

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



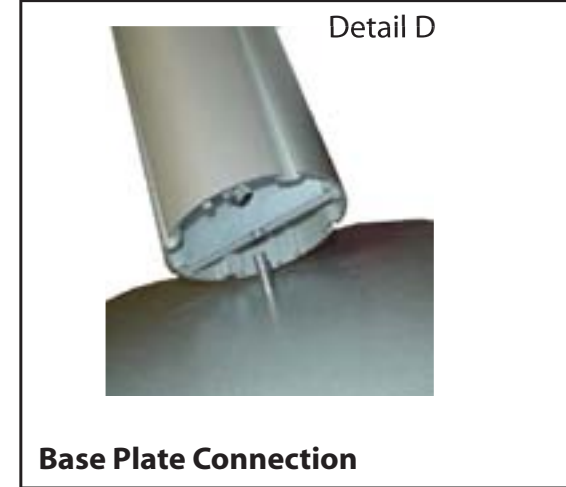
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



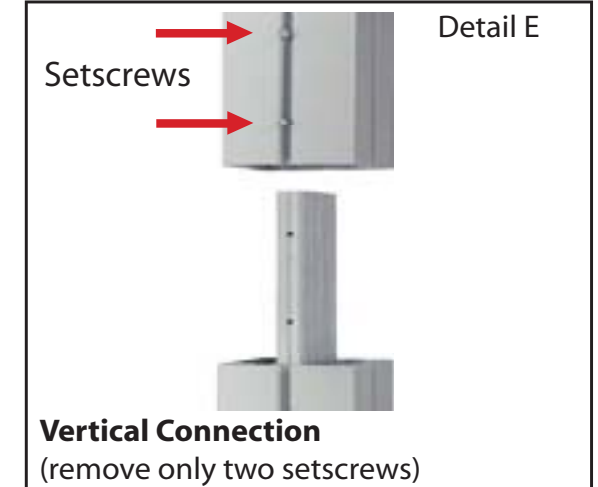
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



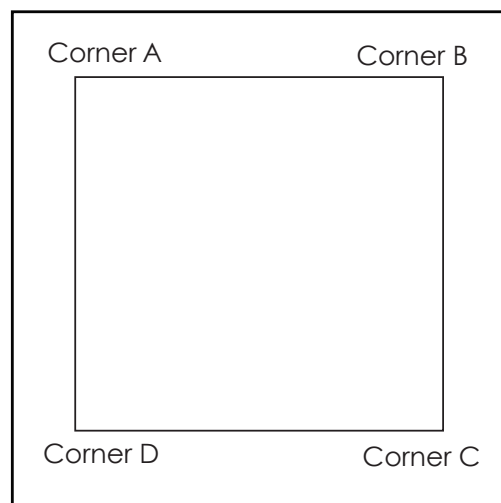
Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

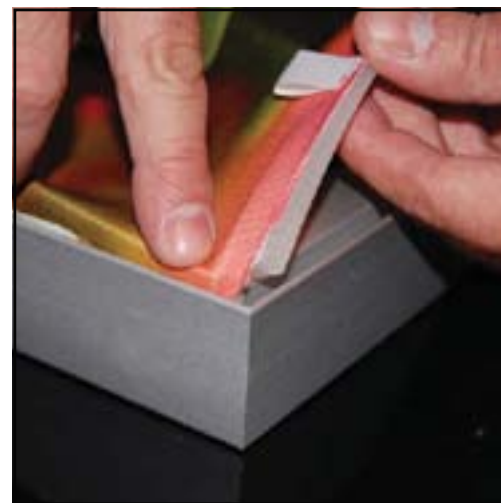
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternater corner then to the sides of the frame.
If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A.
Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



