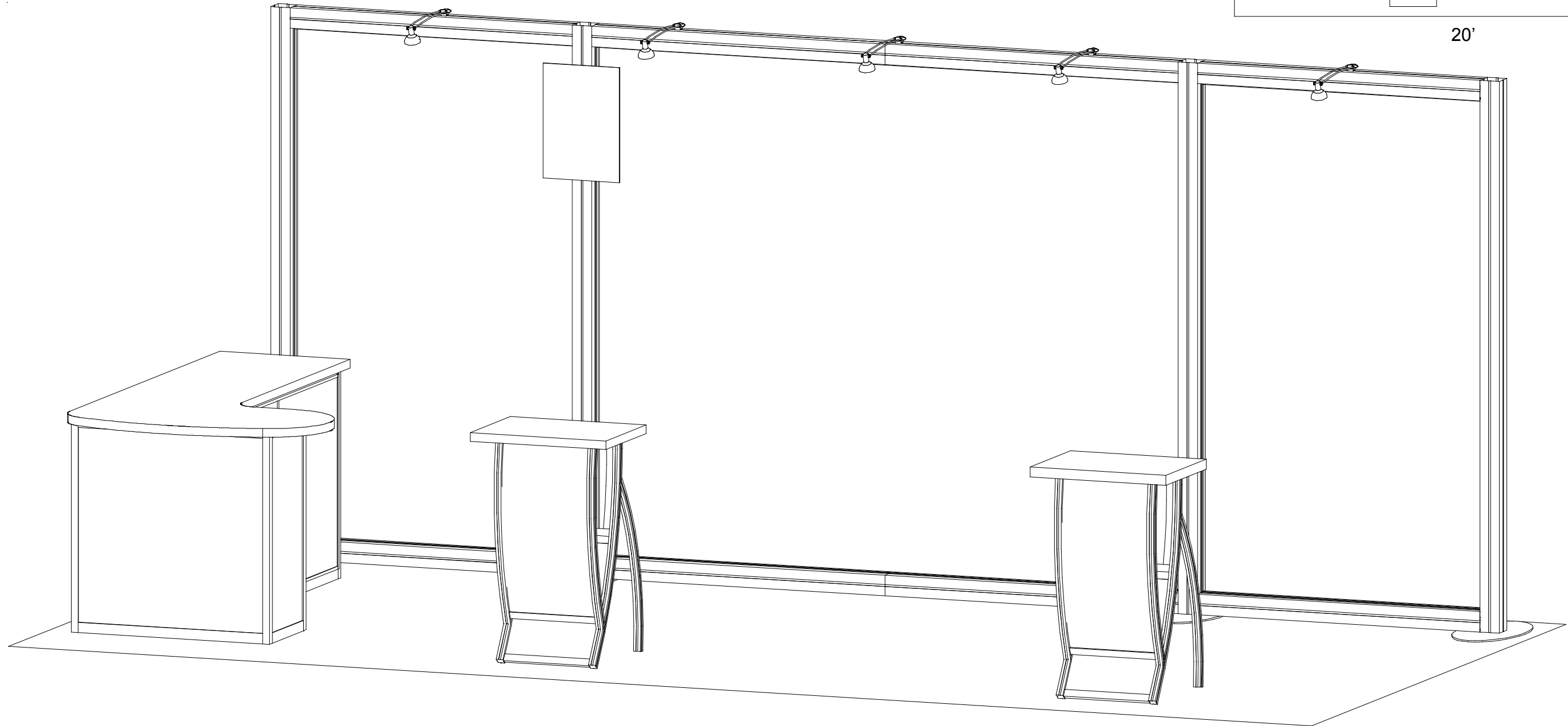
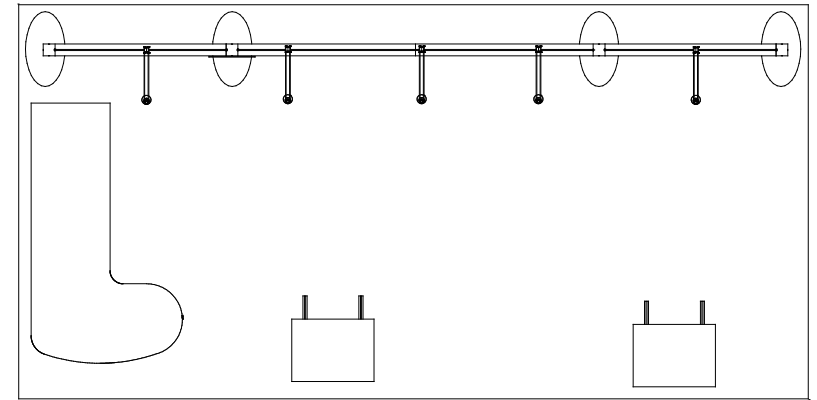


visionaryTM
SEGUEDESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



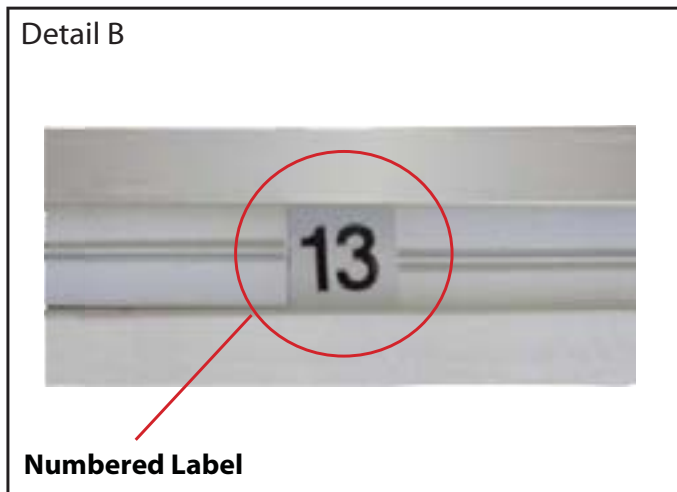
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

