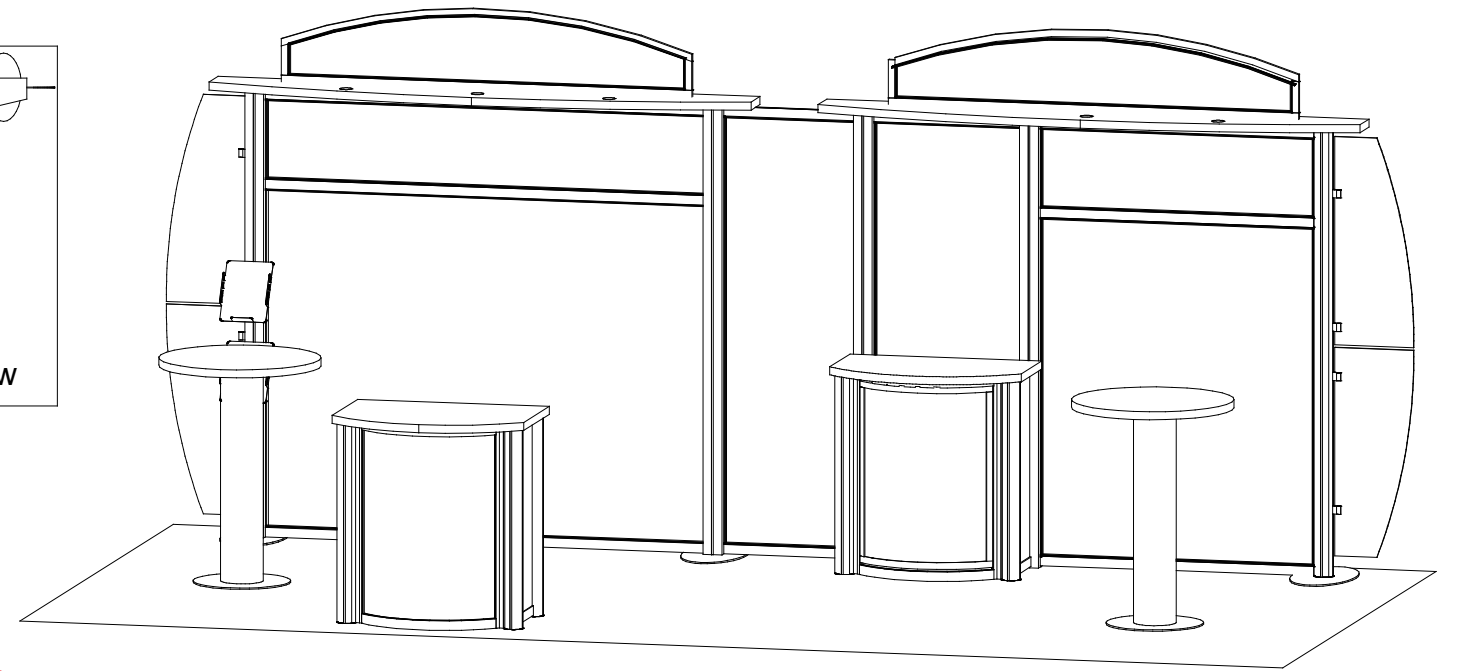
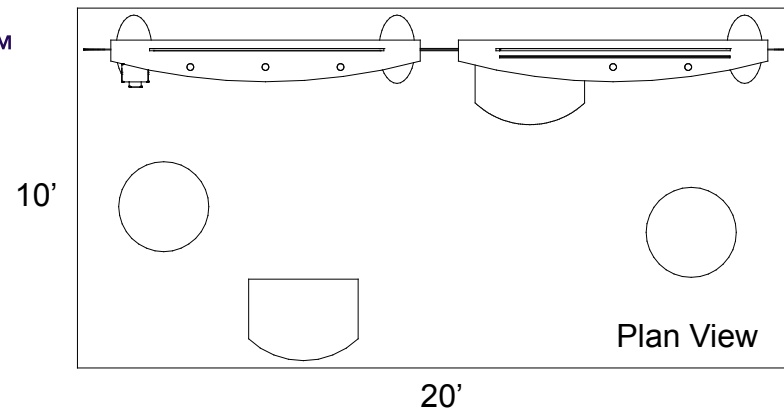
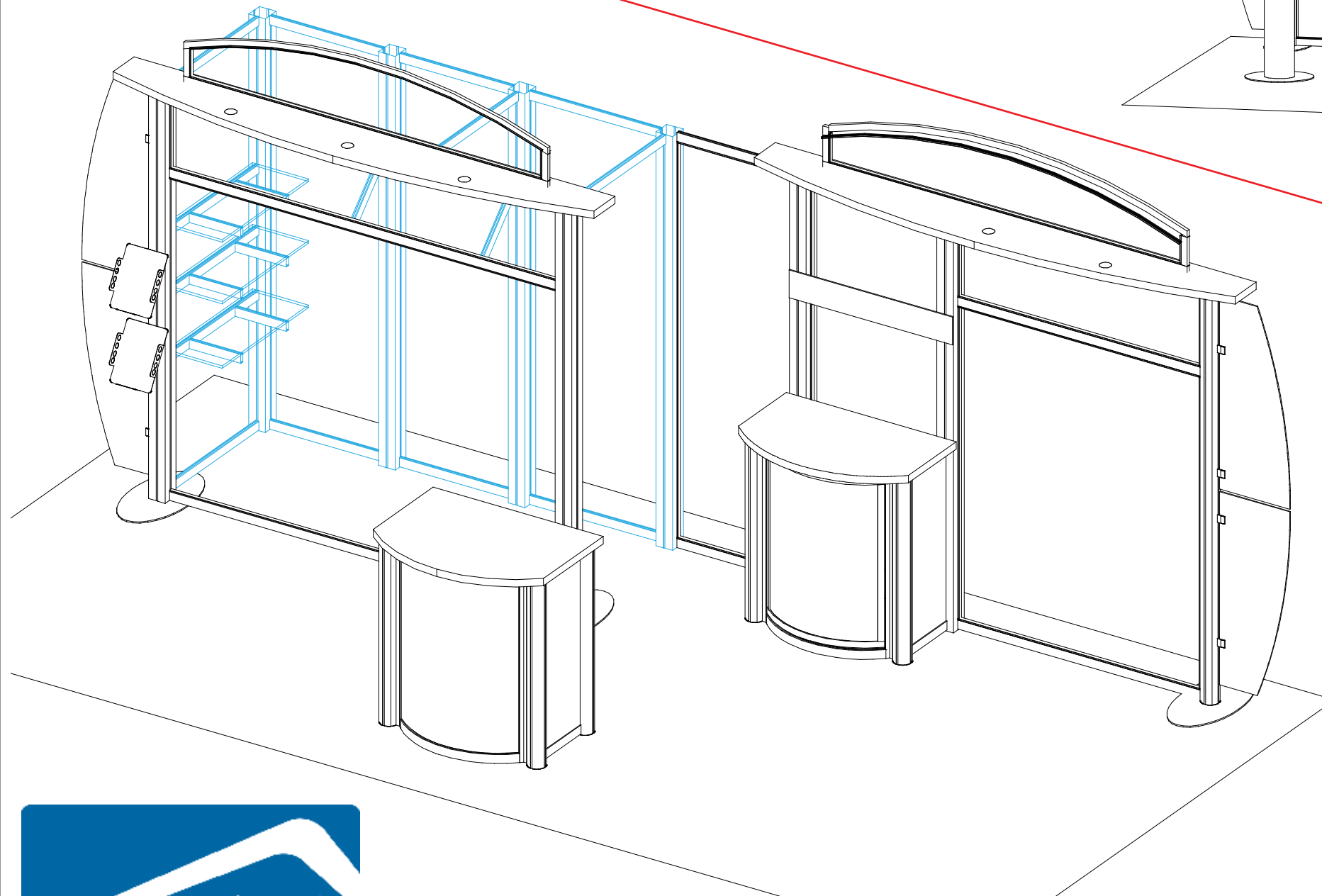


