

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

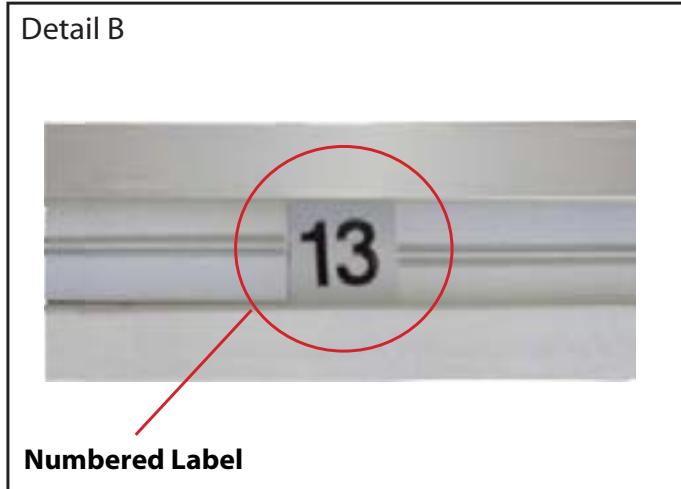


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



**Detail B**

**Numbered Label**

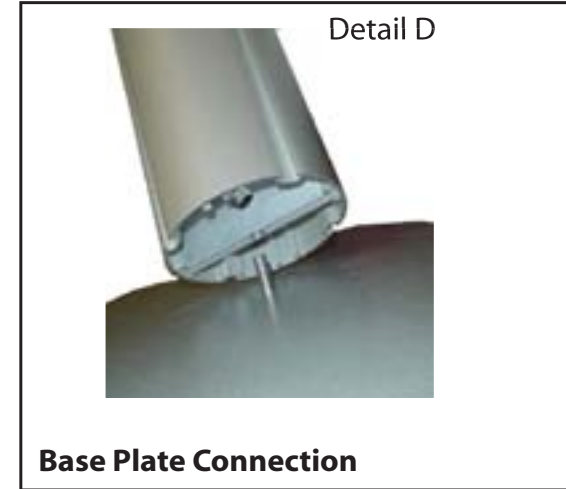
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

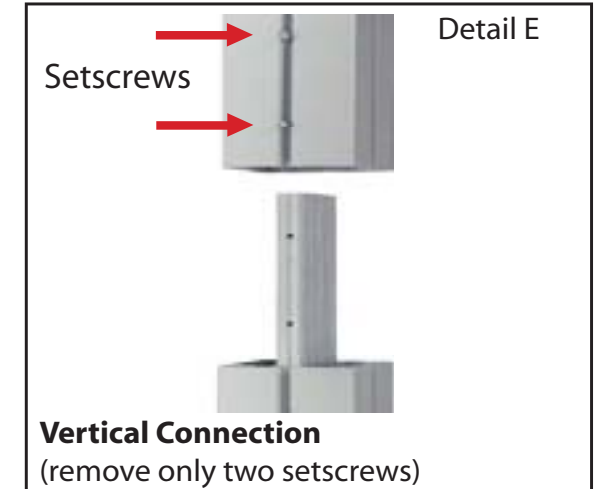
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

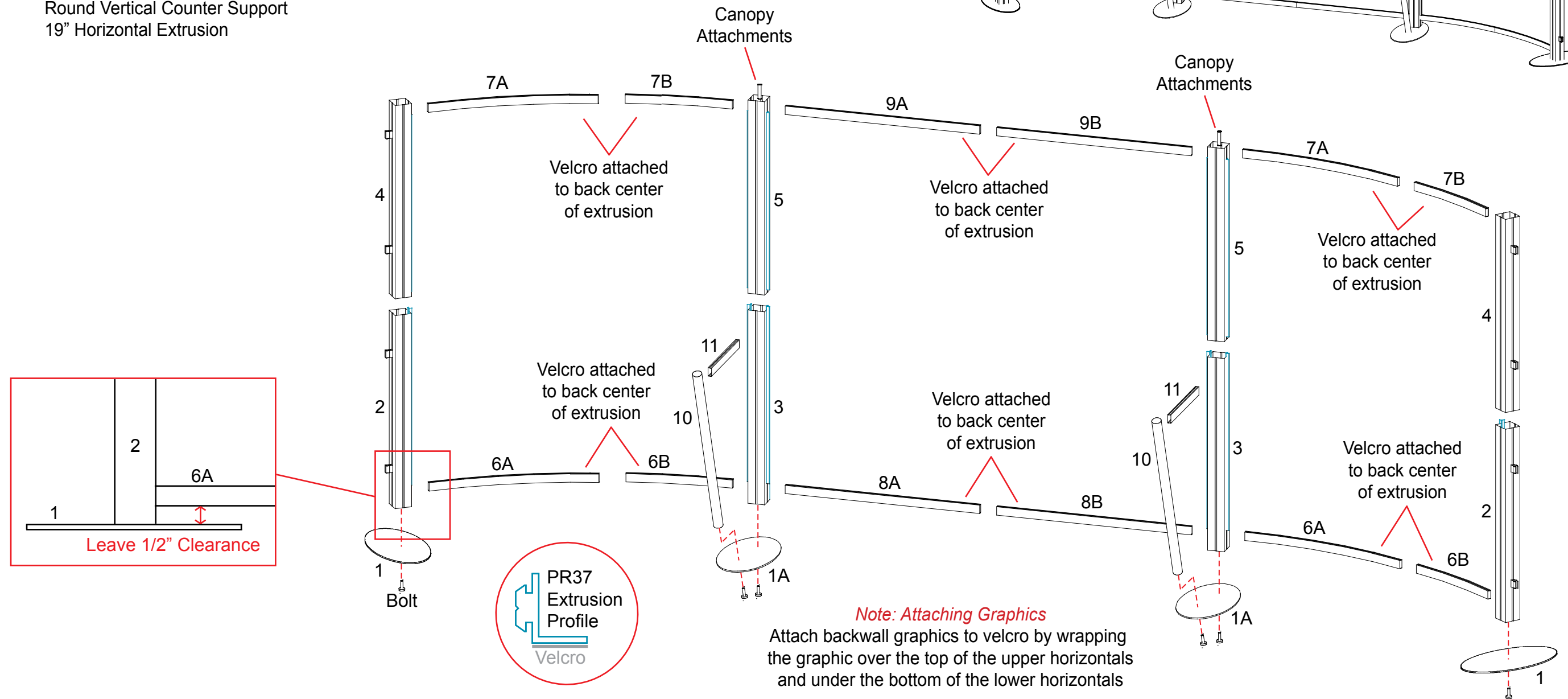
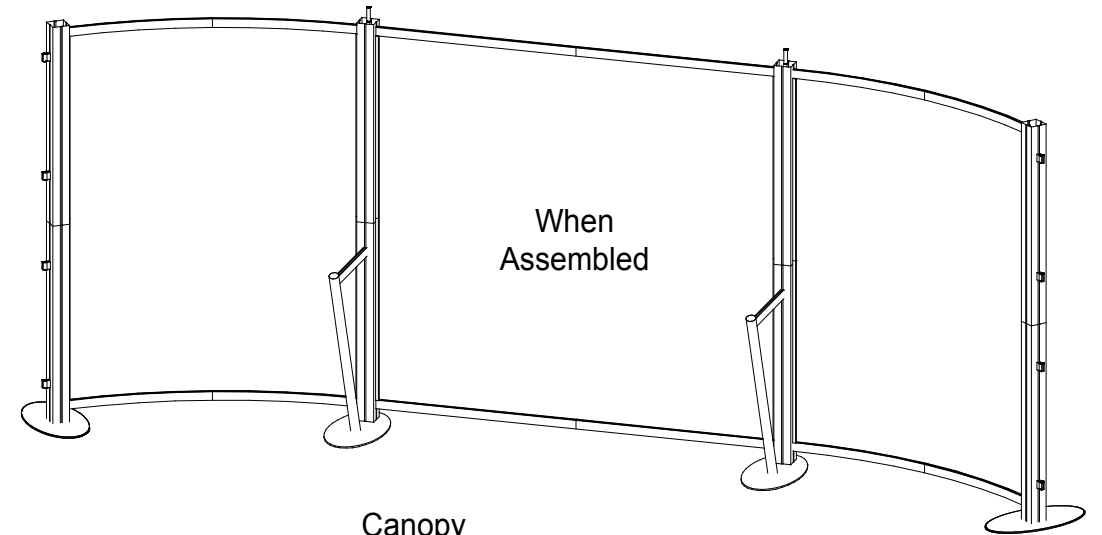
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Item	Quantity	Description
1	2	Oval Base Plates
1A	2	Oval Base Plates
2	2	42" Square Vertical Extrusion
3	2	42" Square Vertical Extrusion
4	2	42" Square Vertical Extrusion
5	2	42" Square Vertical Extrusion
6A/7A	2	36.125" Curved Horizontal Extrusion
6B/7B	2	24.125" Curved Horizontal Extrusion
8A/8B	2/2	42" Horizontal Extrusion
9A/9B	1/1	42" Horizontal Extrusion
10	1/1	Round Vertical Counter Support
11	2	19" Horizontal Extrusion

