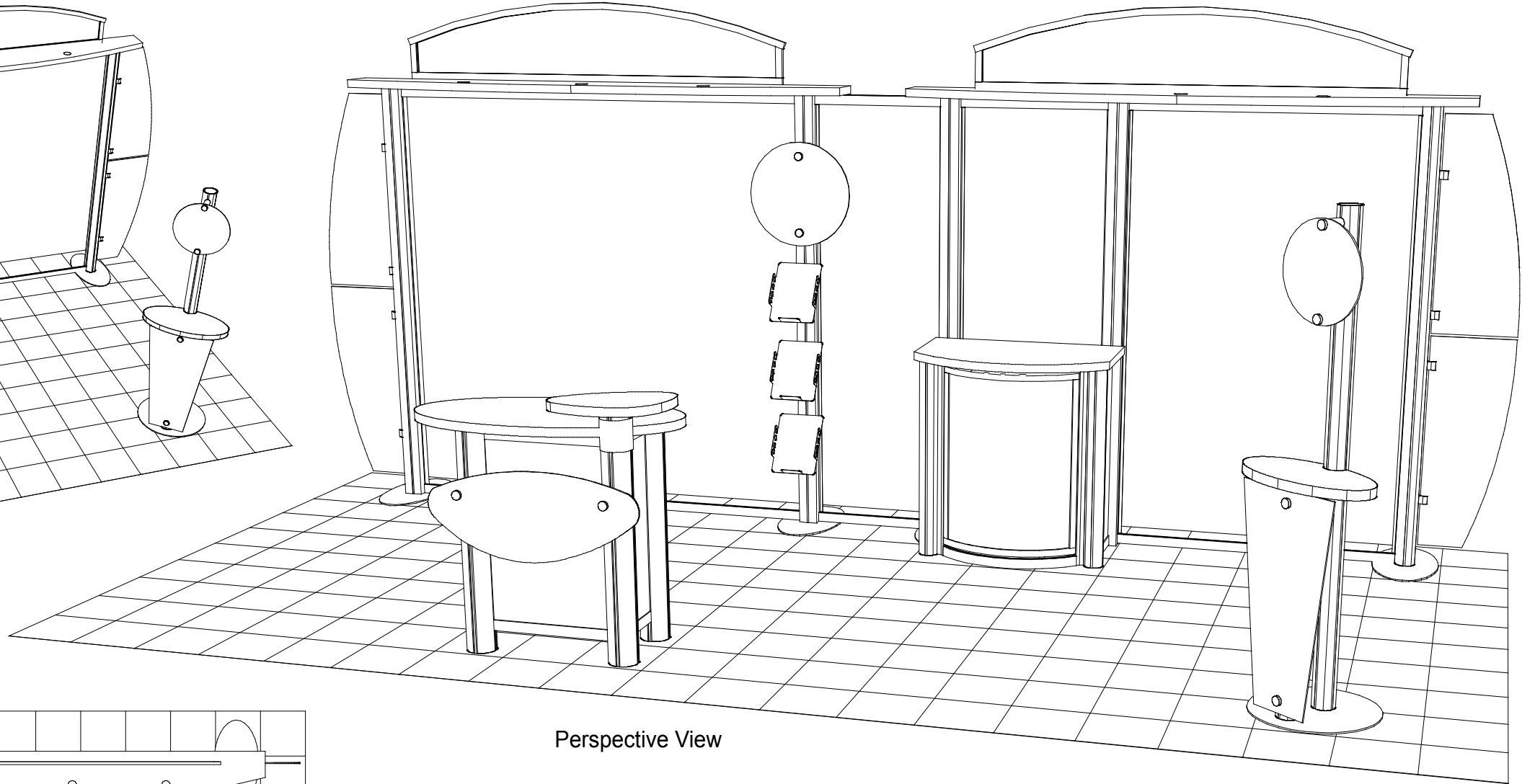
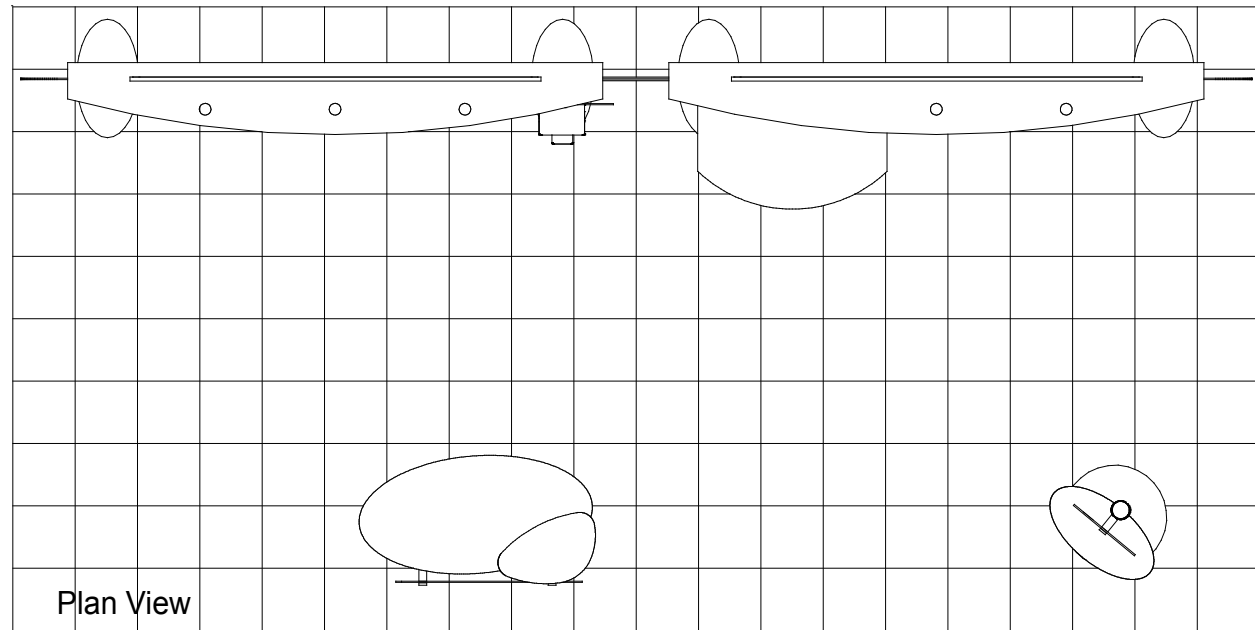


Perspective View



Perspective View



Plan View

20'