visionaryTM
DESIGNS

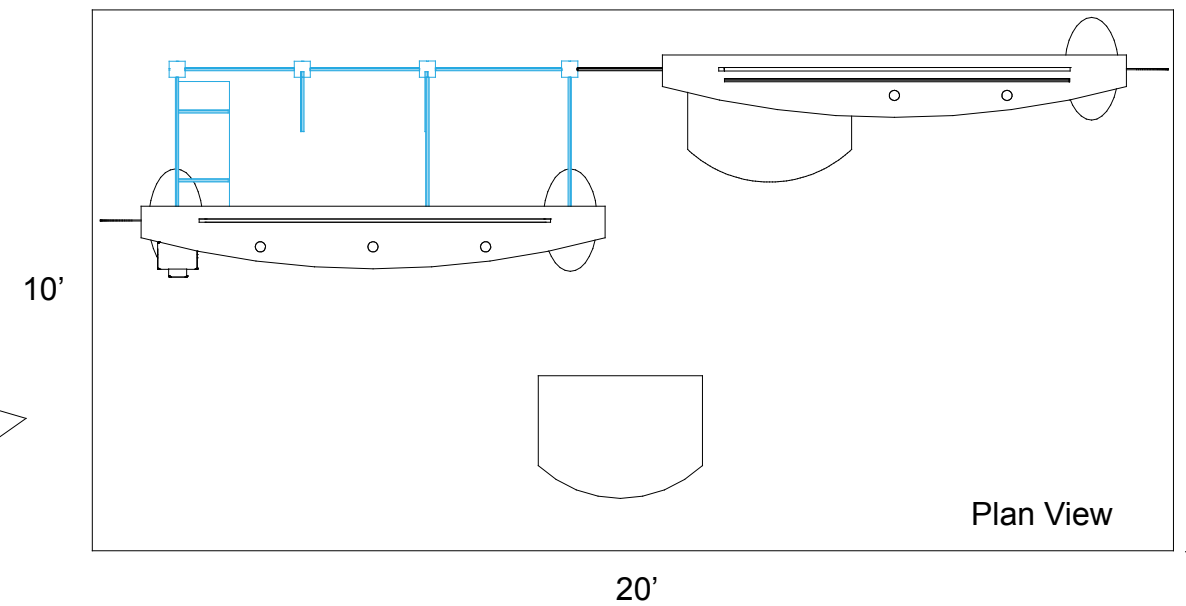


ORIGINAL DESIGN



BLUE = ADDITION TO ORIGINAL
BLACK = ORIGINAL

NEW DESIGN



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

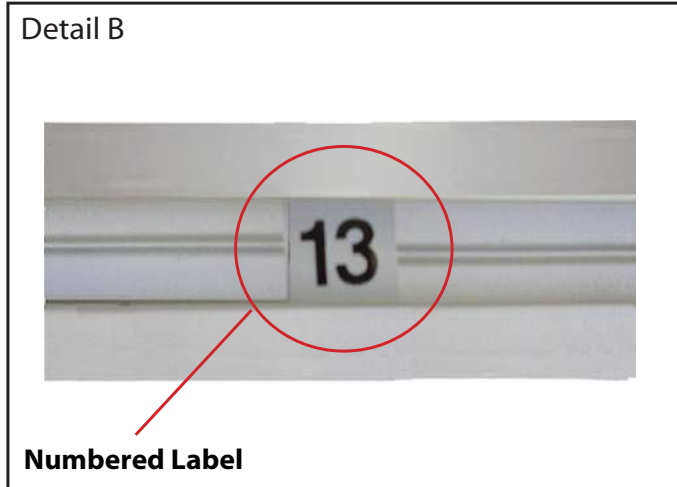


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

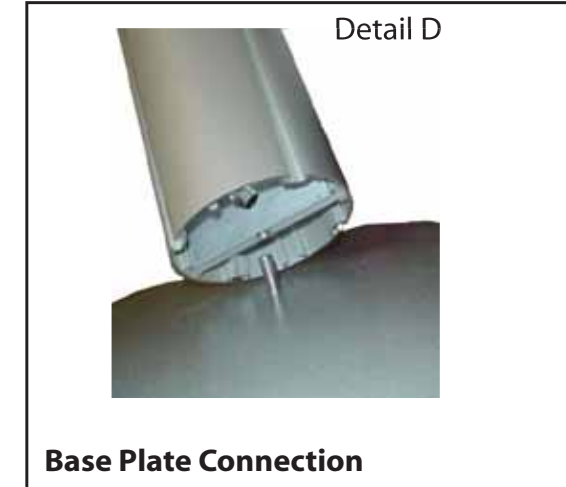
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

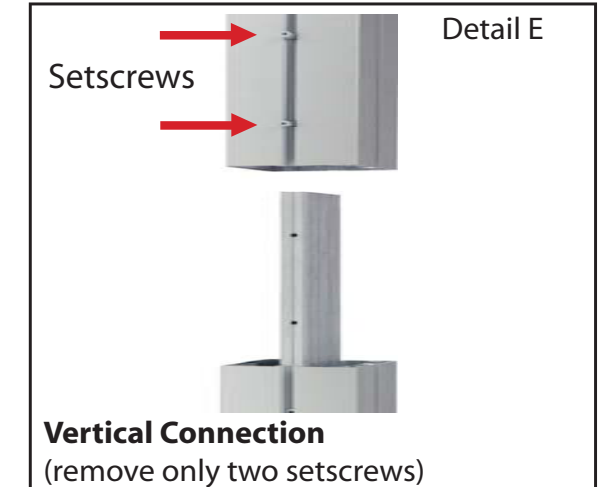
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

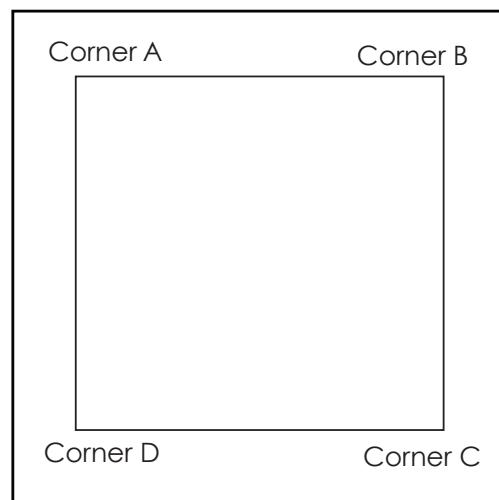
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



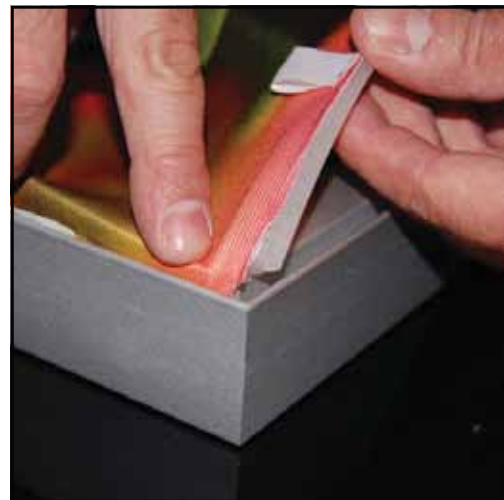
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

SEG Graphic Installation

Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternater corner then to the sides of the frame.
If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A.
Turn edge of graphic so silicon welt is perpendicular to face of graphic.
Insert narrow side of welt with fabric to outside into the channel.
Repeat for other side of this corner.

