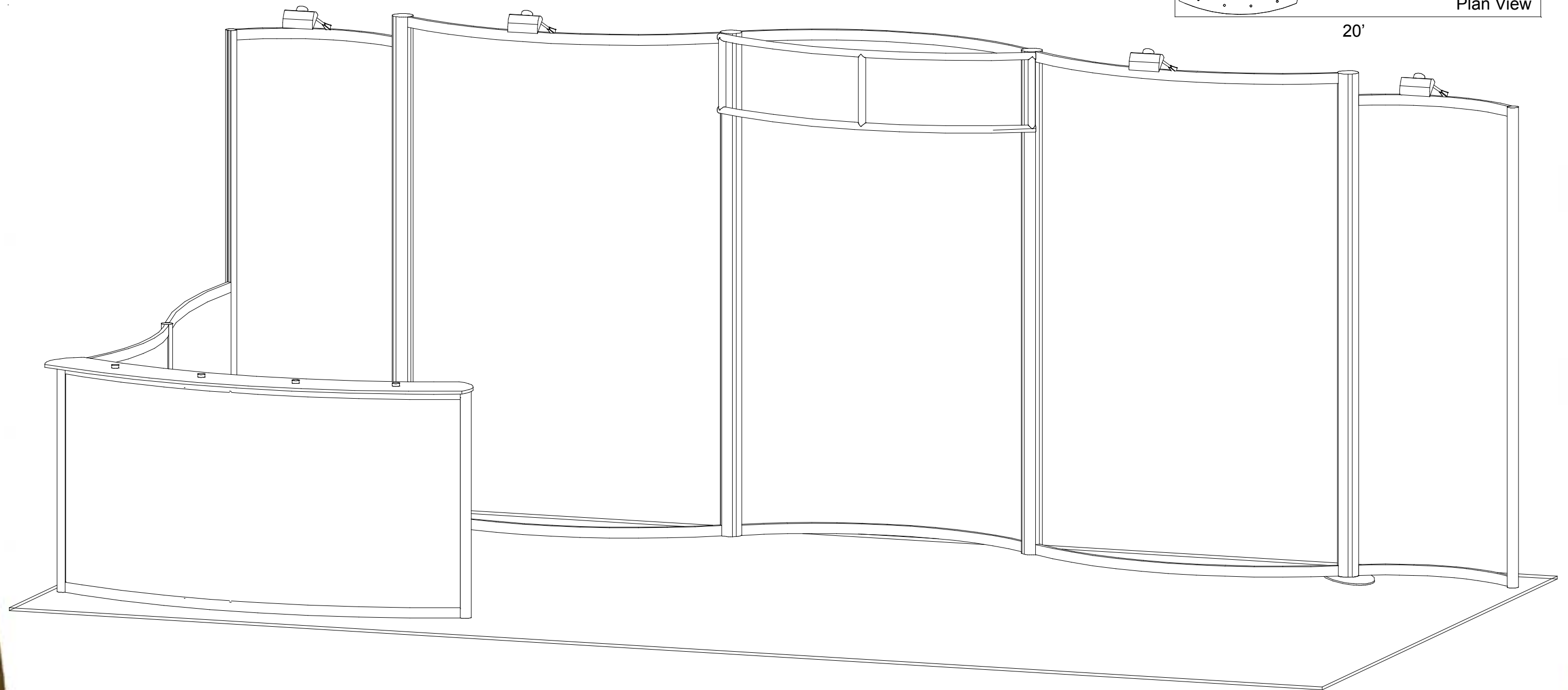
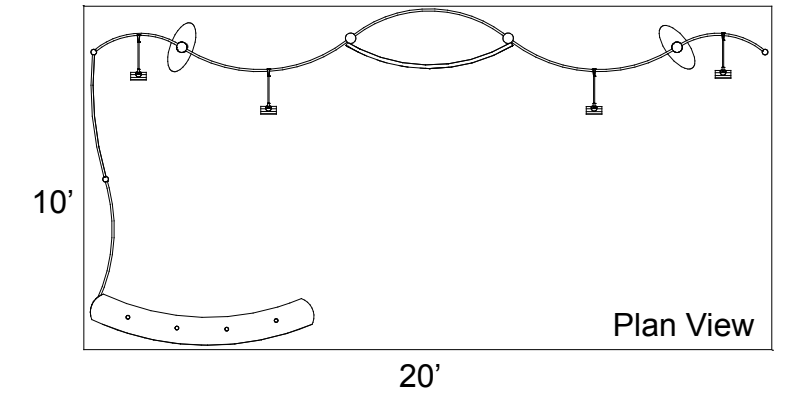


10 x 20 Setup



General Setup Instructions

Using Your Setup Instructions

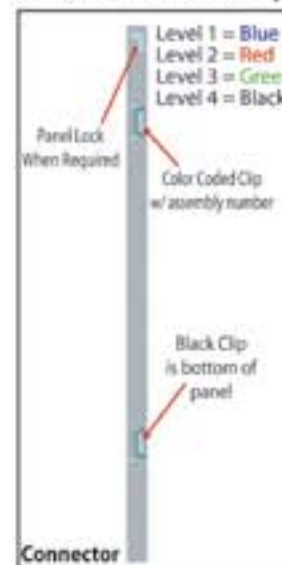
The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

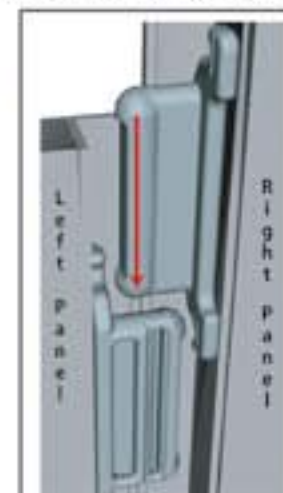
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

General Setup Instructions for Panel System



Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



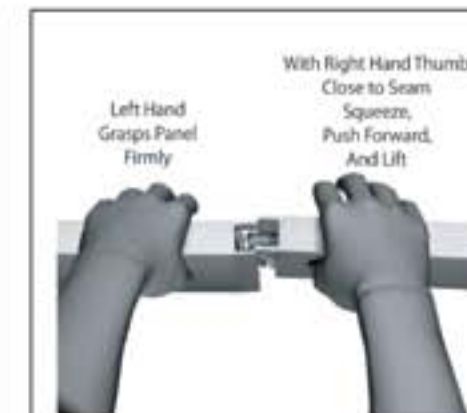
Cut Away View Of Slide Clips

Components connect together by aligning them and sliding downward connecting clips together.



Example of Connection

Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



Top View of Panels with Locks

The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

General Setup Instructions for Extrusion System



The Tool

Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools may be needed.