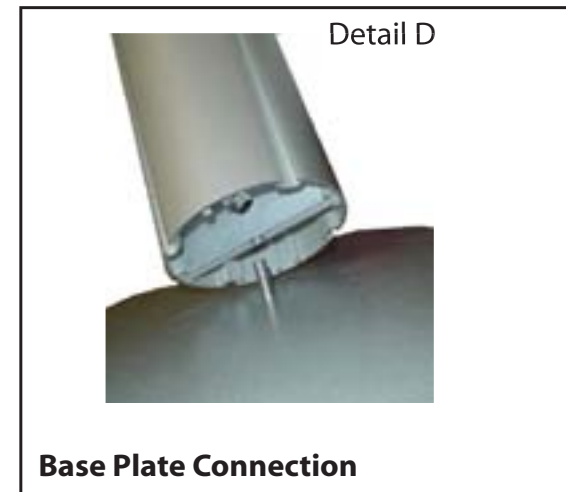
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

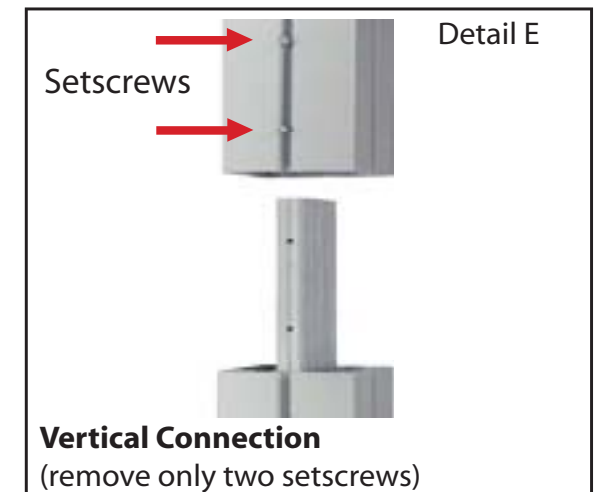
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

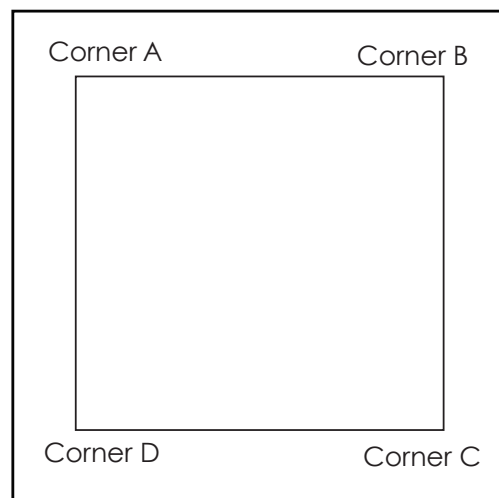
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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SEG Graphic Installation

Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternater corner then to the sides of the frame.
If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A.
Turn edge of graphic so silicon welt is perpendicular to face of graphic.
Insert narrow side of welt with fabric to outside into the channel.
Repeat for other side of this corner.

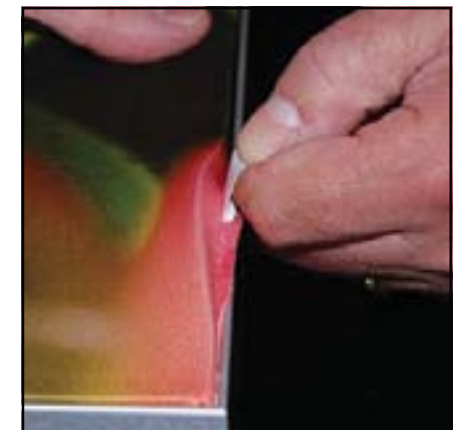


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



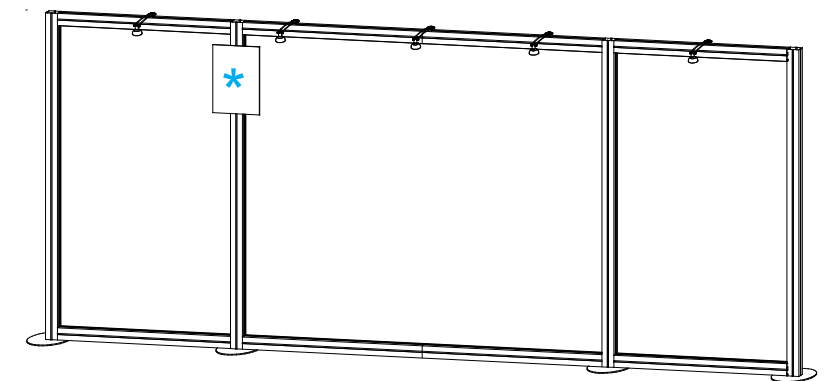
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

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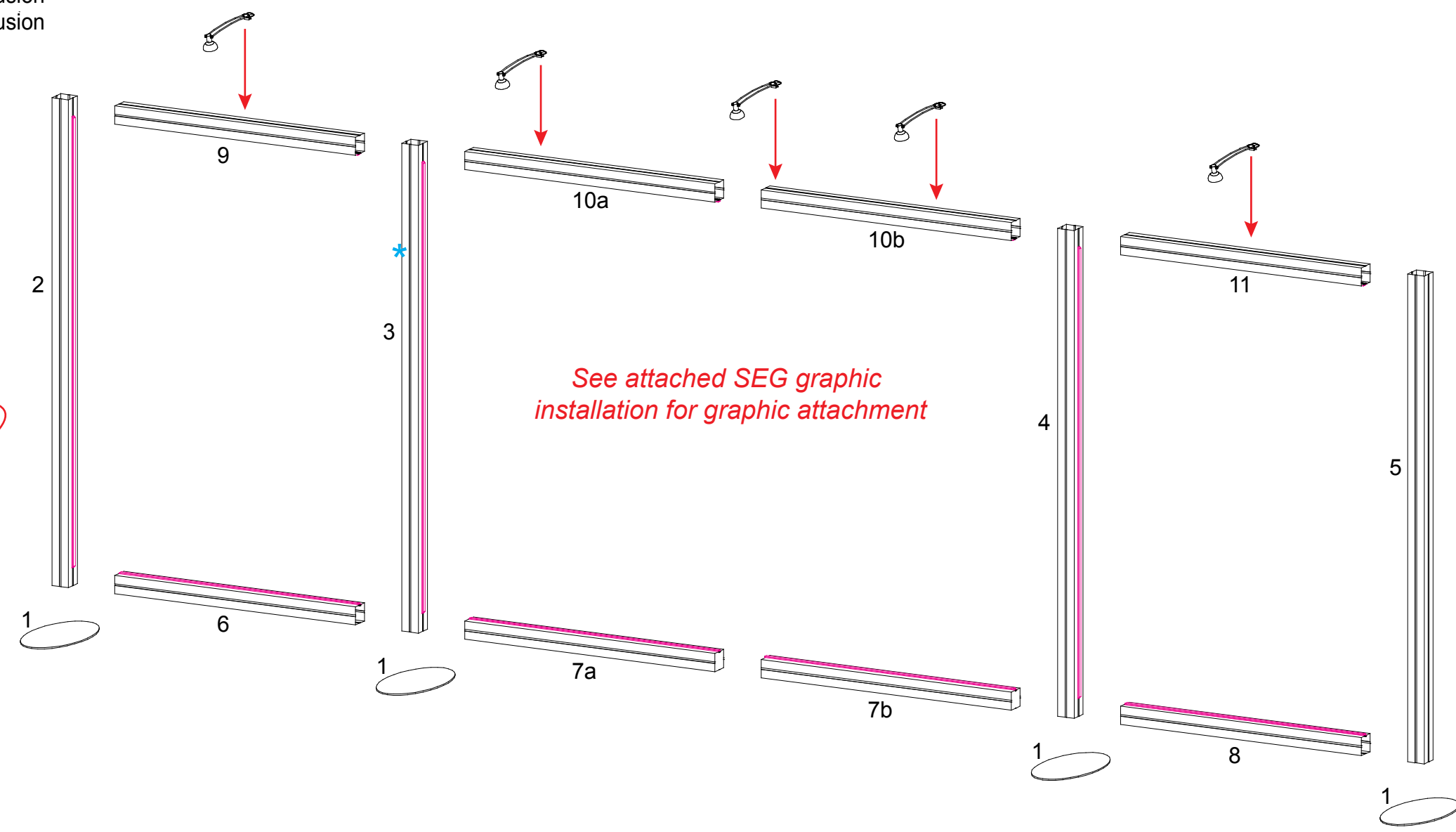
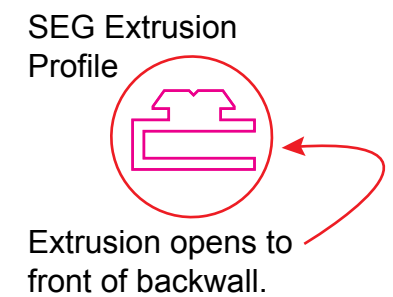
Item	Qty	Description
1	4	Base Plate
2	1	96" h Vertical w/ SEG Extrusion
3	1	96" h Vertical w/ SEG Extrusion
4	1	96" h Vertical w/ SEG Extrusion
5	1	96" h Vertical w/ SEG Extrusion
6	1	52" w Horizontal w/ SEG Extrusion
7a/7b	1/1	54" w Horizontal w/ SEG Extrusion
8	1	52" w Horizontal w/ SEG Extrusion
9	1	52" w Horizontal w/ SEG Extrusion
10a/10b	1/1	54" w Horizontal w/ SEG Extrusion
11	1	52" w Horizontal w/ SEG Extrusion

Setups:

- 1) Attach vertical extrusions [2,3,4,5] to base plates.
- 2) Connect horizontal extrusions [7a,7b and 10a,10b].
- 3) Connect verticals with lower horizontals [6,7a/7b,8].
- 4) Connect verticals with upper horizontals [9,10a/10b,11].
- 5) Apply SEG Graphics according to Graphic Instructions provided.
- 6) Attach lights where indicated.
- 7) Attach 1/4" Sintra Graphic to velcro on vertical [3].



* 1/4" Sintra Graphic attaches to vertical extrusion with velcro.



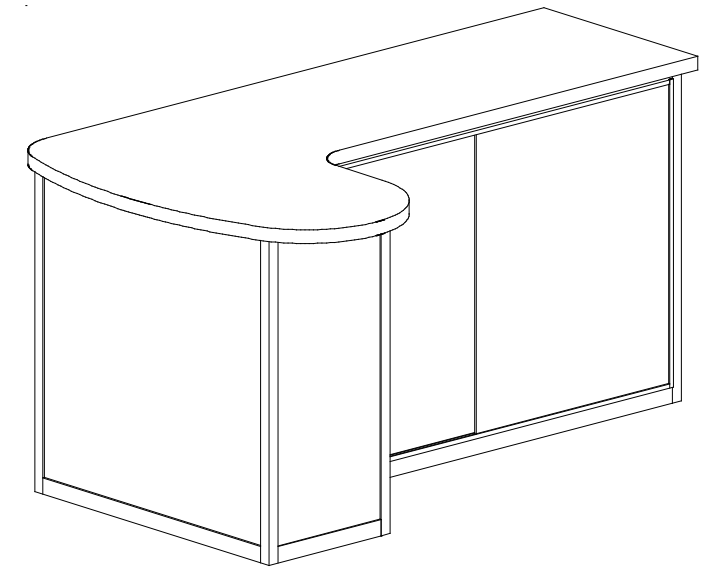
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty	Description
12	1	37.5" h 90° Vertical Extrusion
13	1	37.5" h 90° Vertical Extrusion
14	1	37.5" h 90° Vertical Extrusion
15	1	37.5" h 90° Vertical Extrusion w/ Door Slide
16	1	37.5" h 90° Vertical Extrusion w/ Door Slide
17	1	37.5" h 90° Vertical Extrusion
18	2	33.9" h Vertical Extrusion
19	2	34" w Horizontal Extrusion
20	2	70" w Horizontal Extrusion
21	2	18.75" w Horizontal Extrusion
22	2	54" w Horizontal Extrusion w/ Door Slide
23	2	13.5" w Horizontal Extrusion
24	2	14.7" w Horizontal Extrusion

Setup:

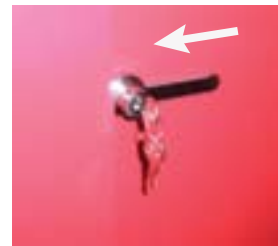
- 1) Connect lower horizontals [19-24] to verticals [12-17] as shown.
- 2) Insert infills and connect vertical extrusions [18] to lower horizontal [20].
- 3) Attach upper horizontals as shown.
- 4) Insert doors into door slides and attach upper horizontal [22].
- 5) Place counter top on assembled cabinet.



Sliding Door Lock



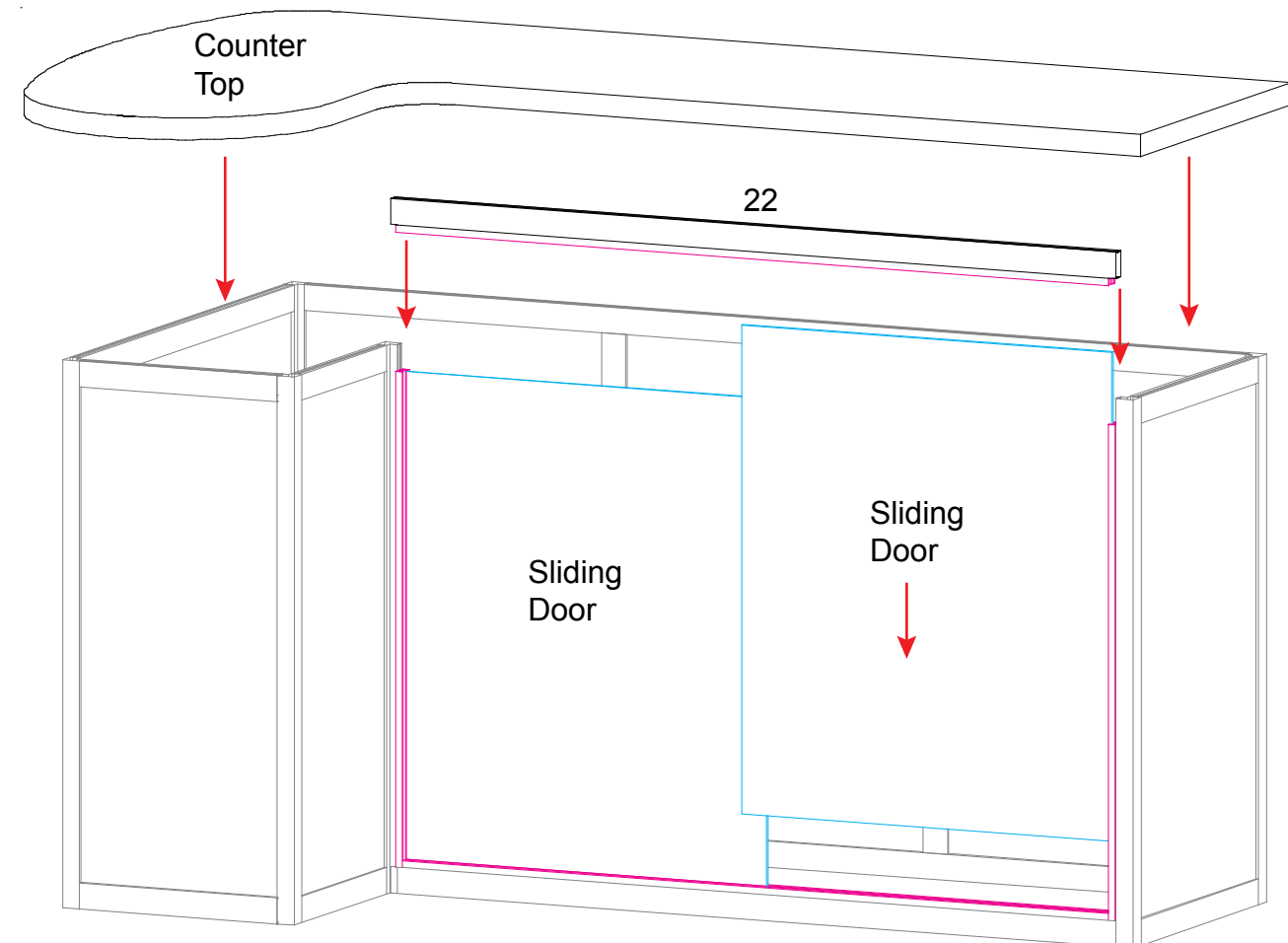
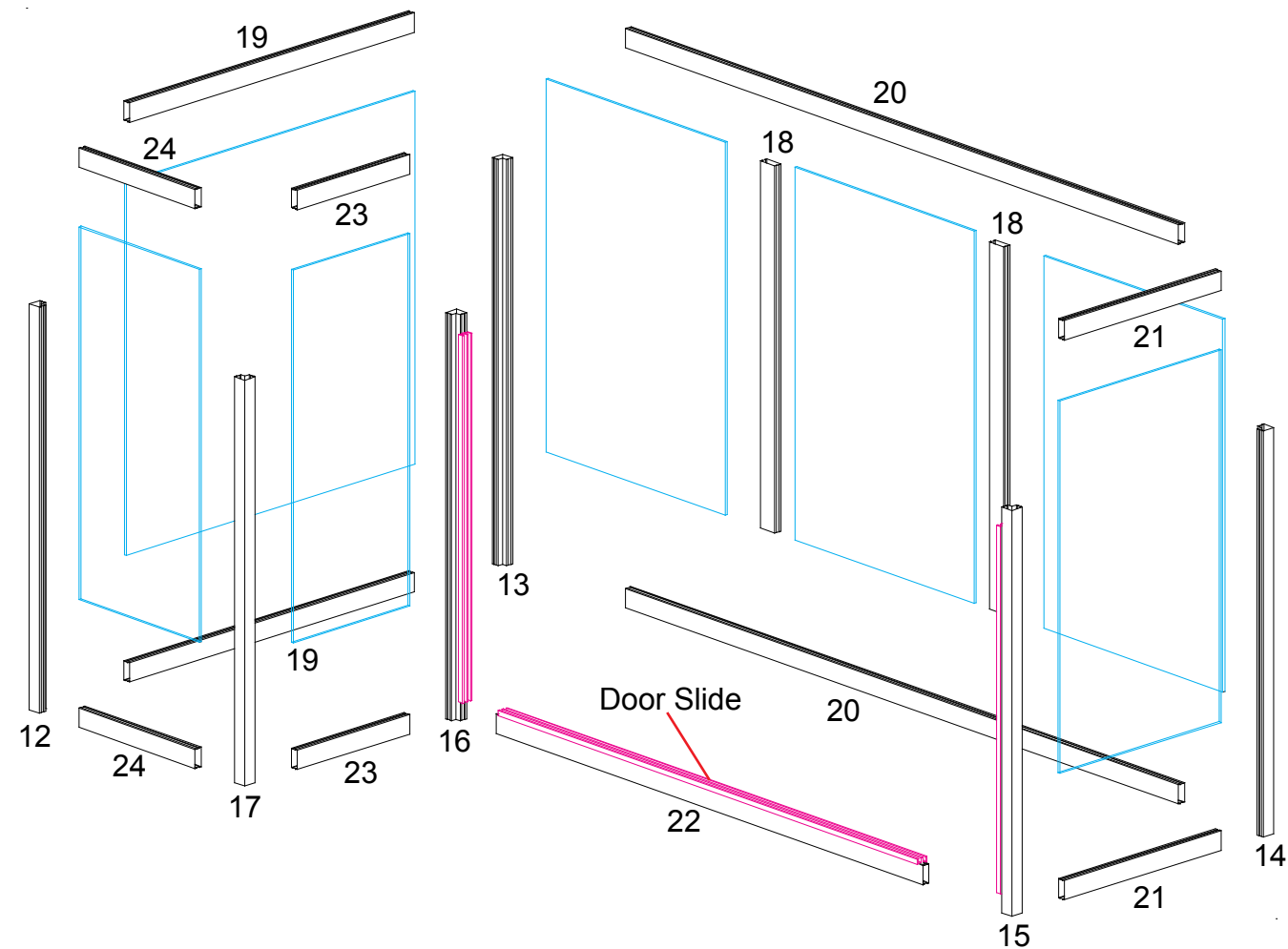
1) Attach slide to door panel.



2) To lock.



3) To unlock.



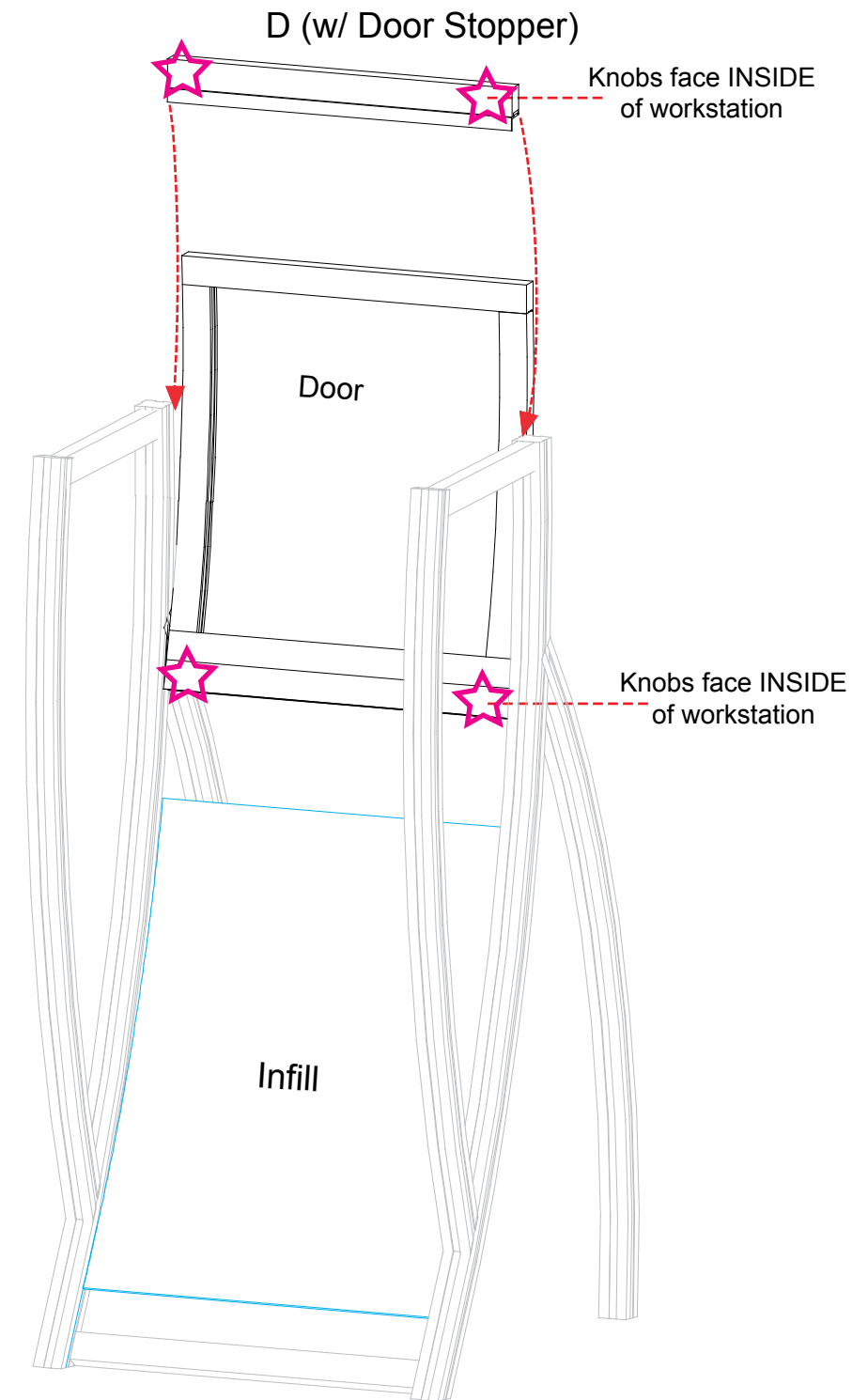
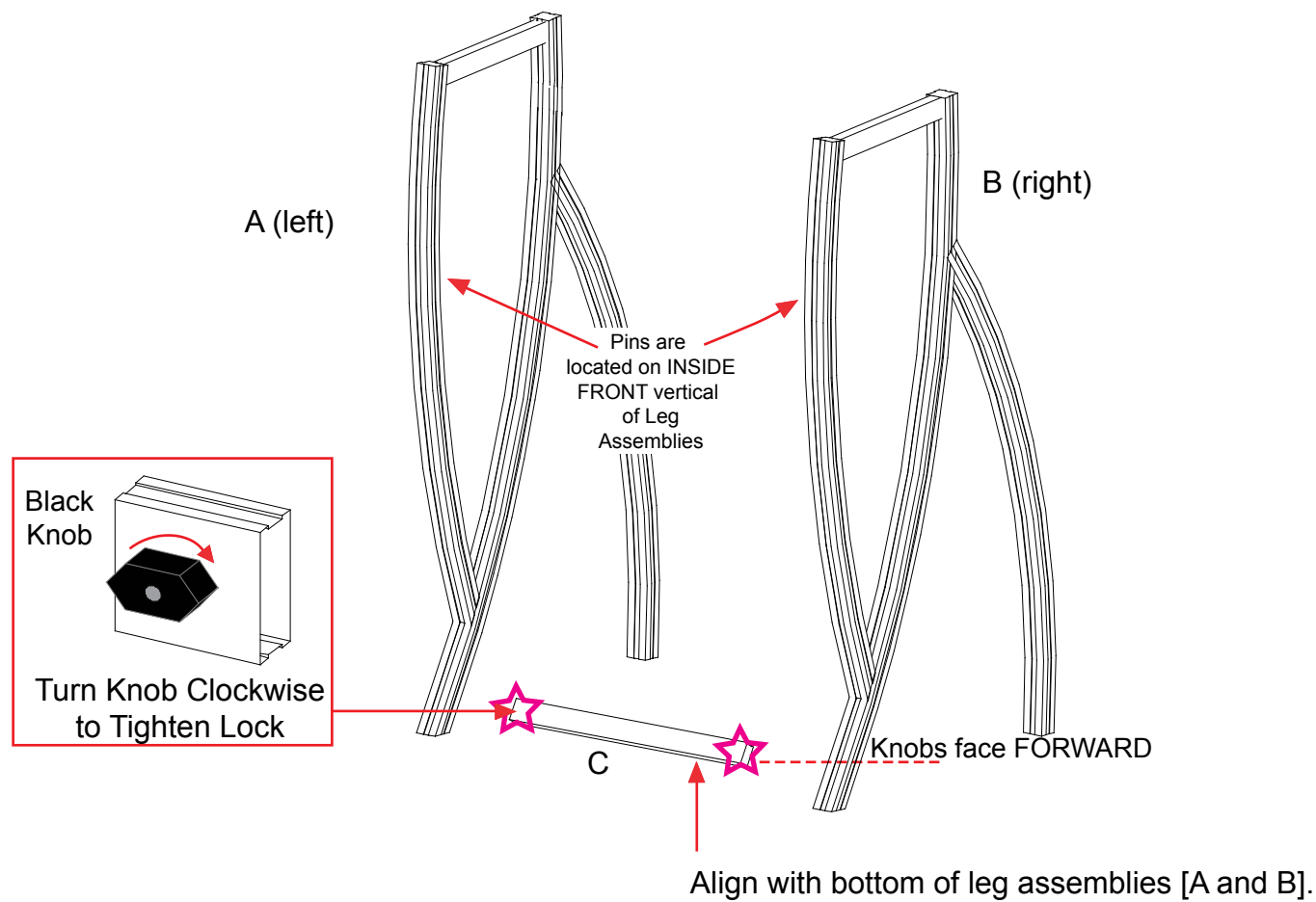
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Description
A	Left Leg Assembly
B	Right Leg Assembly
C	Horizontal Extrusion
D	Horizontal Extrusion w/ Door Stopper

Step 1:

- A) Connect lower horizontal extrusion [C] between bottom of leg assemblies [A and B] as shown.
- B) Insert Laminated infill into grooves of leg assemblies [A and B].
- C) Attach extrusion door between leg assemblies [A and B] and atop laminated infill.
- D) Attach upper horizontal extrusion w/ door stopper [D] between leg assemblies [A and B], and set flush with top of legs [A and B].

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion back and forth while turning knob until lock fully opens.

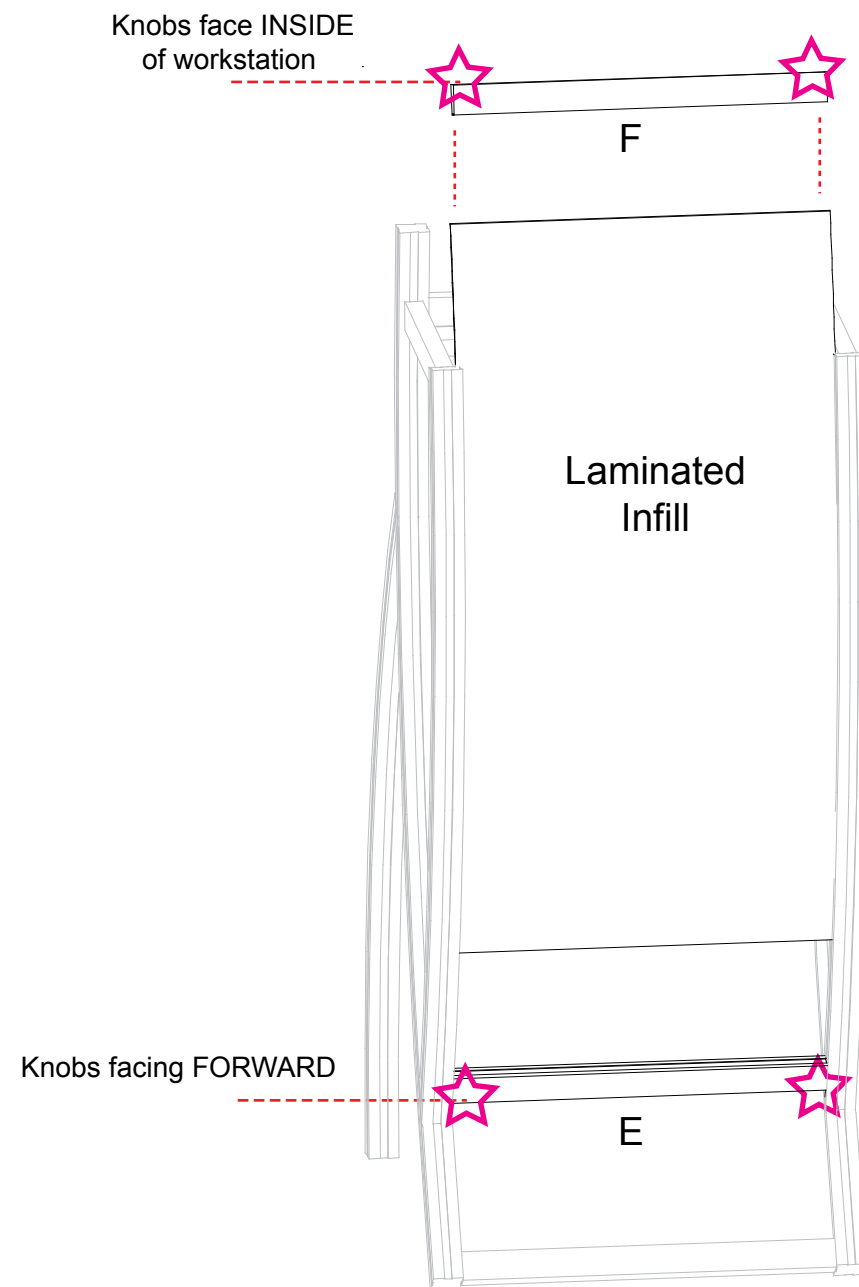


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

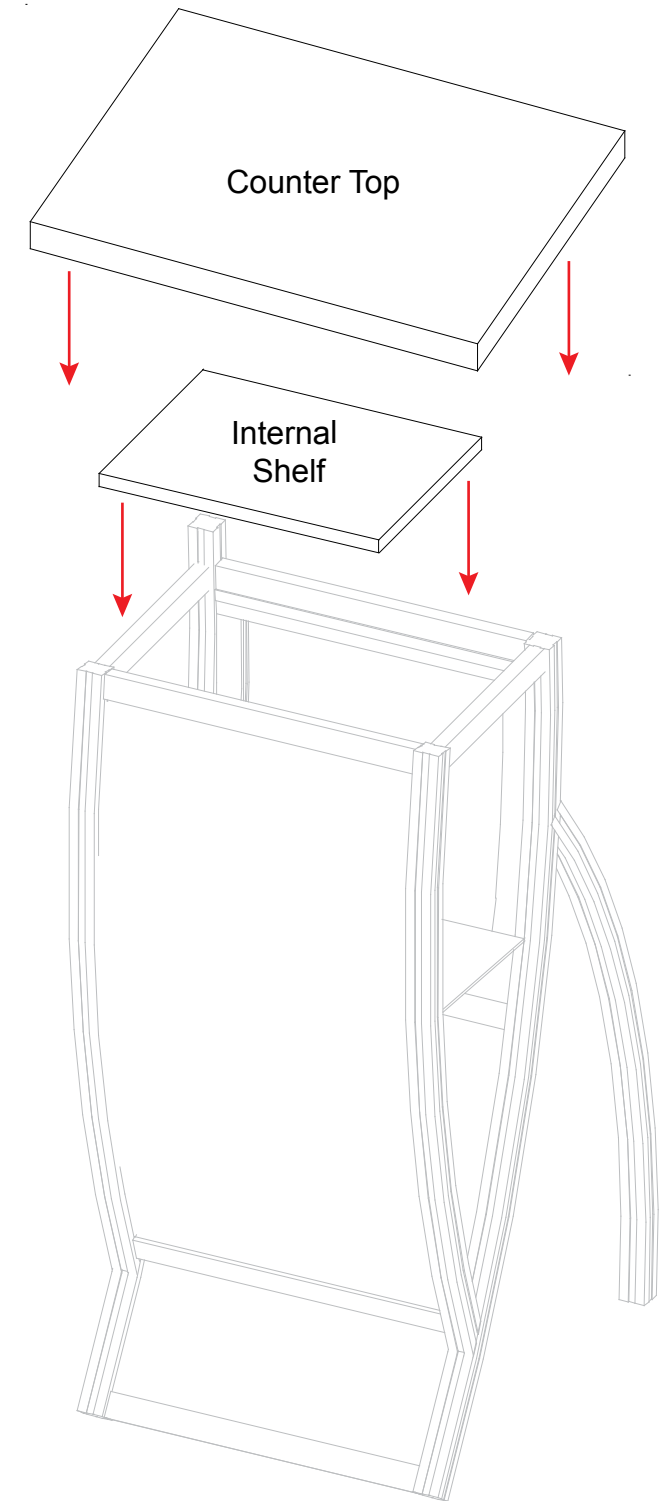
Part Number	Description
E	Horizontal Extrusion
F	Horizontal Extrusion

Step 2:

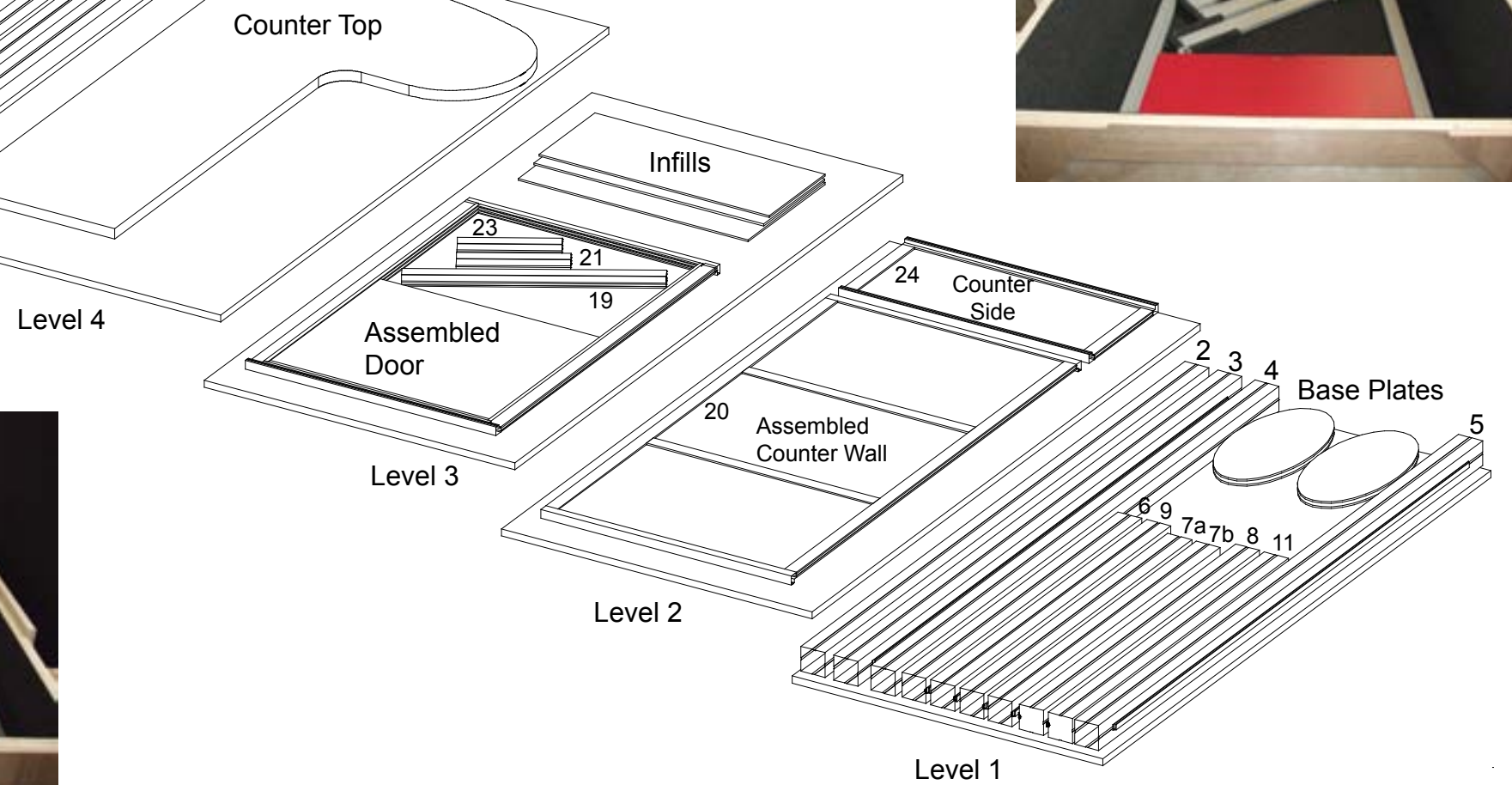
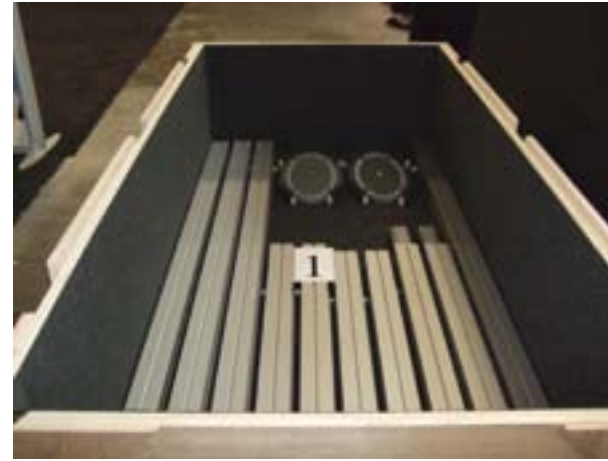
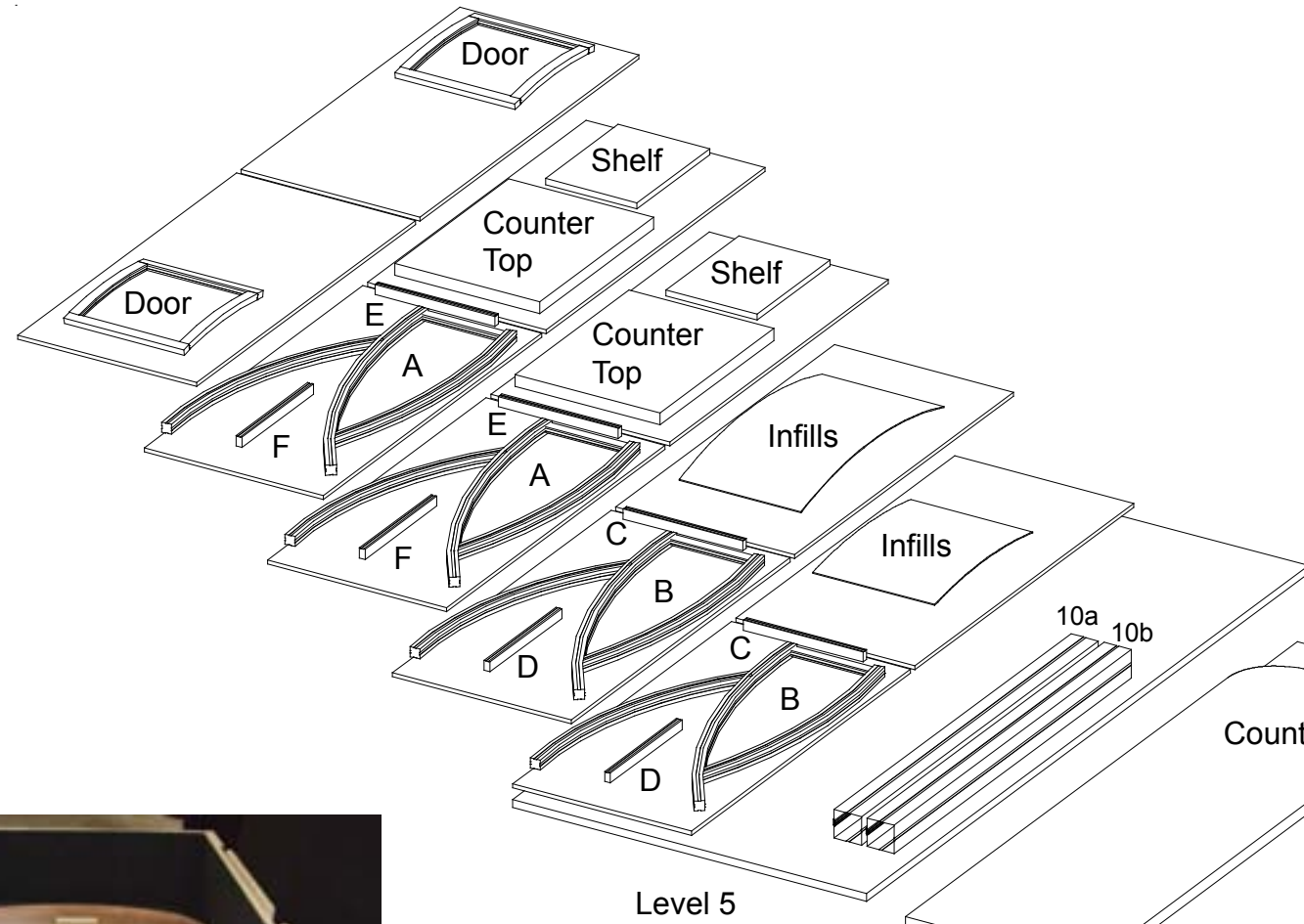
- A) Attach horizontal extrusion [E] between vertical leg assemblies [A and B] as shown below.
- B) Insert Laminated infill into grooves of vertical leg assemblies [A and B].
- C) Attach upper horizontal extrusion [F] between vertical leg assemblies [A and B] atop infill.
- D) Place internal shelf into assembled pedestal atop pins..
- E) Set Counter atop assembled pedestal and secure with Velcro straps attached to underside of top.



Place internal shelf into workstation then place counter atop assembled workstation.



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