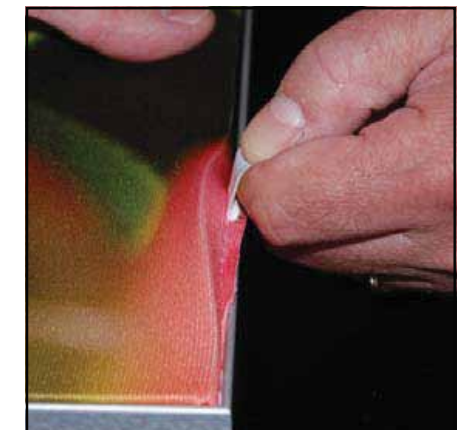


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center.
Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



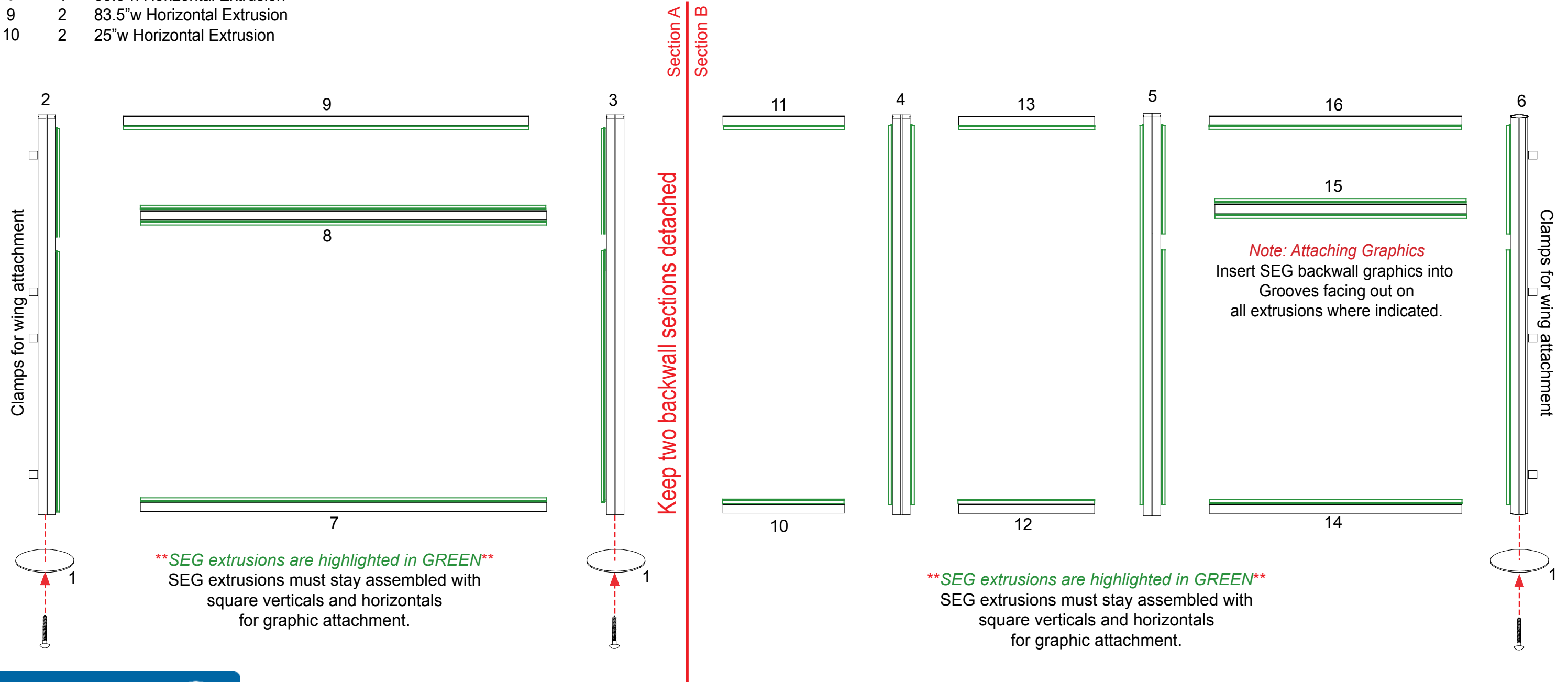
To remove the graphic from the frame, locate the fabric pull tab.
Gently pull up on the tab to remove the fabric.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description	Item	Qty.	Description
1	3	Oval Base Plate	11	1	25" w Horizontal Extrusion
2	1	83.75" h Vertical Extrusion	12	1	28" w Horizontal Extrusion
3	1	83.75" h Vertical Extrusion	13	2	28" w Horizontal Extrusion
4	1	84" h Vertical Extrusion	14	1	52" w Horizontal Extrusion
5	1	84" h Vertical Extrusion	15	2	52" w Horizontal Extrusion
6	1	83.75" h Vertical Extrusion	16	2	52" w Horizontal Extrusion
7	1	83.5" h Horizontal Extrusion			
8	1	83.5" h Horizontal Extrusion			
9	2	83.5" w Horizontal Extrusion			
10	2	25" w Horizontal Extrusion			

Steps:
 1) Attach vertical extrusions [2, 3 and 6] to base plates [1].
 2) Attach horizontal extrusion [7 thru 16] between vertical extrusions [2, 3, 4, 5, and 6] as shown.
 Note: For Extrusions [8 and 15] they will sit in between SEG extrusions as indicated below.