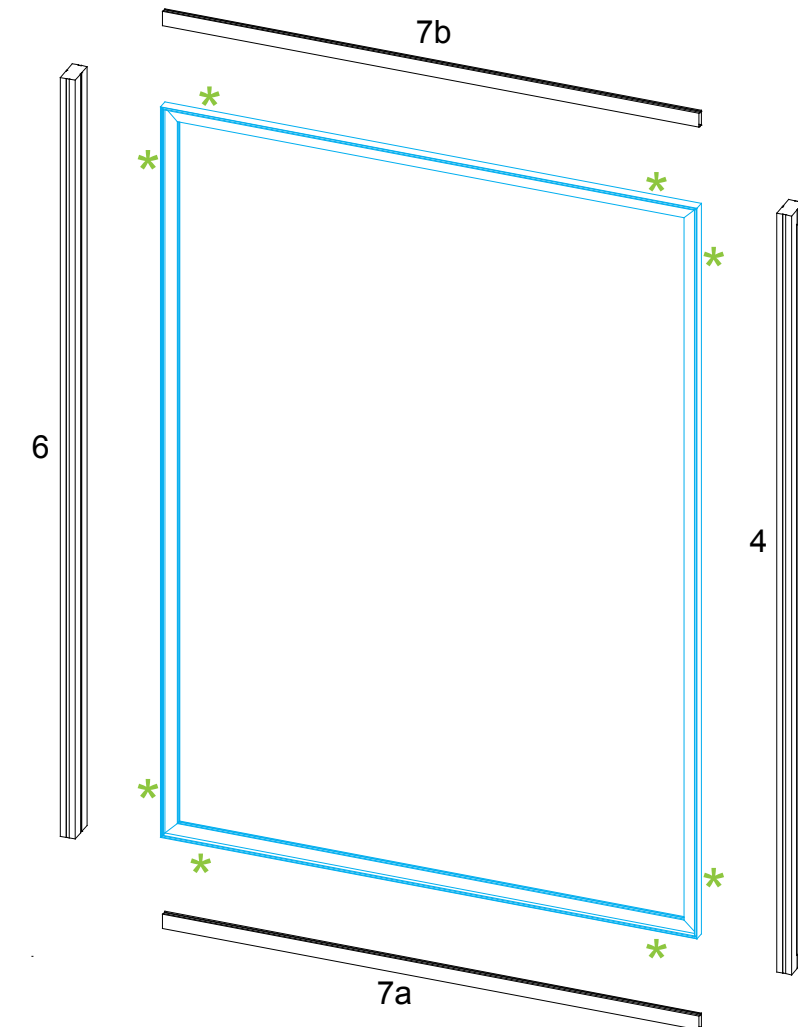
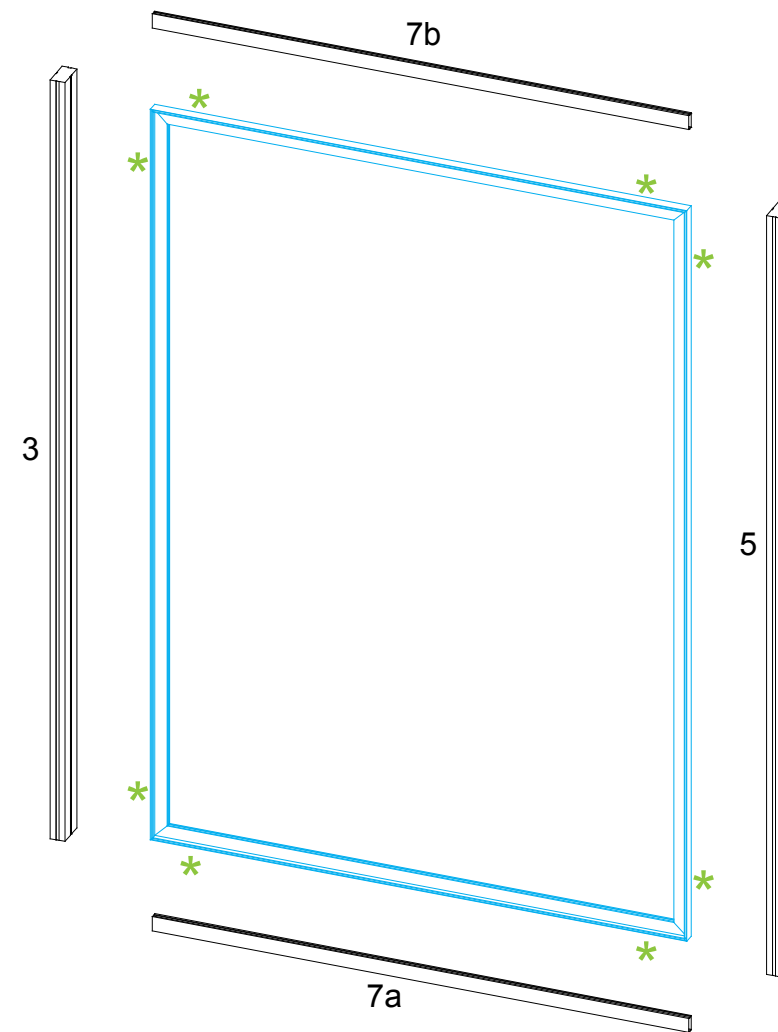
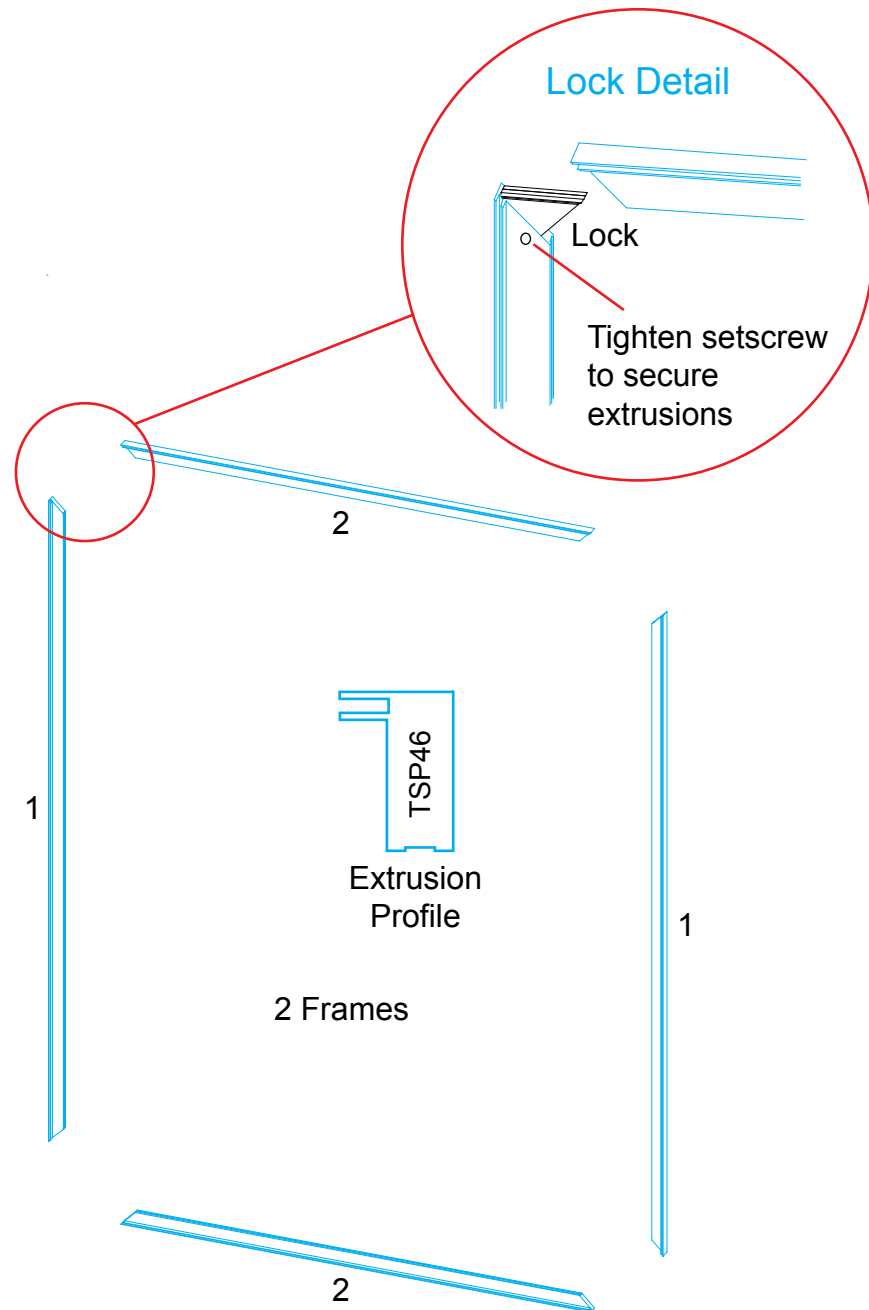
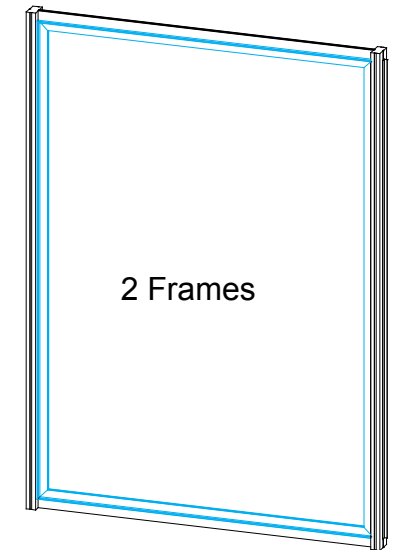
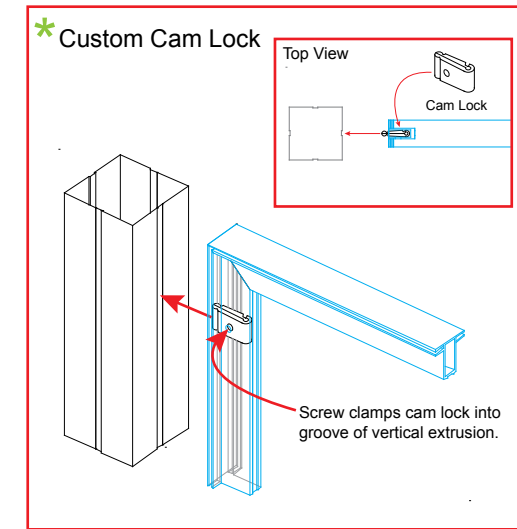
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description
1	4	92.4" TSP46 Vertical Extrusion
2	4	65" TSP46 Horizontal Extrusion
3	1	96" S91 Vertical Extrusion
4	1	96" S91 Vertical Extrusion
5	1	96" S91 Vertical Extrusion
6	1	96" S91 Vertical Extrusion
7a/7b	2/2	65" Z45 Horizontal Extrusion