Steps:

- 1) Attach base plates [1 & 1A] to vertical extrusions [2, 3, and 10] as shown.
- 2) Assemble vertical extrusions; attach [4 to 2 and 5 to 3].
- 3) Assemble horizontal extrusions as shown: attach [6A to 6B; 7A to 7B; 8A to 8B; and 9A to 9B].
- 4) Attach assembled horizontal extrusions to assembled vertical extrusions as shown.
- 5) Attach horizontal extrusions [11] between vertical extrusions [3 and 10].

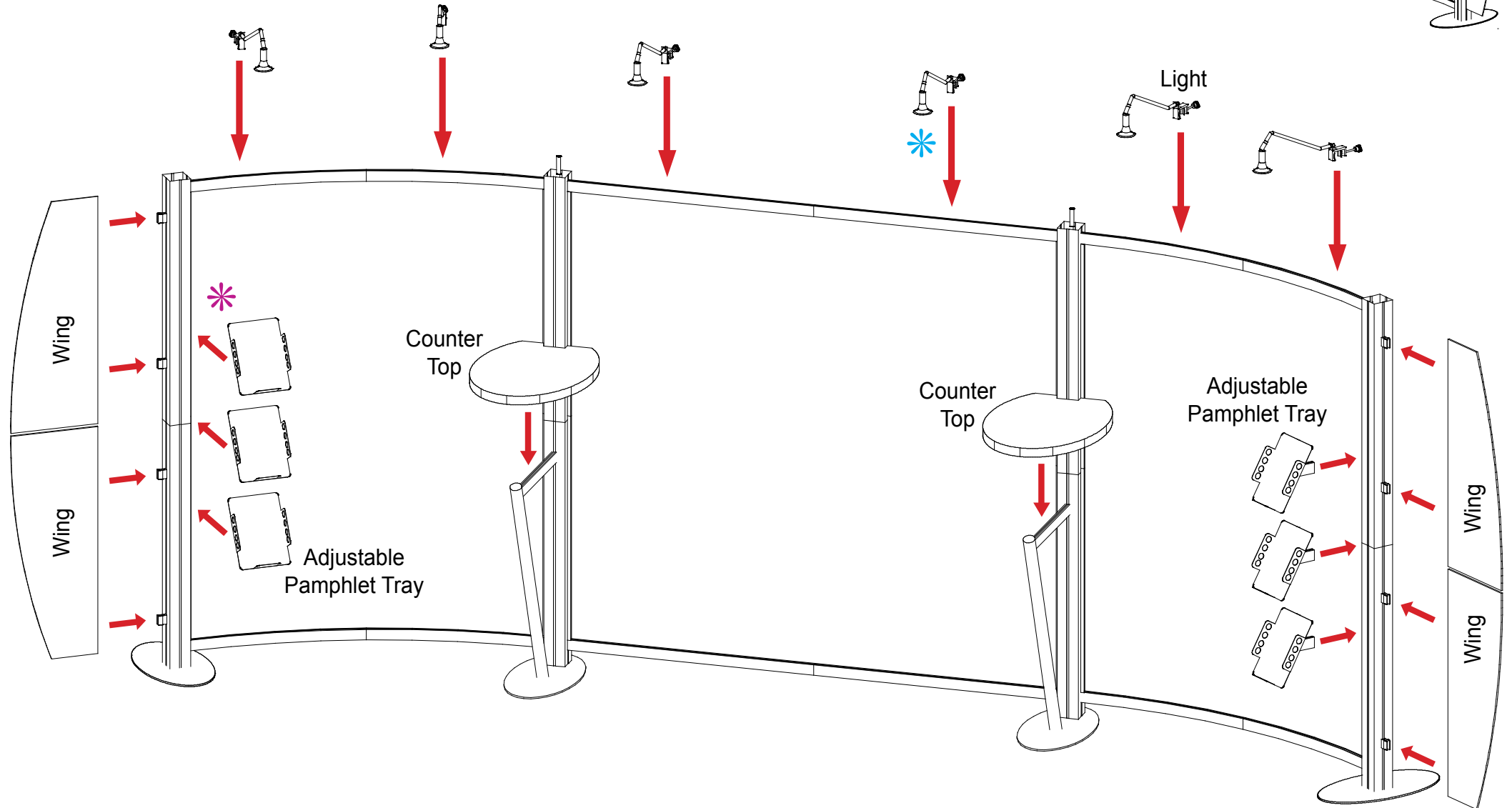
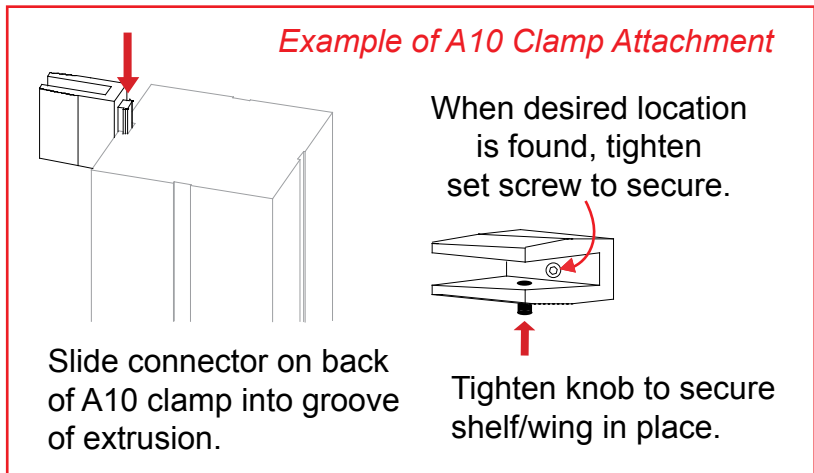
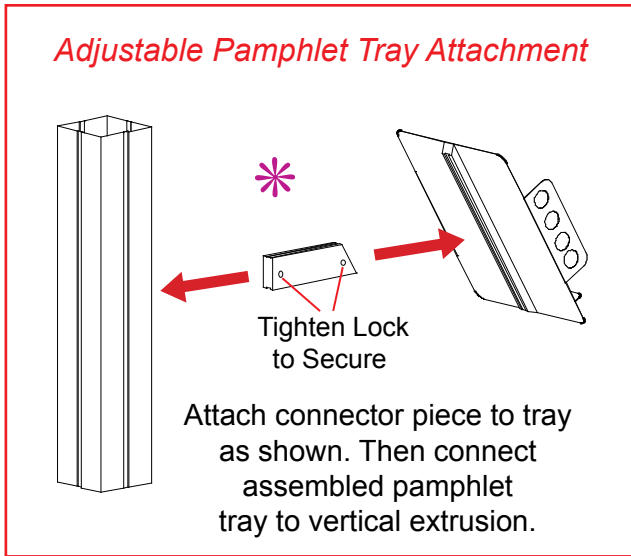
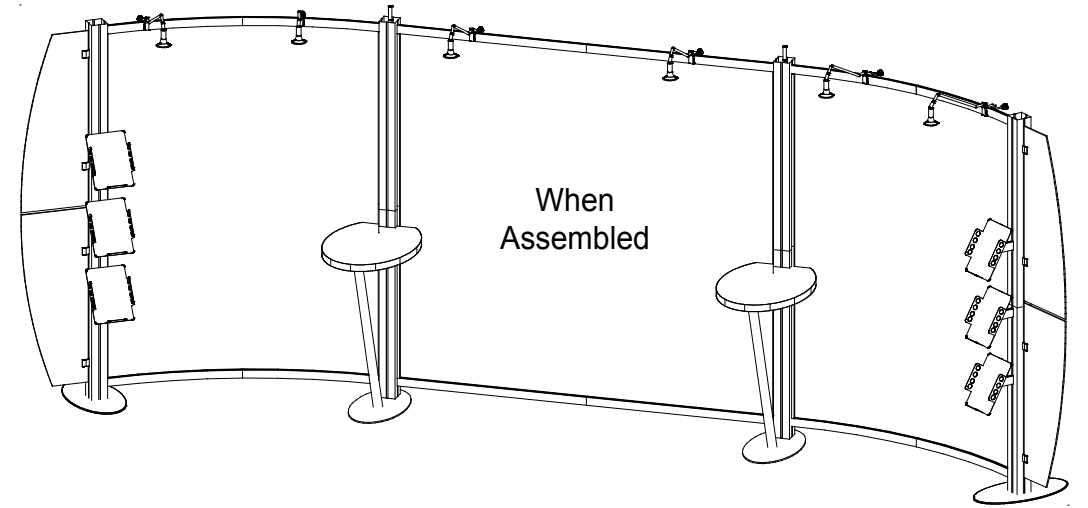
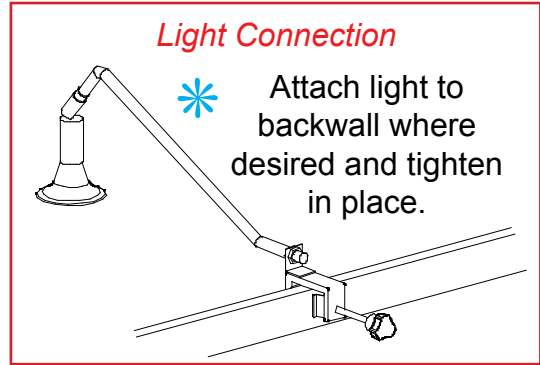