10'

visionaryTM
DESIGNS

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

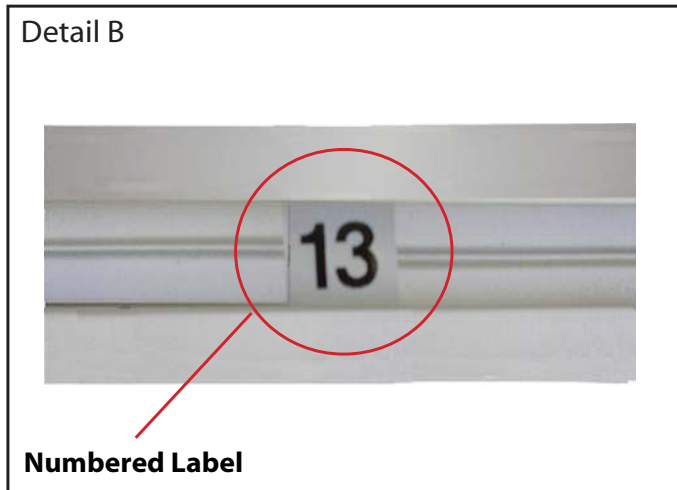


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

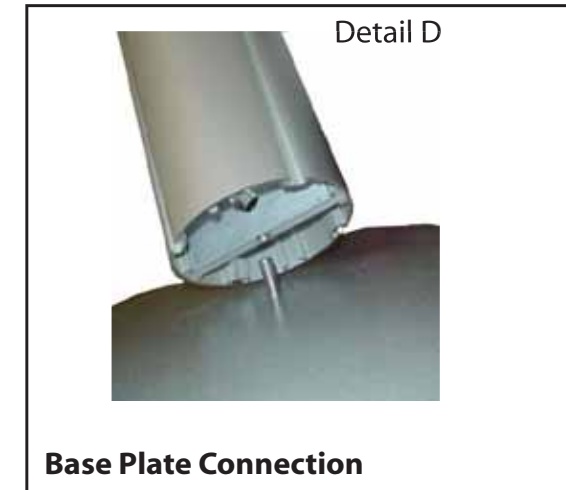
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

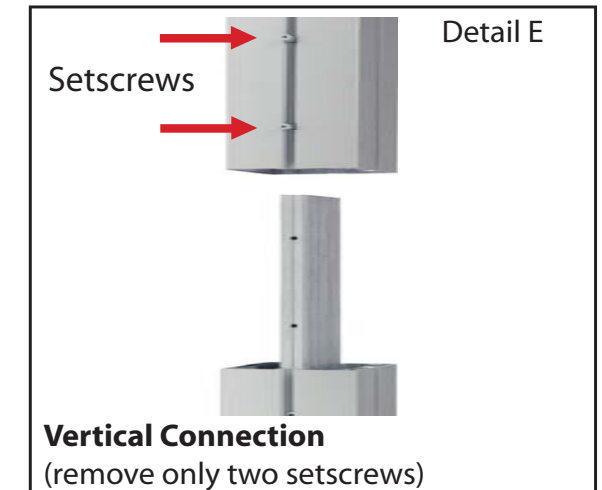
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

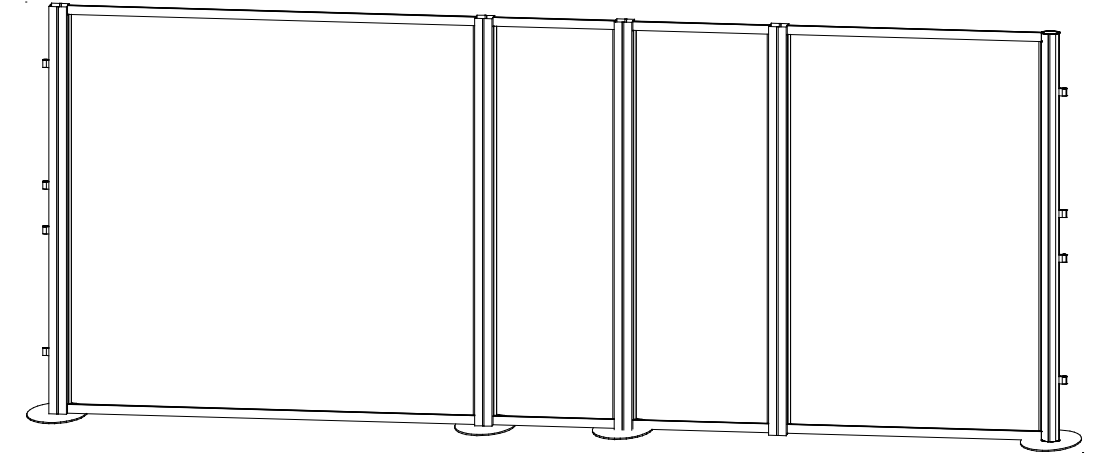
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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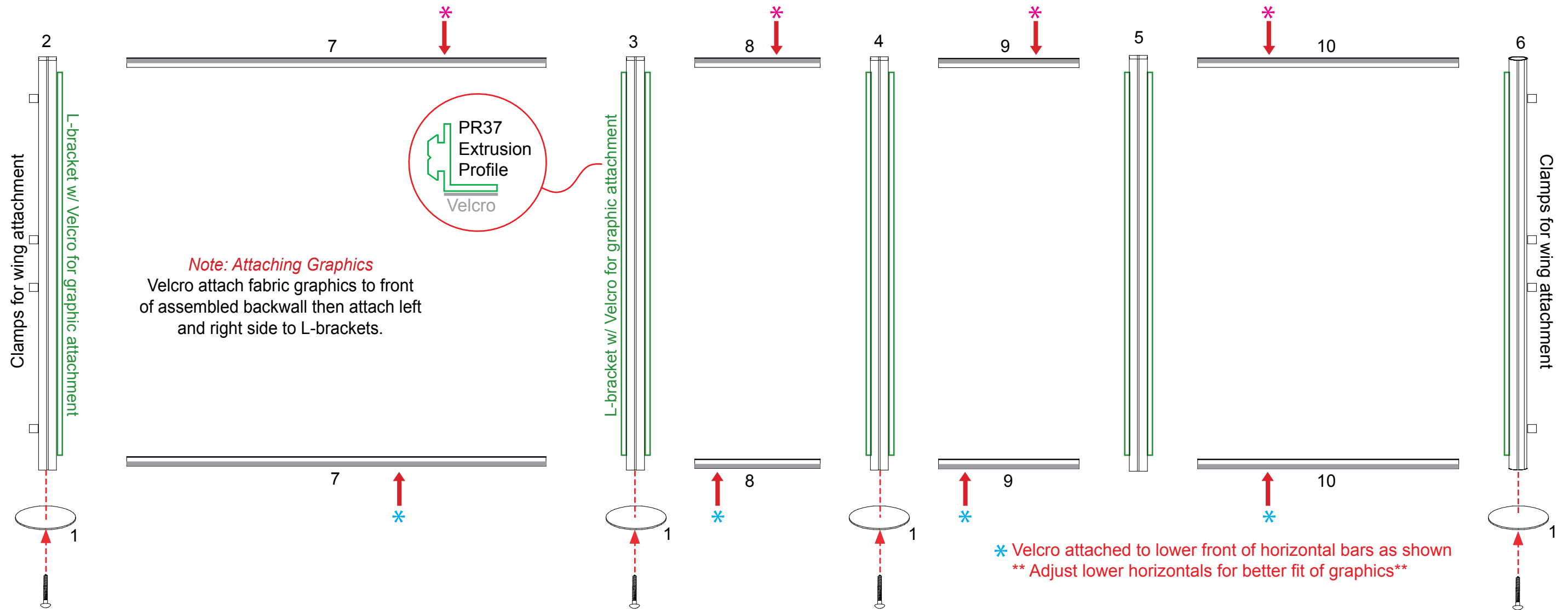
Item	Qty.	Description
1	4	Oval Base Plate
2	1	83.75"h Vertical Extrusion
3	1	83.75"h Vertical Extrusion
4	1	84"h Vertical Extrusion
5	1	84"h Vertical Extrusion
6	1	83.75"h Vertical Extrusion
7	2	83.5"w Horizontal Extrusion
8	2	23"w Horizontal Extrusion
9	2	28"w Horizontal Extrusion
10	2	52"w Horizontal Extrusion

- Steps:
- 1) Attach vertical extrusions [2, 3, 4, and 6] to base plates [1].
 - 2) Connect horizontal extrusions [7, 8, 9 and 10] between vertical extrusions [2, 3, 4, 5 and 6], see illustration for horizontal orientation.
 - 3) Apply graphics to assembled backwall.