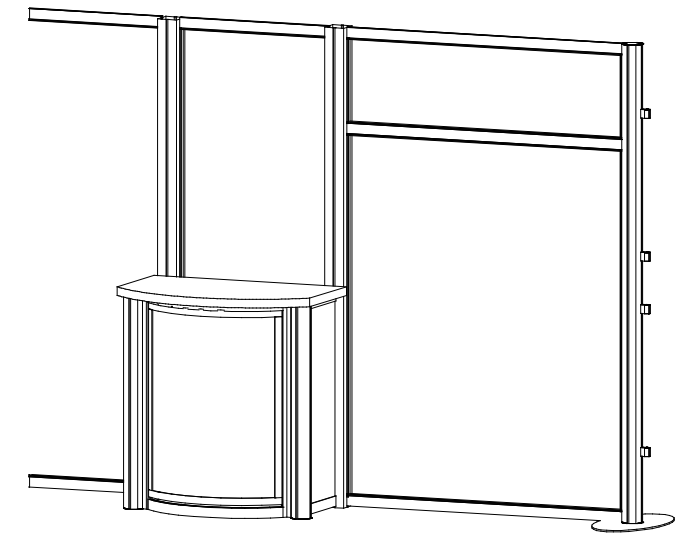


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

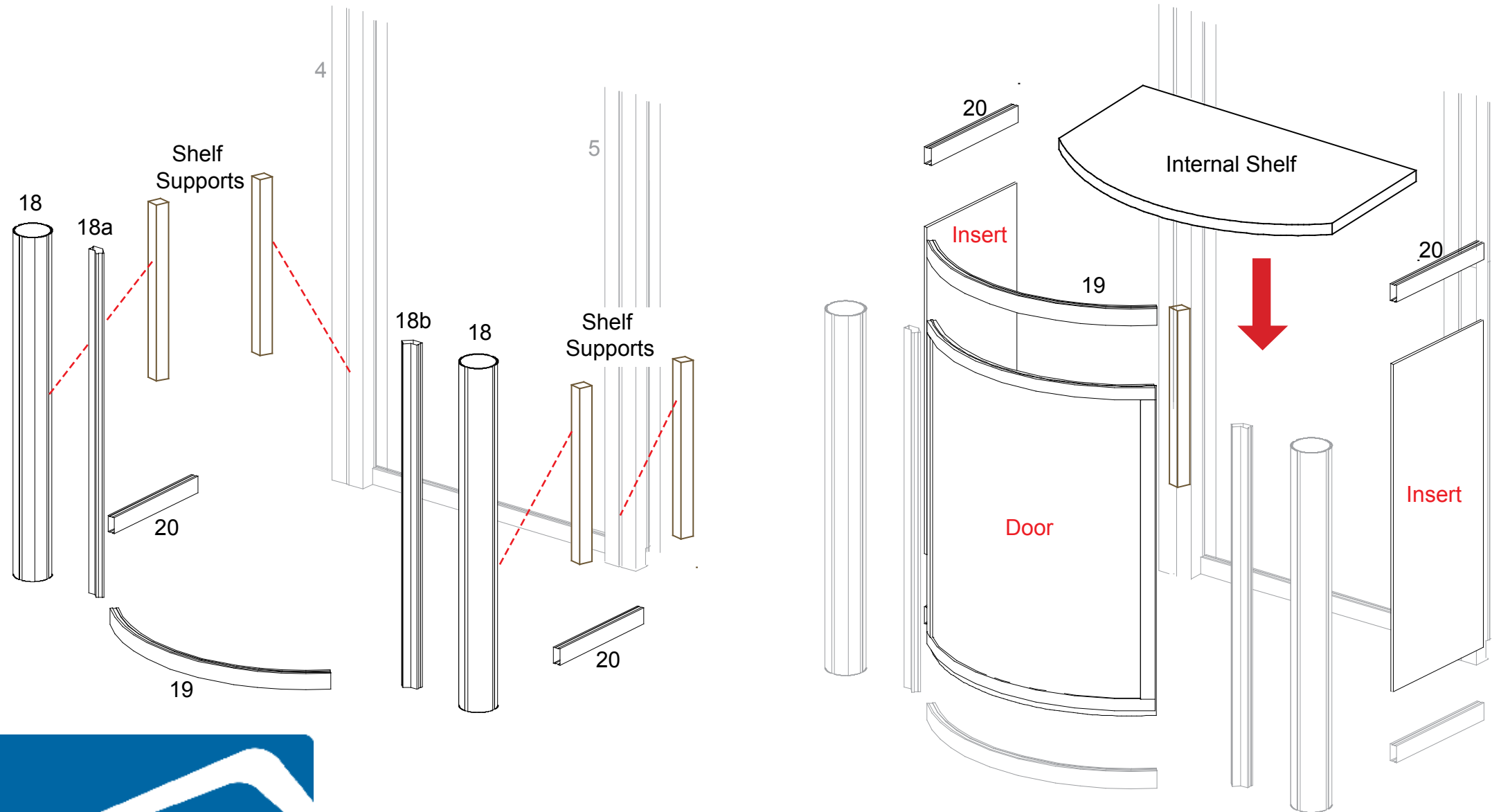
Item	Qty	Description
18	2	38" h Round Vertical Extrusion
18a	1	38" h 135° Vertical Extrusion w/ Door Stop
18b	1	38" h 135° Vertical Extrusion w/ Door Hinge
19	2	Curved Horizontal Extrusion
20	4	12.5" w Horizontal Extrusion
4		Internal Shelf Support

Steps

- 1) Attach Vertical extrusions [18a and 18b] to vertical extrusions [18] as shown below.
- 2) Attach lower horizontal extrusions [17 and 19] between vertical extrusions [4 from previous page, 18/18a and 18/18b] as shown.
- 3) Place inserts and door where indicated.
- 4) Attach upper horizontal extrusions [17 and 19] between vertical extrusions [4 from previous page, 18/18a and 18/18b] as shown.
- 5) Insert internal shelf and set atop velcroed supports.
- 6) Place conter atop assembled pedestal.



Section B



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

★ Monitor Mount Attachment

Attach mounting plate to verticals as shown.

Then attach wall plate to plate using bolts and wing nuts

Literature Rack Attachment

Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

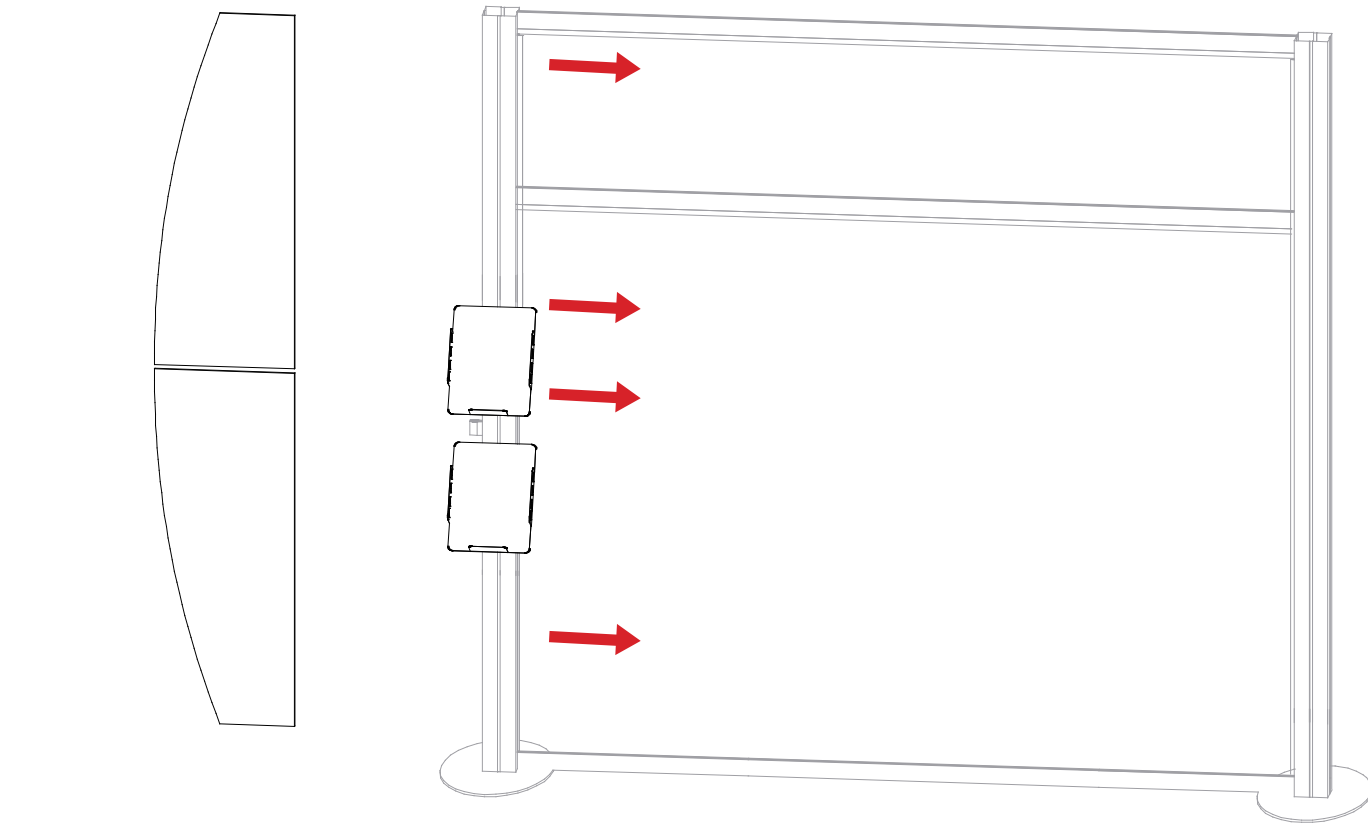
A10 Clamp Attachment
Decorative Blade Attachment (if accidentally removed)

Slide connector on back of A10 clamp into groove of extrusion.