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Steps:

- 1) Attach counter top atop counter support as shown.
- 2) Attach lights atop assembled backwall as shown. Refer to *Light Connection* detail.
- 3) Attach wings to A10 clamps. Refer to *Example of A10 Clamp Attachment* detail.
- 4) Attach adjustable pamphlet trays to assembled backwall. Refer to *Adjustable Pamphlet Tray Attachment* detail.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy

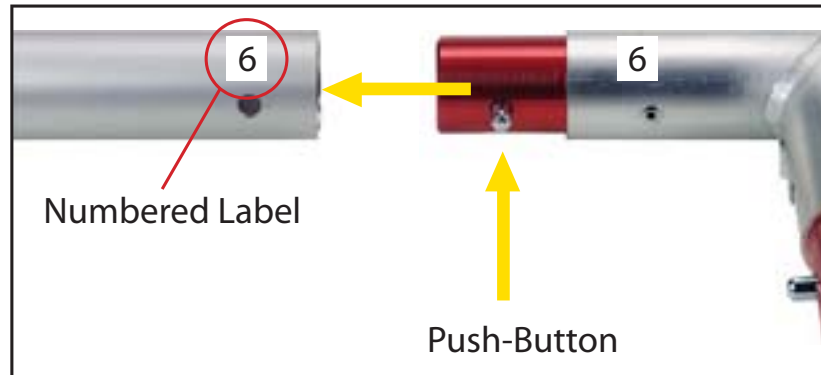
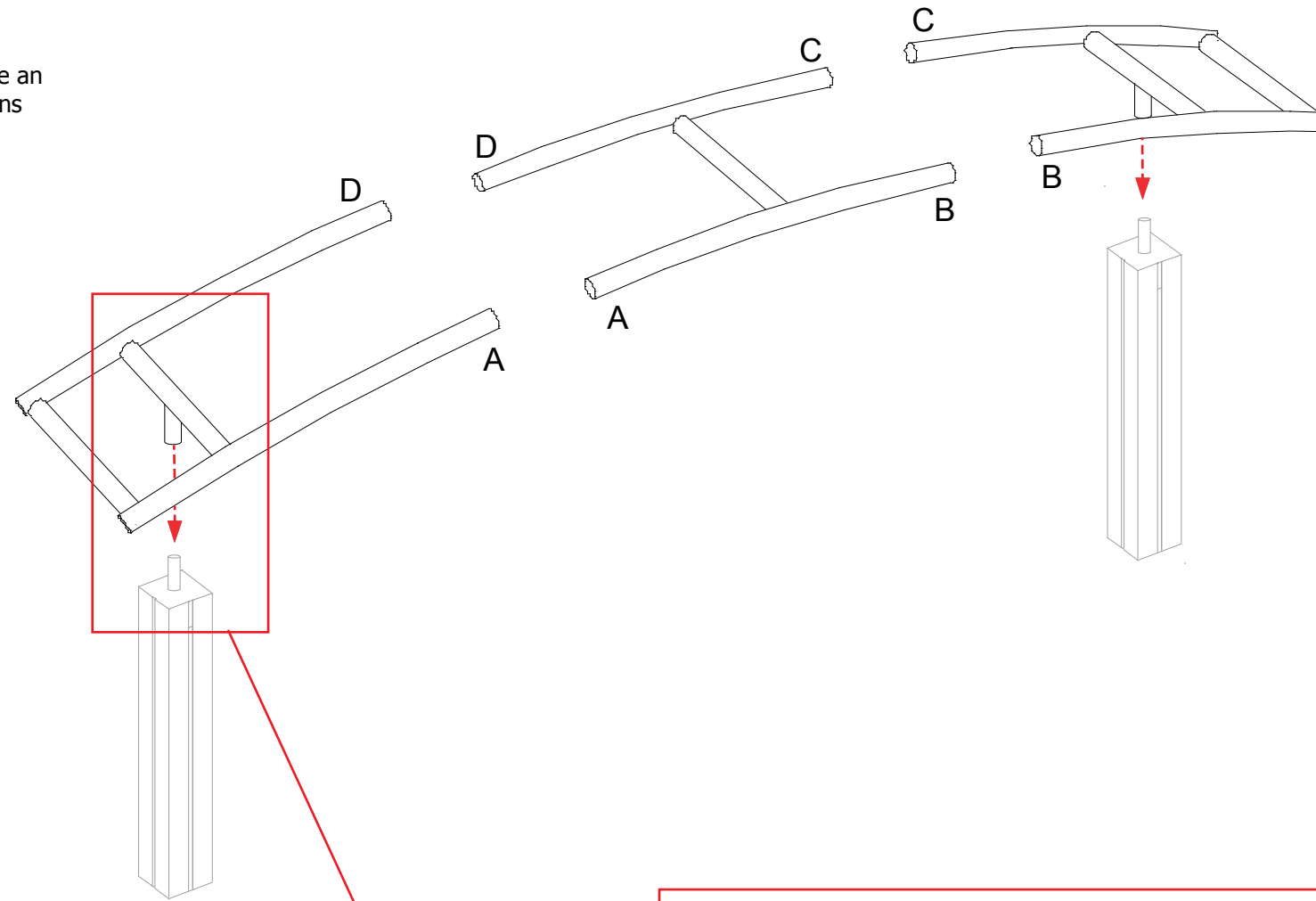
**Using Your Setup Instructions**

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

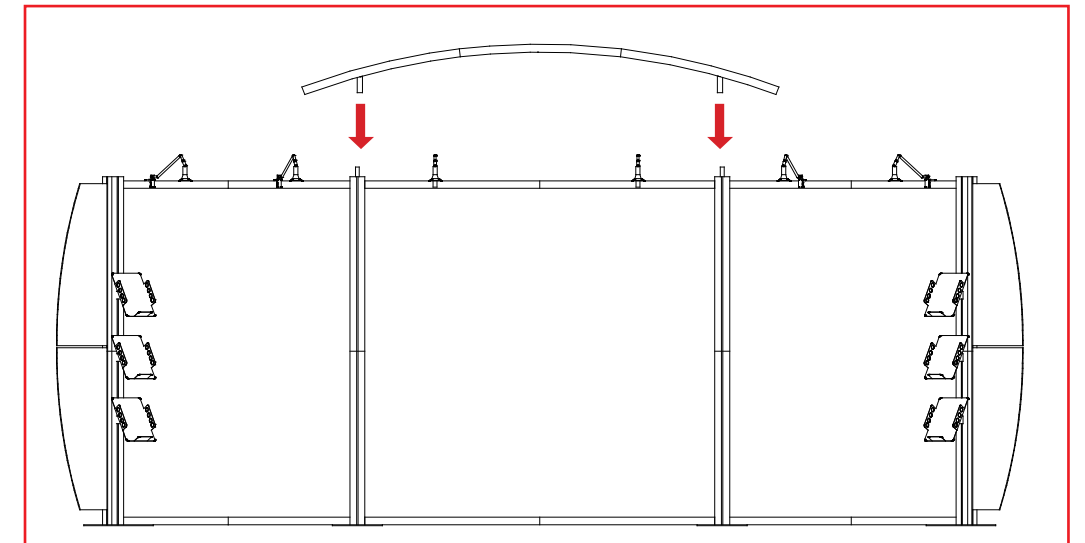
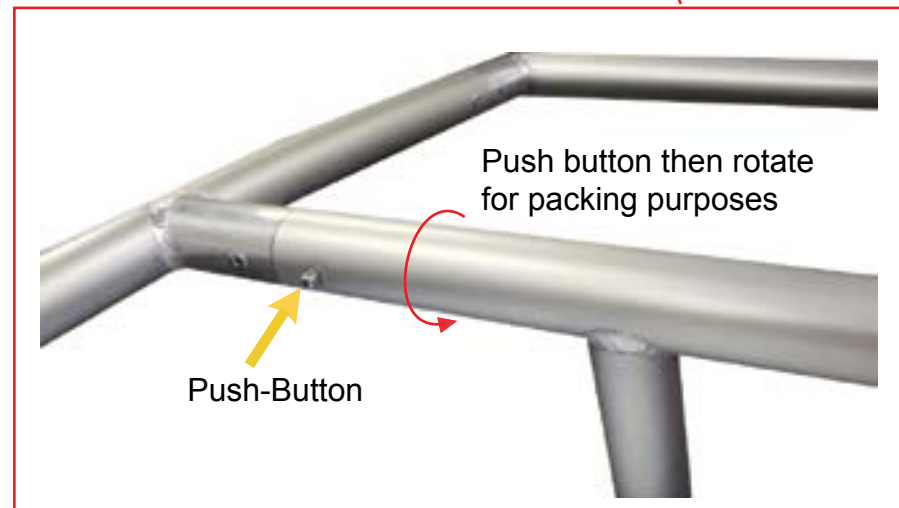
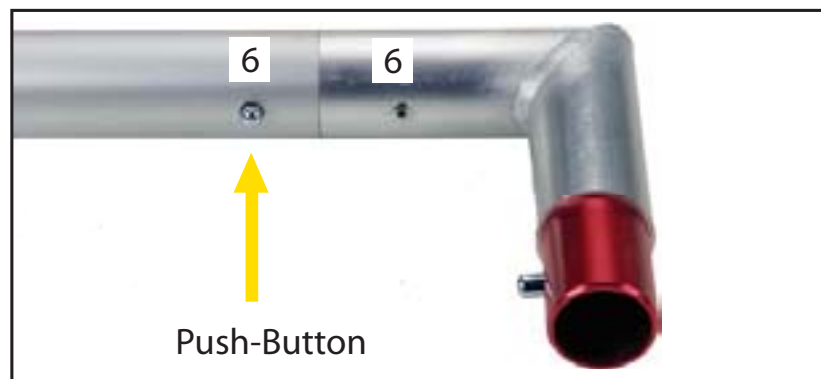
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

