

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

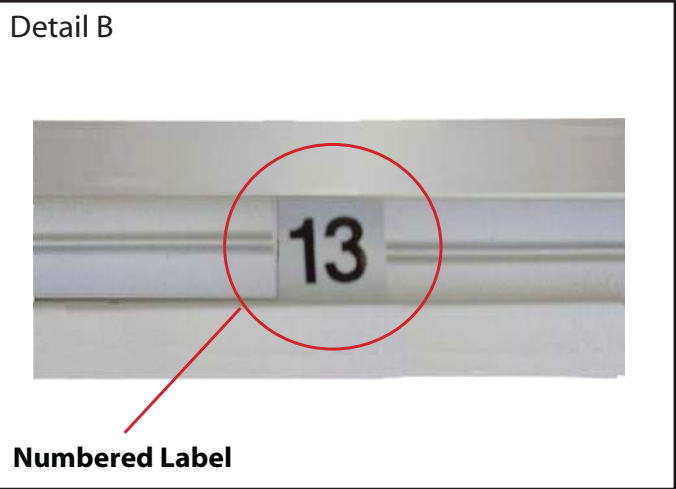
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



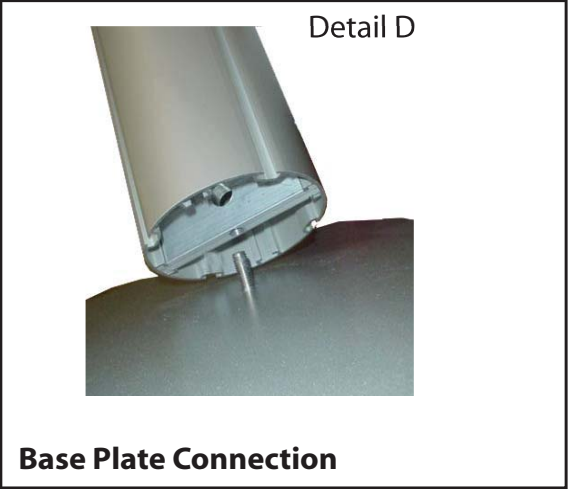
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



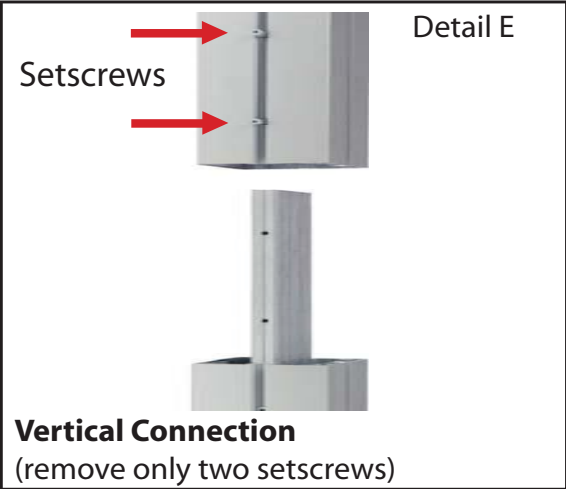
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

