

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



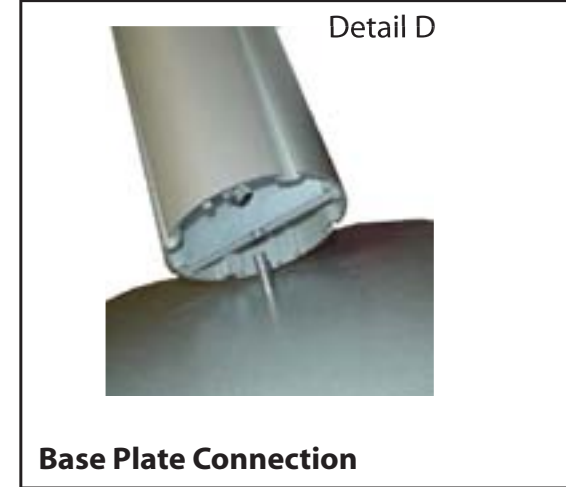
**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



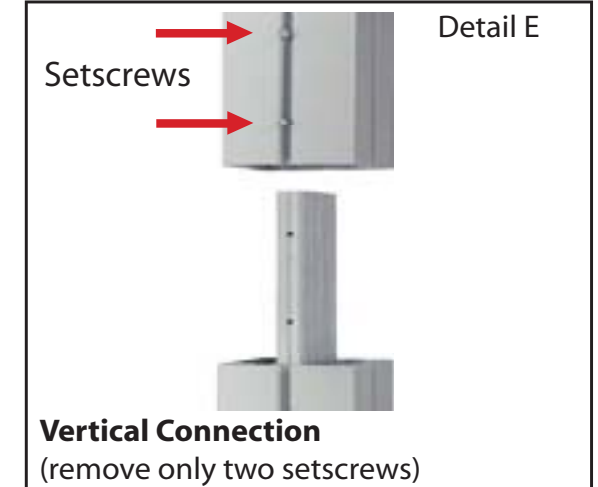
**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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# euro lt | HYBRIDS

## Euro LT Hybrids General Setup Instructions

### Using Your Setup Instructions

The Euro LT Hybrids Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

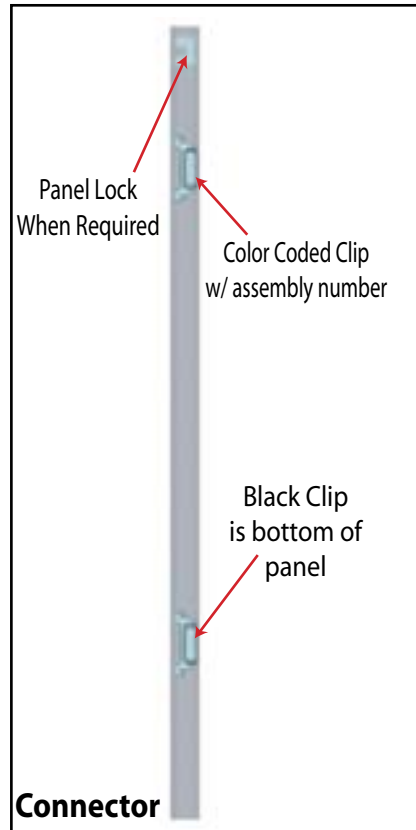
### Cleaning and Packing Your Display

- 1) When cleaning laminate countertops or panels use mild cleansers and a soft material such as cotton.
- 2) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 3) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

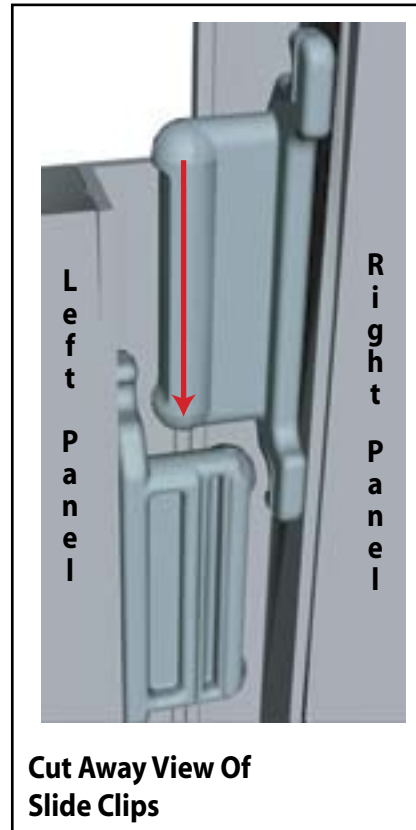
Level 1 = Blue  
 Level 2 = Red  
 Level 3 = Green  
 Level 4 = Black

#### Color Code

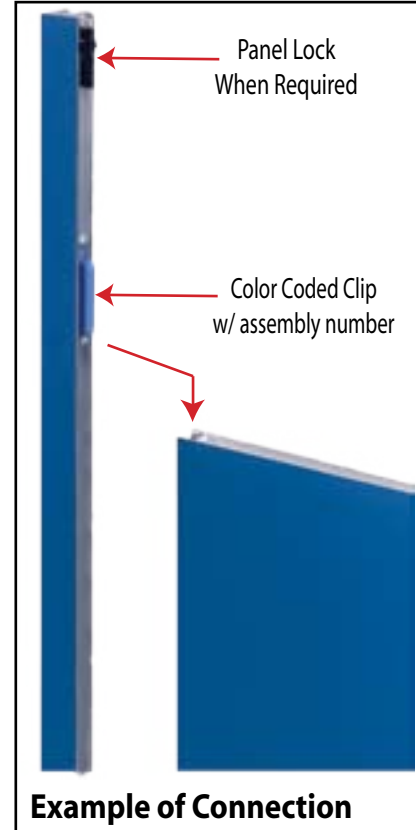
The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label



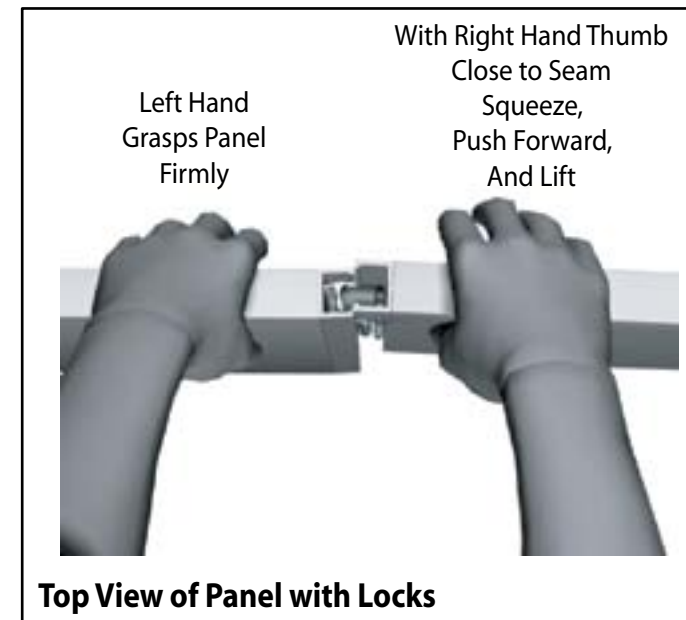
Each component has 2 clips, the lower clip is ALWAYS black.



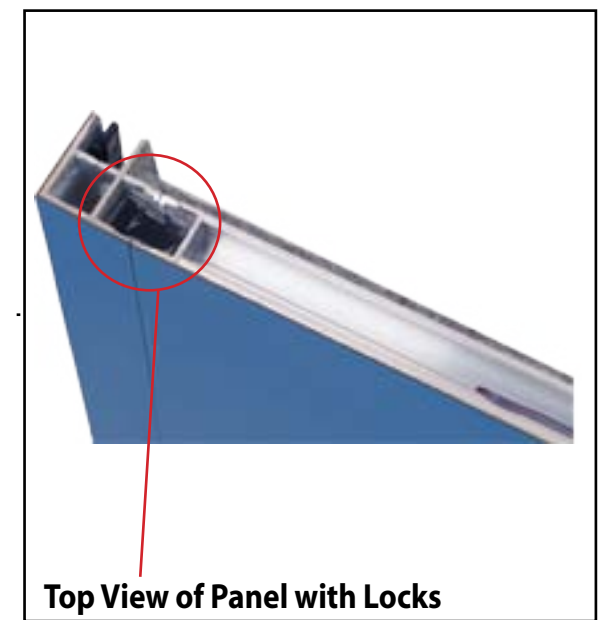
Components connect together by aligning them and sliding downward connecting clips together.



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.



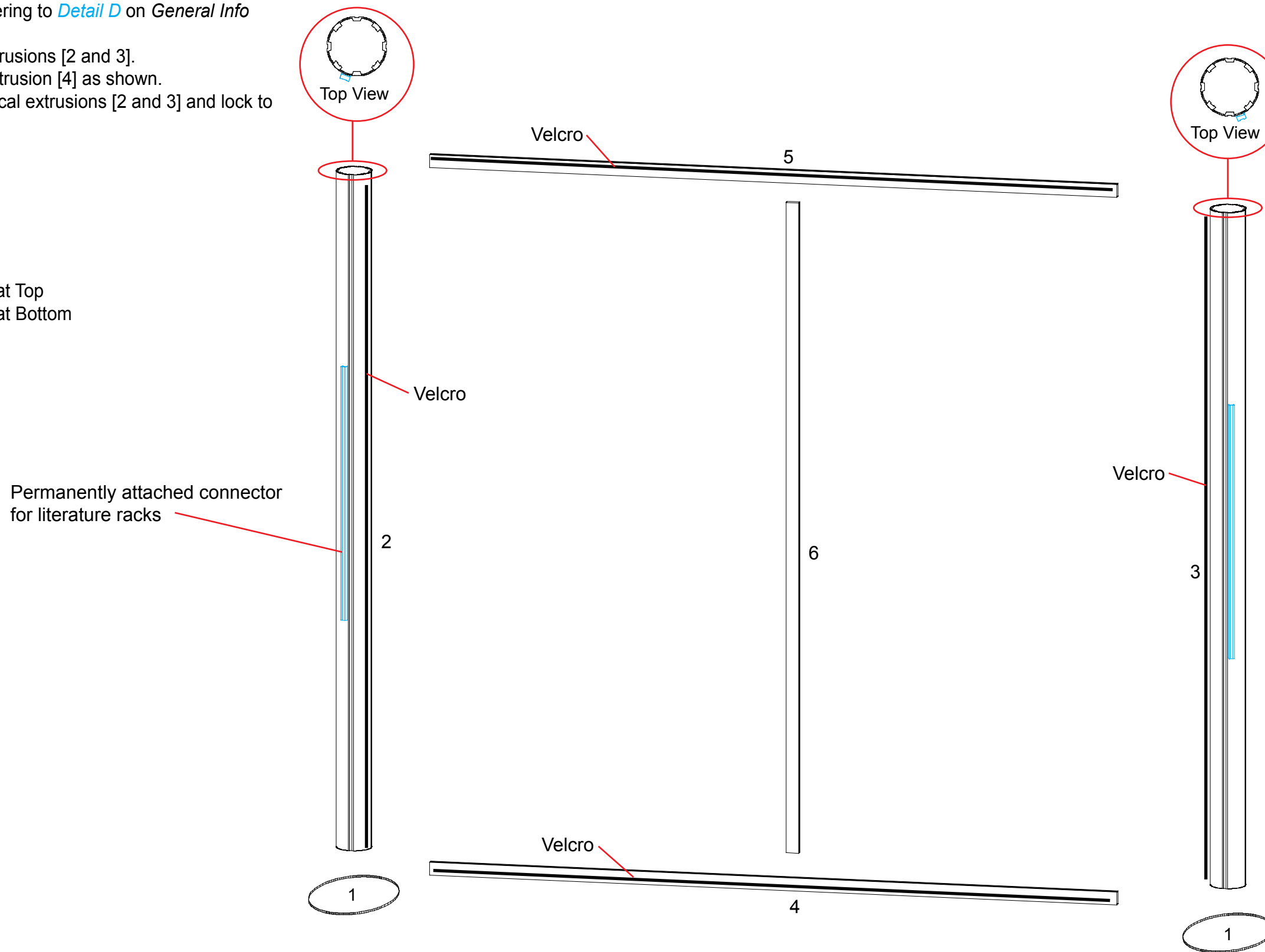
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Steps:

- 1) Attach vertical extrusions [2,3] to base plates [1] referring to [Detail D](#) on *General Info* page.
- 2) Connect horizontal extrusion [4] between vertical extrusions [2 and 3].
- 3) Attach vertical extrusion [6] to center of horizontal extrusion [4] as shown.
- 4) Connect upper horizontal extrusion [5] between vertical extrusions [2 and 3] and lock to vertical extrusion [6].
- 5) Attach graphic to velcro on backwall.

Part	Qty	Description
1	2	Base Plates
2	1	96" h Vertical Extrusion
3	1	96" h Vertical Extrusion
4	1	96" w Lower Horizontal w/ Velcro attached at Top
5	1	96" w Upper Horizontal w/ Velcro attached at Bottom
6	1	92.33" h Vertical Extrusion



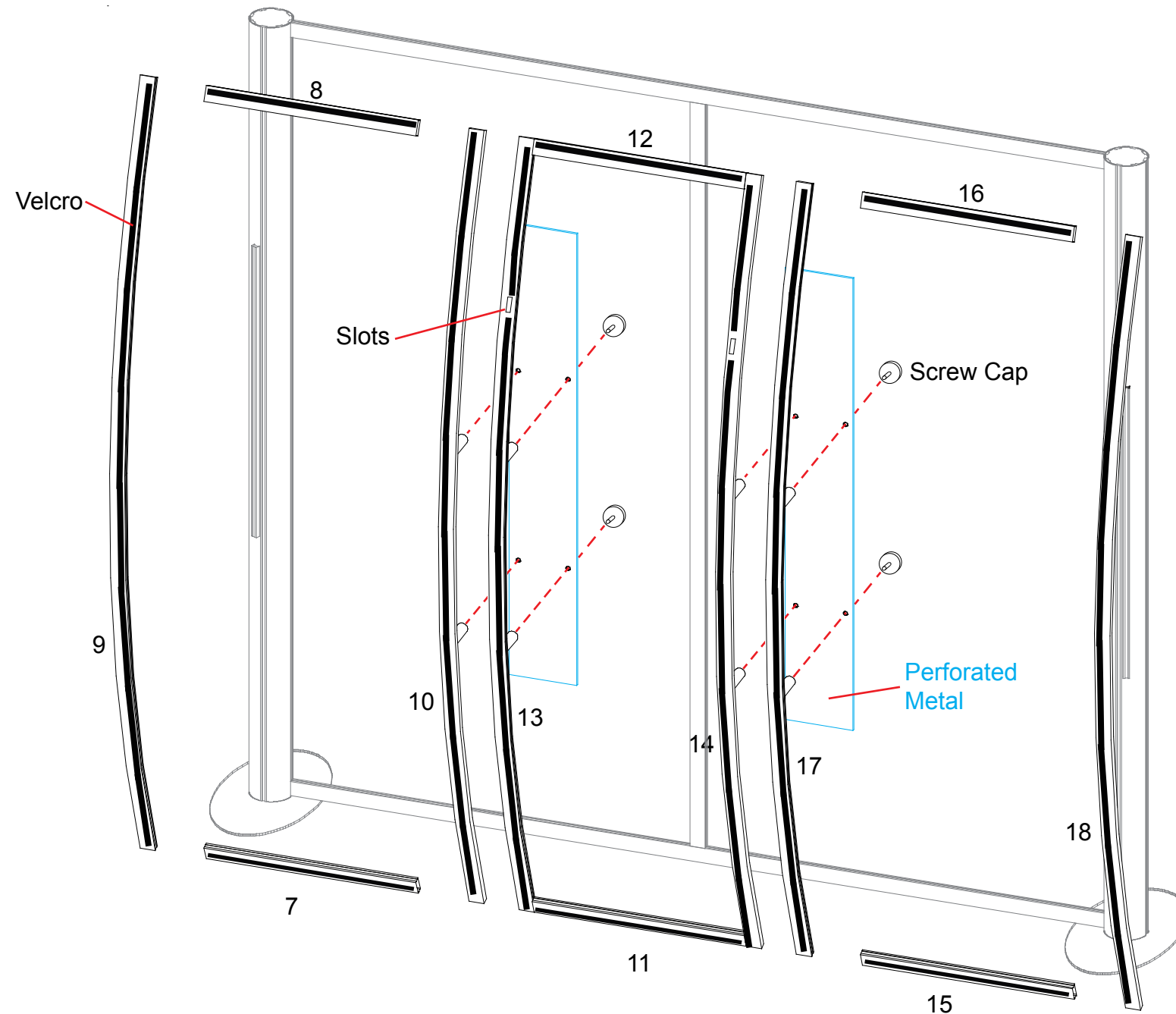
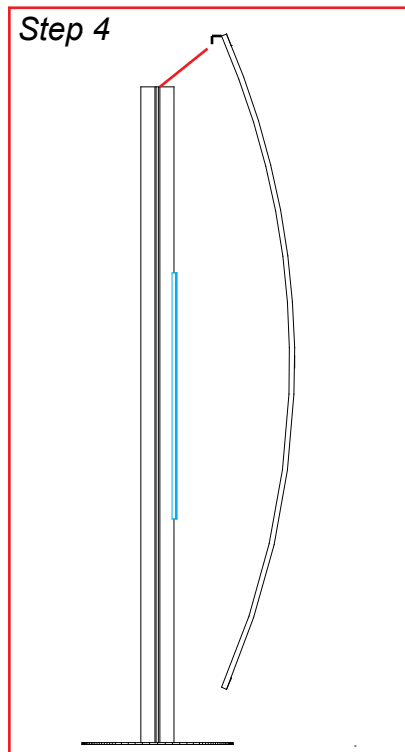
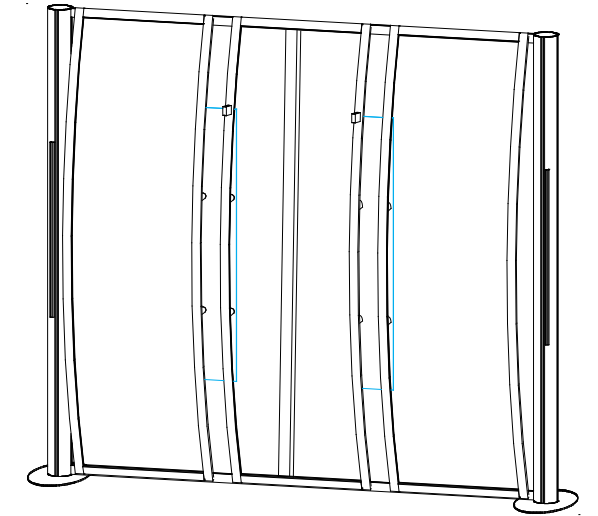
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Part	Description
7	25"w Horizontal Extrusion
8	25"w Horizontal Extrusion
9	98.3"h Curved Vertical Extrusion
10	98.3"h Curved Vertical Extrusion
11	25"w Horizontal Extrusion
12	25"w Horizontal Extrusion
13	98.3"h Curved Vertical Extrusion
14	98.3"h Curved Vertical Extrusion
15	25"w Horizontal Extrusion
16	25"w Horizontal Extrusion
17	98.3"h Curved Vertical Extrusion
18	98.3"h Curved Vertical Extrusion

Steps:

- 1) Attach horizontal extrusions [7,8,11,12,15,16] between curved vertical extrusions [9,10,13,14,17,18] as shown. (Center frame shown assembled)  
**NOTE: Vertical extrusions [13,14] have slots for header attachments located near the top.**
- 2) Attach **perforated metal** to connect verticals [10,13] and [14,17] using screw caps.
- 3) Attach graphics to velcro on front of frames.
- 4) Hook Assembled Frames over Backwall.



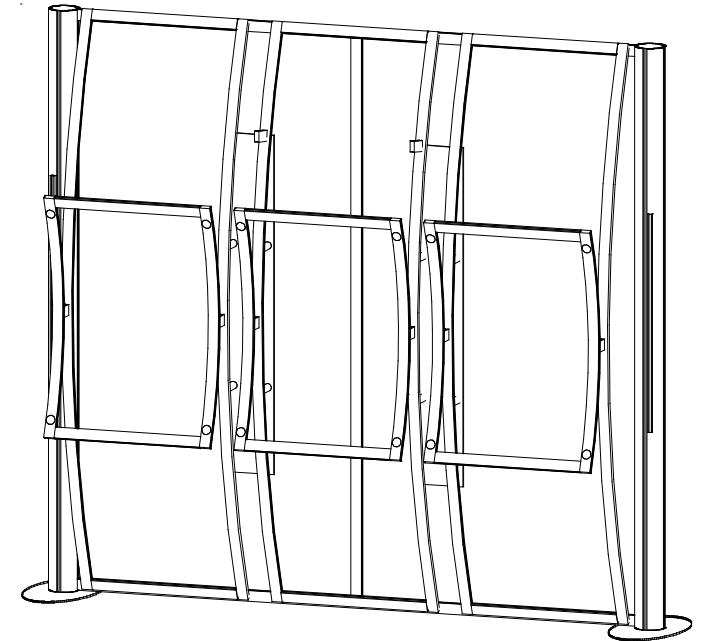
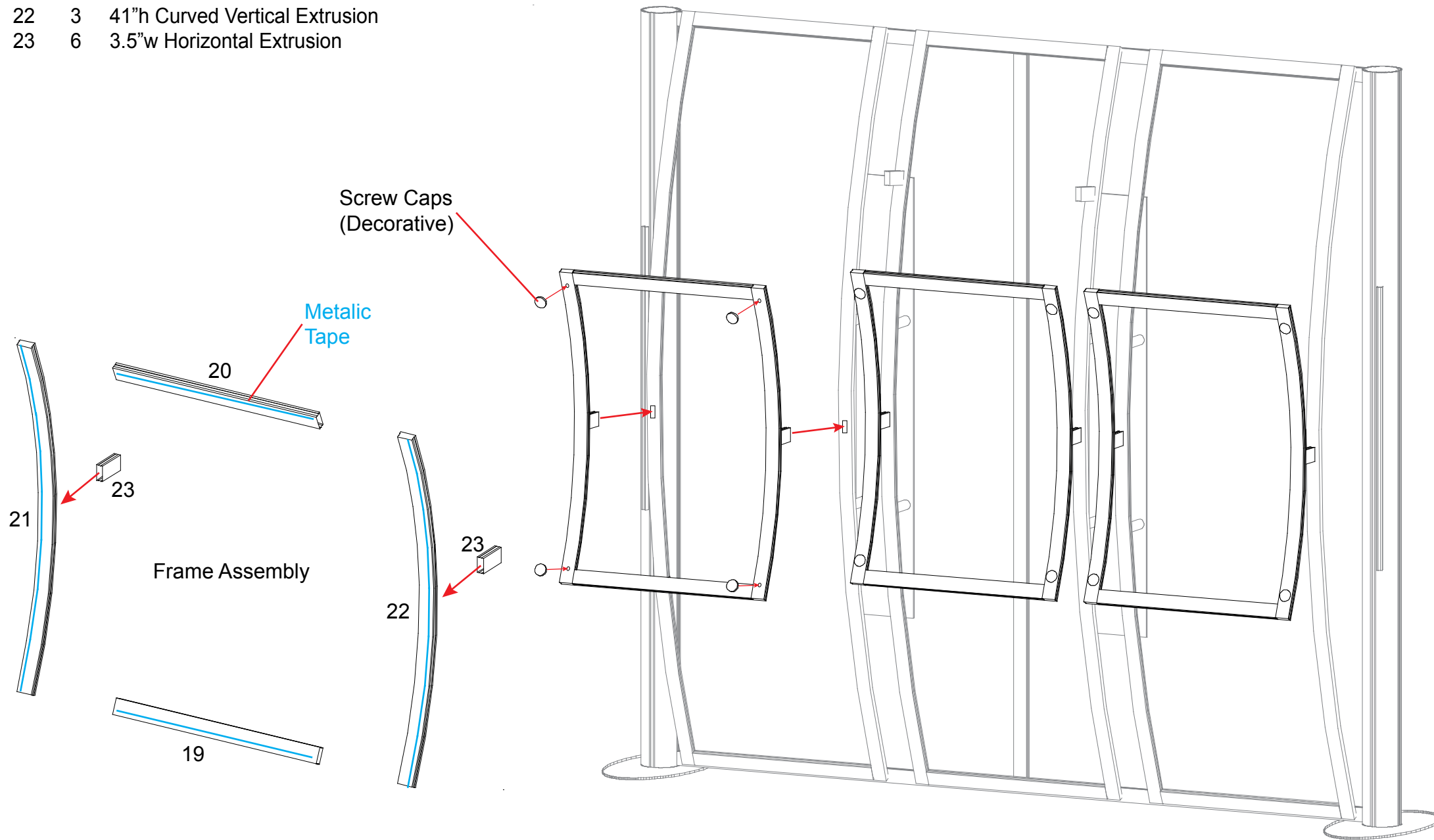
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Steps:

- 1) Attach horizontal extrusions [19,20] between curved vertical extrusions [21,22].
- 2) Attach assembled frames to larger curved frames using horizontal extrusion [23].
- 3) Attach metallic graphic to front of frame.
- 4) Attach screw caps to assembled frames.

Part	Qty	Description
19	3	25" w Horizontal Extrusion
20	3	25" w Horizontal Extrusion
21	3	41" h Curved Vertical Extrusion
22	3	41" h Curved Vertical Extrusion
23	6	3.5" w Horizontal Extrusion



**Graphic Attachment:**  
Attach magnetic graphics to metallic tape on front of frames

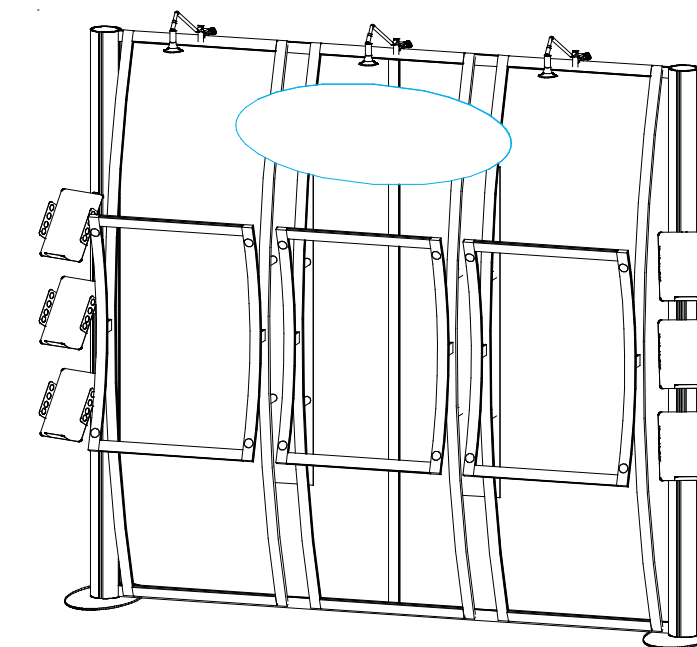
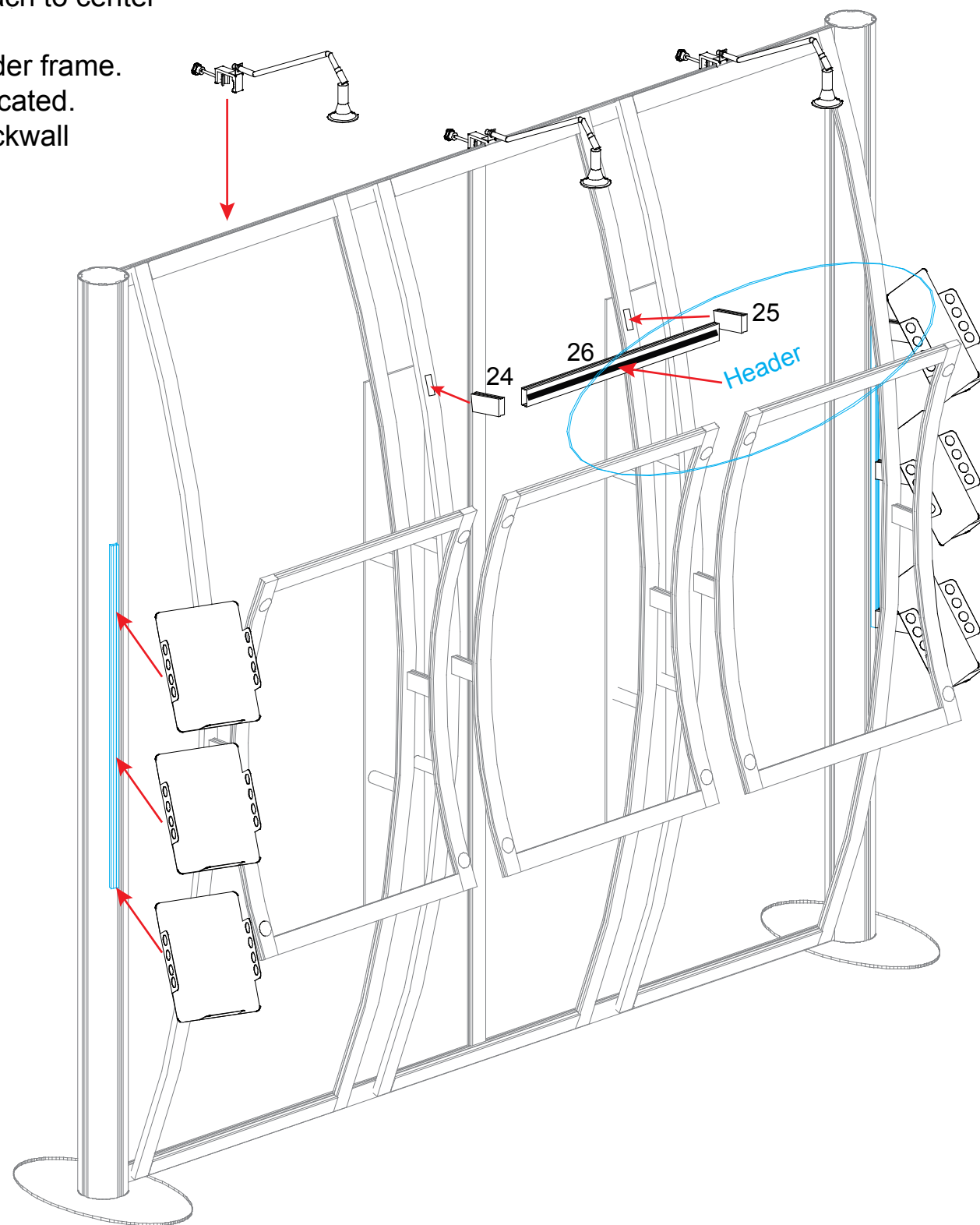
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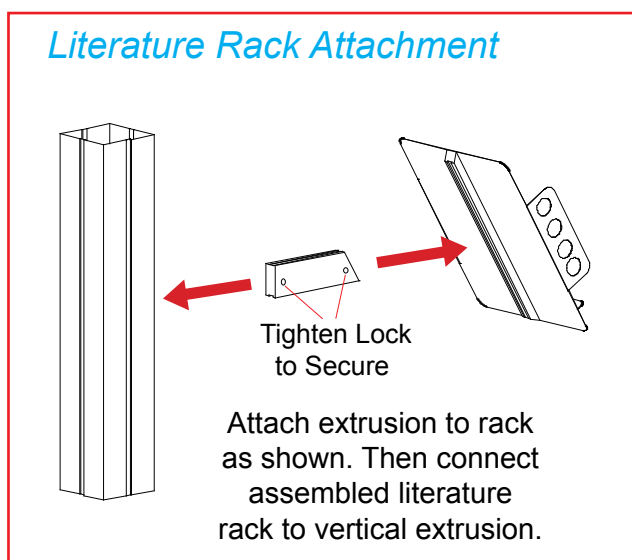
Steps:

- 1) Assemble header frame [24,25,26] and attach to center curved frame as shown.
- 2) Attach **header** to velcro on assembled header frame.
- 3) Attach lights to assembled backwall as indicated.
- 4) Attach literature racks to connectors on backwall verticals.

Parts	Description
24	4"w Horizontal Extrusion
25	4"w Horizontal Extrusion
26	26"w Horizontal Extrusion



Literature Racks Attached



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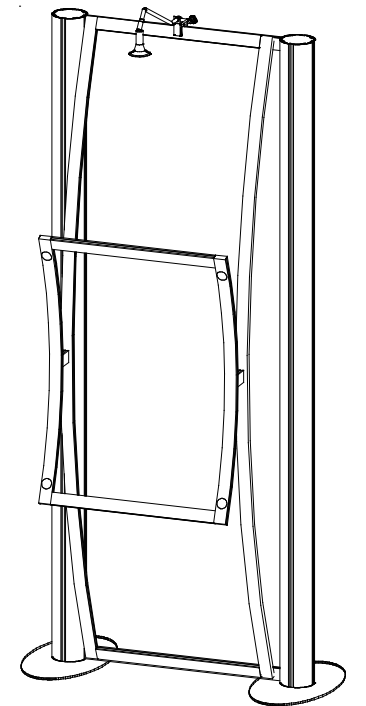
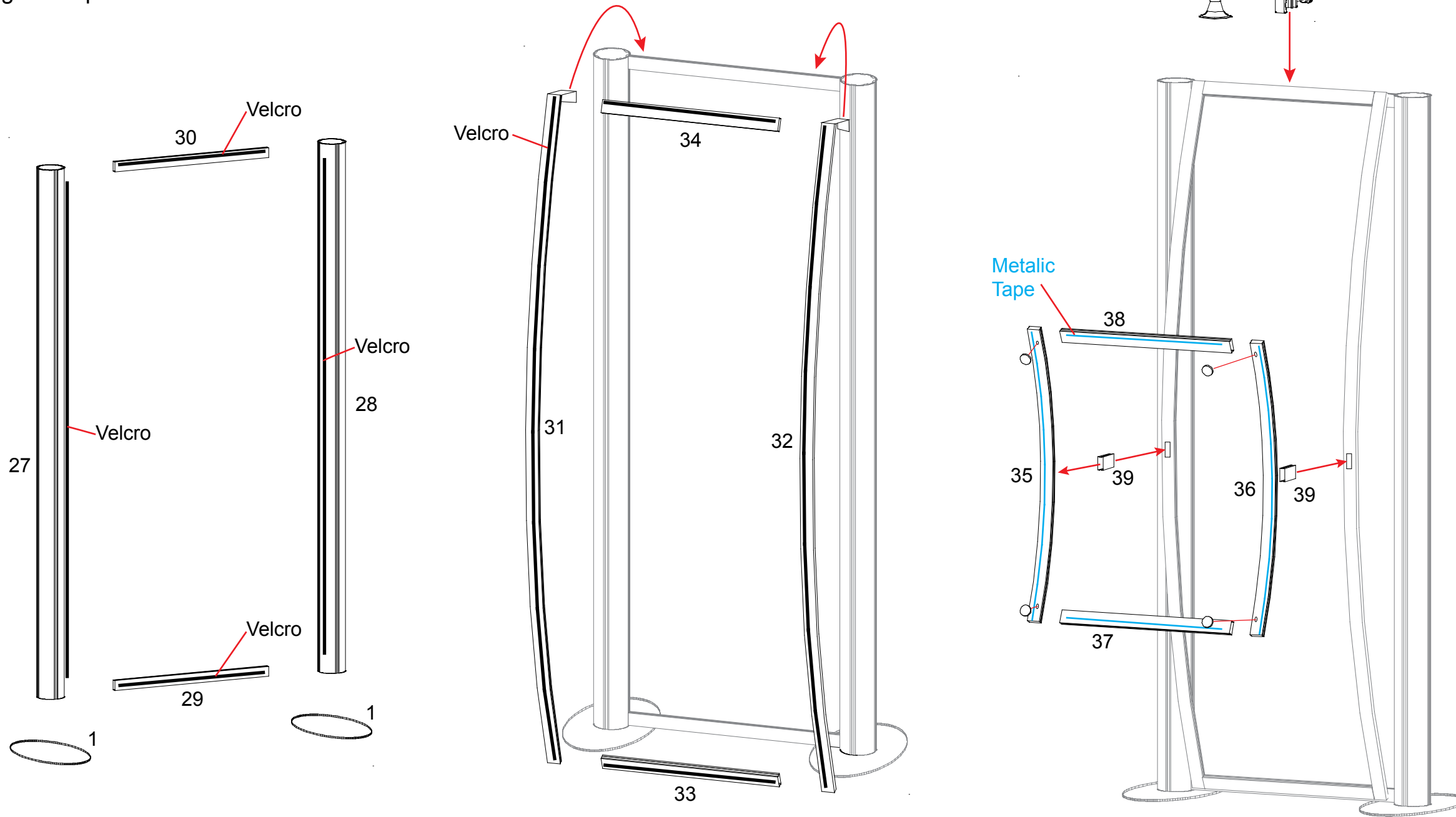
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Steps:

- 1) Attach vertical extrusions [27,28] to base plates [1].
- 2) Connect vertical [27,28] with horizontal extrusions [29,30] and attach graphics.
- 3) Assemble large curved frame [31-34] and attach graphics to velcro on front of frame.
- 4) Hang the large curved frame over the backwall.
- 5) Assemble small curved graphic frame [35-39] and attach to large curved frame.
- 6) Attach magnetic graphic to **metallic tape** on the front of the frame.
- 7) Attach decorative screw caps.
- 8) Attach light to top of backwall as indicated.

Part	Description
1	Base Plates
27	96"h Vertical Extrusion
28	96"h Vertical Extrusion
29	30"w Horizontal Extrusion
30	30"w Horizontal Extrusion
31	98.6"h Curved Vertical Extrusion
32	98.6"h Curved Vertical Extrusion
33	25"w Horizontal Extrusion

Part	Description
34	25"w Horizontal Extrusion
35	41.4"h Curved Vertical Extrusion
36	41.4"h Curved Vertical Extrusion
37	25"w Horizontal Extrusion
38	25"w Horizontal Extrusion
39	3.5"w Horizontal Extrusions



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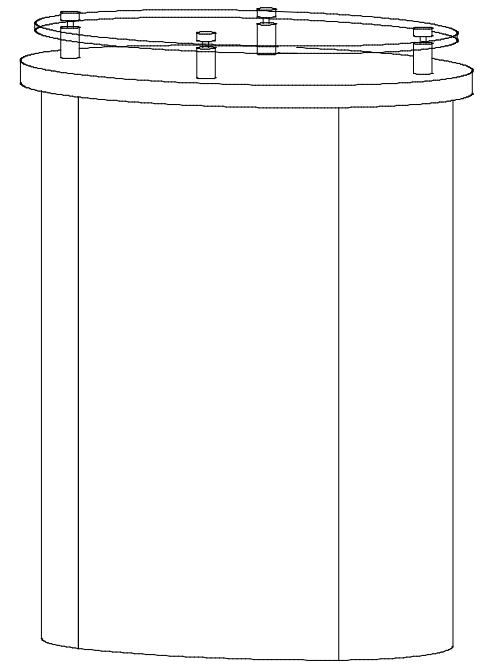
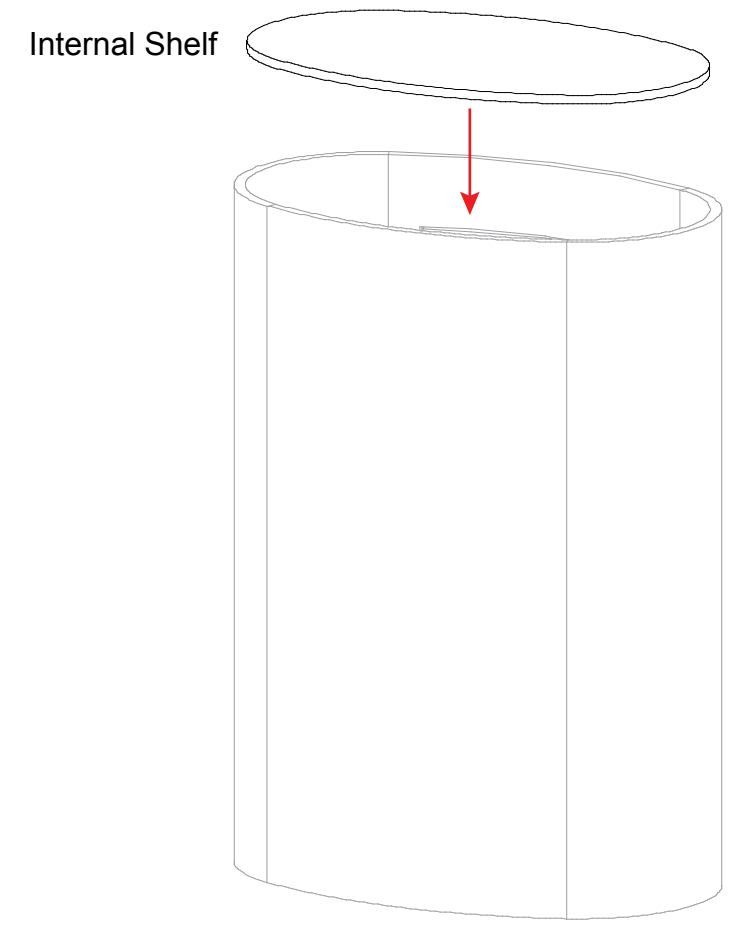
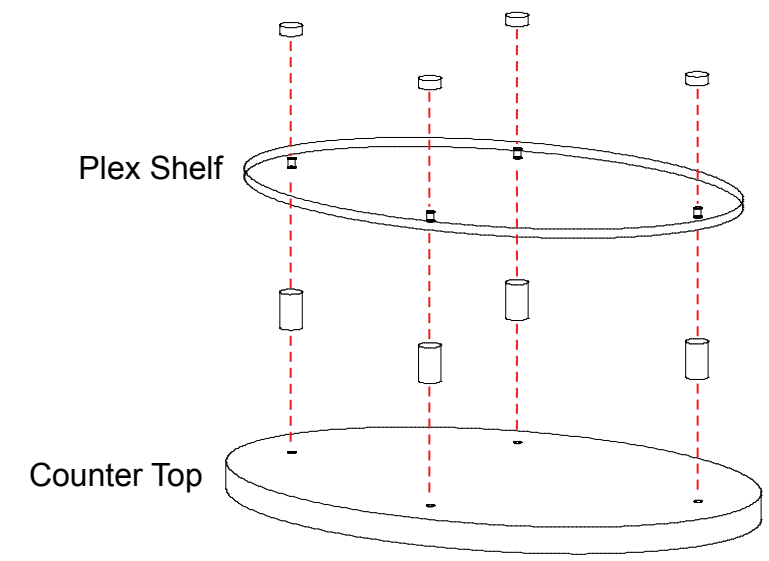
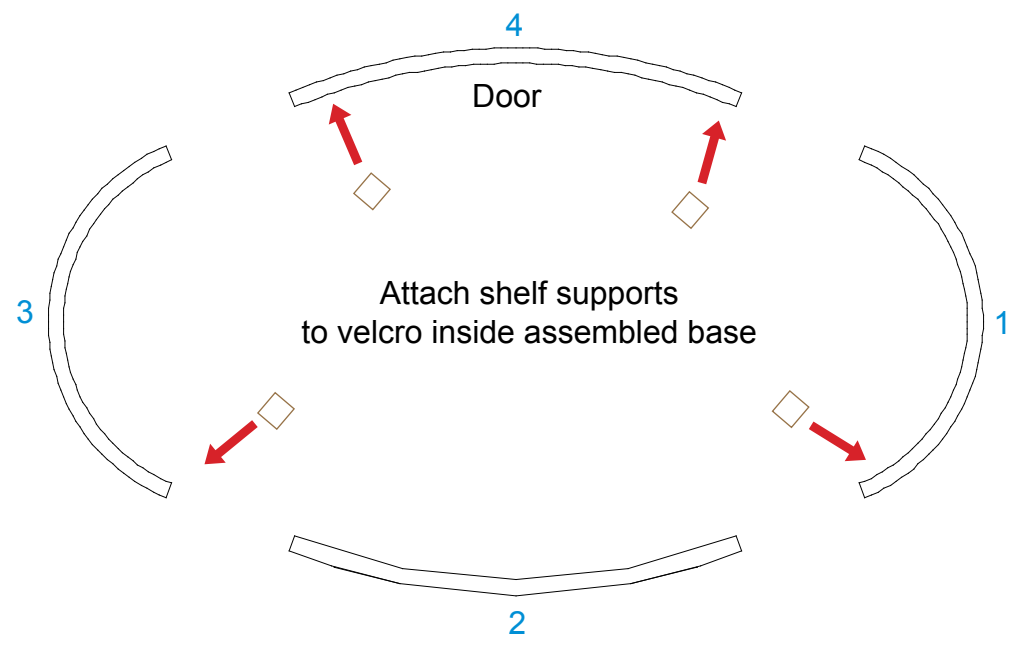
Steps

- 1) Connect pedestal panels together in numerical order.
- 2) Attach shelf supports to velcro inside assembled base.
- 3) Place internal shelf on supports.
- 4) Place counter top on assembled base.
- 5) Attach upper Plex shelf to top of counter using stand-offs.

Panels Numbered in Blue

See *Panel Systems General Information* page.

Panel	Description
1	Side Panel
2	Front Panel
3	Side Panel
4	Back Panel w/ Door



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Part	Qty.	Description
40	1	89"h Round Vertical Extrusion w/ Connector Attached
41	1	89"h Round Vertical Extrusion w/ Connector Attached
42	4	9.029"w Horizontal Extrusion
43	1	9.029"w Horizontal Extrusion

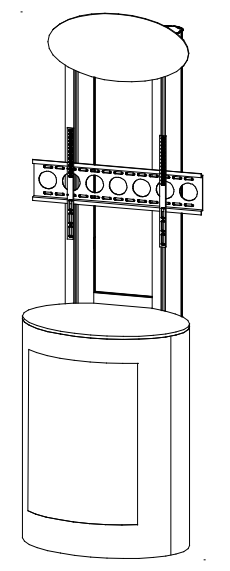
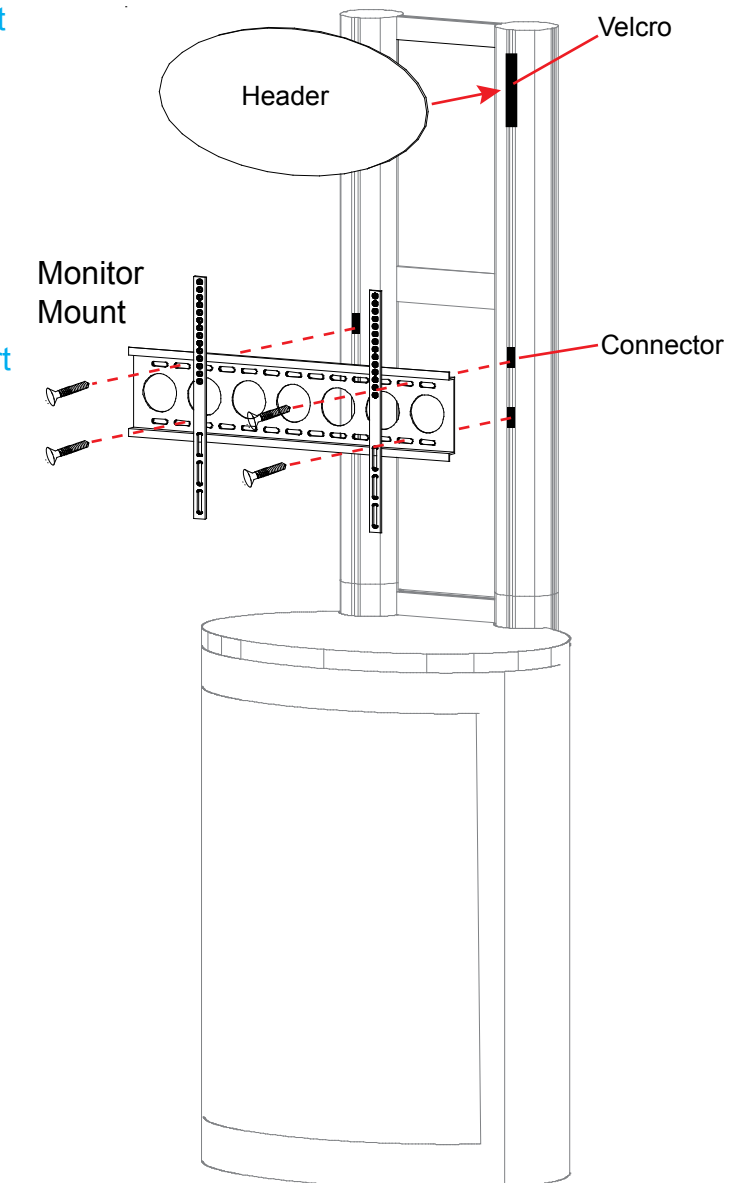
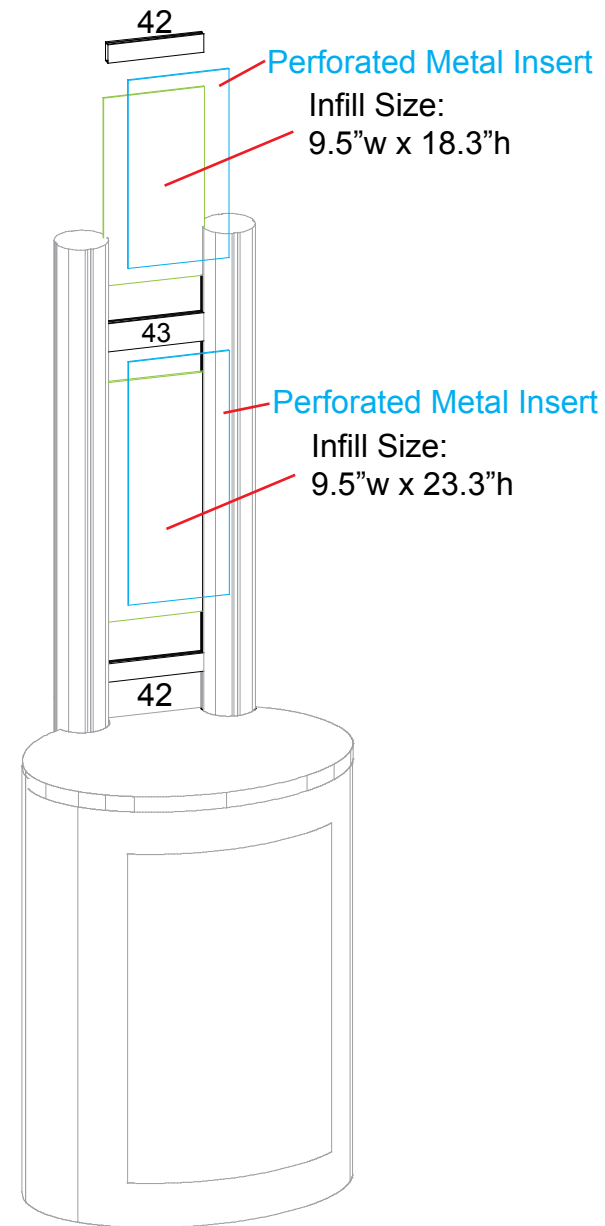
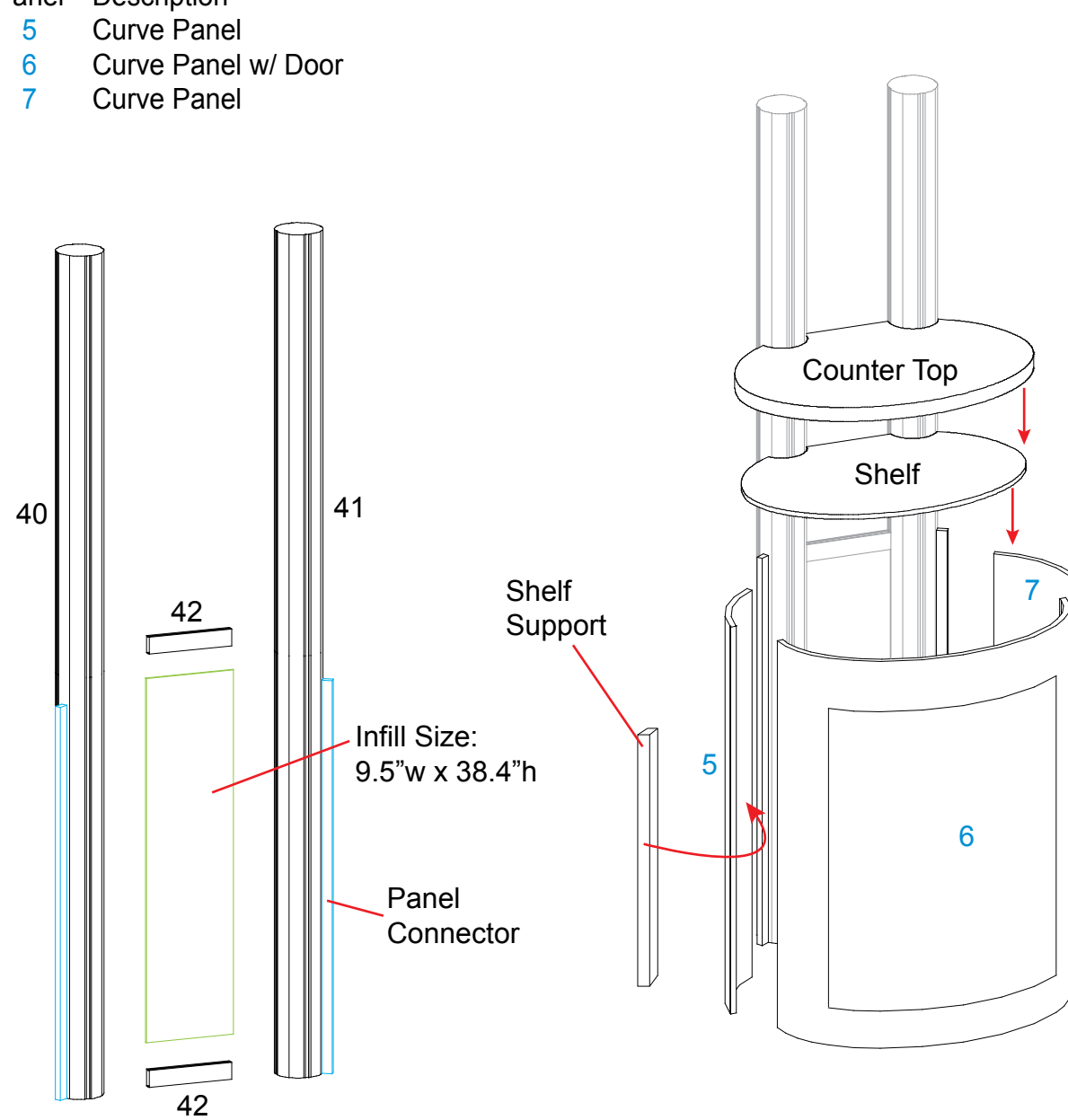
Steps:

- 1) Attach horizontal extrusions [42] between vertical extrusions [40,41], placing **infill** between horizontals as shown.
- 2) Assemble pedestal by connecting panel #5 to connector on vertical extrusion [40], then continue in numerical order.
- 4) Attach shelf supports to velcro inside of assembled pedestal.
- 5) Place shelf on supports and counter top on assembled pedestal.
- 6) Attach horizontal extrusions [42,43] between verticals, placing **infills** and **perforated metal** between horizontals.
- 7) Attach header to velcro on verticals, and monitor mount to connectors with screws.

Panels Numbered in Blue

See *Panel Systems General Information* page.

Panel	Description
5	Curve Panel
6	Curve Panel w/ Door
7	Curve Panel



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