**Cleaning and Packing Your Display**

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



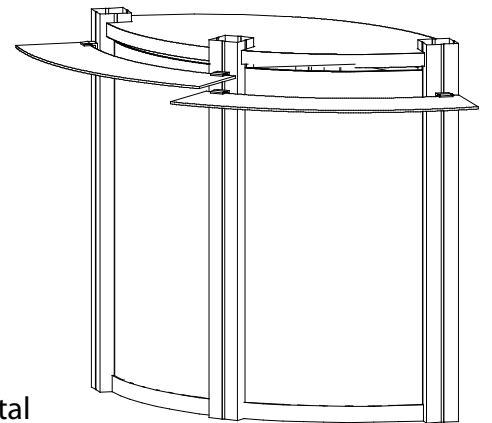
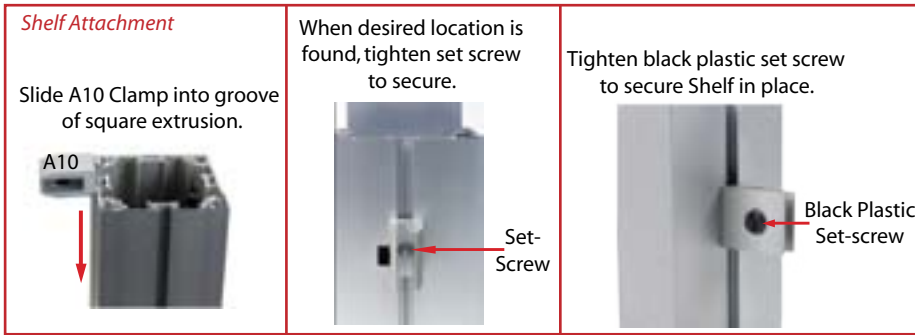
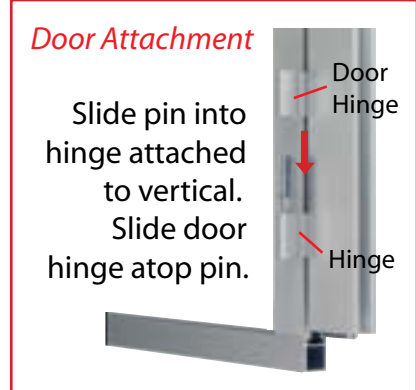
Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

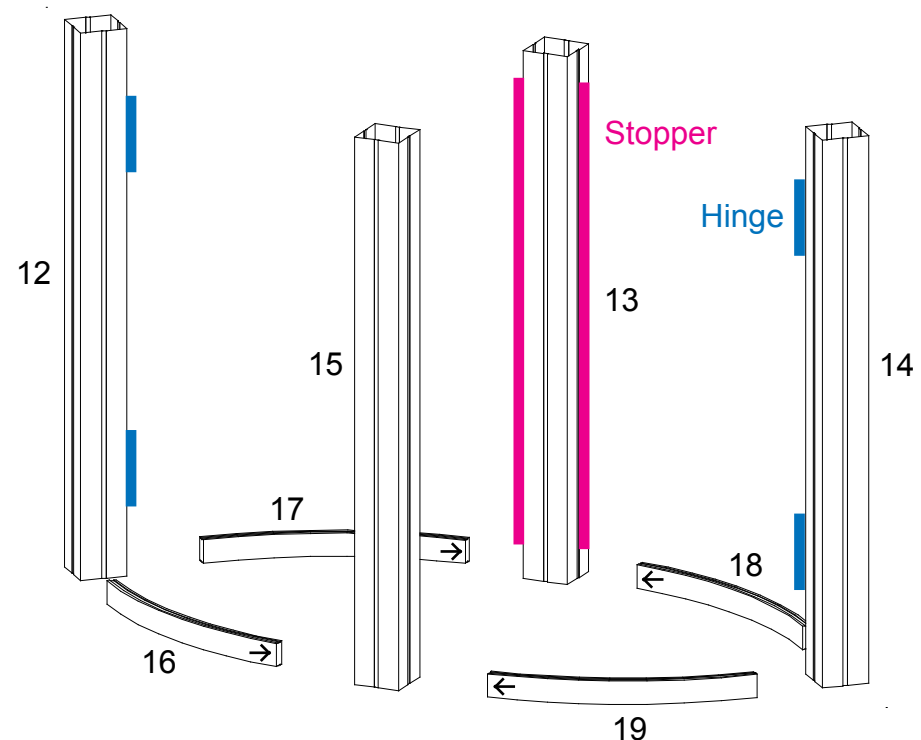
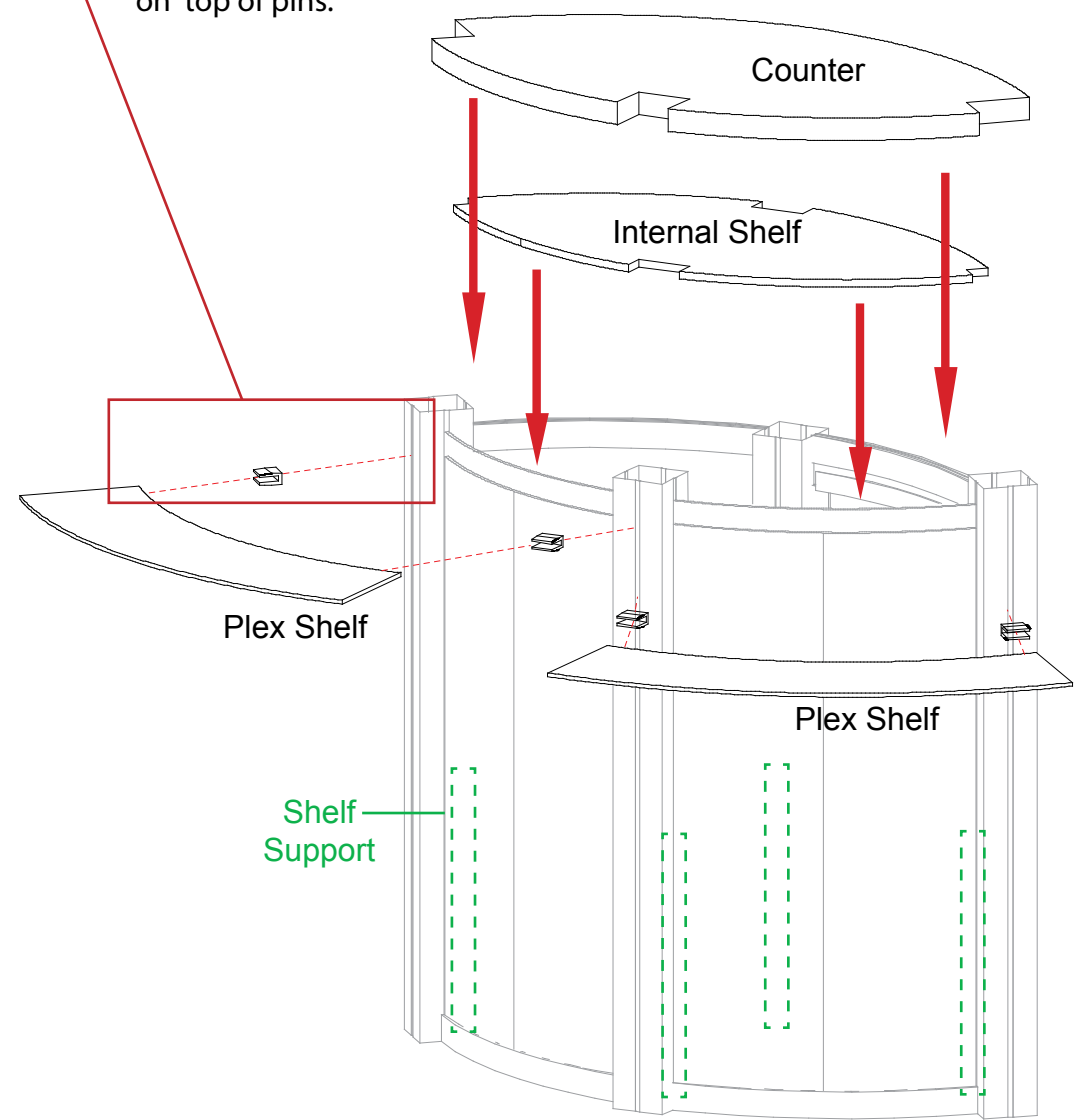
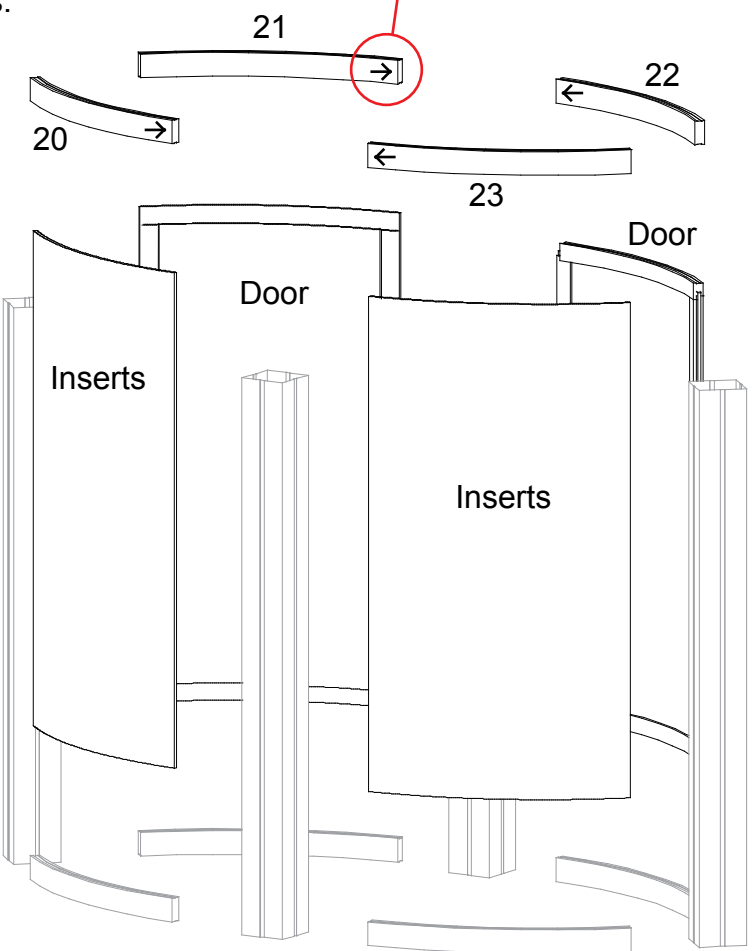
Part #	Qty.	Description
12	1	42" h Vertical Extrusion w/ Door Hinges
13	1	40.5" h Vertical Extrusion w/ Door Stoppers
14	1	42" h Vertical Extrusion w/ Door Hinges
15	1	42" h Vertical Extrusion
16	1	20.091" w Curved Horizontal Extrusion
17	1	20.091" w Curved Horizontal Extrusion
18	1	20.091" w Curved Horizontal Extrusion
19	1	20.091" w Curved Horizontal Extrusion
20	1	20.091" w Curved Horizontal Extrusion
21	1	20.091" w Curved Horizontal Extrusion
22	1	20.091" w Curved Horizontal Extrusion
23	1	20.091" w Curved Horizontal Extrusion