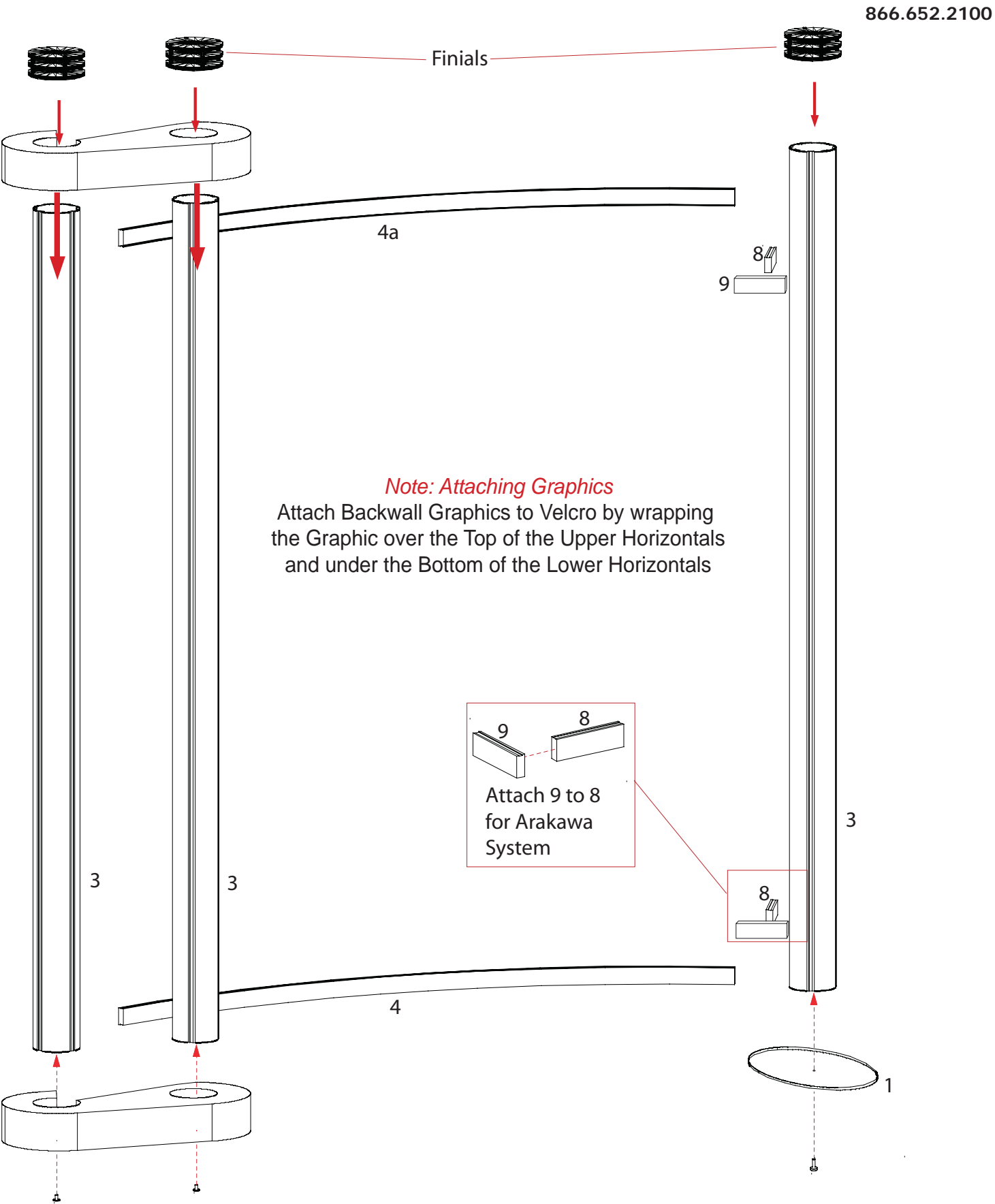
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Part Number	Qty for Step	Description
1	1	Base Plate
3	3	90"h Vertical Extrusion
4	1	70.574" Lower Formed Horizontal w/ Velcro attached to Top of member
4a	1	70.574" Top Formed Horizontal w/ Velcro attached to Bottom of member
8	2	6"w Horizontal Extrusion
9	2	Horizontal Extrusion

Steps

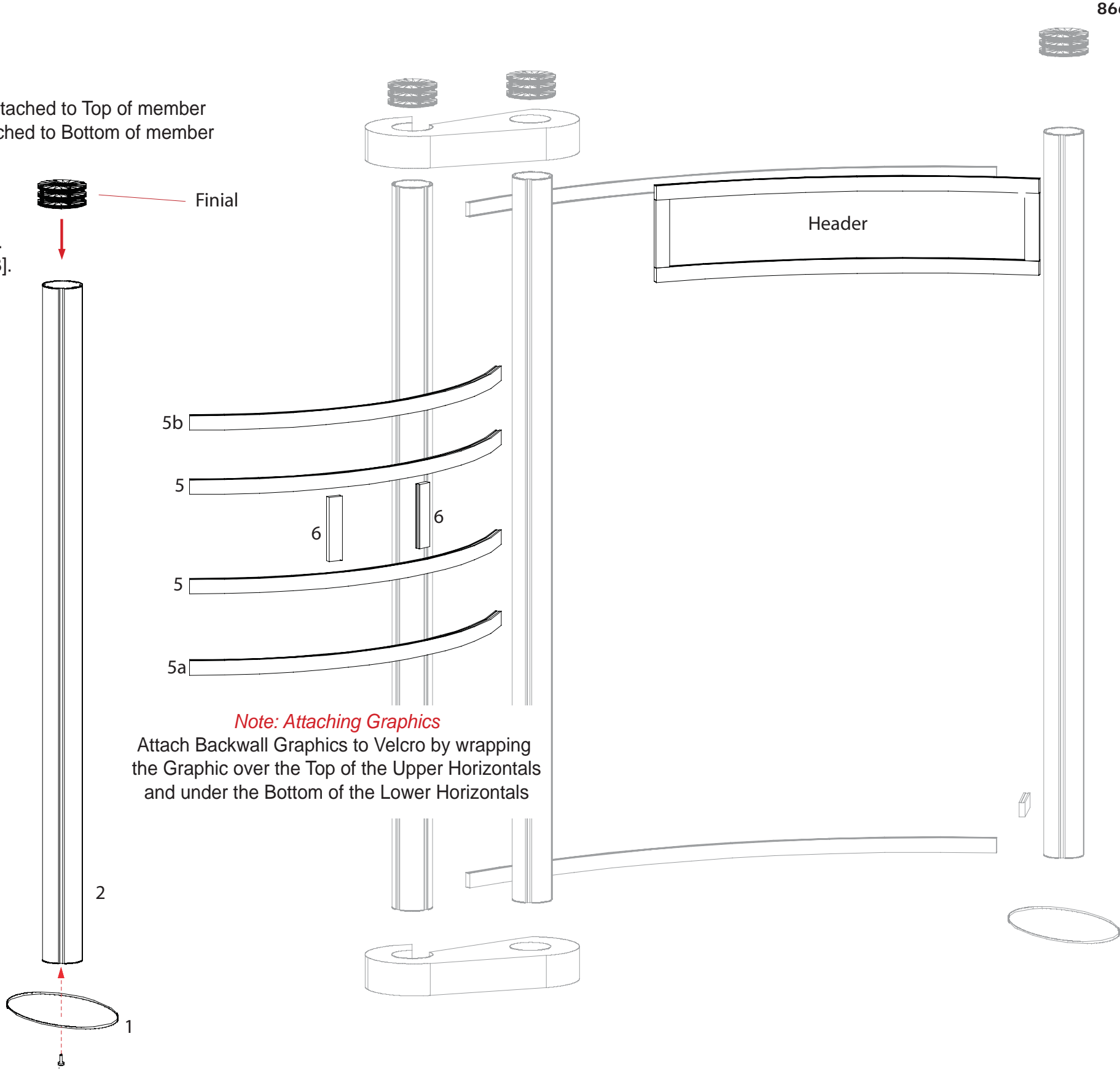
- 1) Attach vertical extrusion [3] to the Oval base plate [1].
- 2) Attach 2 of the vertical extrusions [3] in side of custom base.
- 3) Attach lower horizontal extrusion [4] between vertical extrusions [3].
- 4) Attach upper horizontal extrusion [4a] between vertical extrusions [3].
- 5) Attach upper custom header piece atop vertical extrusions [3] as shown.
- 6) Insert finials into tops of vertical extrusions [3].
- 7) Connect horizontal extrusions [8] to vertical extrusion [3] for Arakawa Suspension Wire Hanging System.



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Part Number	Qty for Step	Description
1	1	Base Plate
2	1	84"h Vertical Extrusion
5	2	53.411" Middle Formed Horizontal
5a	1	53.411" Lower Formed Horizontal w/ Velcro attached to Top of member
5b	1	53.411" Top Formed Horizontal w/ Velcro attached to Bottom of member
6	2	8"w Horizontal Extrusion

- Steps**
- 1) Attach vertical extrusion [2] to the Oval base plate [1].
 - 2) Attach lower horizontal extrusion [5a] between vertical extrusions [2 and 3].
 - 3) Attach middle horizontal extrusions [5] between vertical extrusions [2 and 3].
 - 4) Attach vertical extrusions [6] between horizontal extrusions [5] for monitor mount.
 - 5) Attach upper horizontal extrusion [5] between vertical extrusions [2 and 3].
 - 6) Attach header to Backwal as shown.
 - 7) Insert finials into tops of vertical extrusions [3].

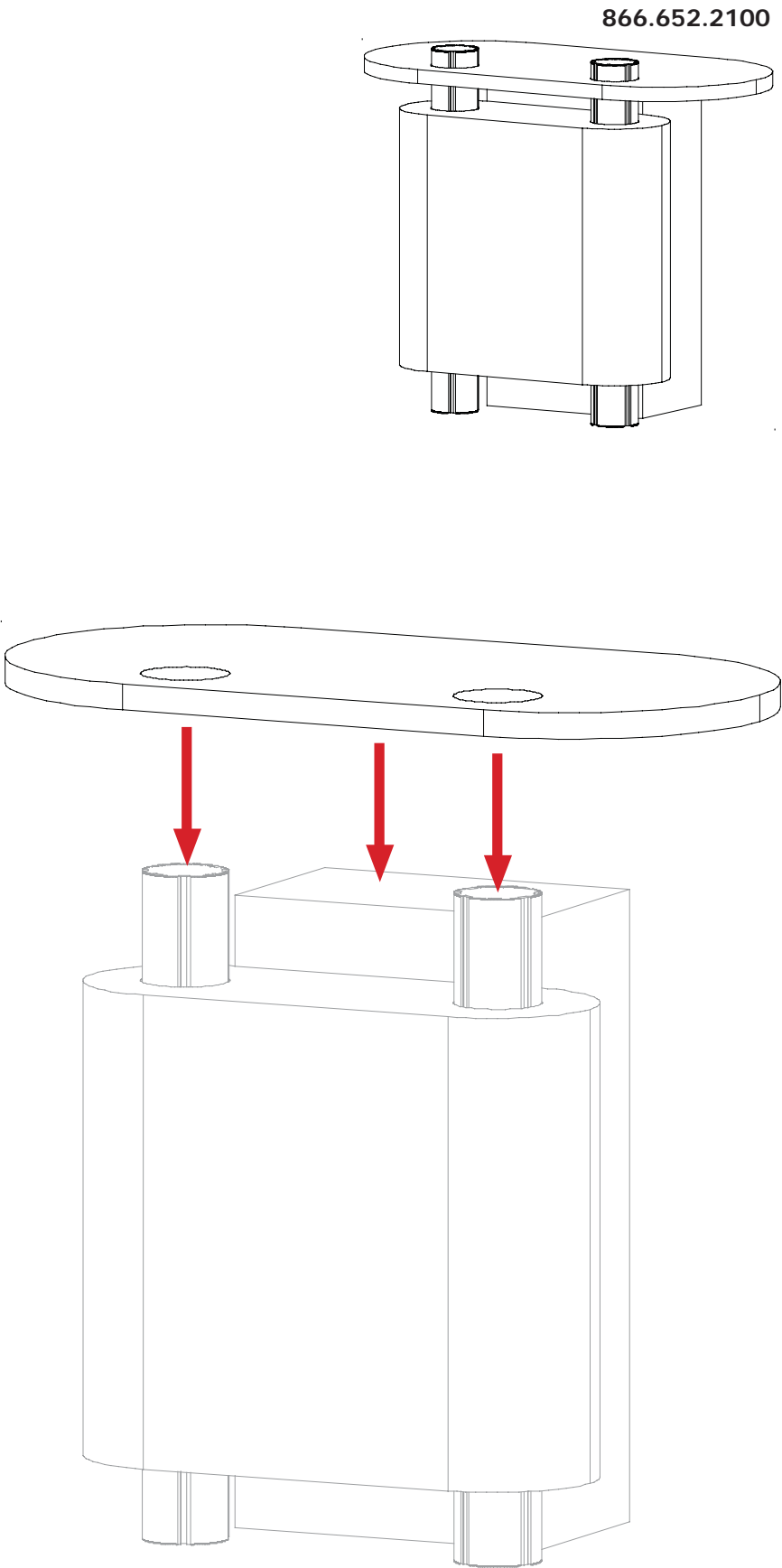
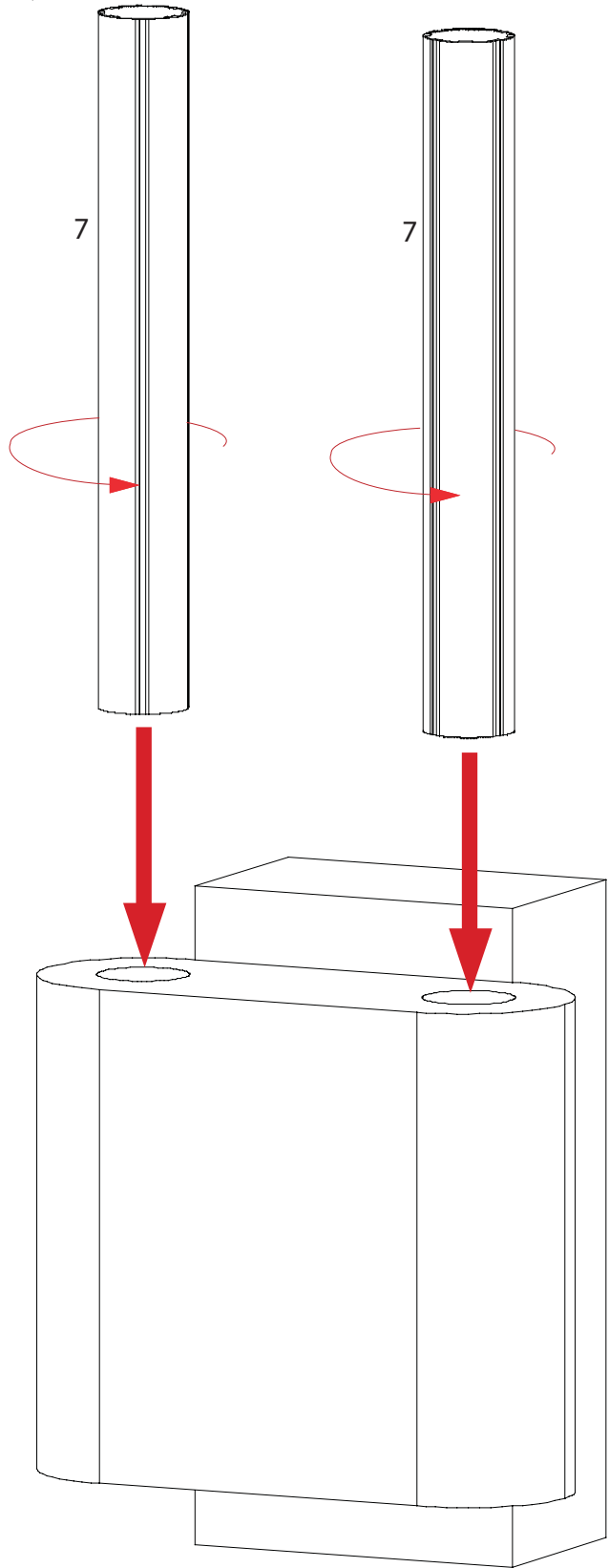


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Part Number	Qty for Step	Description
7	2	38"h Vertical Extrusions

- Steps**
- 1) Insert Vertical extrusions into pedestal base as shown and twist to set pedestal base atop pins in verticals.
 - 2) Place Counter Top over vertical extrusions and set stop square pedestal base.



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