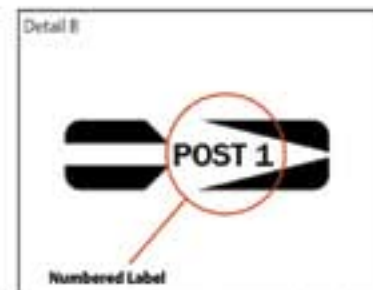


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



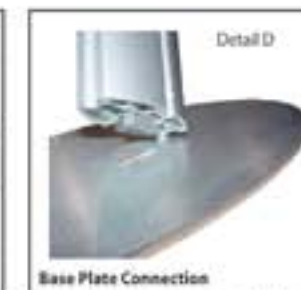
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



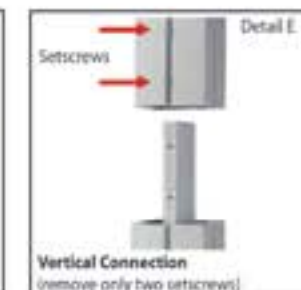
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set vertical post/lock in base plate slot. Tighten lock with Mult-tool.



Vertical Connection (remove only two setscrews)

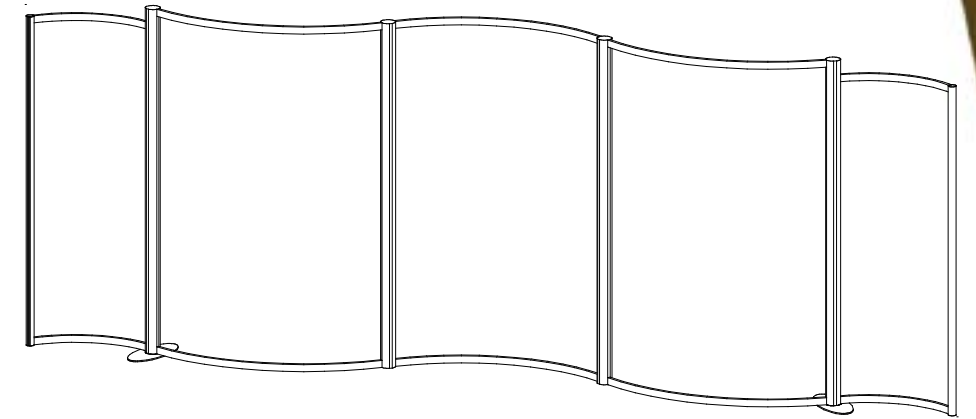
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

Item Number	Qty.	Description
1	2	Base Plate
2	1	84" h Vertical Extrusion
3	1	88" h Vertical Extrusion
4	1	88" h Vertical Extrusion
5	1	88" h Vertical Extrusion
6	1	88" h Vertical Extrusion
7	1	84" h Vertical Extrusion
8a/8b	1/1	30.9" w Curved Horizontal Extrusion
9a/9b	1/1	60" w Curved Horizontal Extrusion
10a/10b	1/1	56.5" w Curved Horizontal Extrusion
11a/11b	1/1	60" w Curved Horizontal Extrusion
12a/12b	1/1	30.9" w Curved Horizontal Extrusion

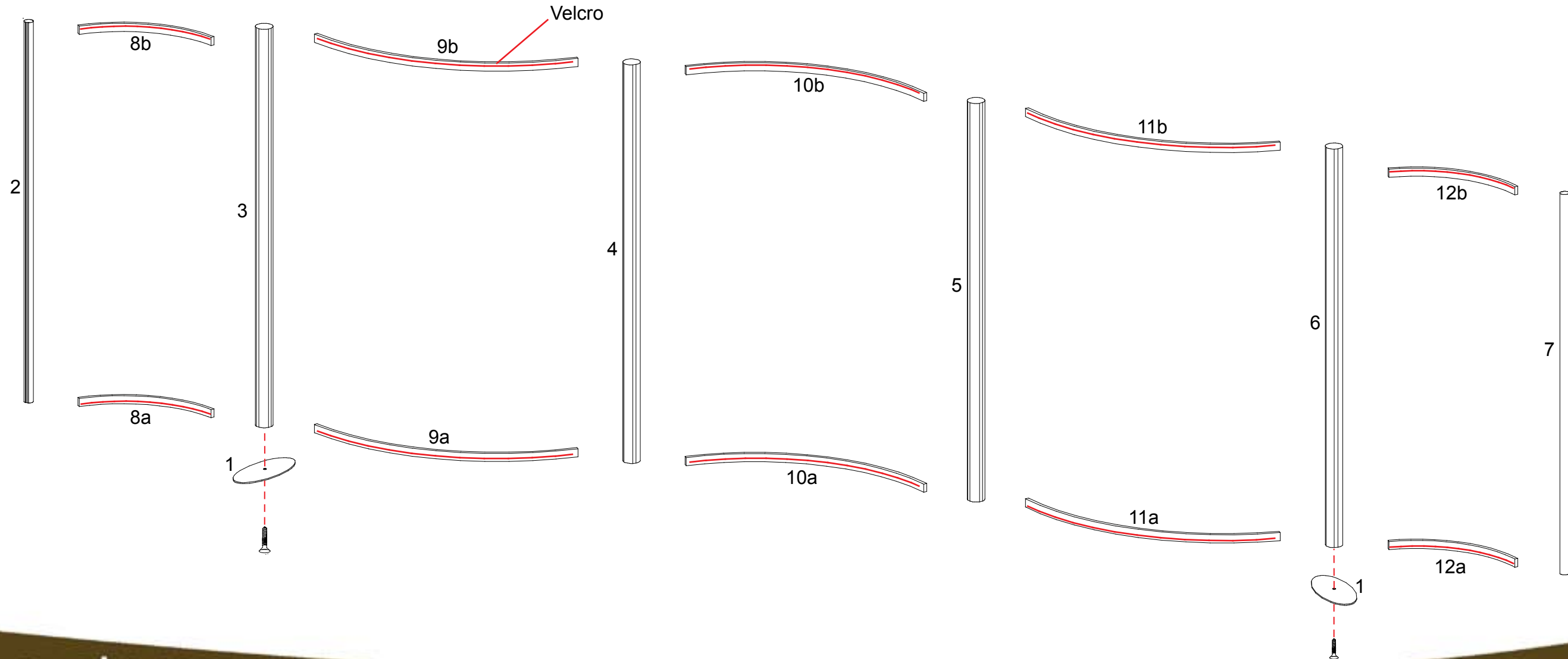
Steps:

- 1) Attach base plates [1] to bottom of verticals [3,6], see [Detail D](#) on [General Instruction](#) page.
- 2) Connect horizontal extrusions [8a-12b] between vertical assemblies [2-7] as shown.
- 4) Attach graphics to velcro on front of assembled backwall.