When Assembled

* Velcro attached to upper front of horizontal bars as shown



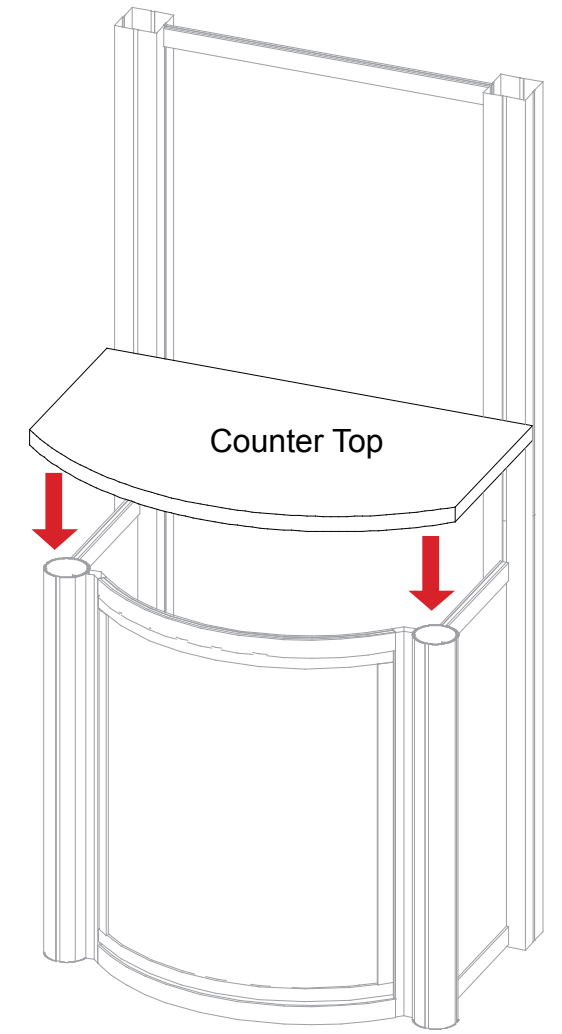
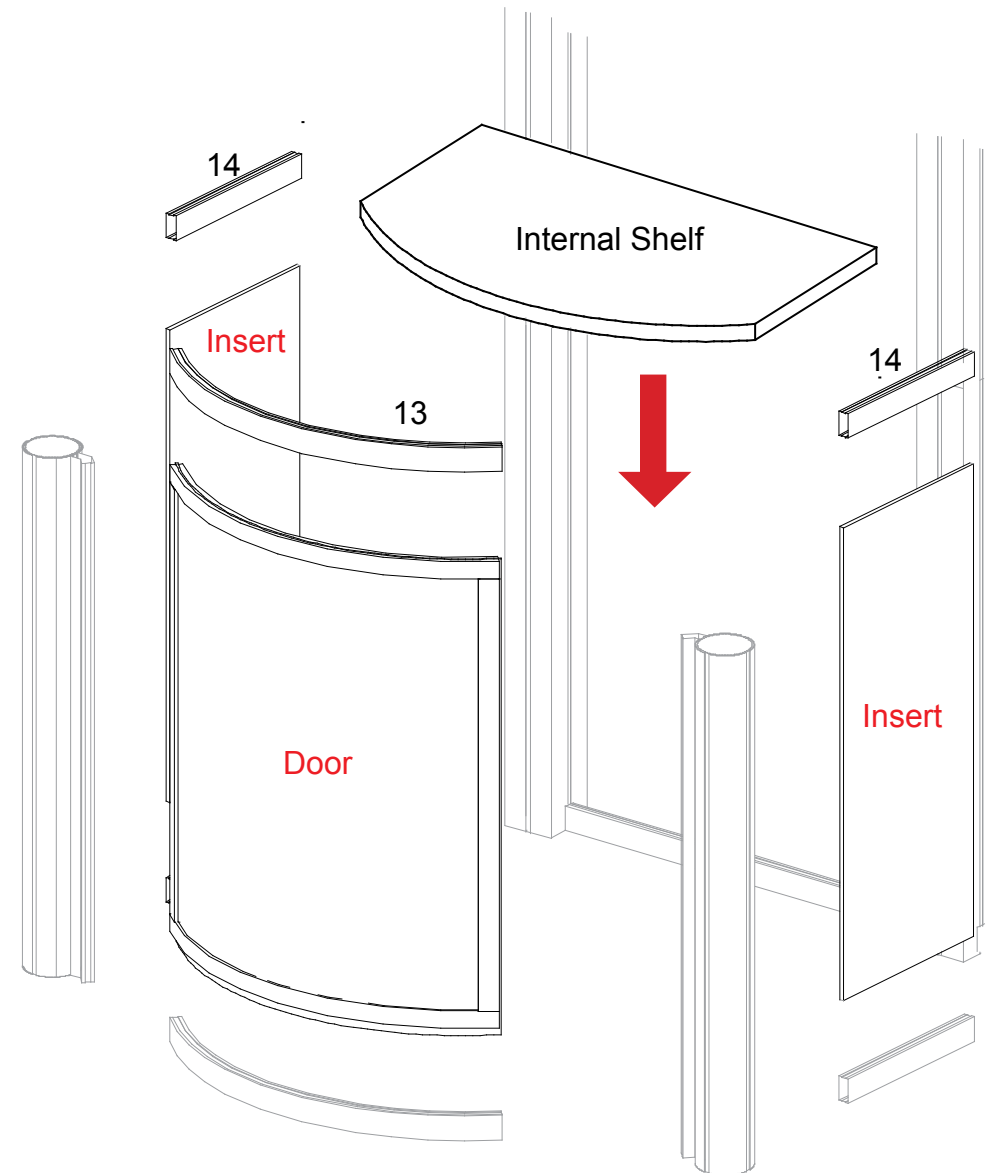
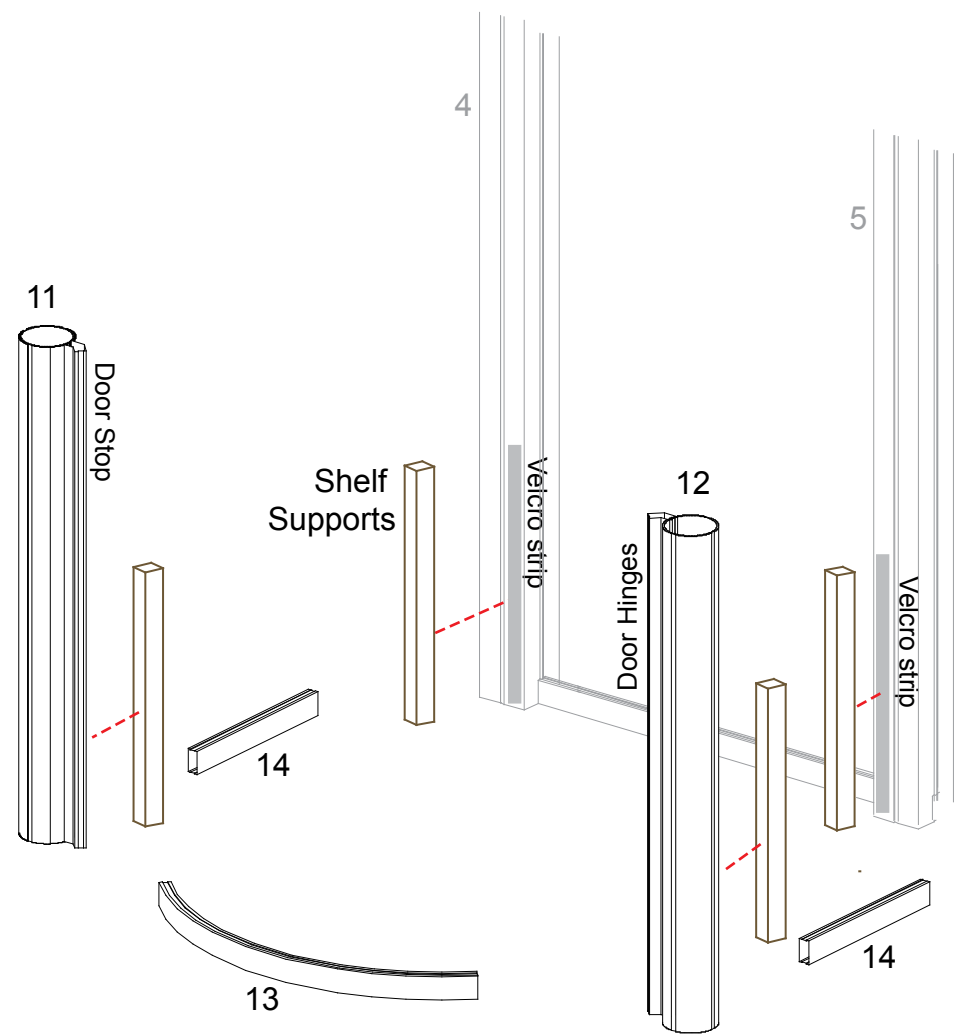
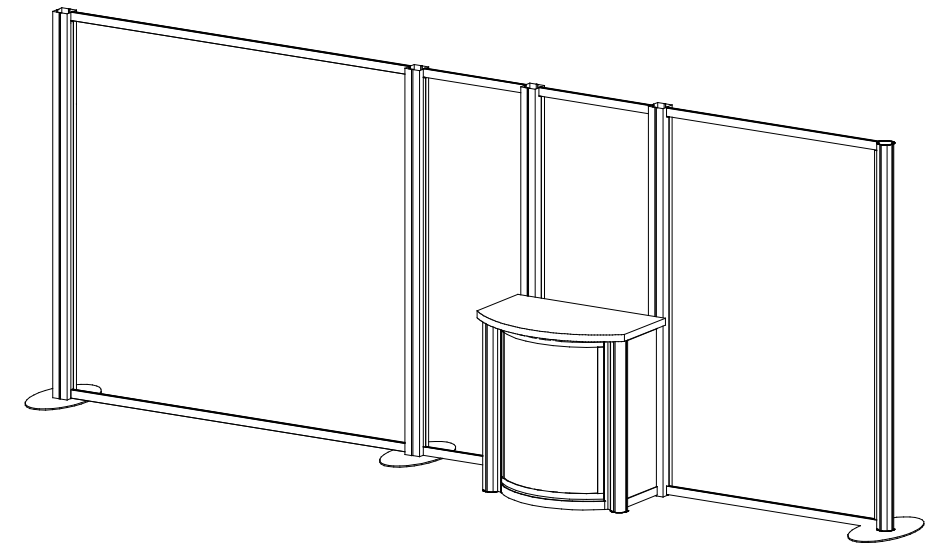
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Qty	Description
11	1	38" h Vertical Extrusion w/ Door Stop
12	1	38" h Vertical Extrusion w/ Door HInge
13	2	Curved Horizontal Extrusion
14	4	12.5" w Horizontal Extrusion
4	4	Internal Shelf Support