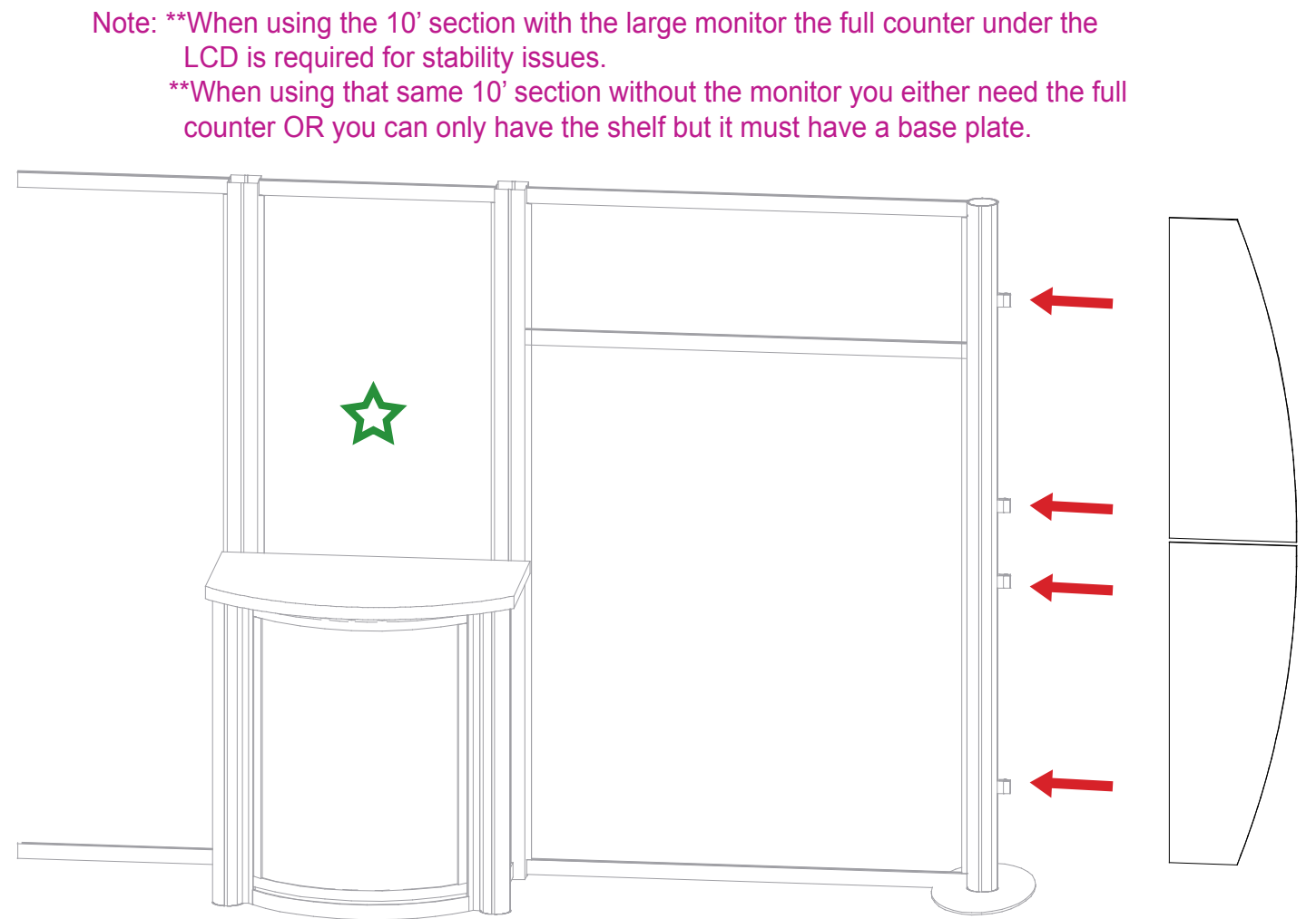
When desired location is found, tighten set screw to secure.

Tighten black plastic set screw to secure wing in place.

- Steps:
- 1) Attach wings to clamps attached to uprights.
 - 2) Attach literature racks as shown.



Section A
Section B
Keep two backwall sections detached

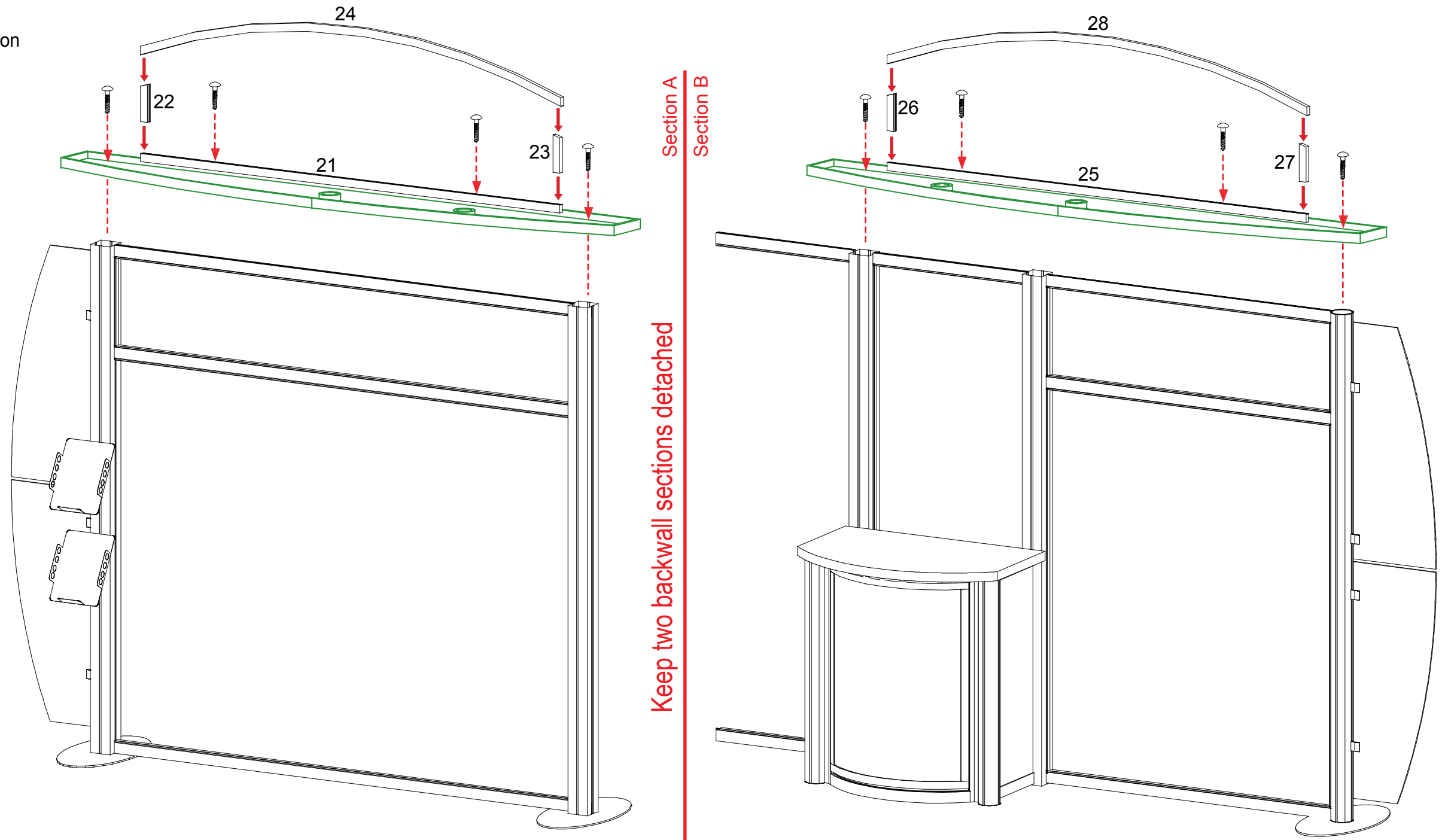


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty	Description
21	1	78" Horizontal extrusion
22	1	Left Vertical Extrusion
23	1	Right Vertical Extrusion
24	1	Upper Curve Horizontal Extrusion
25	1	78" Horizontal extrusion
26	1	Left Vertical Extrusion
27	1	Right Vertical Extrusion
28	1	Upper Curve Horizontal Extrusion