Attaching Graphics

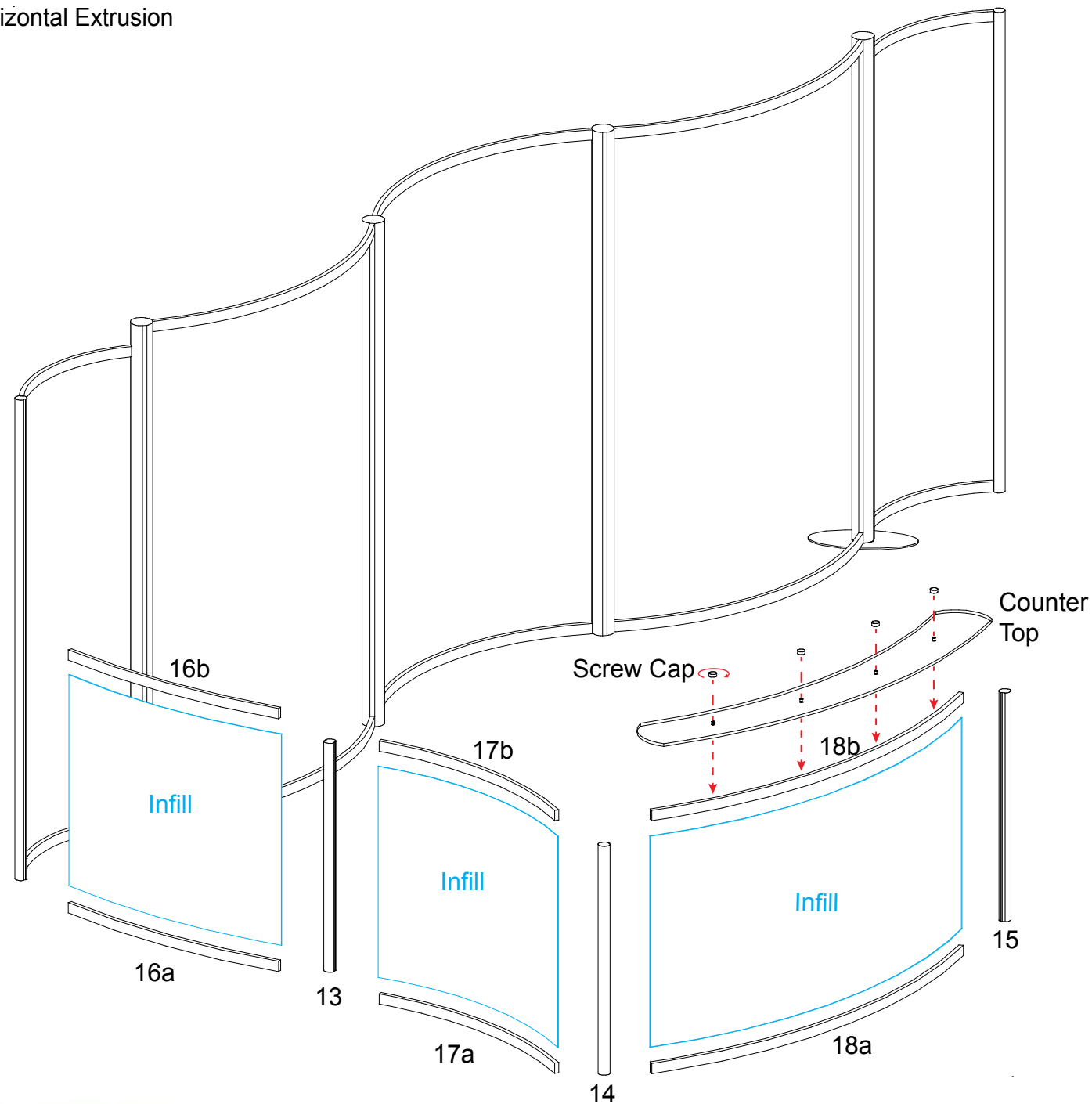
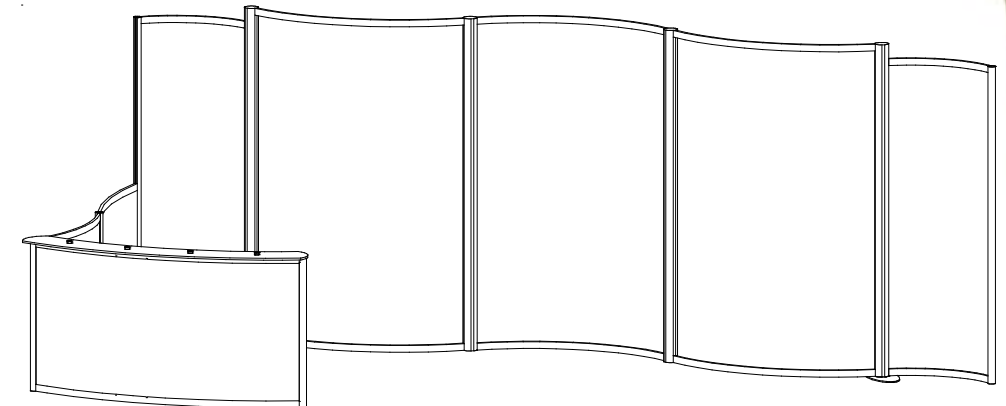
Attach Backwall Graphics to Velcro on the Front Top Edge of the Upper Horizontals and the Front Bottom Edge of the Lower Horizontals



Steps:

- 1) Connect vertical extrusions [13,14,15] with curved horizontal extrusions [16a,17a,18a] as shown.
- 2) Insert **infills** and lock in place with horizontals [16b,17b,18b] as shown.
- 3) Secure counter top to horizontal [18b] with screw caps.