Steps

- 1) Attach lower horizontal bars between verticals extrusions where indicated.
- 2) Place infills and attach door as shown.
- 3) Attach upper horizontal bars between verticals extrusions where indicated.
- 4) Velcro shelf supports to inside of assembled base, then set internal shelf atop supports.
- 5) Set counter top on assembled base.

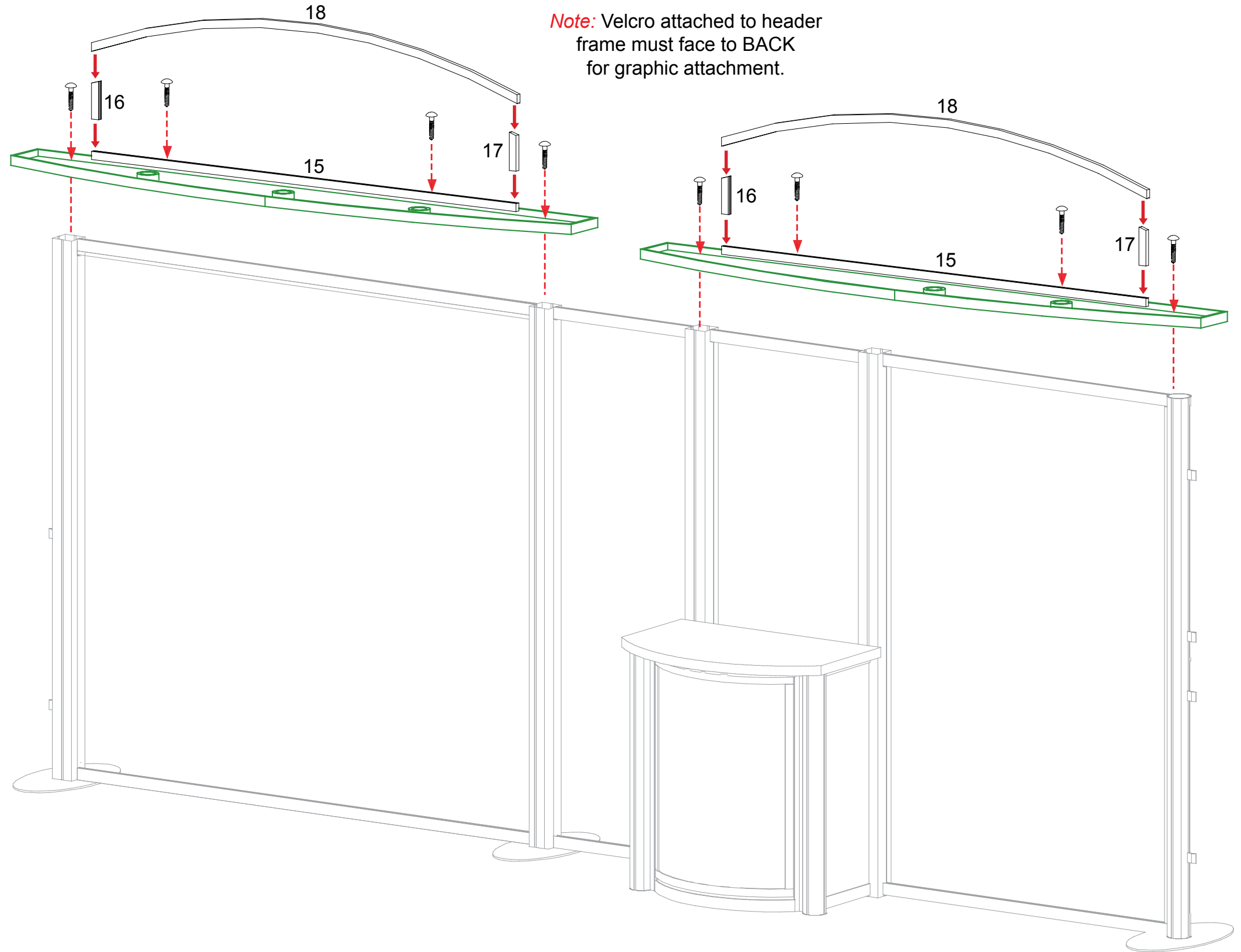


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Item	Qty	Description
15	2	78" Horizontal extrusion
16	2	Left Vertical Extrusion
17	2	Righth Vertical Extrusion
18	2	Upper Curve Horizontal Extrusion

- Steps:
- 1) Apply graphics to assembled header frames.
 - 2) Attach header frames to ceilings.
 - 3) Attach ceilings with assembled headers to top of assembled backwall using bolts.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

★ Monitor Mount Attachment

Attach mounting plate to verticals as shown.

Then attach wall plate to plate using bolts and wing nuts

Literature Rack Attachment

Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

A10 Clamp Attachment
(if accidentally removed)

Slide connector on back of A10 clamp into groove of extrusion.

When desired location is found, tighten set screw to secure.

Tighten black plastic set screw to secure wing in place.

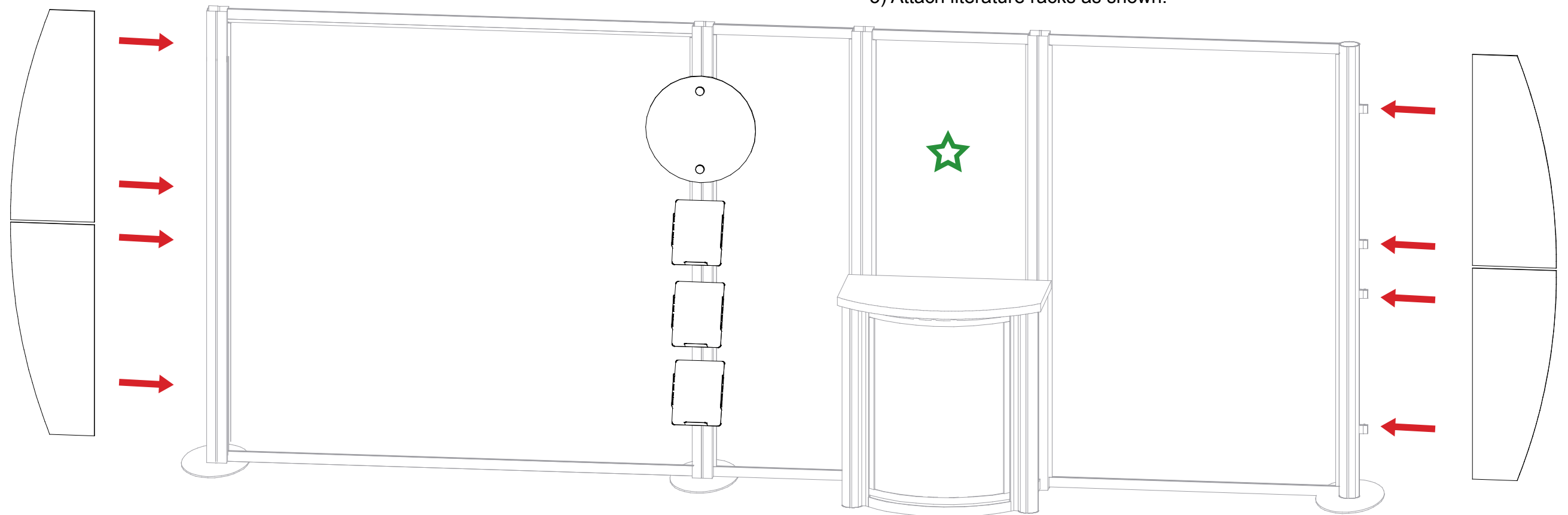
Sign Attachment

standoff barrel

Slide stand off barrels into groove of backwall extrusion

Secure Sign to stand off barrels using standoff caps

- Steps:
- 1) Attach 20"D signs using standoff barrels and caps.
 - 2) Attach wings to clamps attached to uprights.
 - 3) Attach literature racks as shown.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
19	1	18"D Round Base Plate
20	1	80"h Round Vertical Extrusion
21	1	36"h Round Vertical Extrusion

Steps

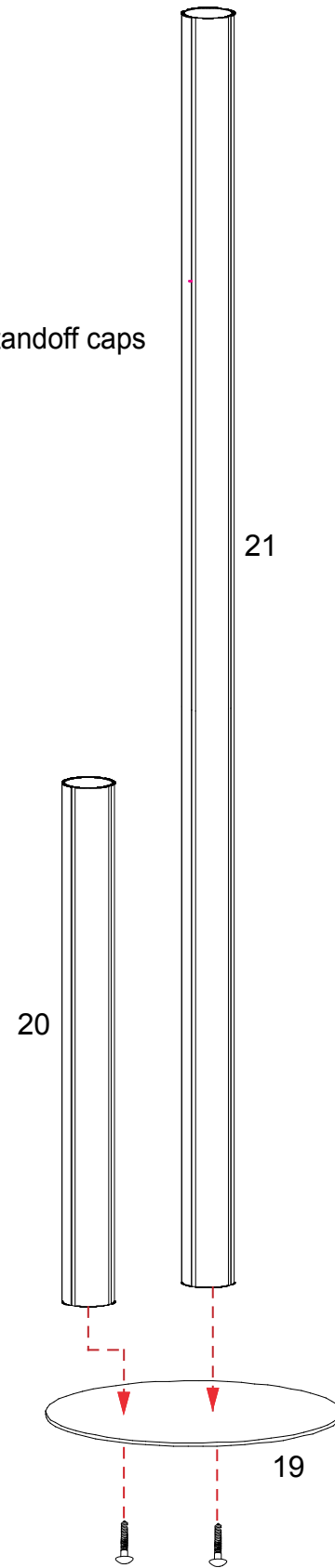
- 1) Attach vertical extrusions [20] to base plate [21] as shown.
- 2) Attach tapered plex wing to front of vertical extrusion [20] using standoff caps and round sign to vertical extrusion [21].
- 3) Place and attach counter atop vertical extrusion [20].

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Slide connectors onto groove of extrusion, tighten setscrew to secure at desired location.

Connectors

Monitor Mount Attachment
 Attach back plate to connectors on vertical extrusion using screws. Then attach top plate and tighten setscrews to secure.

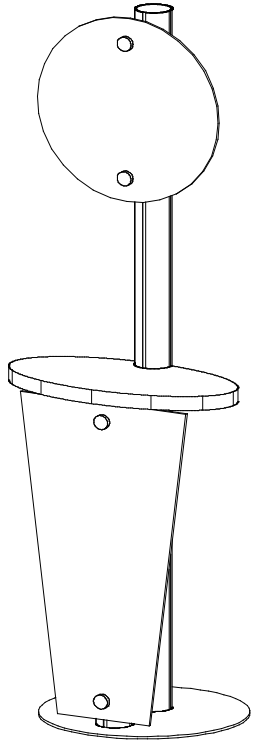
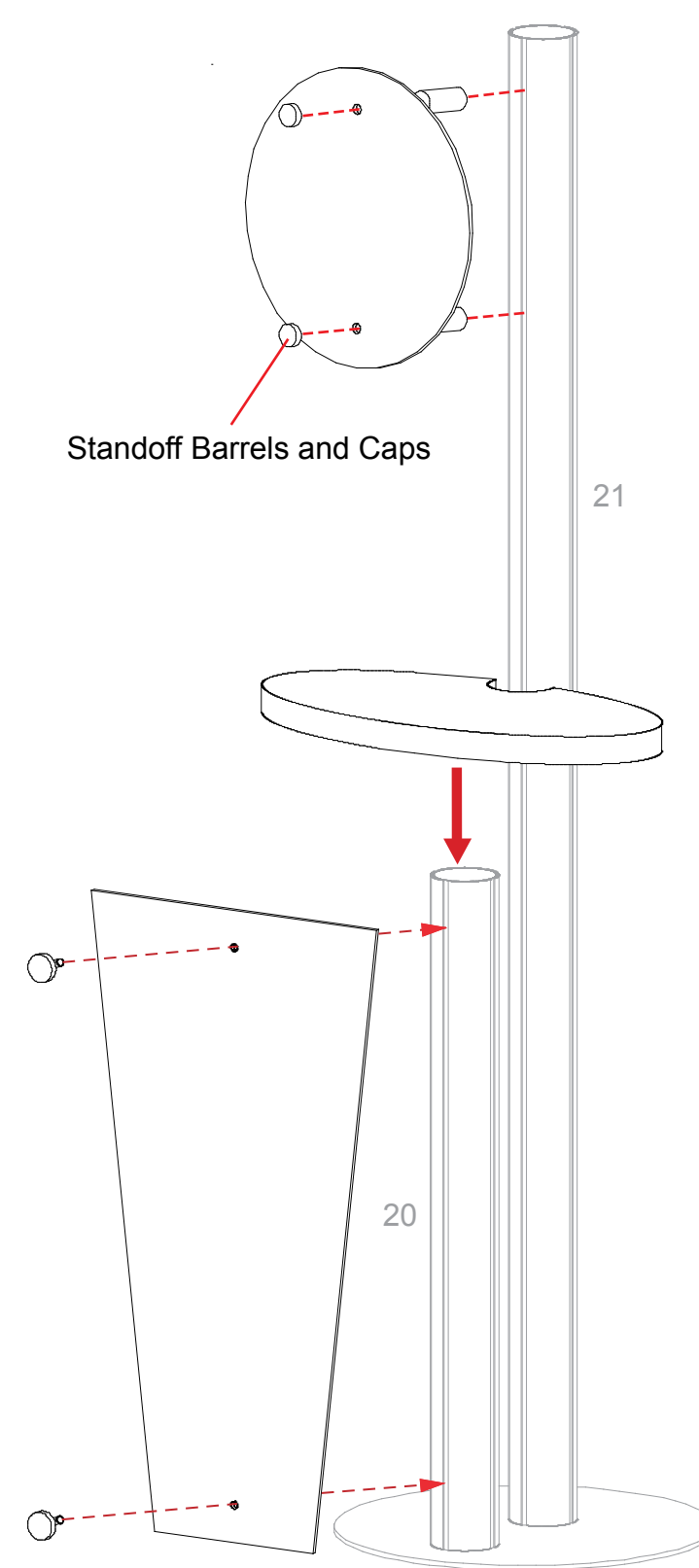