Steps:
 1) Assemble header frame pieces together as shown in illustration.
 2) Attach canopies with assembled headers to top of assembled backwall using bolts.

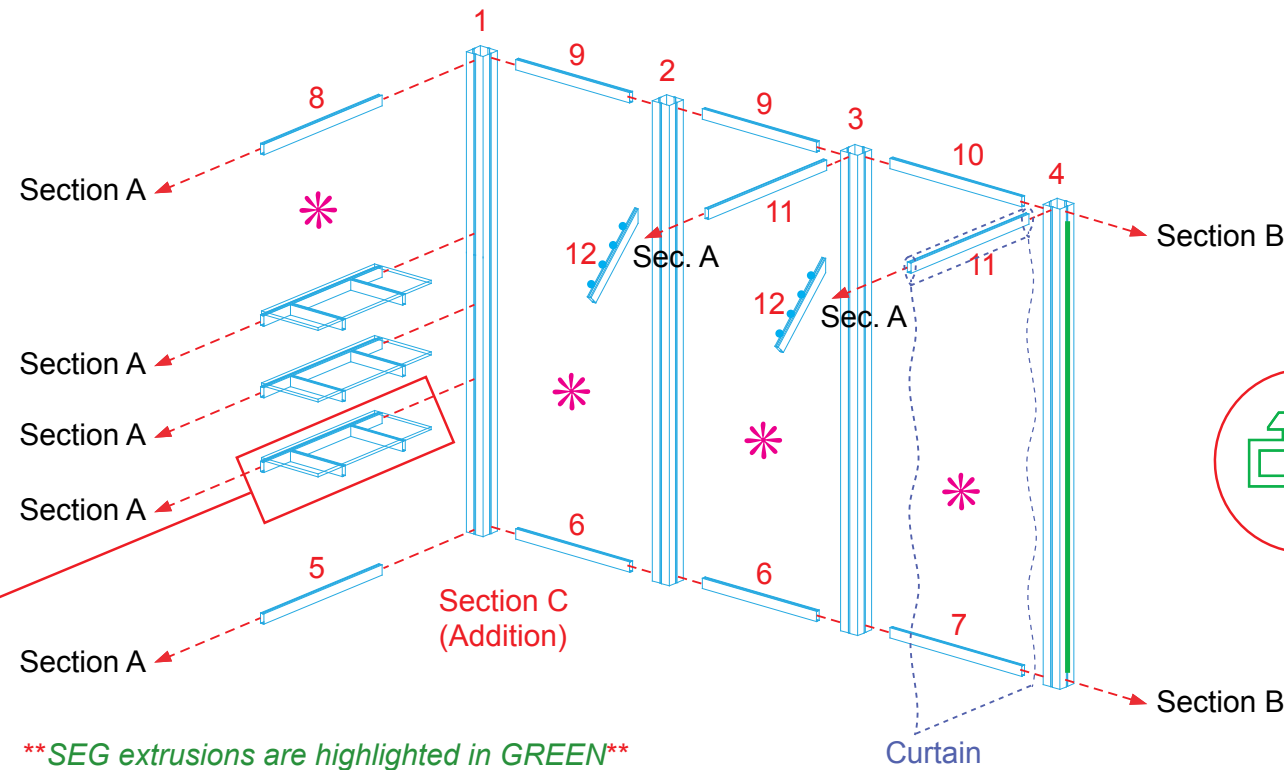
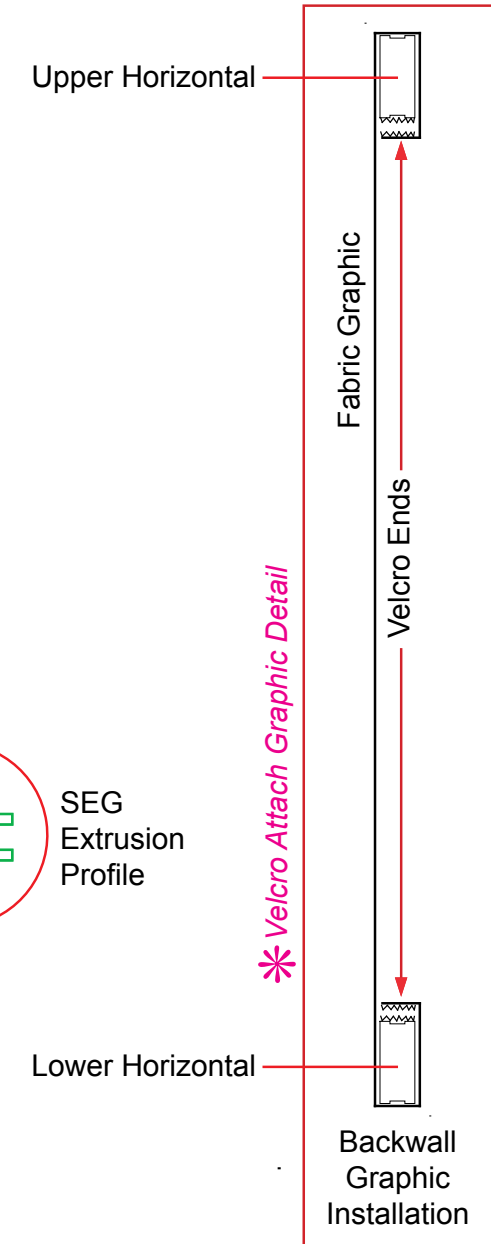
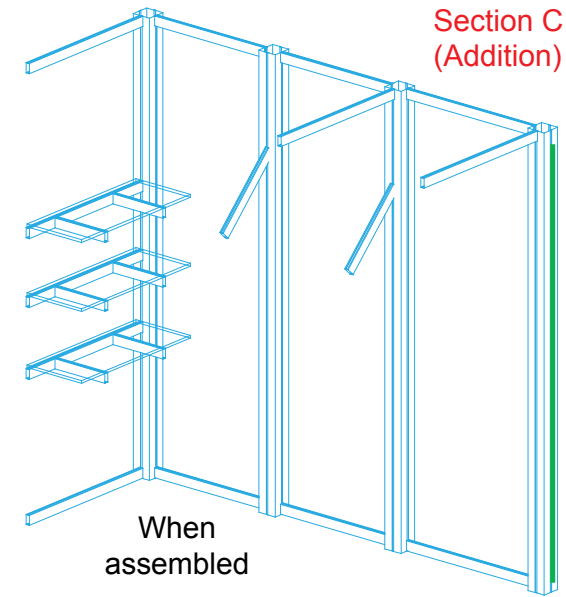
Note: SEG Groove must face to FRONT for graphic attachment.