Item Number	Qty.	Description
13	1	40" h Vertical Extrusion
14	1	40" h Vertical Extrusion
15	1	40" h Vertical Extrusion
16a/16b	1/1	43.25" w Curved Horizontal Extrusion
17a/17b	1/1	43.25" w Curved Horizontal Extrusion
18a/18b	1/1	75" w Curved Horizontal Extrusion



AERO

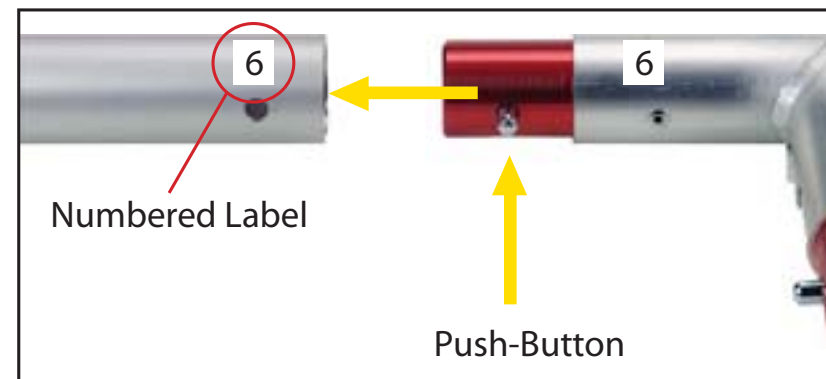
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

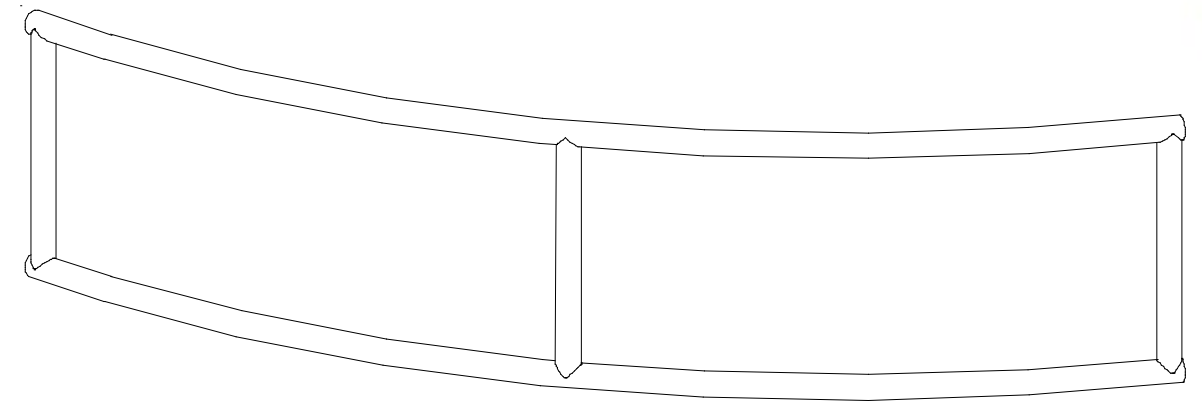
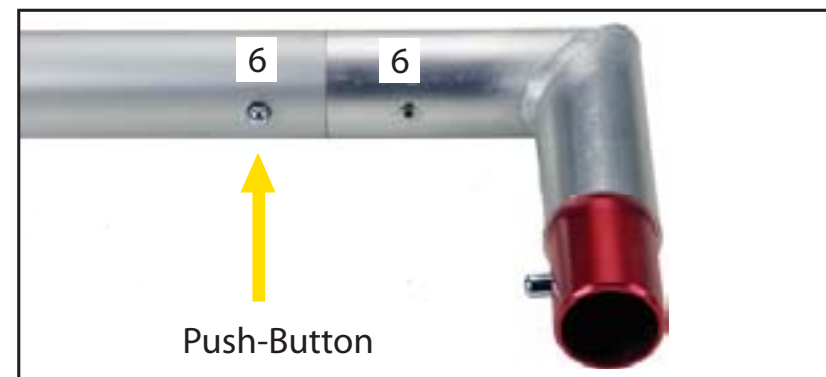
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

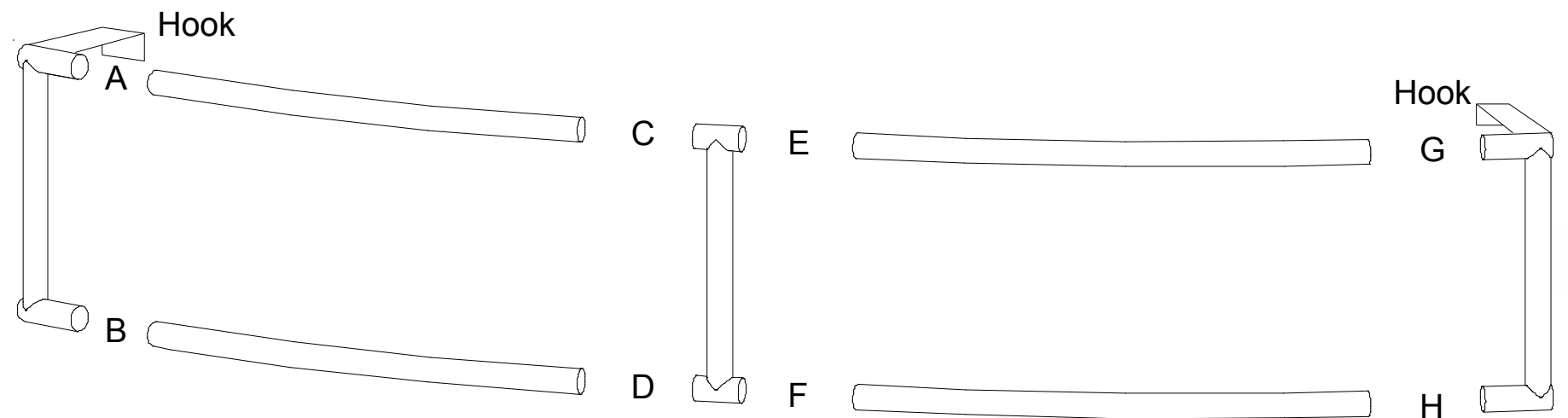


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



Setup:

- 1) Assemble parts in Alphabetical order.
- 2) Apply pillowcase graphic.

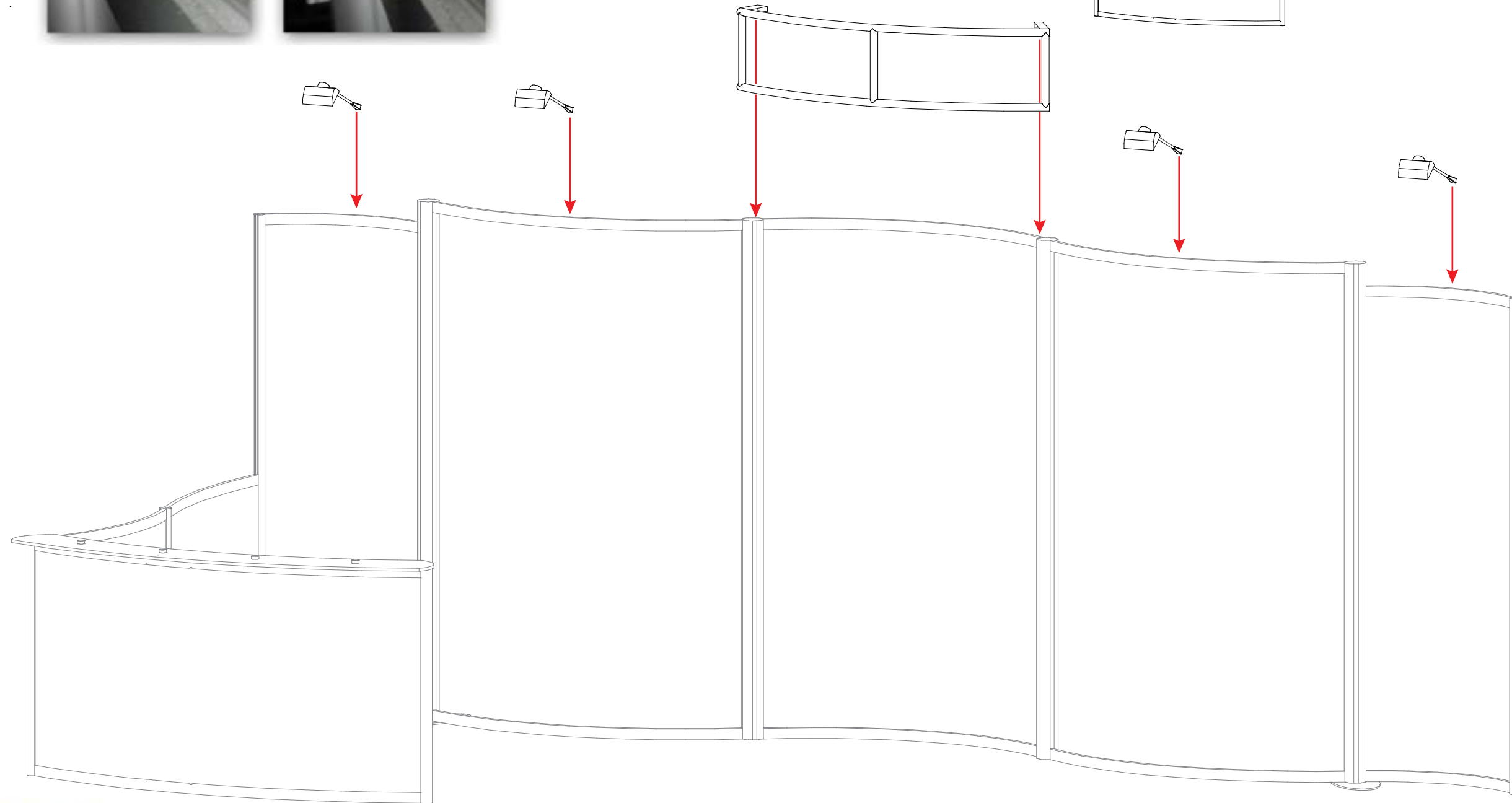
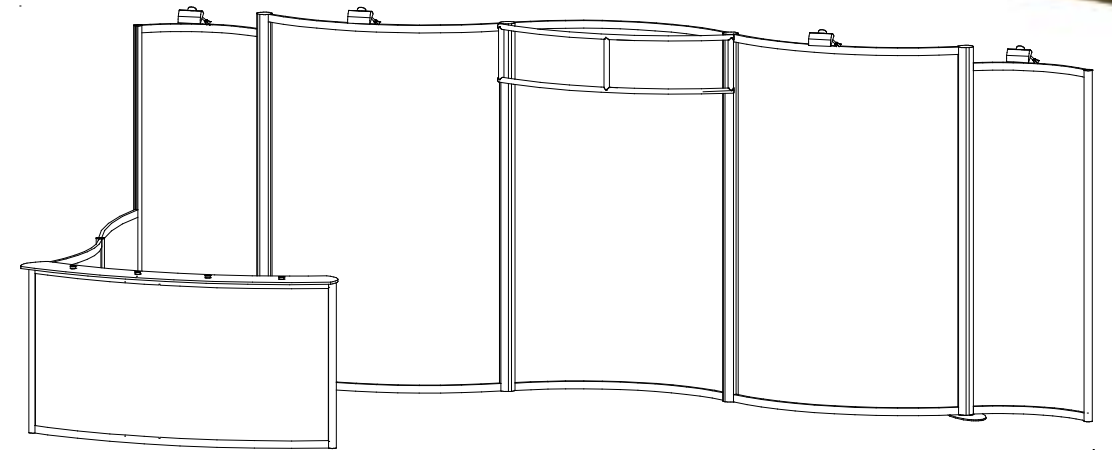


LED Luminator Light Attachment Detail

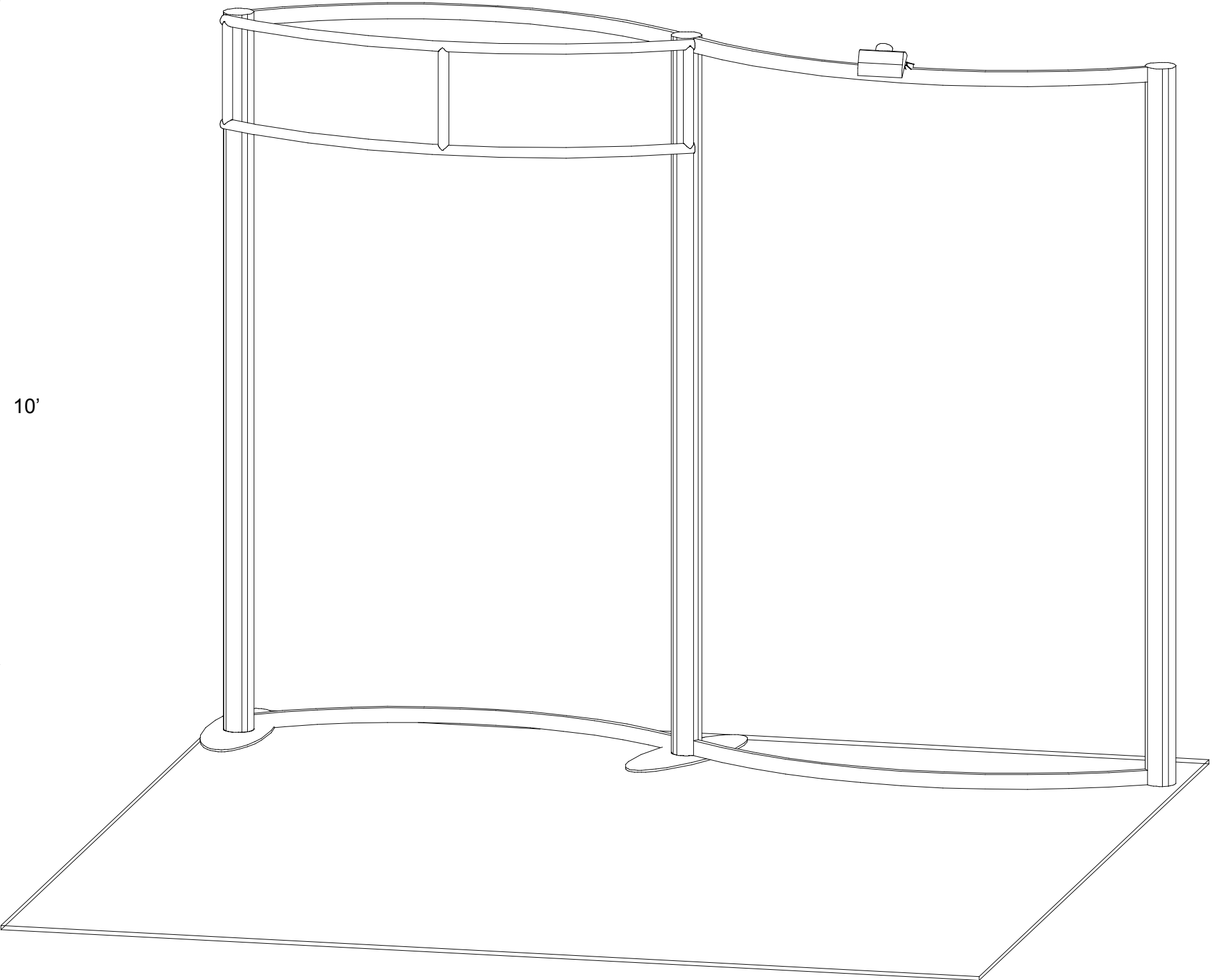
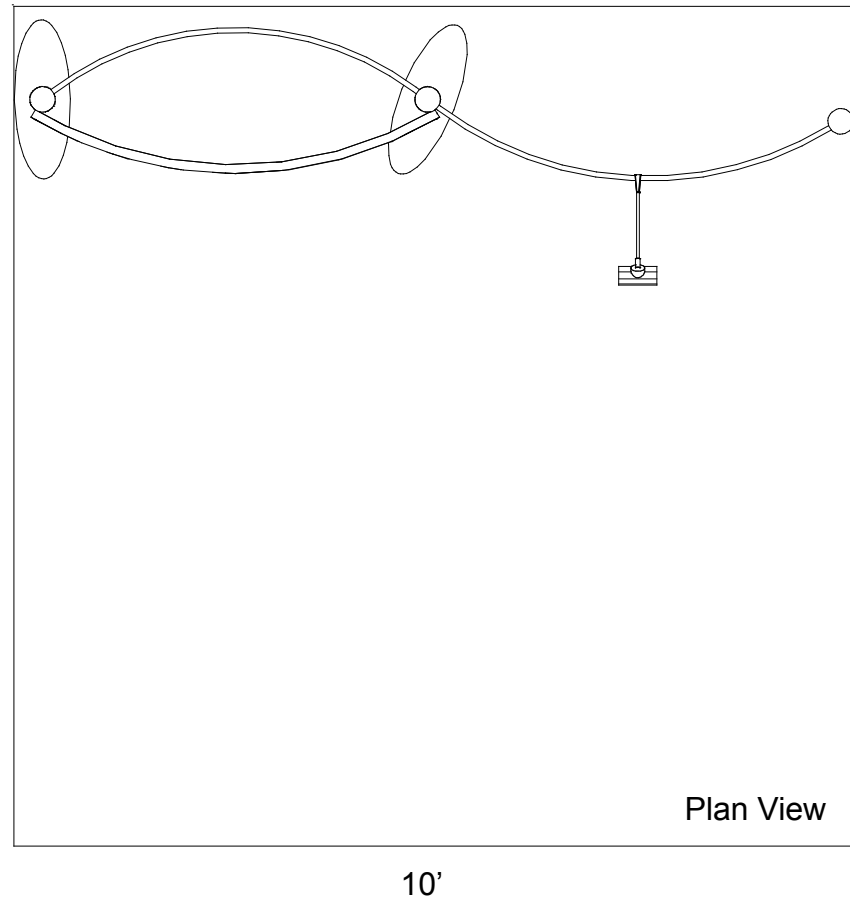


Steps:

- 1) Hang assembled header from the tops of vertical extrusions.
- 2) attach lights to assembled backwall.



10 x 10 Setup



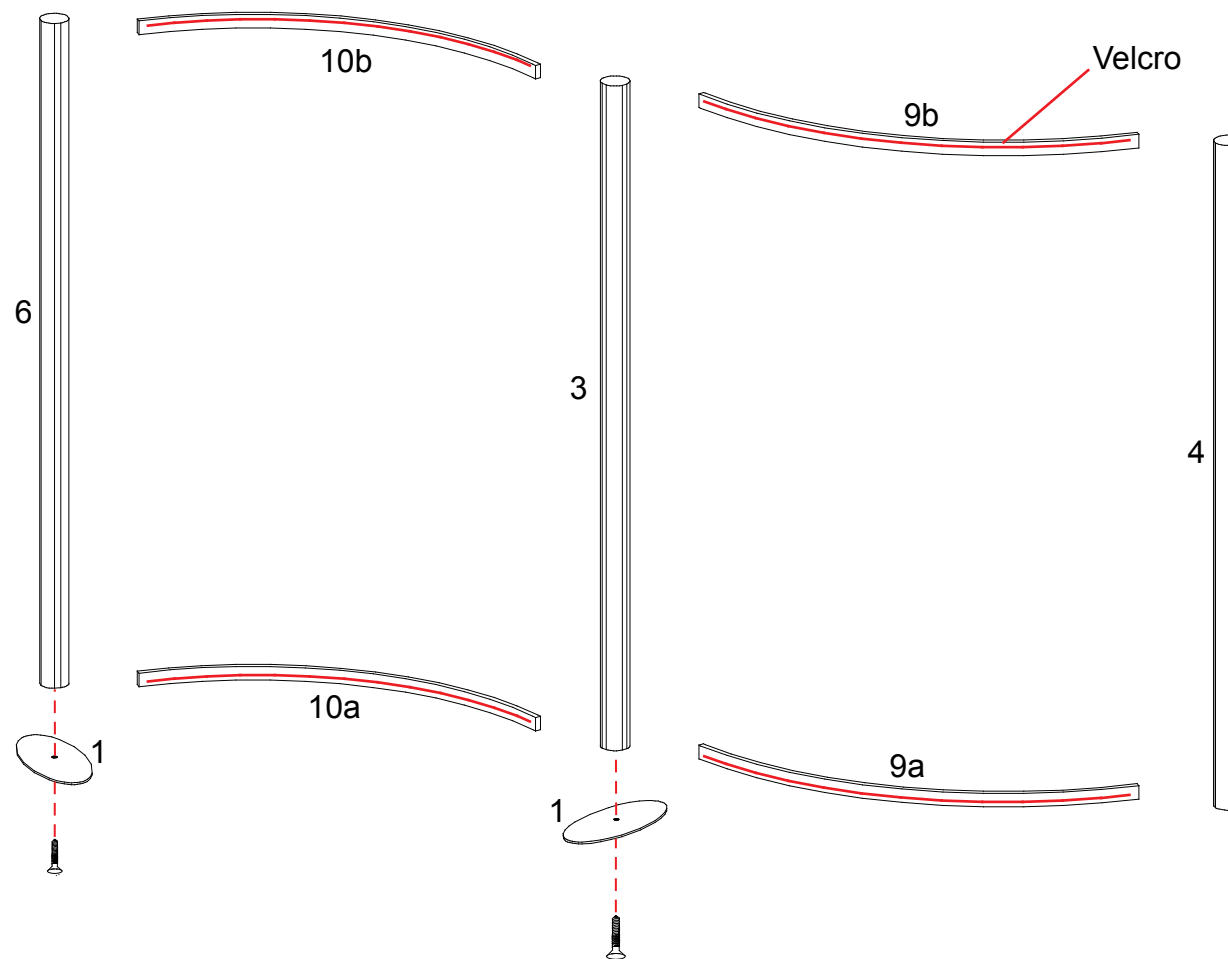
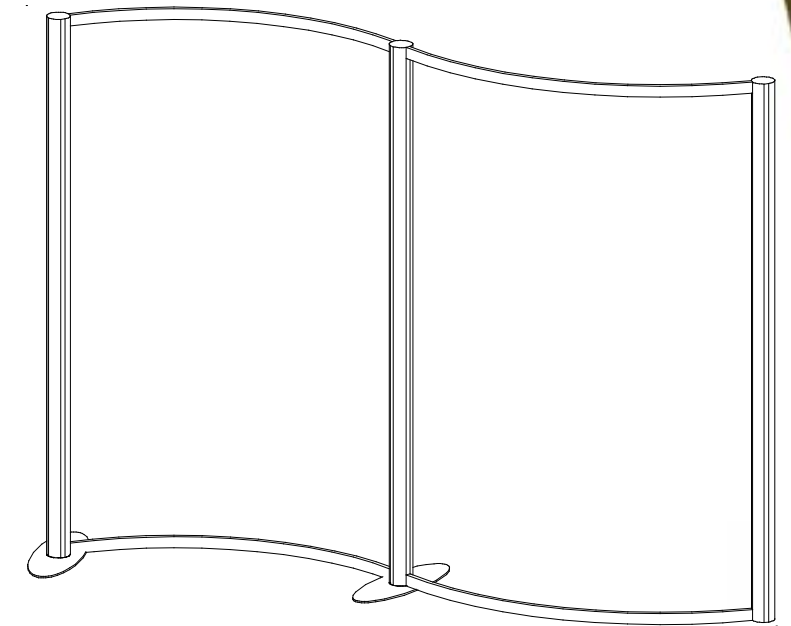
Item Number	Qty.	Description
1	2	Base Plate
3	1	88" h Vertical Extrusion
4	1	88" h Vertical Extrusion
6	1	88" h Vertical Extrusion
9a/9b	1/1	30.9" w Curved Horizontal Extrusion
10a/10b	1/1	60" w Curved Horizontal Extrusion

Steps:

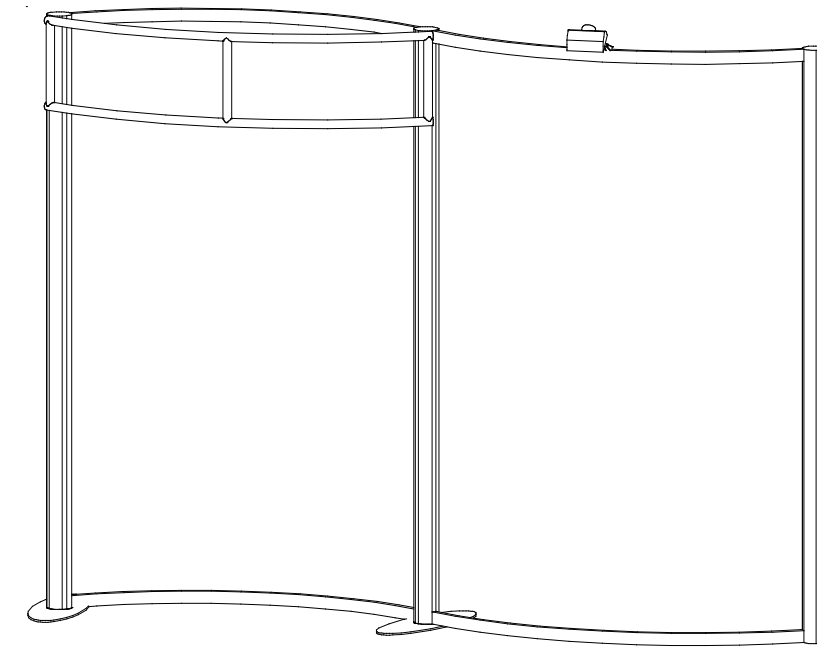
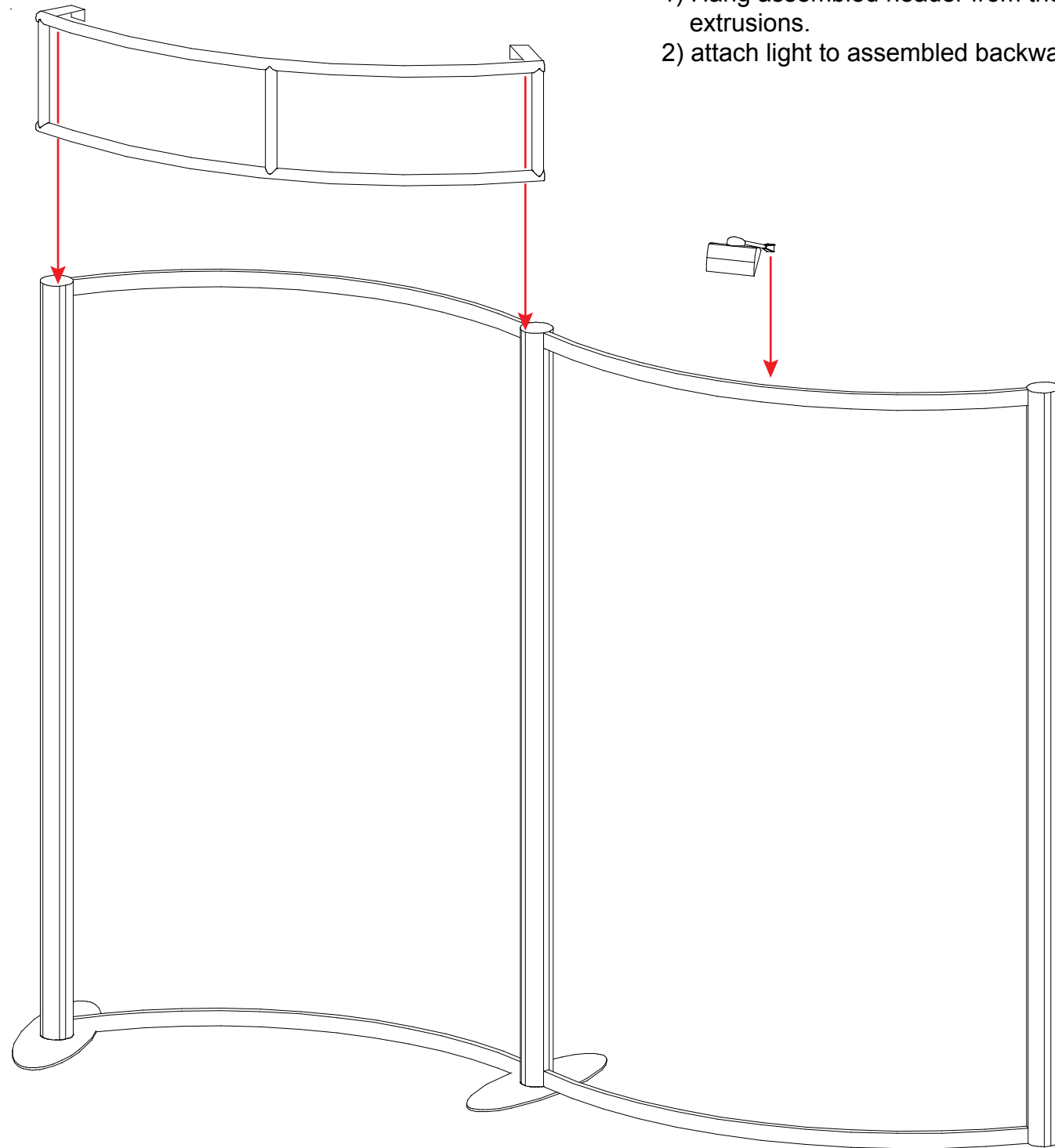
- 1) Attach base plates [1] to bottom of verticals [3,6], see [Detail D](#) on [General Instruction](#) page.
- 2) Connect horizontal extrusions [9a-10b] between vertical assemblies [6,3,4] as shown.
- 4) Attach graphics to velcro on front of assembled backwall.

Attaching Graphics

Attach Backwall Graphics to Velcro on the Front Top Edge of the Upper Horizontals and the Front Bottom Edge of the Lower Horizontals



- Steps:
1) Hang assembled header from the tops of vertical
extrusions.
2) attach light to assembled backwall.



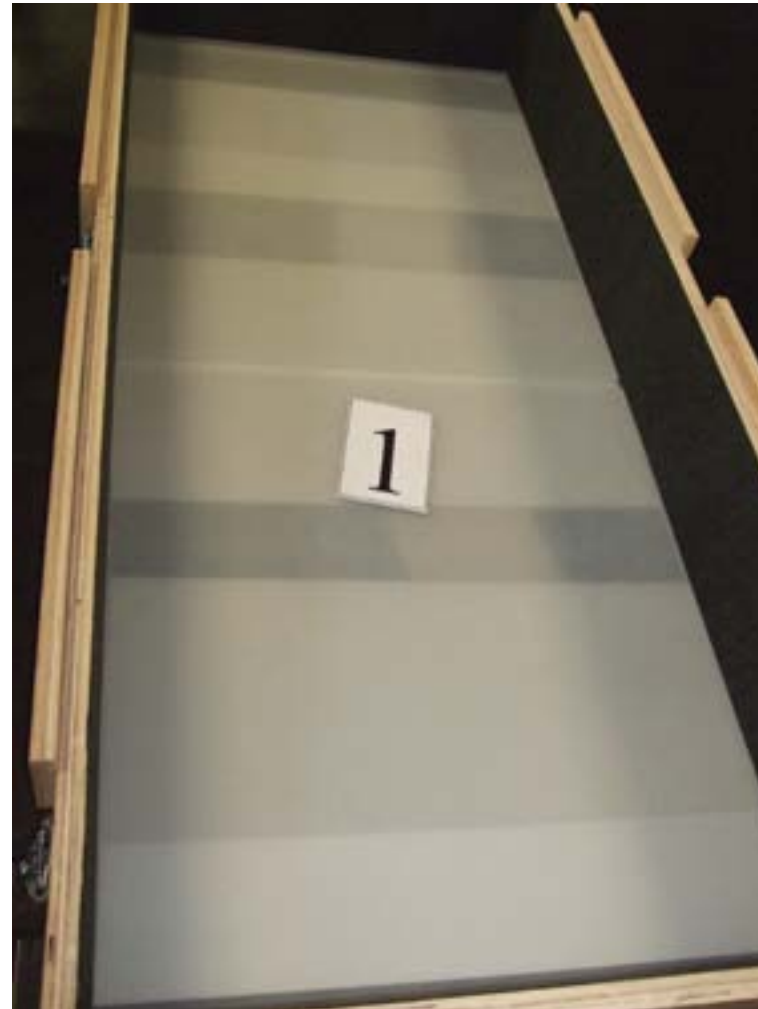
LED Luminator Light Attachment Detail





Counter Top

Level 1



Infills

Level 1



Level 2

- Vertical Extrusions [2,7]
- Vertical Extrusions [13,14,15]
- Horizontal Extrusions [10a,10b]
- Horizontal Extrusions [9a,9b,11a,11b]
- Horizontal Extrusions [8a,8b,12a,12b]
- Horizontal Extrusions [16a,16b]
- Horizontal Extrusions [17a,17b]
- Horizontal Extrusion [18a]
- Base Plates



Level 3

Vertical Extrusions [3,4,5,6]
Horizontal Extrusion [18b] w/ Screw Caps
Header Frame
Graphics



Level 4

Setup Hardware
Graphics
Lights