Set Shelf into Assembled Pedestal atop shelf supports. Place Counter atop Assembled Pedestal on top of pins.

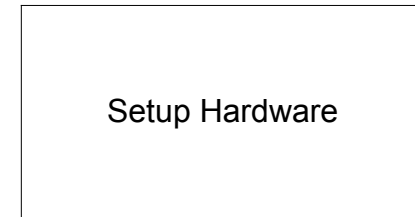
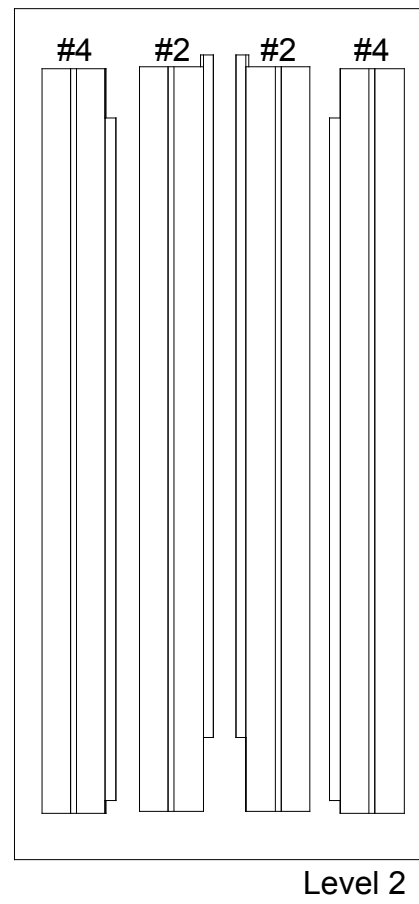
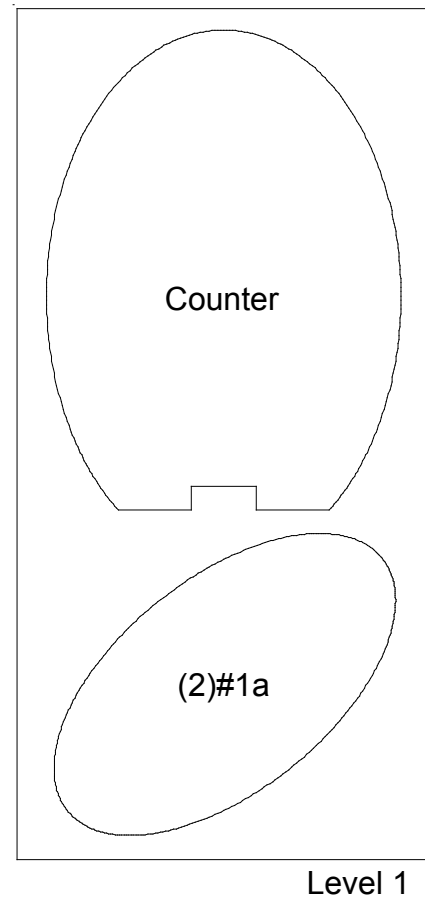
- Steps**
- 1) Connect lower curved horizontal extrusions between vertical extrusions.
  - 2) Place inserts and door as indicated. Refer to detail.
  - 3) Connect upper curved horizontal extrusions between vertical extrusions.
  - 4) Velcro attach shelf supports to vertical extrusions as shown.
  - 5) Place shelf atop shelf supports and Counter top atop pedestal.
  - 6) Attach plex shelves to pedestal using A10 clamps.