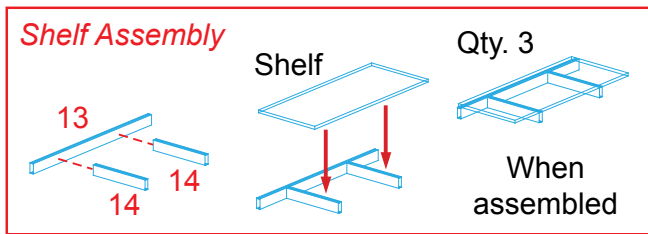
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
1	1	84"h Square Vertical Extrusion
2	1	84"h Square Vertical Extrusion
3	1	84"h Square Vertical Extrusion
4	1	84"h Square Vertical Extrusion
5	1	30"w Horizontal Extrusion
6	2	24.205"w Horizontal Extrusion
7	1	28"w Horizontal Extrusion
8	1	30"w Horizontal Extrusion
9	2	24.205"w Horizontal Extrusion
10	1	28"w Horizontal Extrusion
11	2	30"w Horizontal Extrusion
12	2	17" Diagonal Extrusion w/ Waterfall Brackets
13	3	30"w Horizontal Extrusion w/ Pill Slots
14	6	11"w Shelf Support

- Steps:
- 1) Attach horizontals [6, 7, 9, & 10] between verticals [1, 2, 3, & 4].
Note: Velcro on horizontal bars must face each other. Wrap fabric graphic around horizontal bars. Refer to *Velcro Attach Graphic Detail*.
 - 2) Attach diagonal extrusions [12] with waterfall brackets to verticals.
 - 3) Attach shelf assemblies and horizontal extrusions [8 & 5] between section verticals as shown. Refer to *Shelf Assembly* detail.
 - 4) Attach horizontal extrusions [11] between section verticals as shown. Refer to *Curtain Detail*.

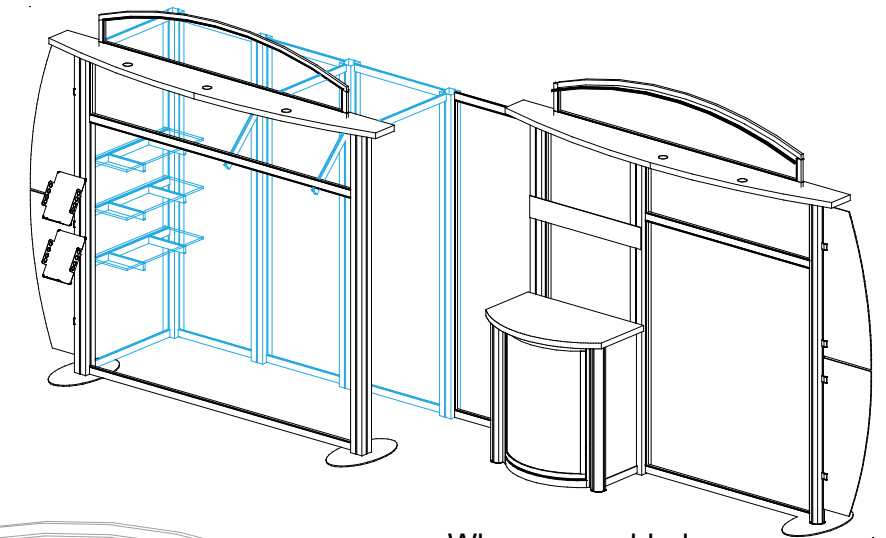


****SEG extrusions are highlighted in GREEN****
SEG extrusions must stay assembled with square verticals and horizontals for graphic attachment.

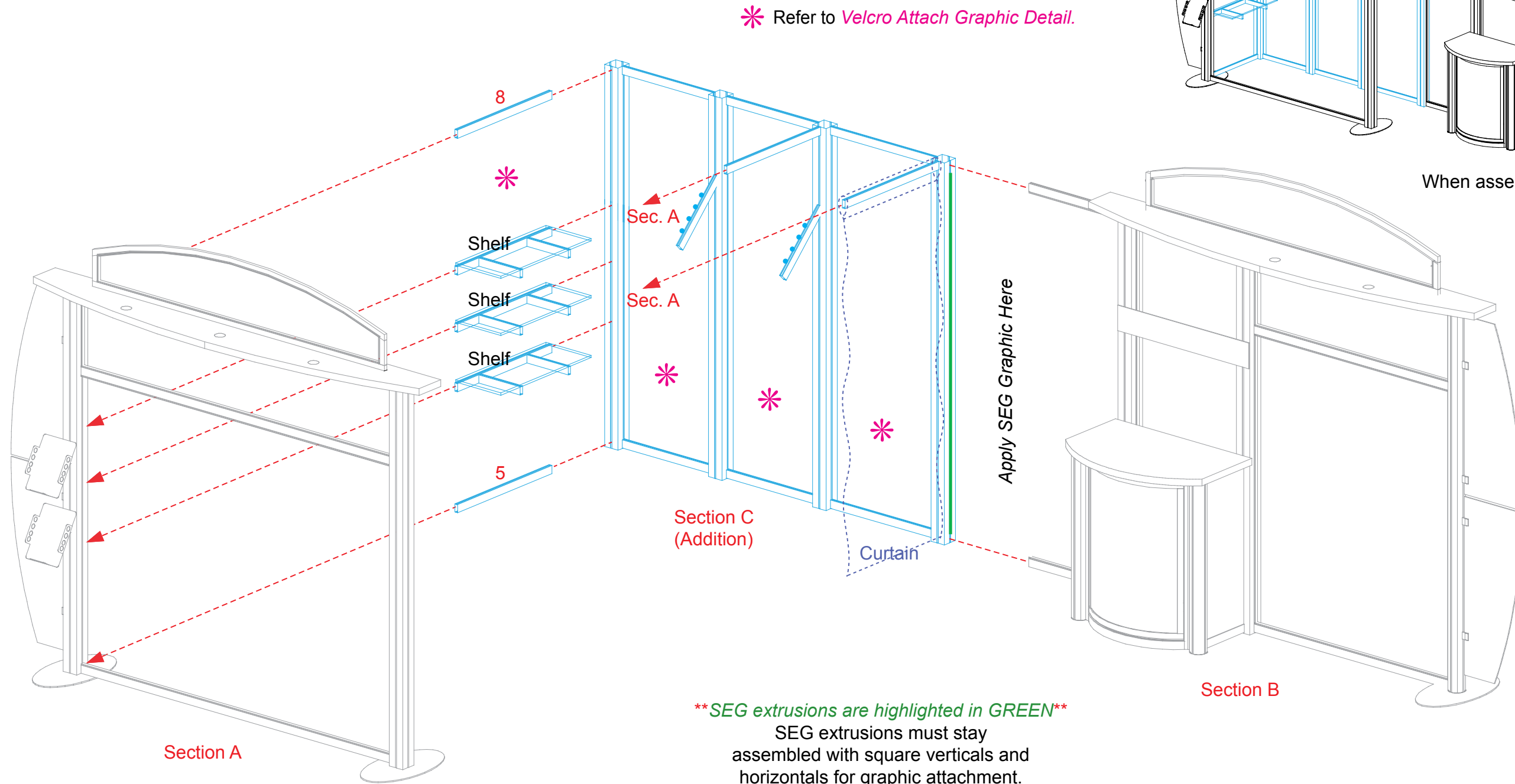


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

- Steps:
 1) Connect sections A, B, and C together as shown.
 2) Attach fabric graphics to backwall as shown.



When assembled



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
31	1	41.75" h Round Extrusion
32	1	41.75" h 120° Corner Extrusion
33	1	41.75" h 90° Corner Extrusion
34	1	41.75" h 90° Corner Extrusion
35	1	41.75" h Round Extrusion
36	1	41.75" h 120° Corner Extrusion
37	1	28.32" w Curved Horizontal Extrusion
38	2	12.5" w Horizontal
39	1	29.7913" w Horizontal
40	1	28.32" w Curved Horizontal Extrusion
41	2	12.5" w Horizontal
42	1	29.7913" w Horizontal

Steps:

- 1) Attach 120° corner extrusions to round extrusions [32 to 31 and 36 to 35] using pressure screws.
- Note:* Verticals [31&32 and 35&36] should stay assembled when shipping.
- 2) Attach lower horizontal extrusion [37] between corner extrusions [32 and 36].
- 3) Attach lower horizontal extrusions [38 and 39] between vertical extrusion as shown.
- 4) Attach door and place inserts between vertical extrusions where indicated.
- 5) Attach upper horizontal extrusions [40, 41 and 42] between vertical extrusions and atop door and inserts.
- 6) Velcro shelf supports to inside of assembled base.
- 7) Place internal shelf atop supports.
- 8) Place counter top on assembled pedestal.

Pressure Screw



Example of Pressure Screw Attachment

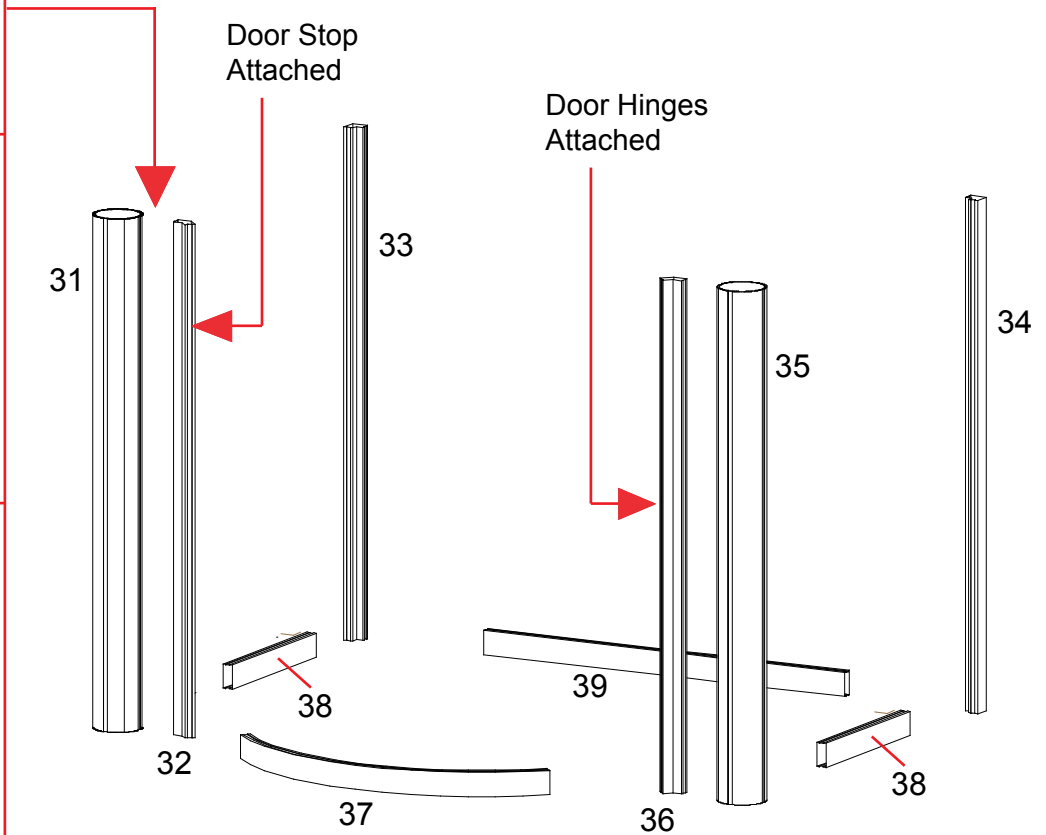


Pressure Screw



V10

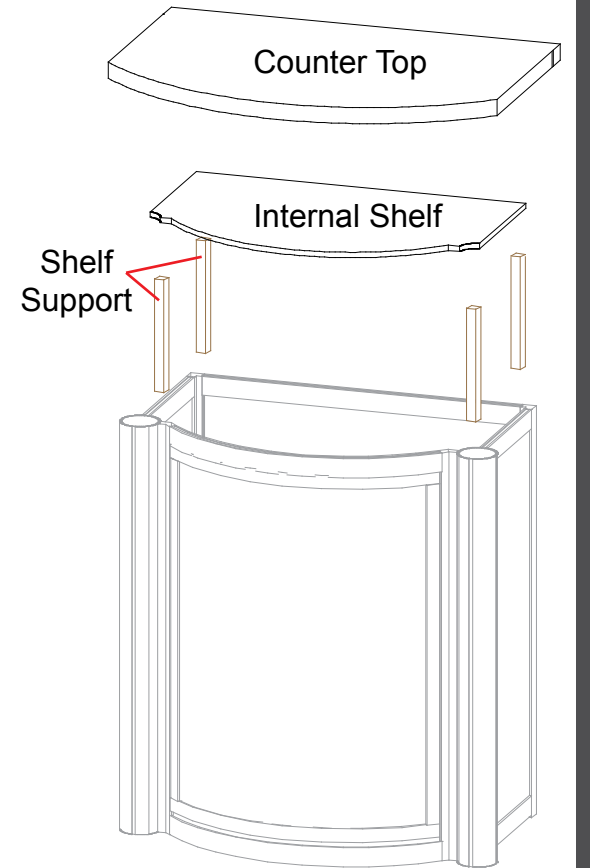
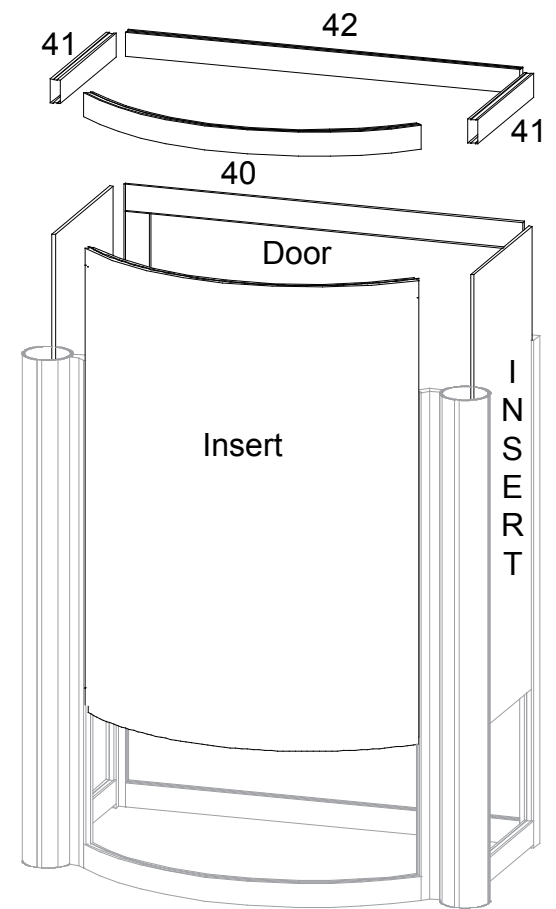
Note: V10 Detail
Slide V10 Connector in between grooves of extrusions



Door Attachment



Slide pin into hinge attached to vertical.
Slide door hinge atop pin.



Note: Verticals [31&32 and 35&36] should stay assembled shipping.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING