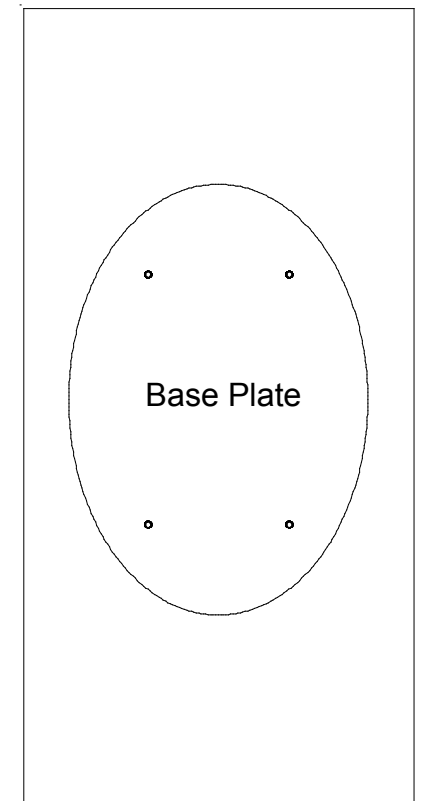
Level 3



Level 4



Level 5



Level 6

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