Arrows must point to vertical extrusions [15 & 13] as shown.



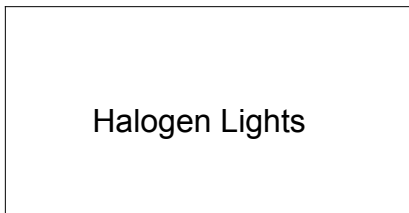
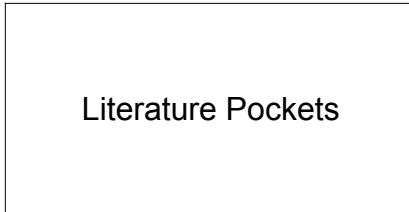
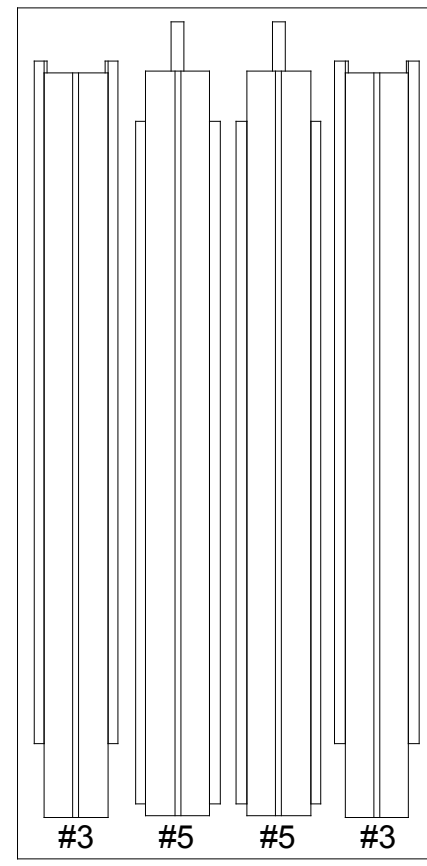
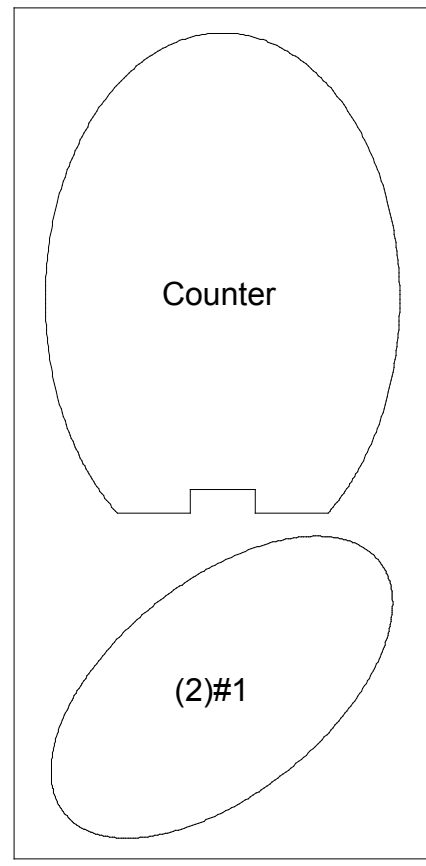
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Top View of Each Level



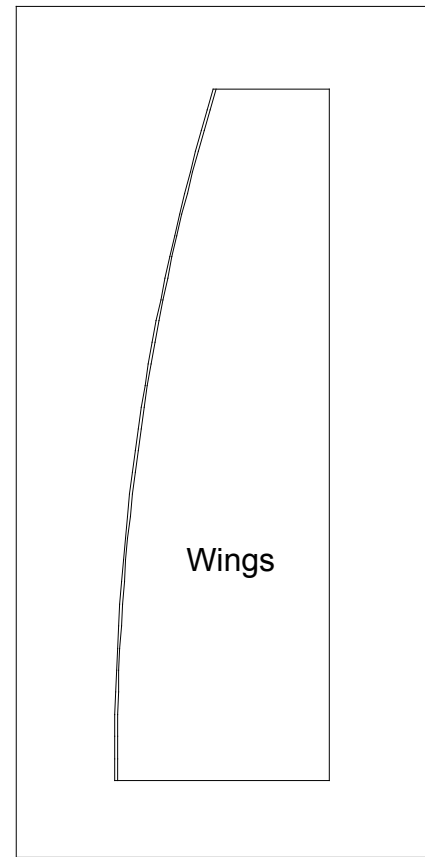
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of Each Level