Sign Attachment

stand off barrel

Slide stand off barrels into groove of vertical extrusion

Secure Sign to stand off barrels using stand off caps

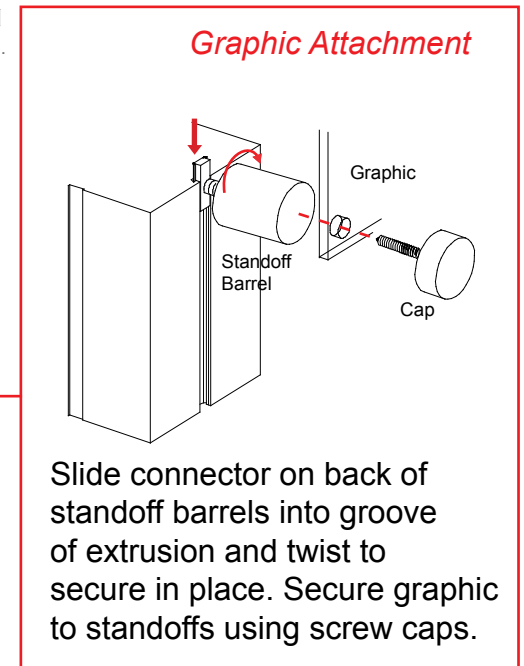
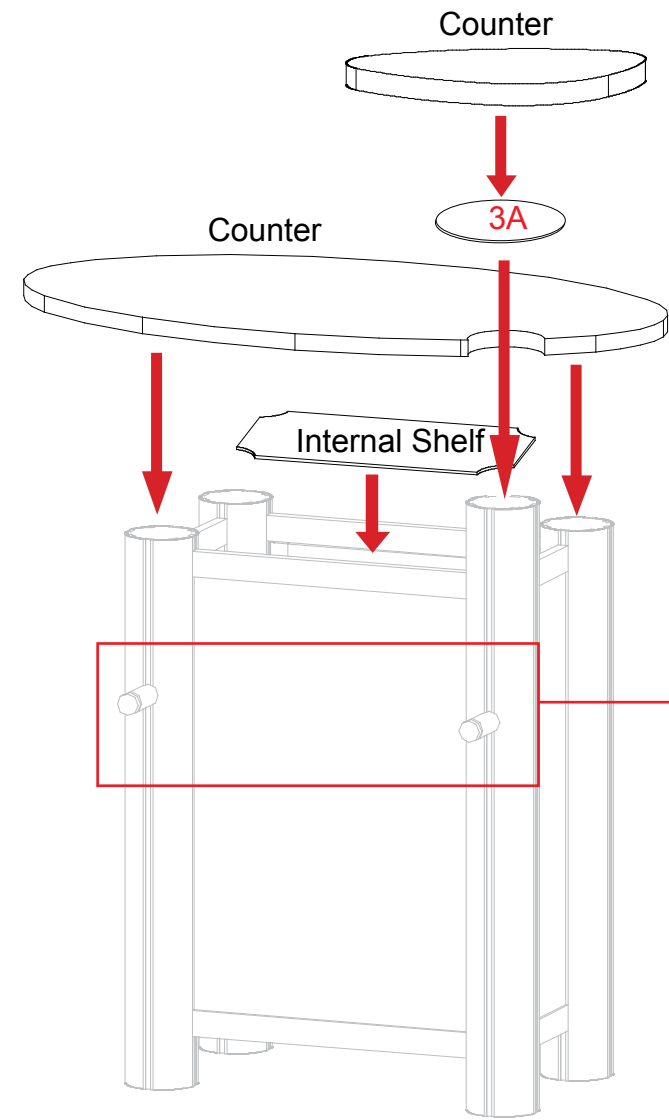
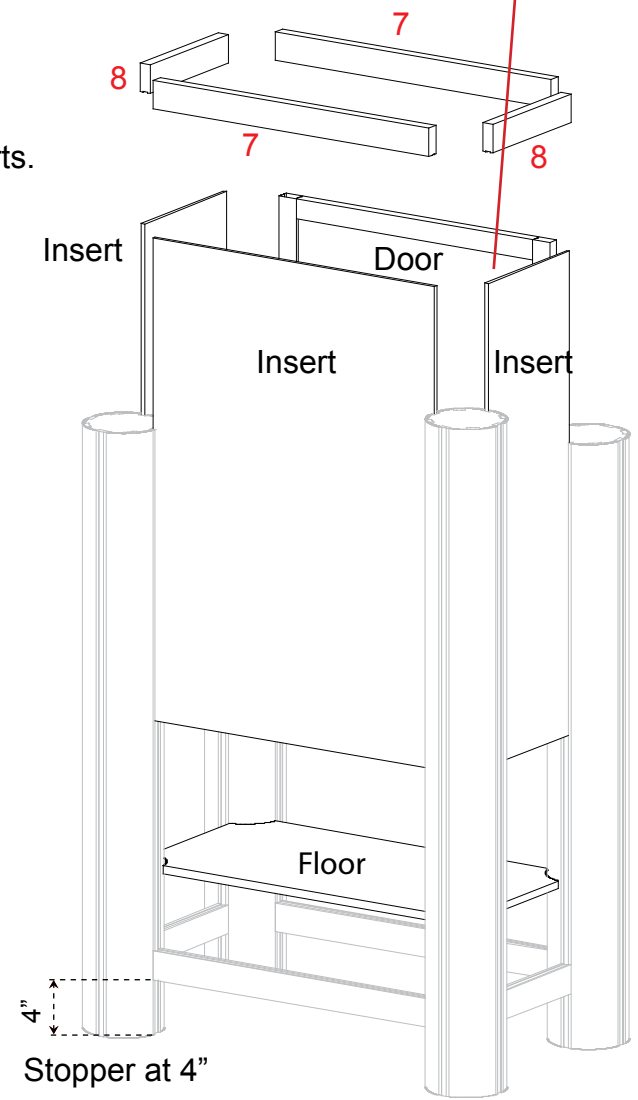
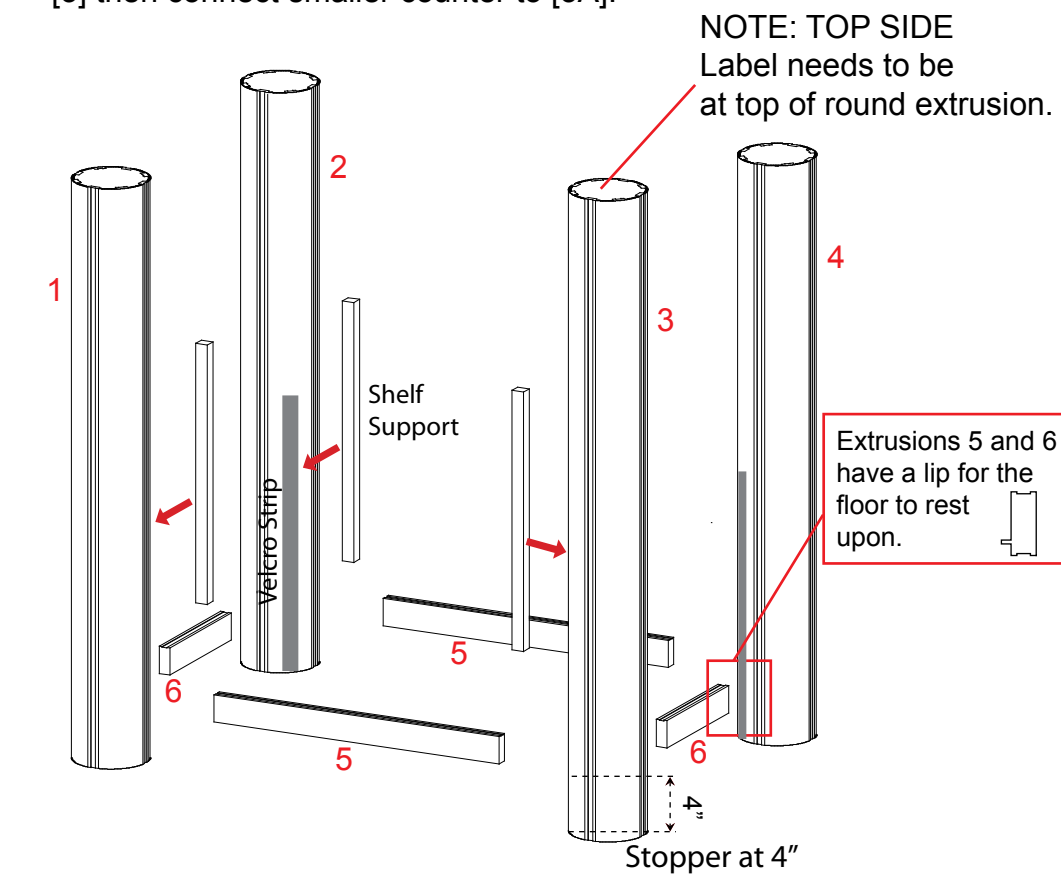
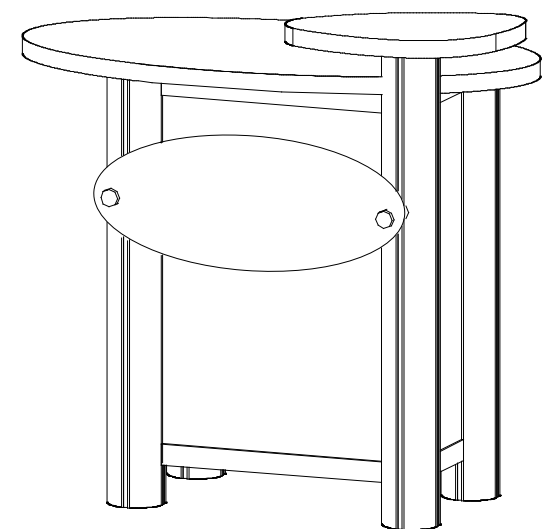
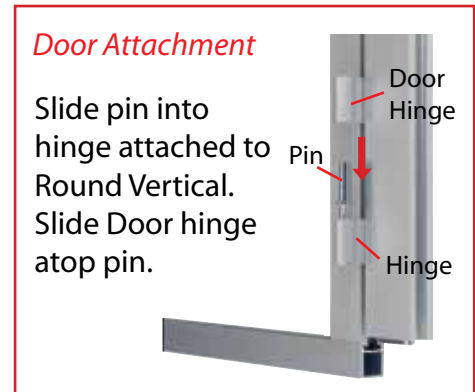


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

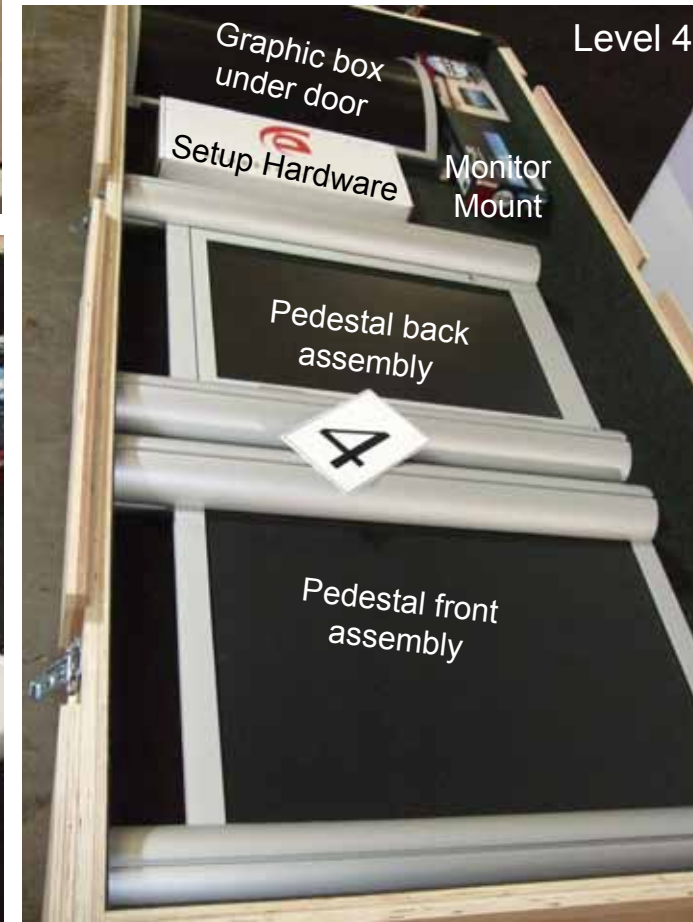
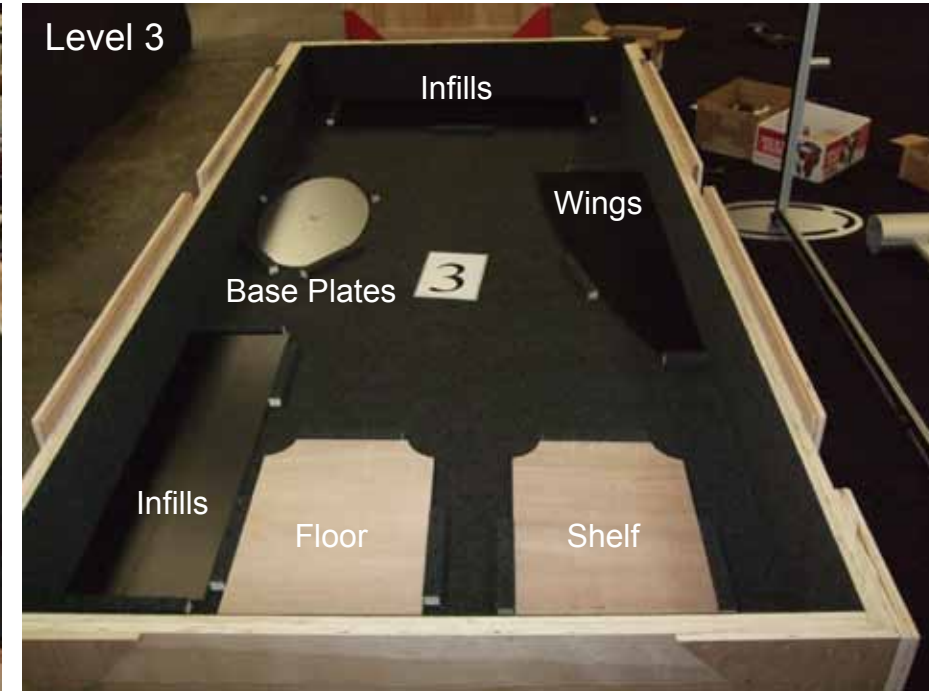
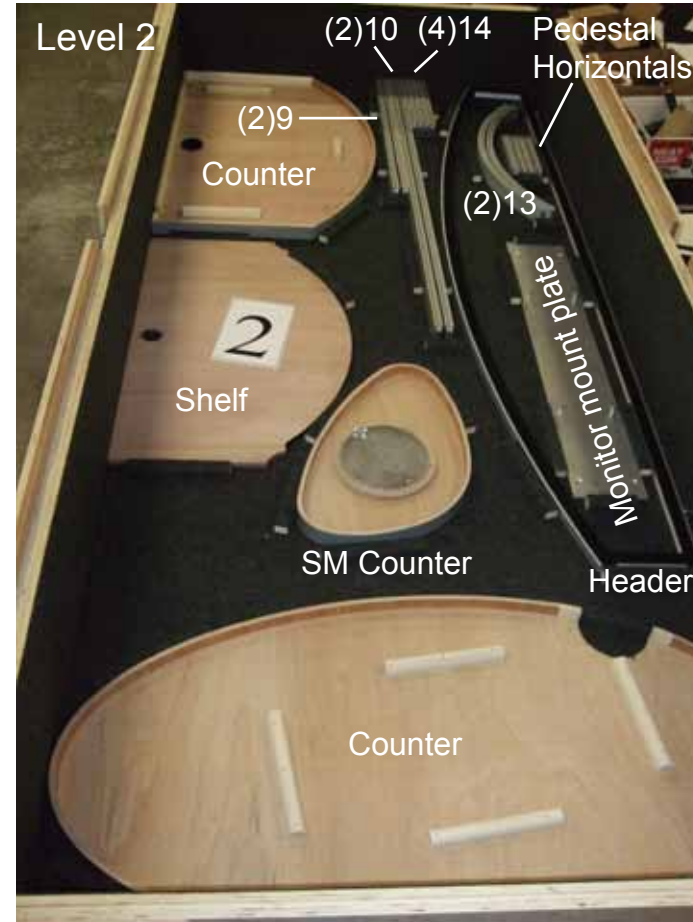
Item	Quantity	Description
1	1	38" h Vertical Extrusion
2	1	38" h Vertical Extrusion
3	1	42" h Vertical Extrusion
3A	1	Plate for Counter Connection
4	1	38" h Vertical Extrusion
5	2	20" w Horizontal Extrusion
6	2	8.5" w Horizontal Extrusion
7	2	20" w Horizontal Extrusion
8	2	8.5" w Horizontal Extrusion
	4	Internal Shelf Support

Steps:

- 1) Connect horizontal extrusions [5 and 6] between vertical extrusions [1, 2, 3 and 4] resting atop stoppers at approximately 4" up from floor to bottom of metal.
- 2) Set floor in place atop lip of horizontal extrusions.
- 3) Place doors and inserts in place as shown.
- 4) Connect horizontal extrusions [7, and 8] between vertical extrusions [1, 2, 3 and 4] and atop inserts and door.
- 5) Velcro shelf supports to inside of pedestal, then set internal shelf atop supports.
- 6) Place counter atop assembled pedestal, attach [3A] to extrusion [3] then connect smaller counter to [3A].



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