- Steps:
- 1) Connect TSP46 extrusions [1,2] according to detail below.
 - 2) Lock horizontal extrusions [7a,7b] to TSP46 frames with cam lock.
 - 3) Lock vertical extrusions [3-6] to horizontals [7a,7b] and to TSP46 frames with cam locks.

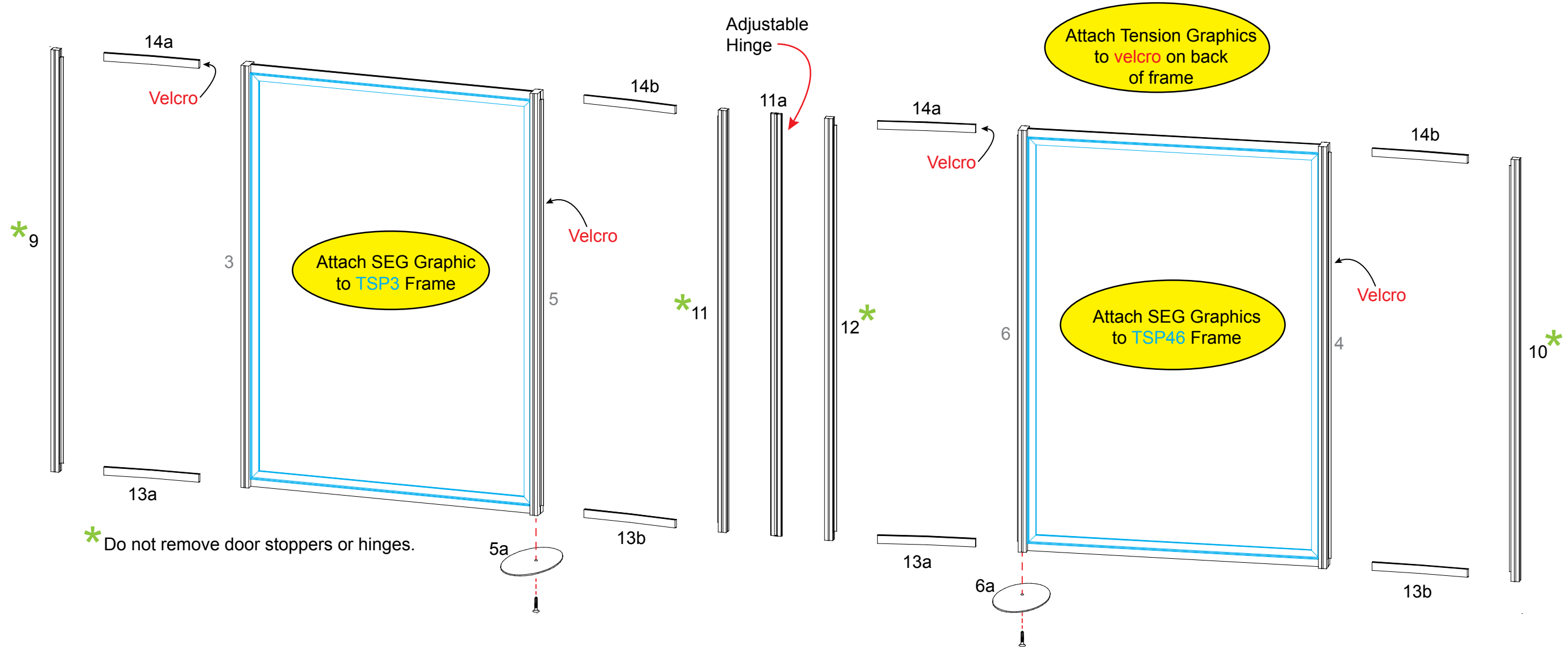
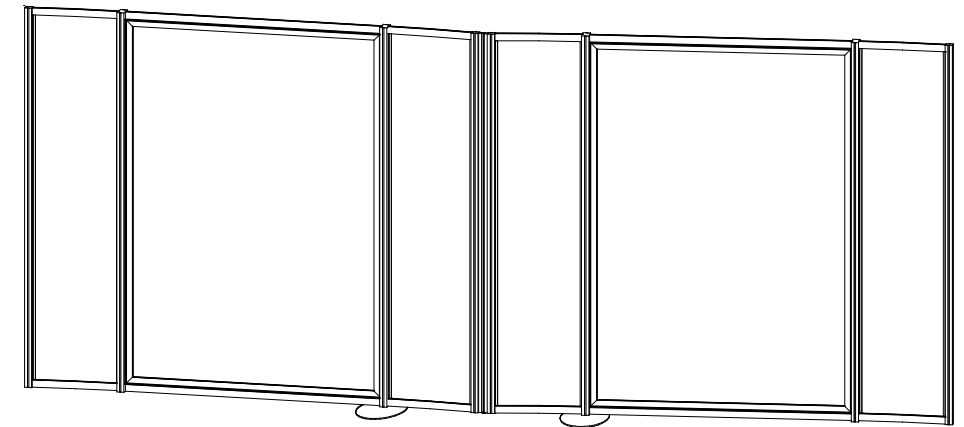


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Item	Qty.	Description
5a/6a	1/1	Base Plates
9	1	96" S44 Vertical Extrusion
10	1	96" S44 Vertical Extrusion
11	1	96" S44 Vertical Extrusion
11a	1	96" Adjustable Hinge
12	1	96" S44 Vertical Extrusion
13a/13b	2/2	21.6" Curved Horizontal Extrusion
14a/14b	2/2	21.6" Curved Horizontal Extrusion

- Steps:
- 1) Attach base plates [5a,6a] to verticals [5,6] on assembled SEG frame with screws.
 - 2) Connect vertical extrusions [9,11] to verticals [3,5] on the SEG frame with horizontal extrusions [13a,13b] and [14a,14b] as shown.
 - 3) Connect vertical extrusions [12,10] to verticals [6,4] on the SEG frame with horizontal extrusions [13a,13b] and [14a,14b] as shown.
 - 4) Connect verticals [11,12] with adjustable hinge [11a] as shown.
 - 5) Attach Tension Graphics to **velcro** on back of frame.
 - 6) Attach SEG Graphics to **TSP46** frame.



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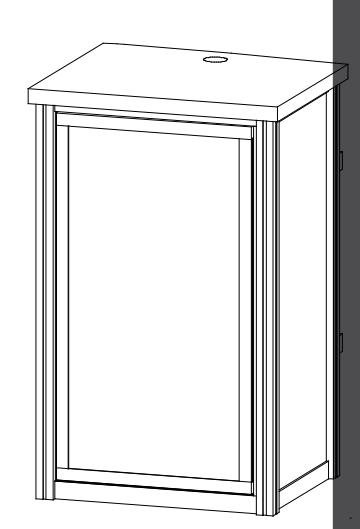
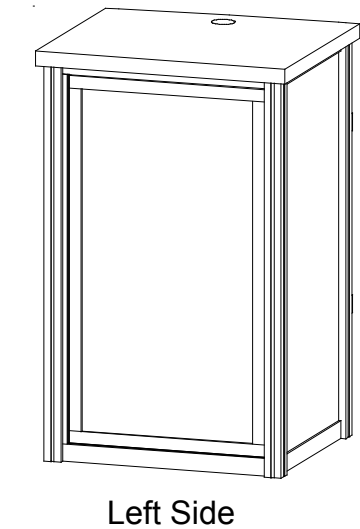
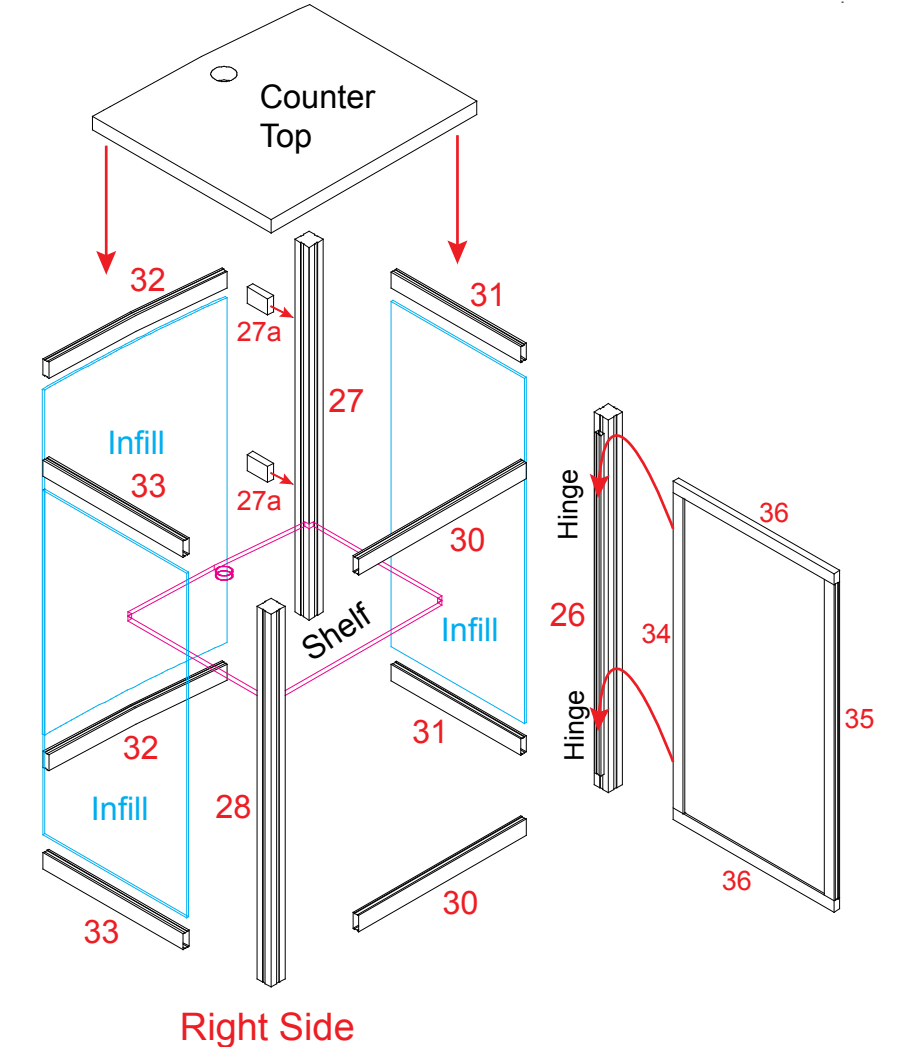
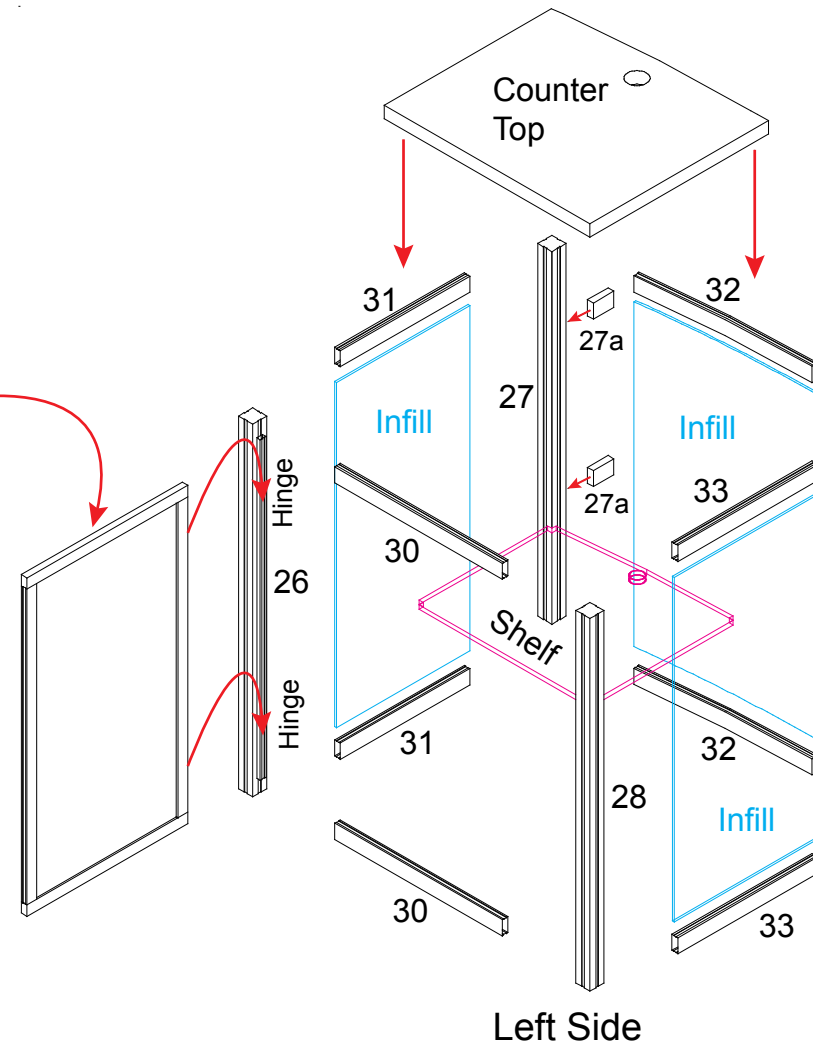
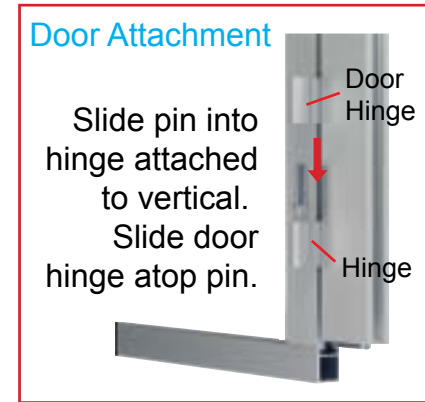
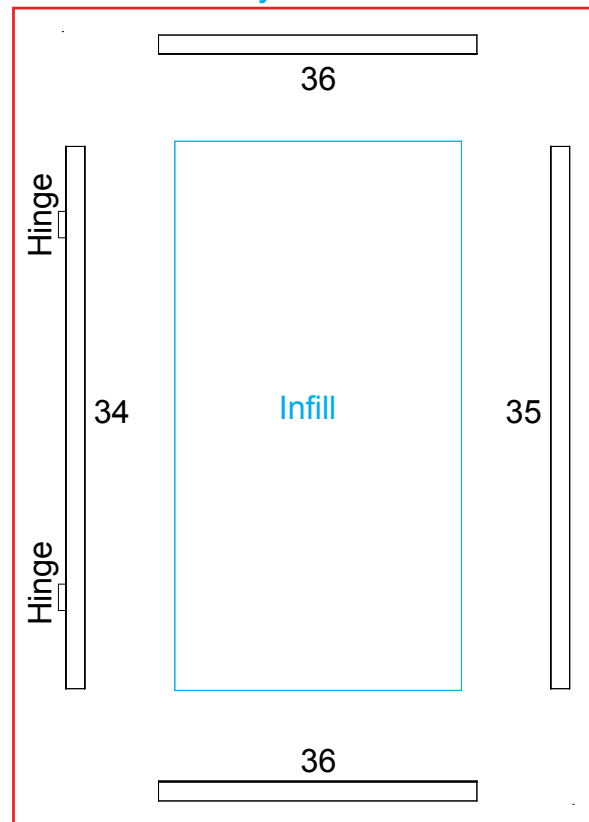
866.652.2100

Item	Qty.	Description
26/26	2/2	41.5" S44 Vertical Extrusion
27/27	2/2	41.5" S44 Vertical Extrusion
27a/27a	4/4	2.63" Horizontal Extrusion
28/28	2/2	41.5" S44 Vertical Extrusion
29/29	2/2	41.5" S44 Vertical Extrusion
29a/29a	4/4	1.75" Horizontal Extrusion
30/30	4/4	21.5" Z45 Horizontal Extrusion
31/31	4/4	16.62" Z45 Horizontal Extrusion
32/32	4/4	21.6" Curved Horizontal Extrusion
33/33	4/4	18" Z45 Horizontal Extrusion
34/34	2/2	35.16" Vertical Extrusion w/ Hinges
35/35	2/2	35.16" Vertical Extrusion
36/36	4/4	20.65" Horizontal Extrusion

- Steps:
- 1) Connect vertical extrusions [26-29] with lower horizontals [30-33].
 - 2) Insert **infills** as shown and lock in place with upper horizontals [30-33].
 - 3) Set shelf on shelf pins.
 - 4) Assembled door as shown and attach to assembled pedestal.
 - 5) Place counter top on assembled pedestal.
 - 6) Attach backwall connectors [37,38] to verticals [27,29] as shown.

Left Side Pedestal Numbered in Black
Right Side Pedestal Numbered in Red

Door Assembly



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

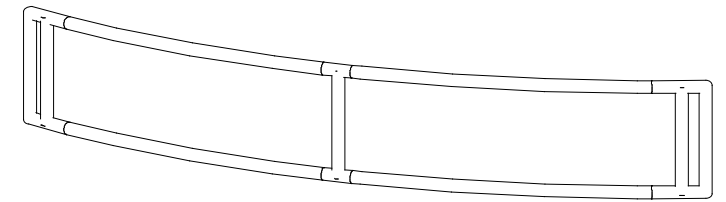
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Setup:

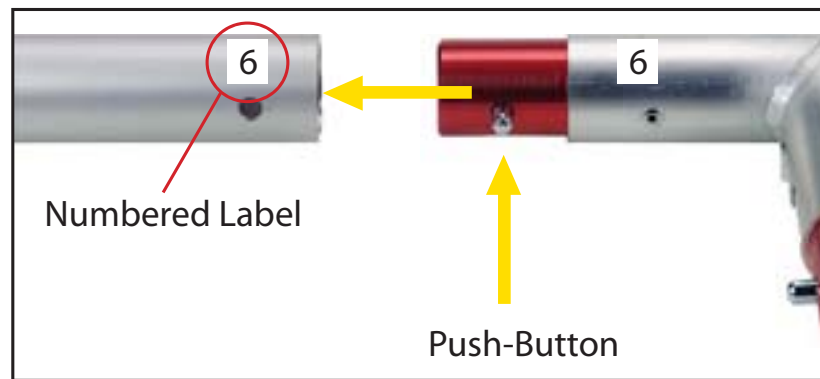
- 1) Assemble pieces together in Alphabetical order.
- 2) Apply pillowcase graphic.



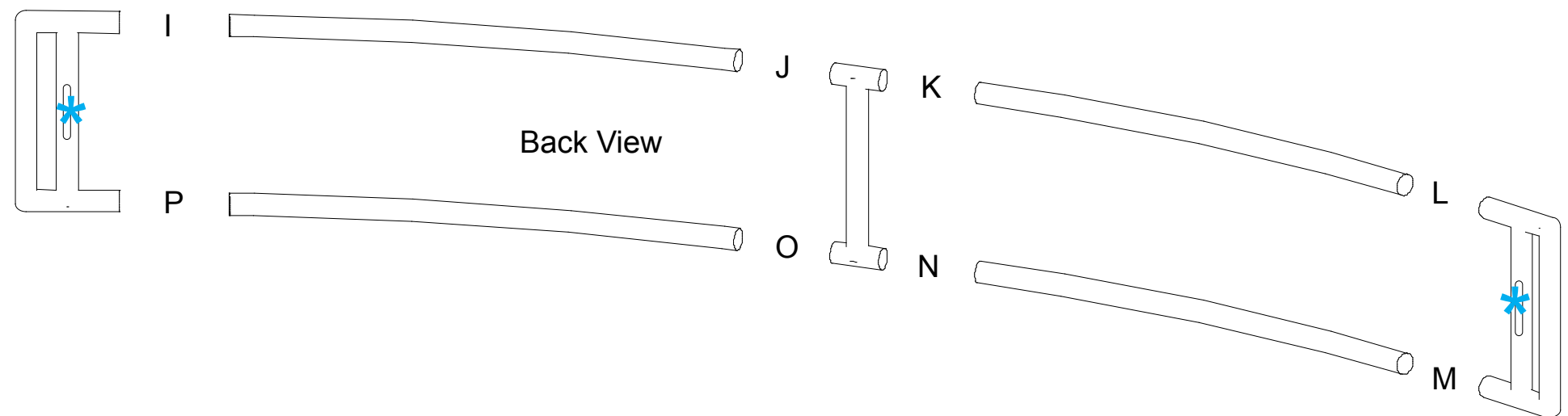
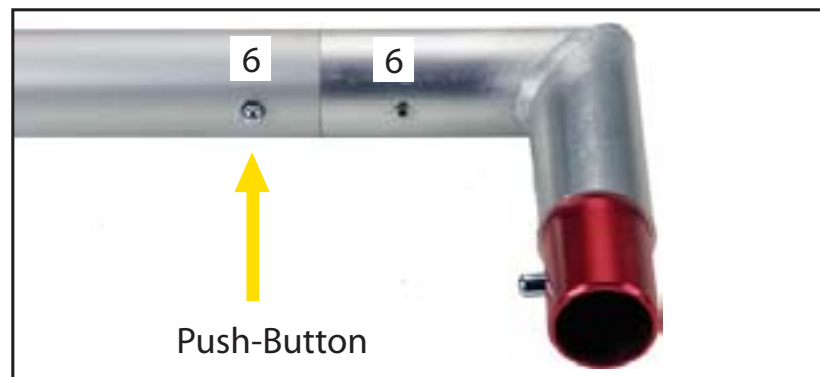
Front View

Second Frame Labeled in **Red Letters**

* Opening in graphic for mounting extrusions



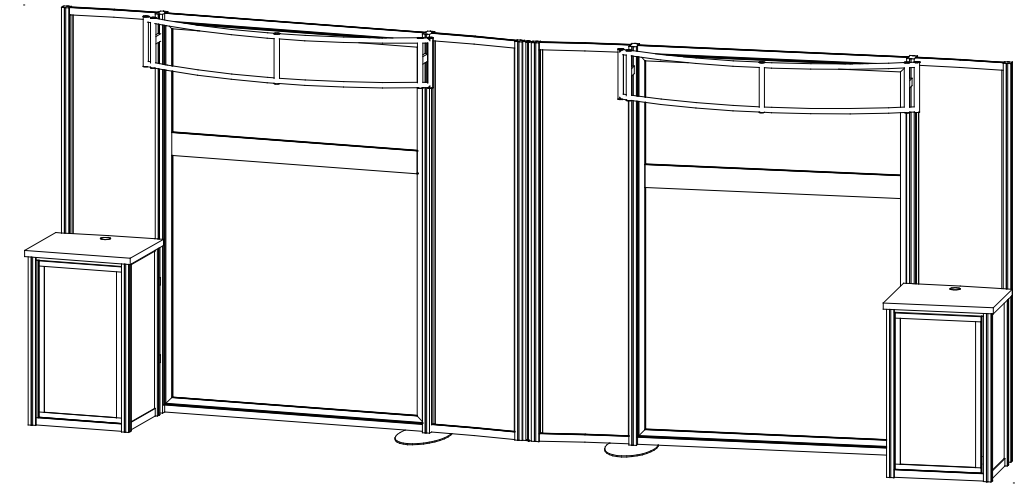
Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



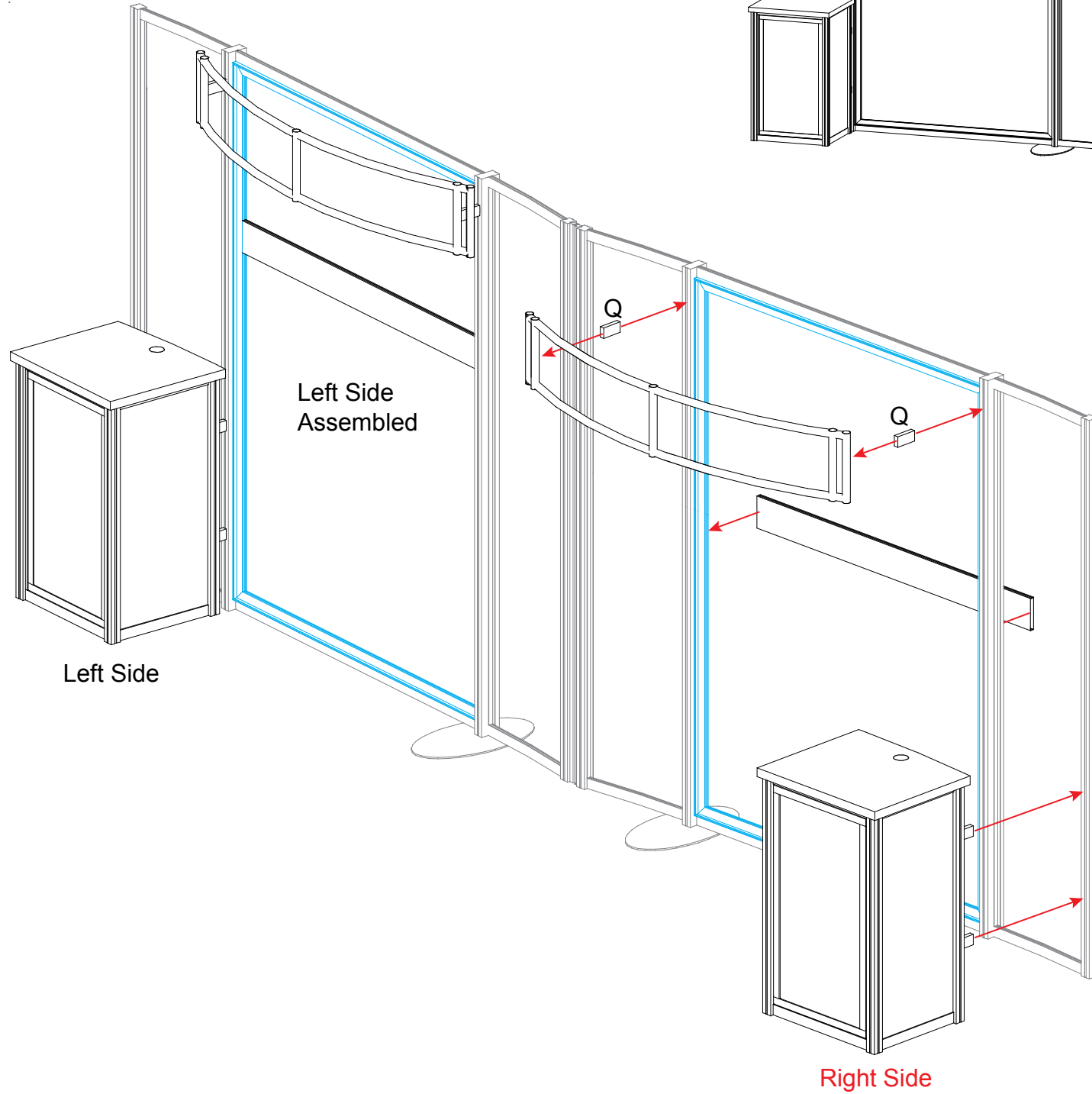
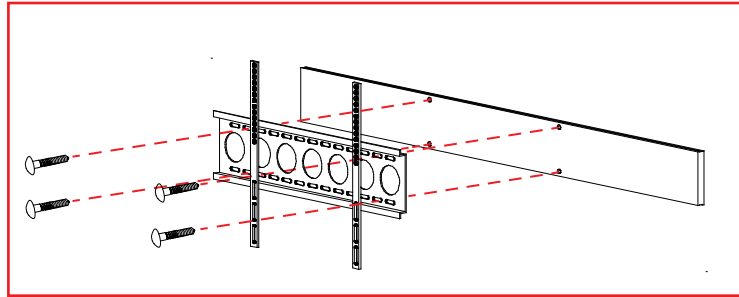
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Setup:

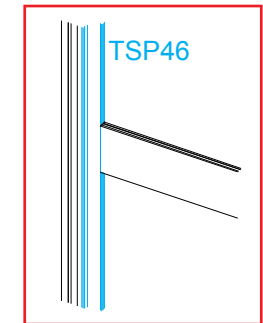
- 1) Lock assembled header frames to backwall with extrusions [Q].
- 2) Lock pedestals to backwall with connectors [27a,29a].
- 3) Lock monitor mount extrusions to the TSP46 frames from the back of the frames.
- 4) Attach the monitor mount to the extrusion through screw holes in the graphic.



Monitor Mount Attachment



Monitor Mount



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