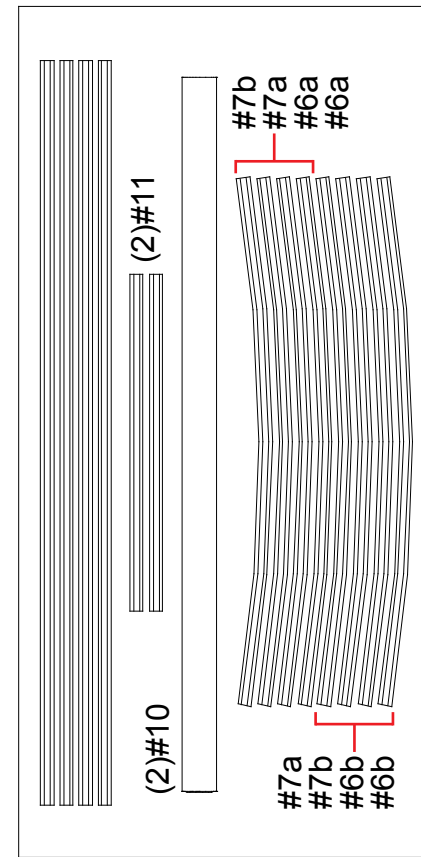


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

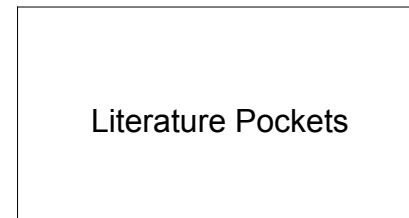
Top View of Each Level



Level 1

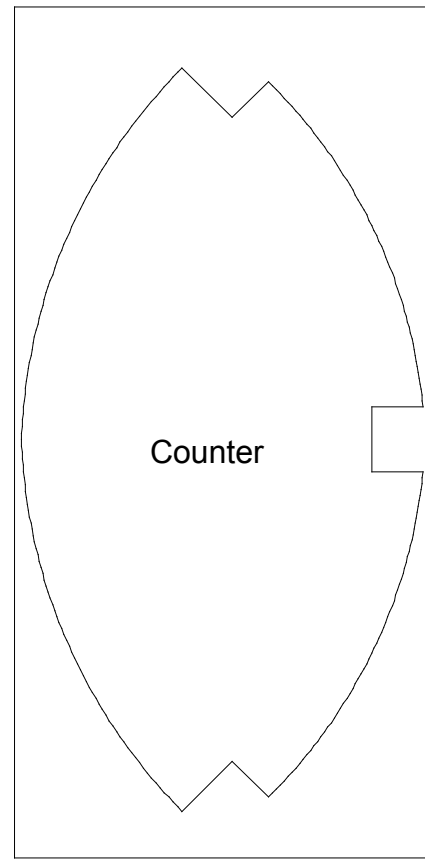


Level 2

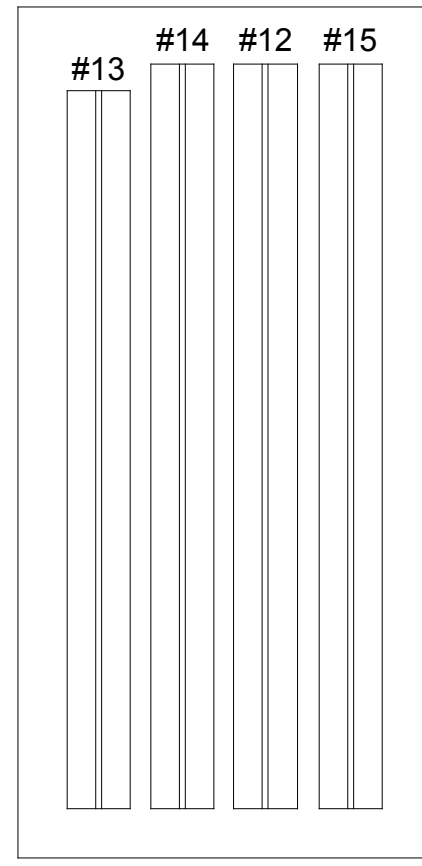


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

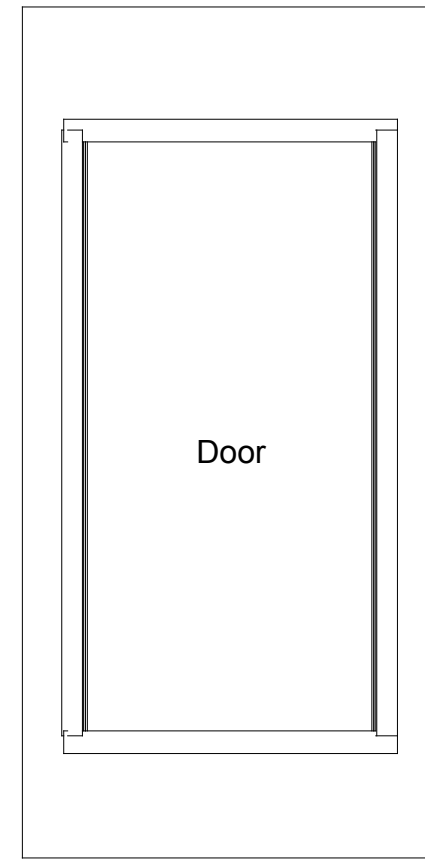
Top View of Each Level



Level 1



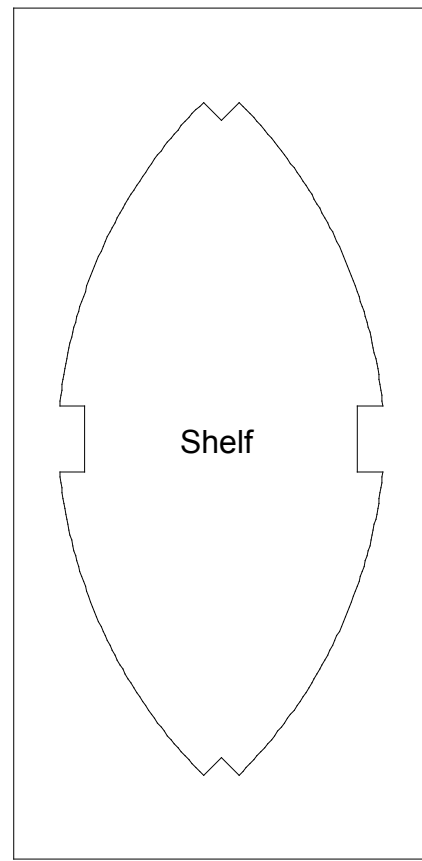
Level 2



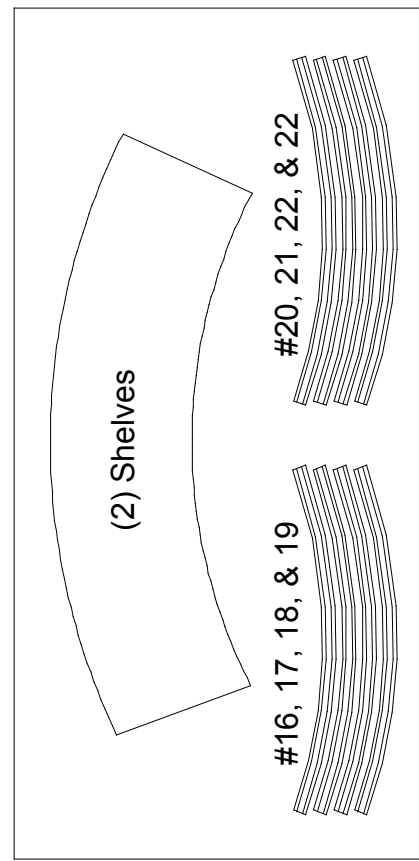
Level 3

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

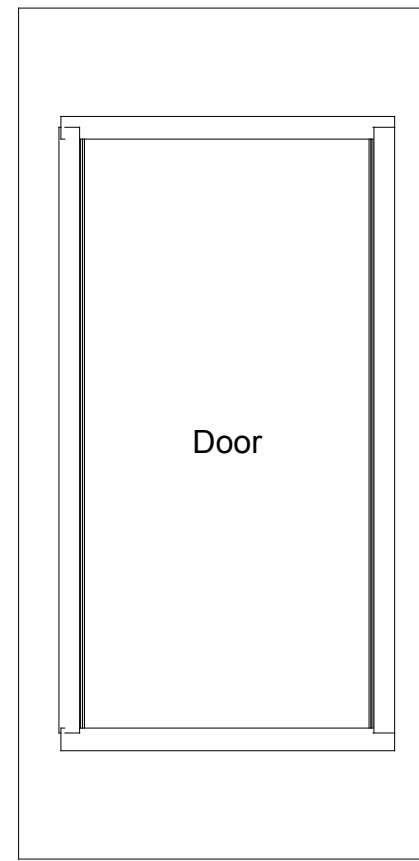
Top View of Each Level



Level 1



Level 2



Level 3



Setup Hardware

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

TWO BEACONS

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL  
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING