

General Setup Instructions

Using Your Setup Instructions

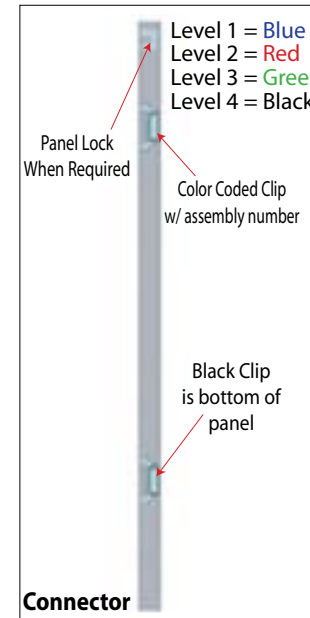
The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

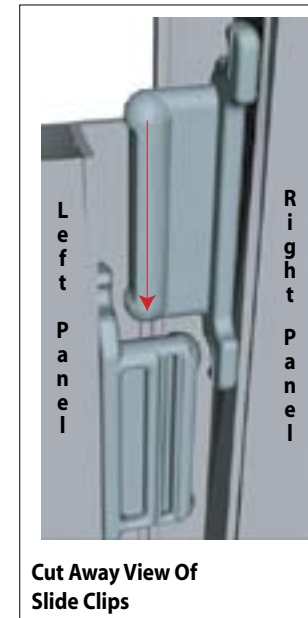
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

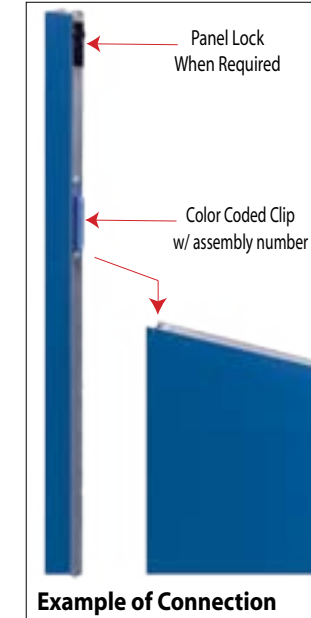
General Setup Instructions for Panel System



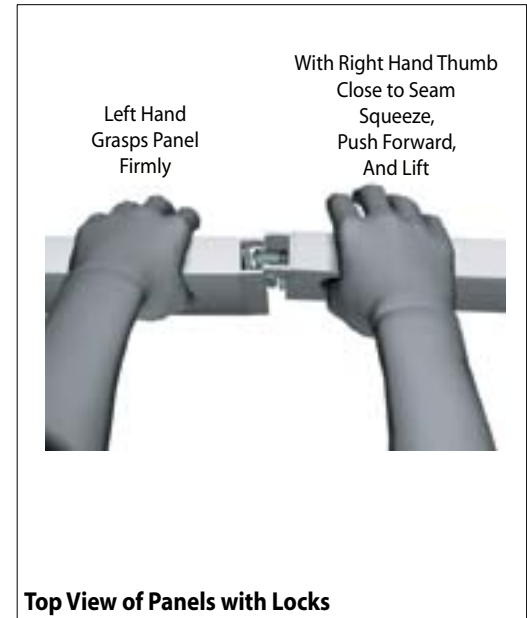
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



Components connect together by aligning them and sliding downward connecting clips together.



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

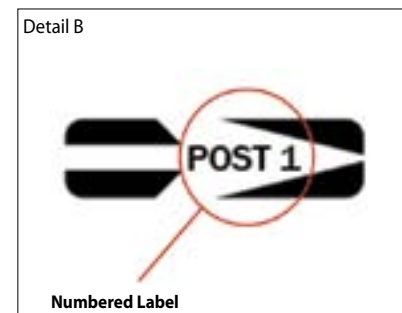
General Setup Instructions for Extrusion System



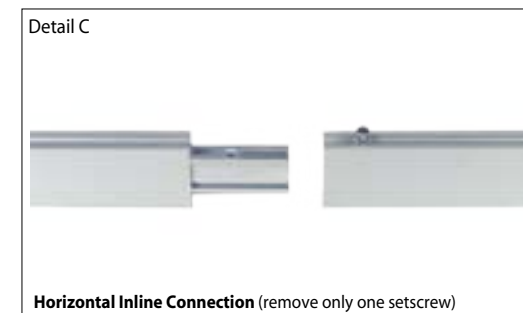
Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools may be needed.



Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



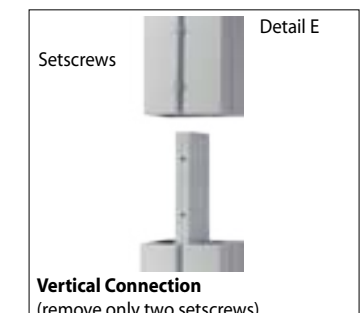
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set vertical post/lock in base plate slot. Tighten lock with Multitool.



When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly. Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part Number	Qty	Description
1	3	Base Plate
2	1	44" h Vertical Extrusion
3	1	44" h Vertical Extrusion
4	1	44" h Vertical Extrusion w/ Panel Connector
5	1	44" h Vertical Extrusion w/ Panel Connector
6	1	42" h Vertical Extrusion w/ Panel Connector
7	1	42" h Vertical Extrusion w/ Panel Connector
8a/8b	1/1	30" w Horizontal Extrusion
9a/9b	1/1	30" w Horizontal Extrusion
10a/10b	1/1	30" w Horizontal Extrusion

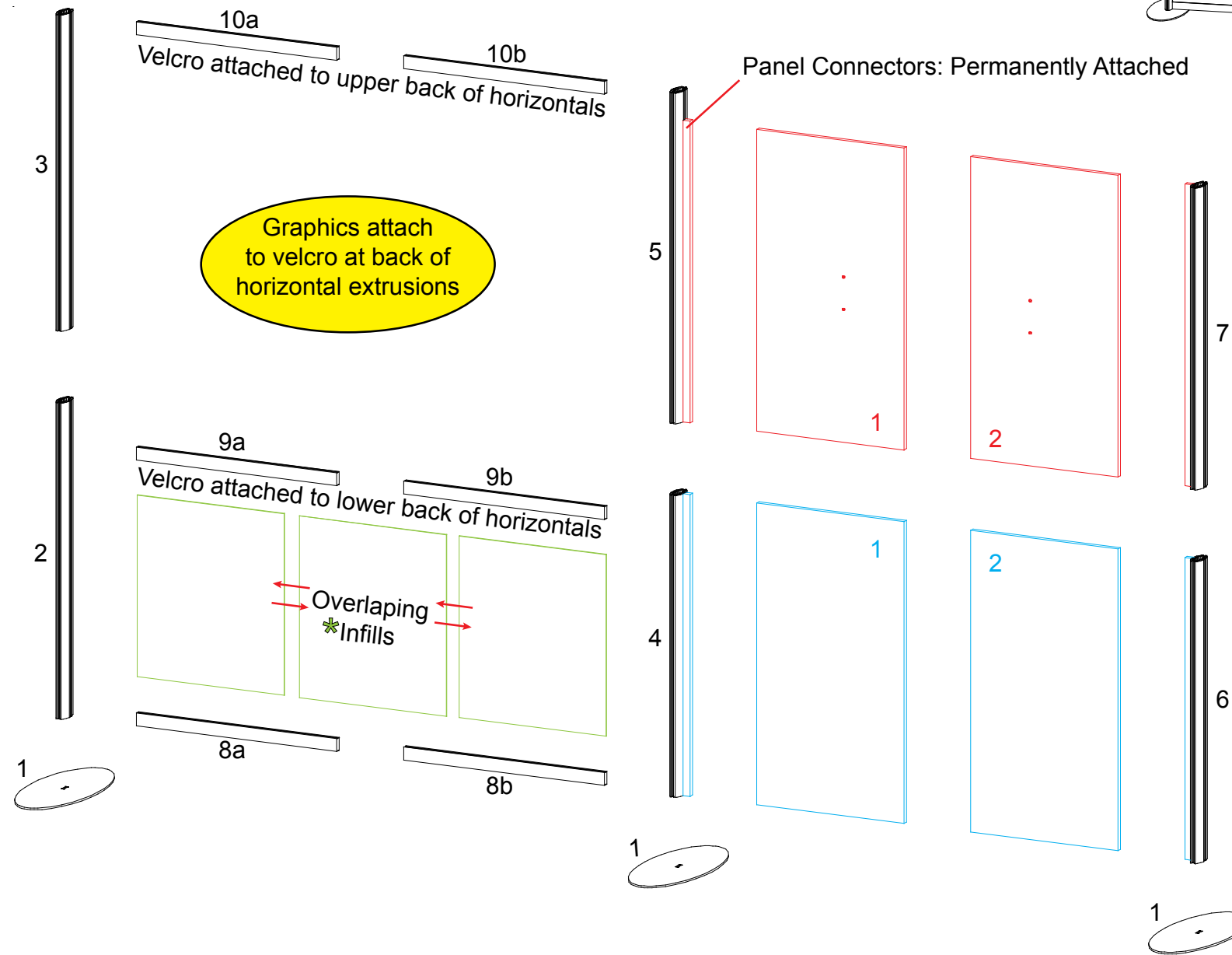
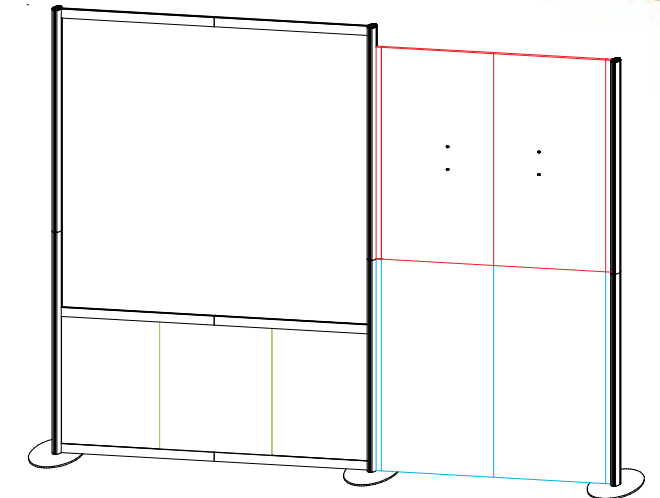
Upper panels labeled in Red
 Lower panels labeled in Blue

See Panel Setup Instructions on the General Setup Instruction page.

*Infills: 3 panels @ 25.625" h x 22" w x .125" d

Steps:

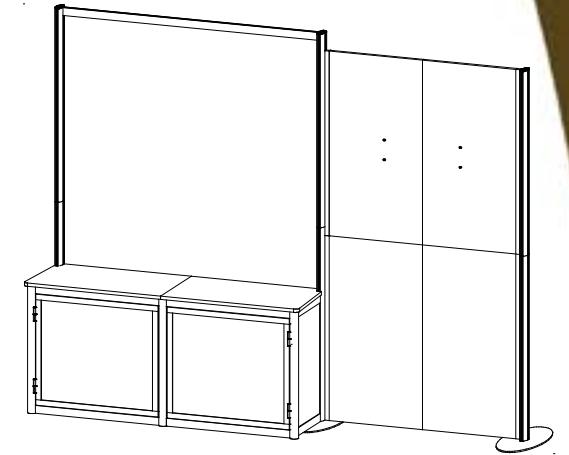
- 1) Connect lower vertical extrusions [2,4,6] to base plates, see *Detail D* on *General* page.
- 2) Connect upper verticals [3,5,7] to lower verticals [2,4,6] as shown.
- 3) Connect horizontal extrusions [8a,8b and 9a,9b and 10a,10b].
- 4) Lock horizontal assembly [8a/8b] between vertical assemblies [2/3,4/5] as shown.
- 5) Insert 3 infill panels and lock in place with horizontal assembly [9a/9b] as shown. Panels will overlap.
- 6) Lock horizontal [10a/10b] between upper verticals [3,5] and attach graphic to velcro at the back of the horizontal extrusions.
- 7) Assemble lower panels [1,2] and attach to panel connectors on verticals [4,6].
- 8) Assemble upper panels [1,2] and attach to lower panels and verticals [5,7].



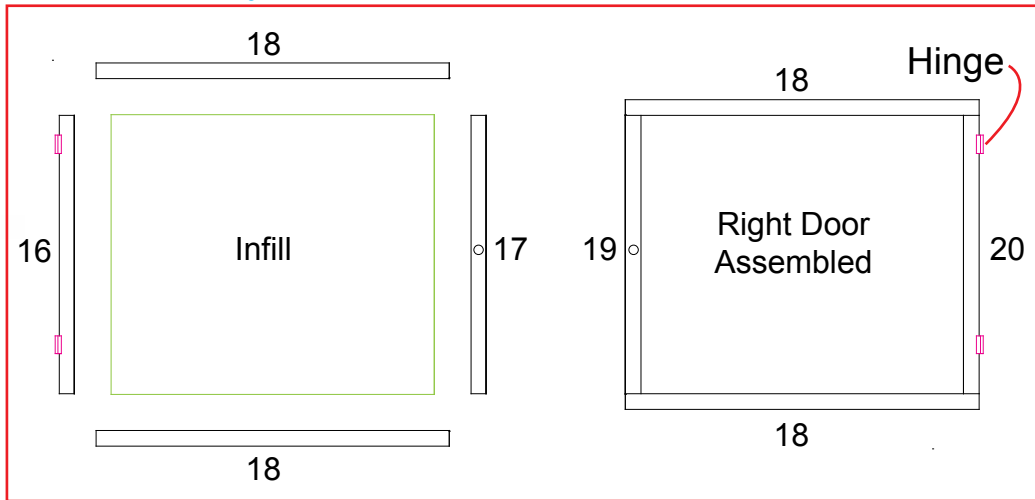
Part Number	Qty	Description
11	1	29"h Vertical Extrusion w/ Door Hinges
12	1	29"h Vertical Extrusion w/ Door Stops
13	1	29"h Vertical Extrusion w/ Door Hinges
14	4	14"w Horizontal Extrusion
15	4	29"w Horizontal Extrusion
16	1	22.66"h Vertical Extrusion w/ Door Lock
17	1	22.66"h Vertical Extrusion w/ Door Hinges
18	4	28.6"w Horizontal Extrusion
19	1	22.66"h Vertical Extrusion w/ Door Lock
20	1	22.66"h Vertical Extrusion w/ Door Hinges

Steps:

- 1) Connect lower horizontals [14] to backwall verticals [2,4] and verticals [11,13] as shown. See illustration below for orientation of hinges.
- 2) Insert **Infills** and connect upper horizontals [14] as shown.
- 3) Connect horizontals [15] between verticals [11,12 and 12,13].
- 4) Attach doors to hinges as shown.
- 5) Set 2-piece counter top on assembled base.

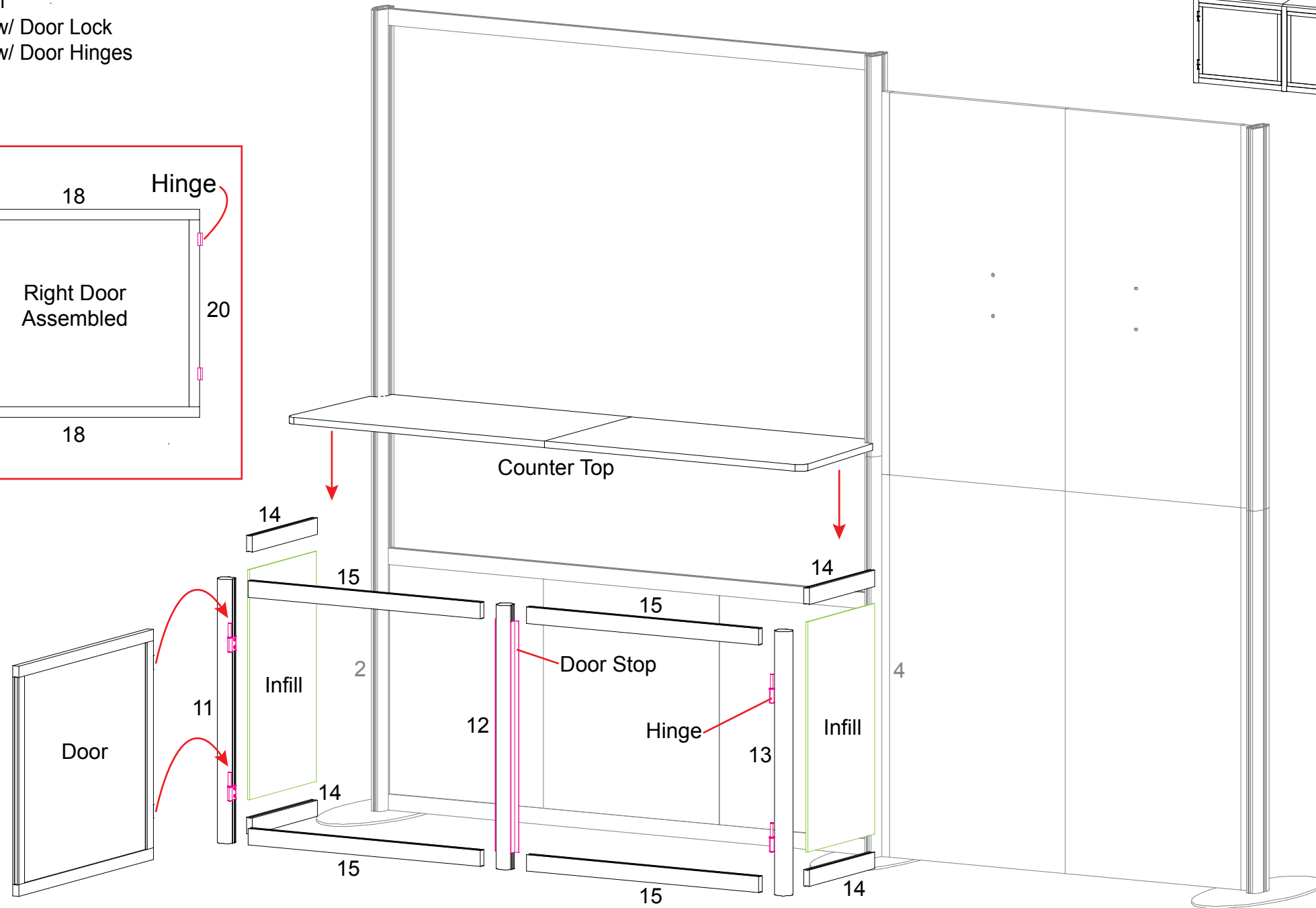
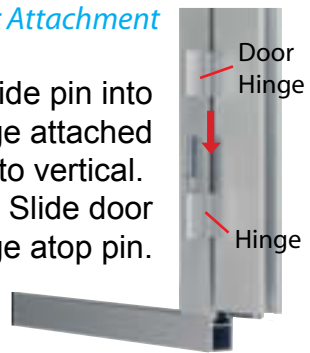


Door Assembly



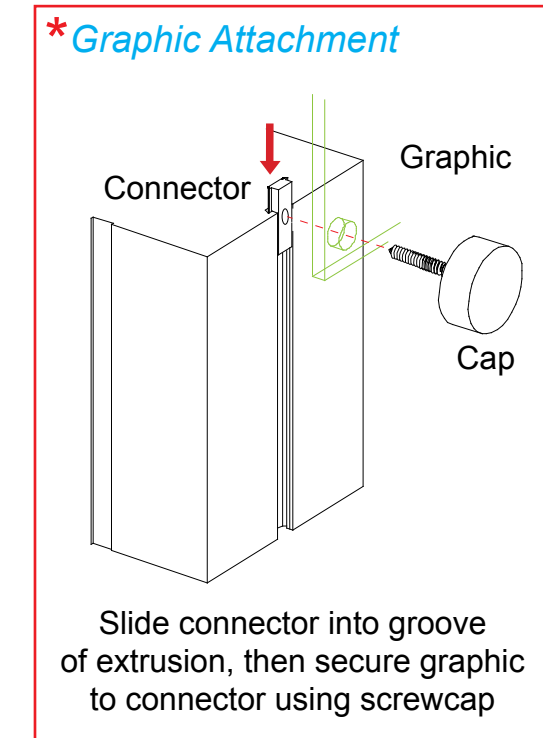
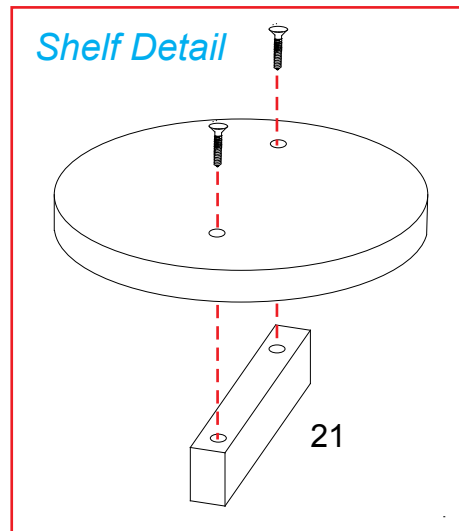
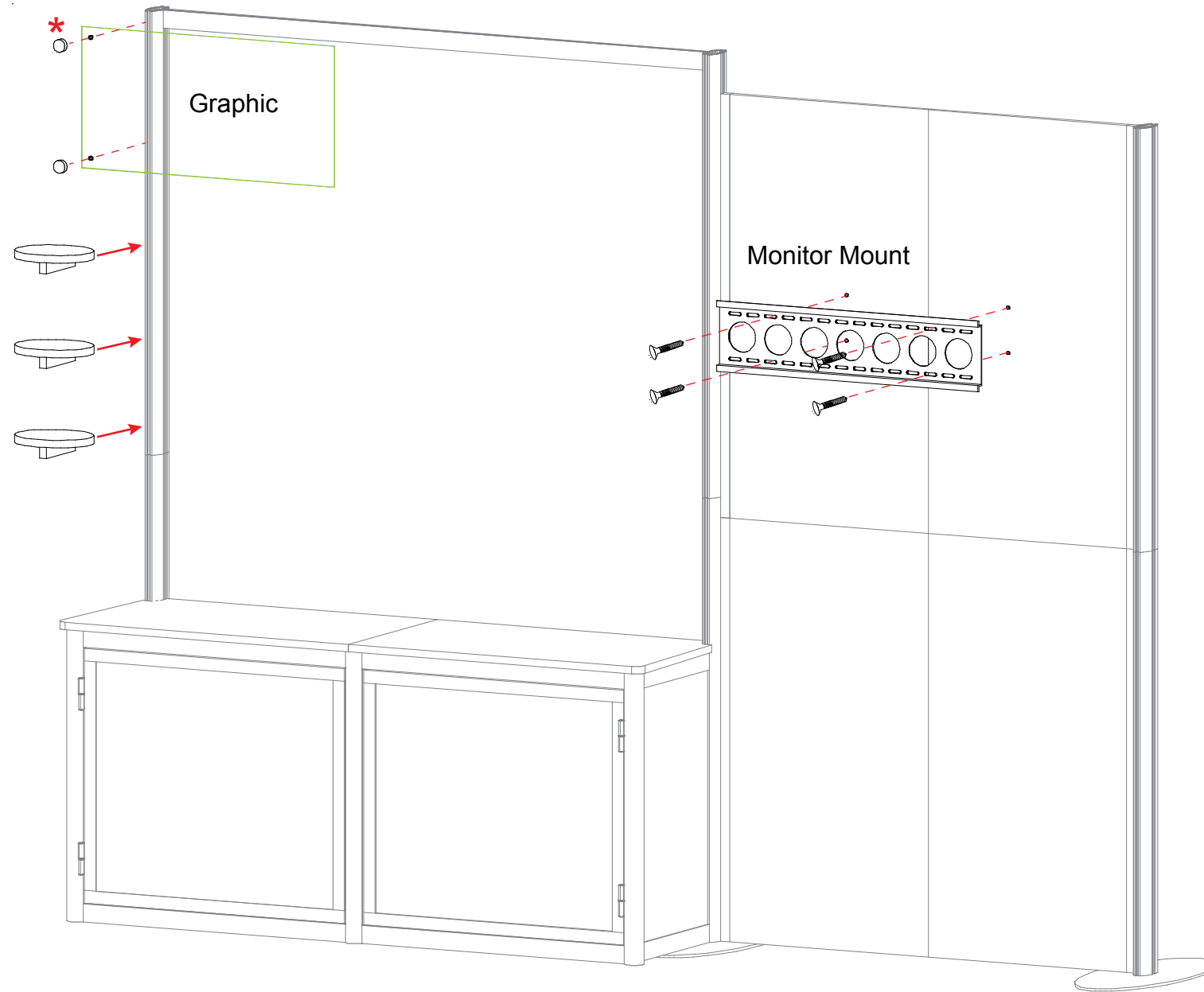
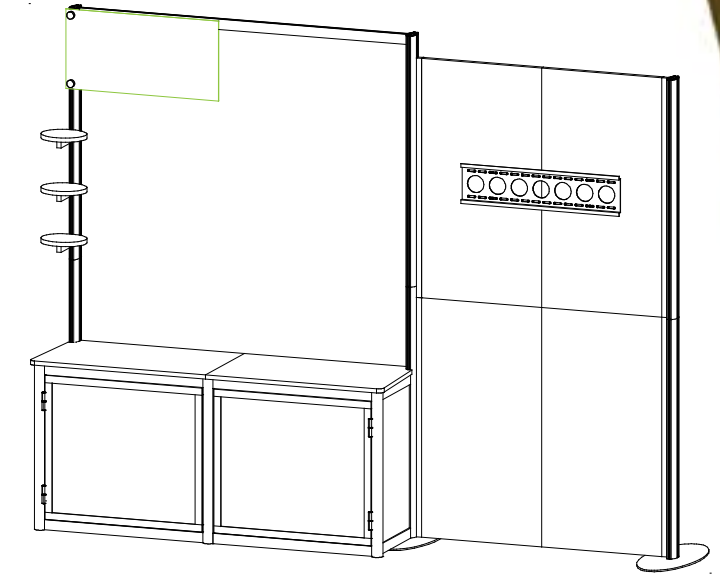
Door Attachment

Slide pin into hinge attached to vertical. Slide door hinge atop pin.



Part Number	Qty	Description
21	3	6" Shelf Support

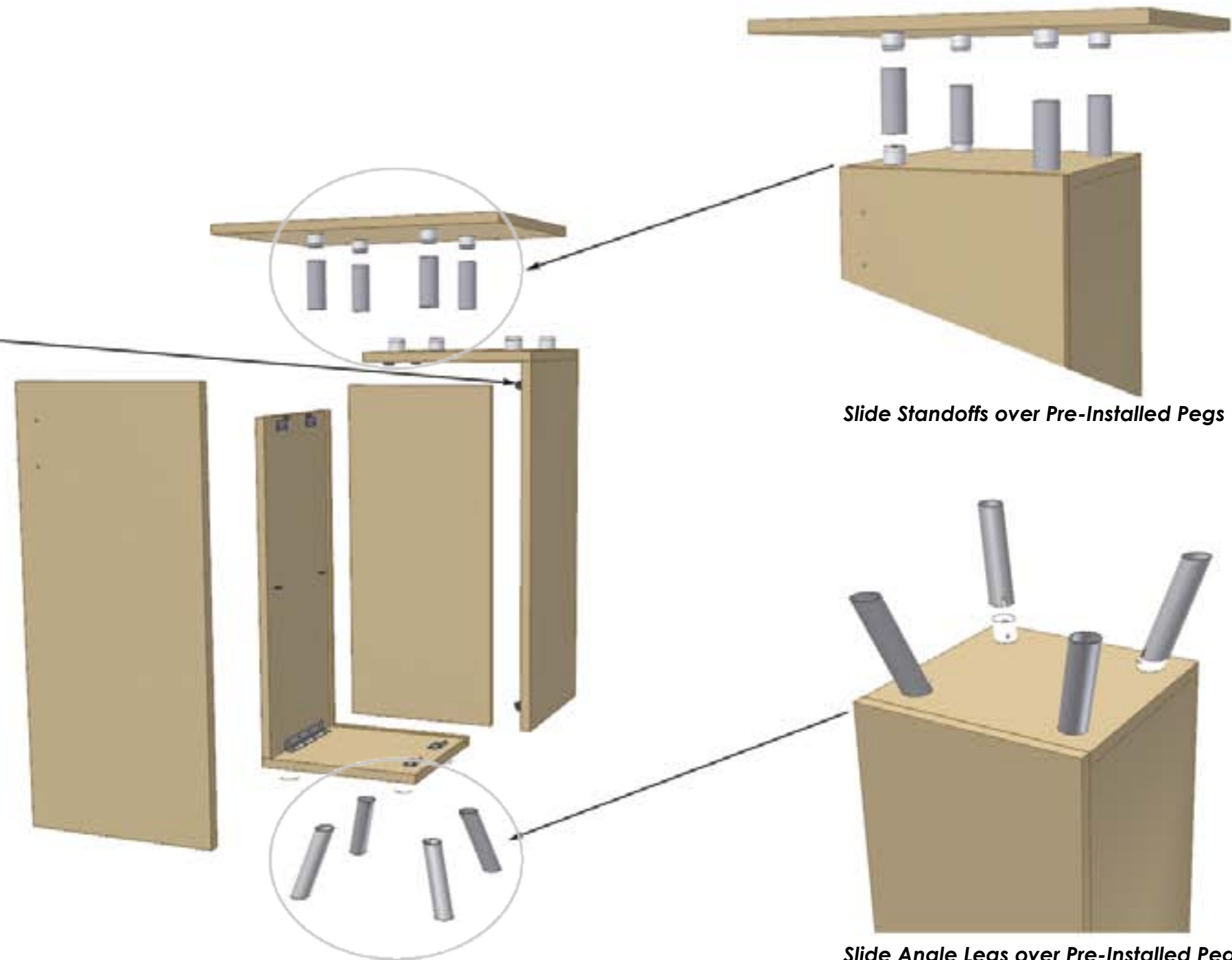
- Steps:
- 1) Attach **graphic** to connectors in backwall with screw caps as shown..
 - 2) Lock shelf supports [21] to backwall and attach shelves with screws.
 - 3) Attach monitor mount to backwall panels with screws.



SMALL & LARGE CABINET SETUP INSTRUCTIONS



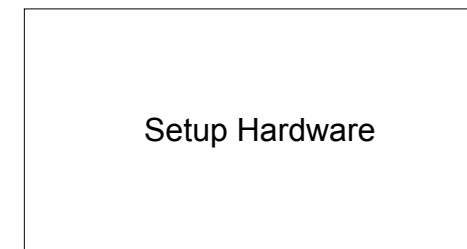
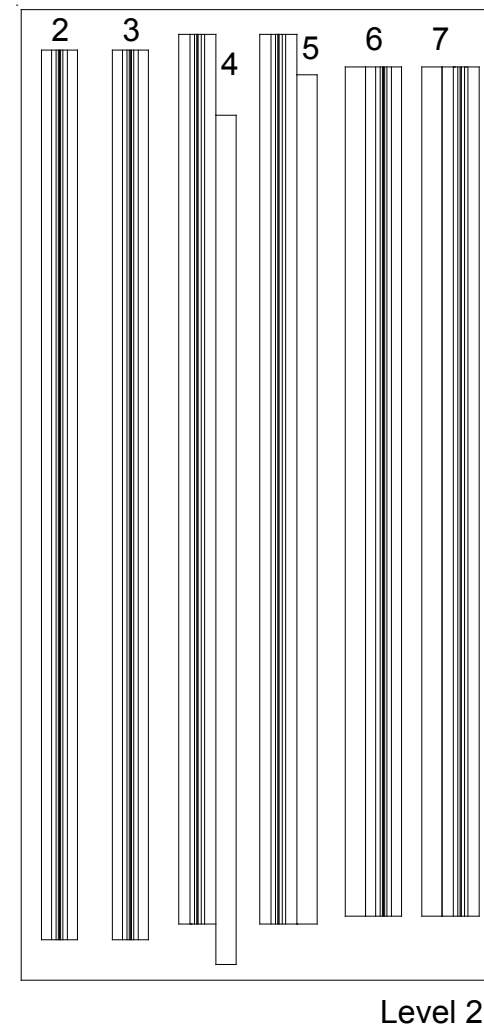
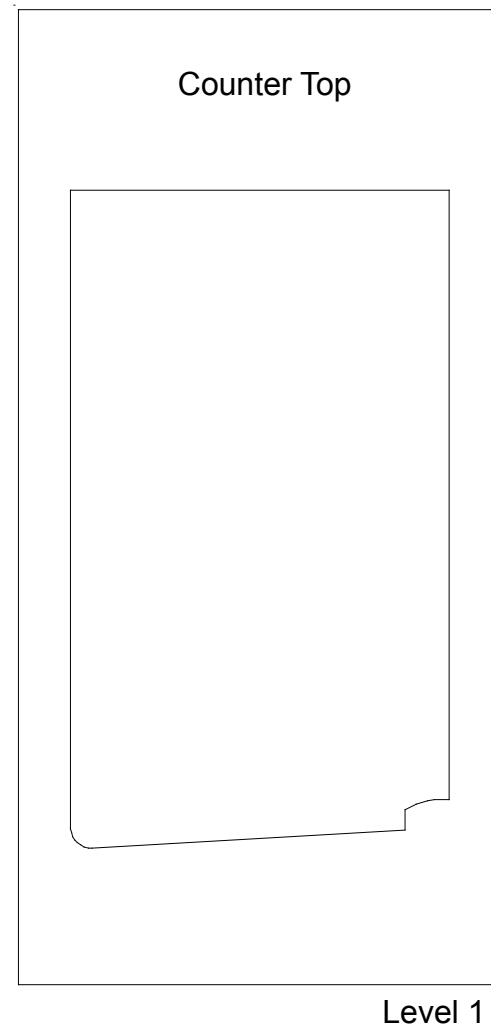
Cabinet Door(s) will clip into pre-installed base plate. Place front of hinge then clip back in place



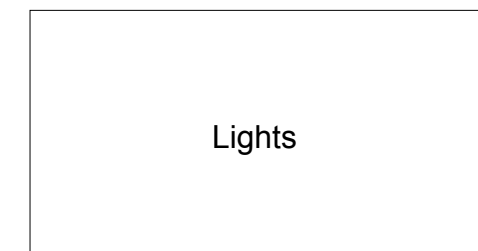
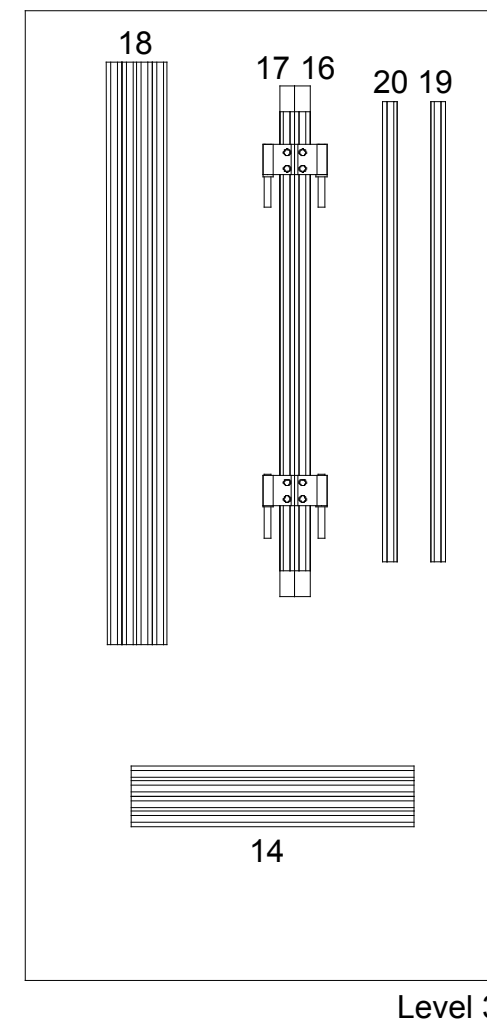
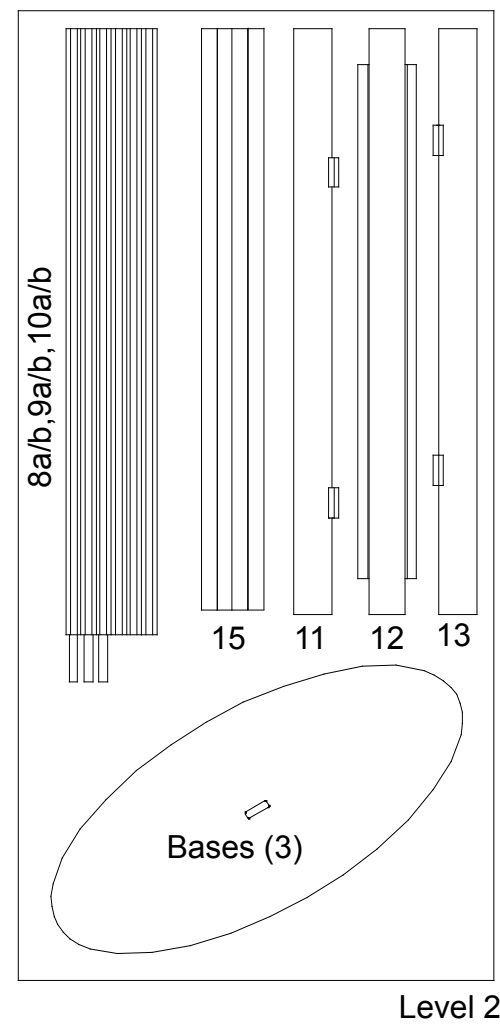
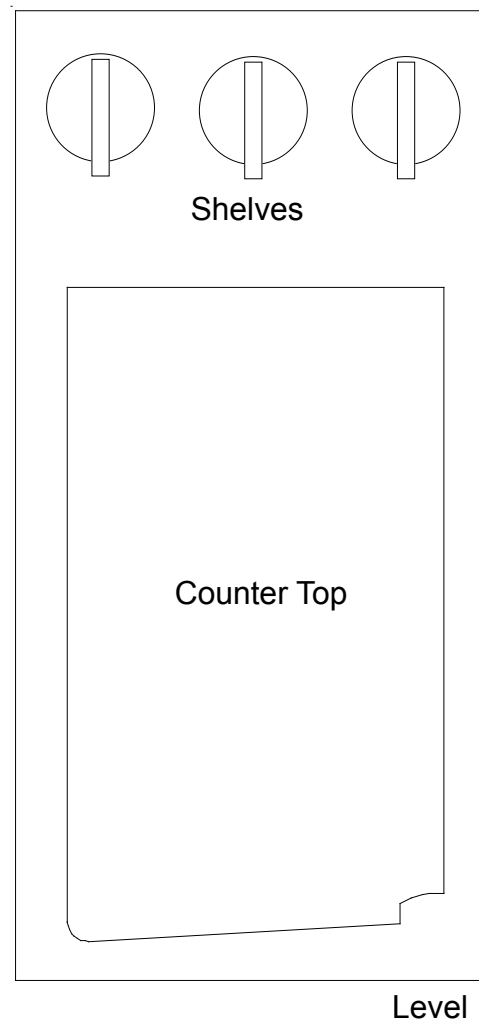
Slide Standoffs over Pre-Installed Pegs

Slide Angle Legs over Pre-Installed Pegs

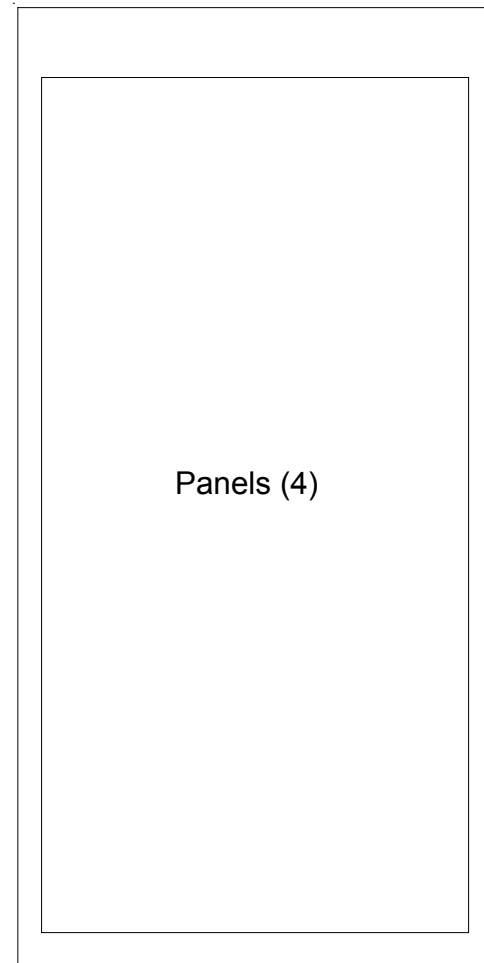
Top View: Case 1



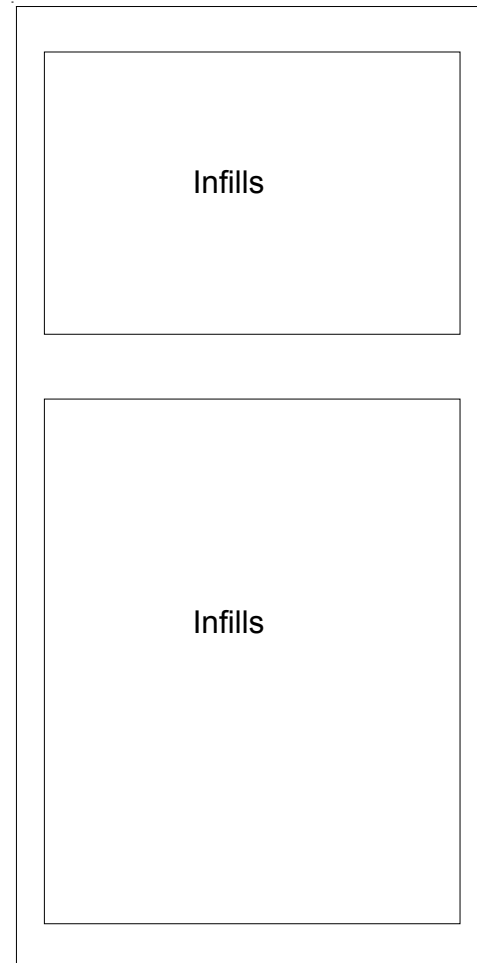
Top View: Case 2



Top View: Case 3



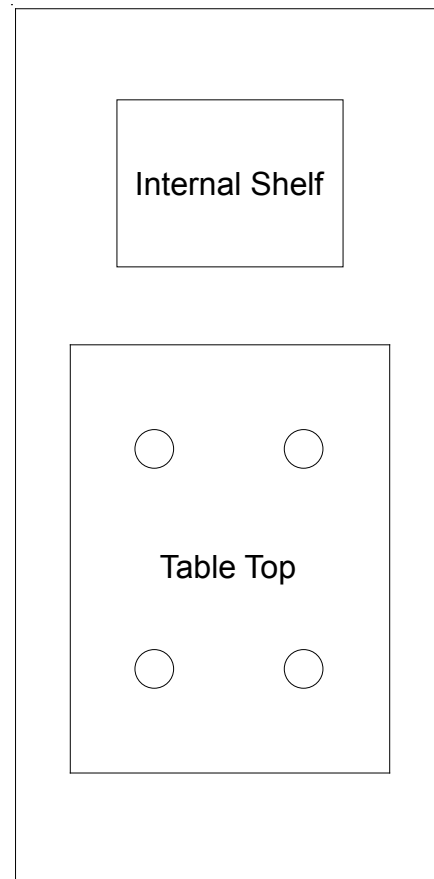
Level 1



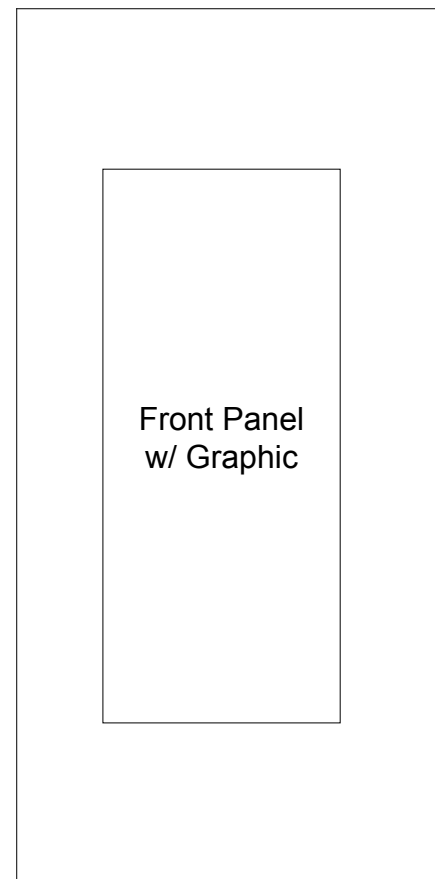
Level 2



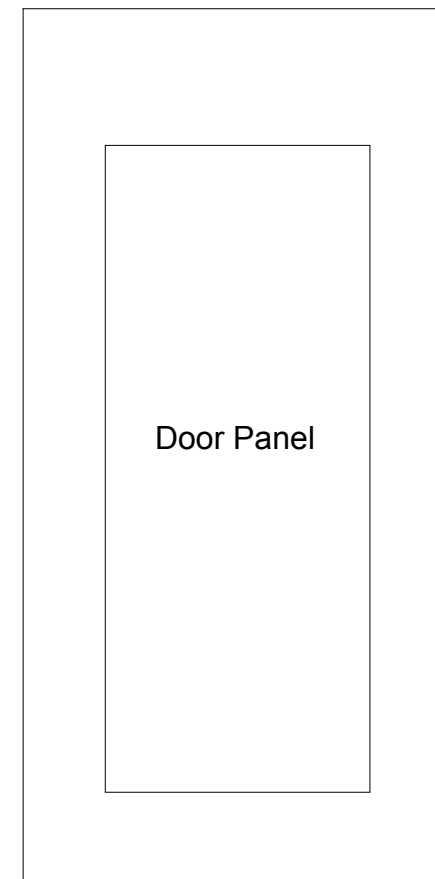
Top View: Case 4



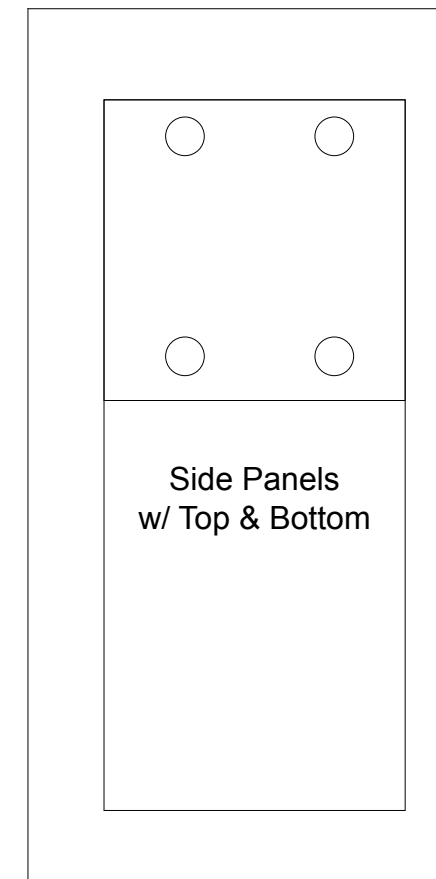
Level 1



Level 2



Level 3



Level 4