

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

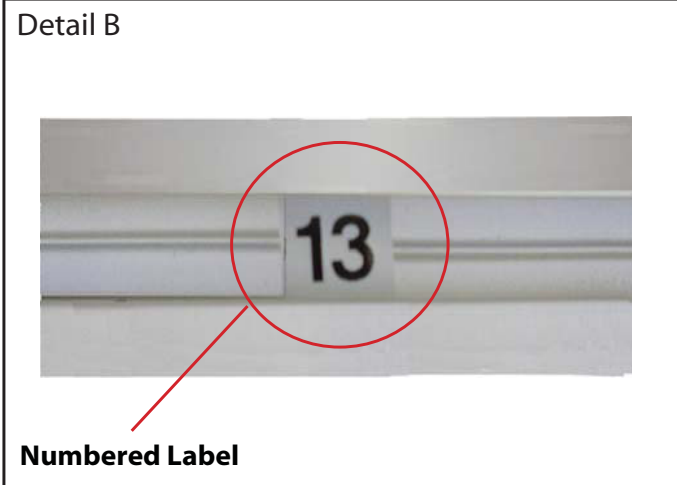


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



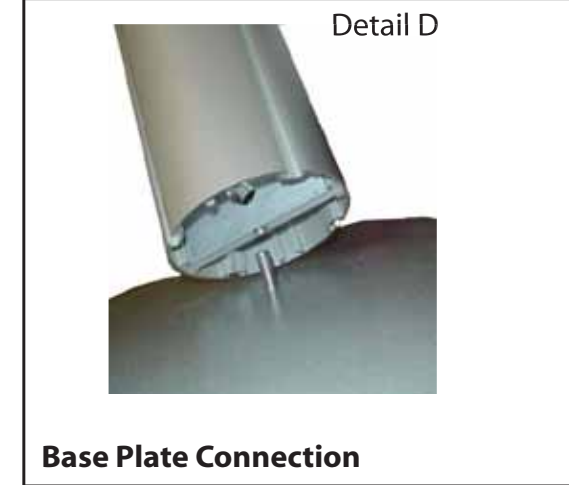
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



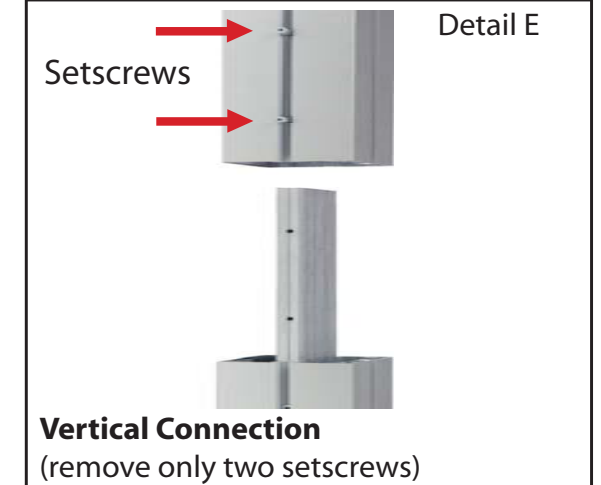
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

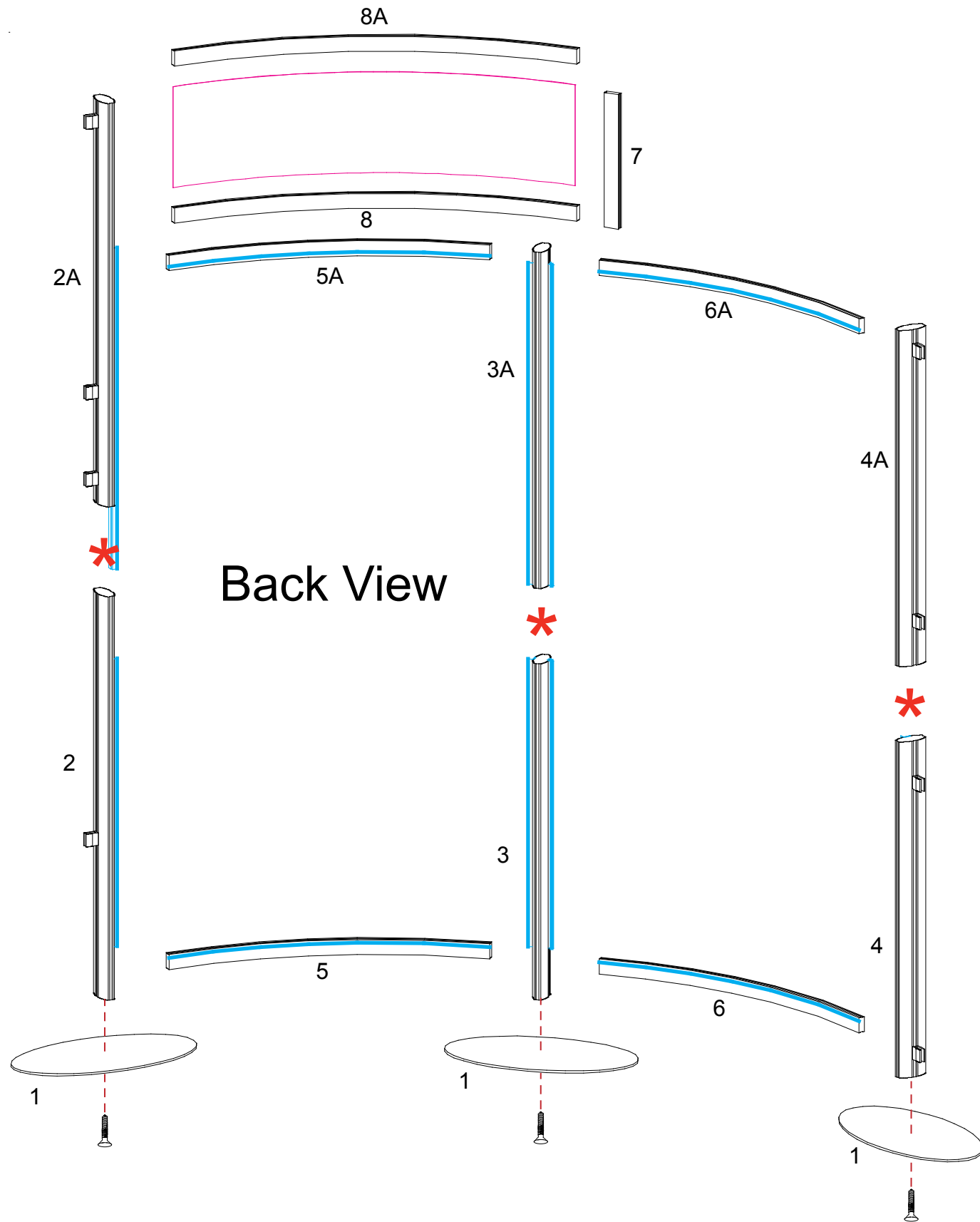
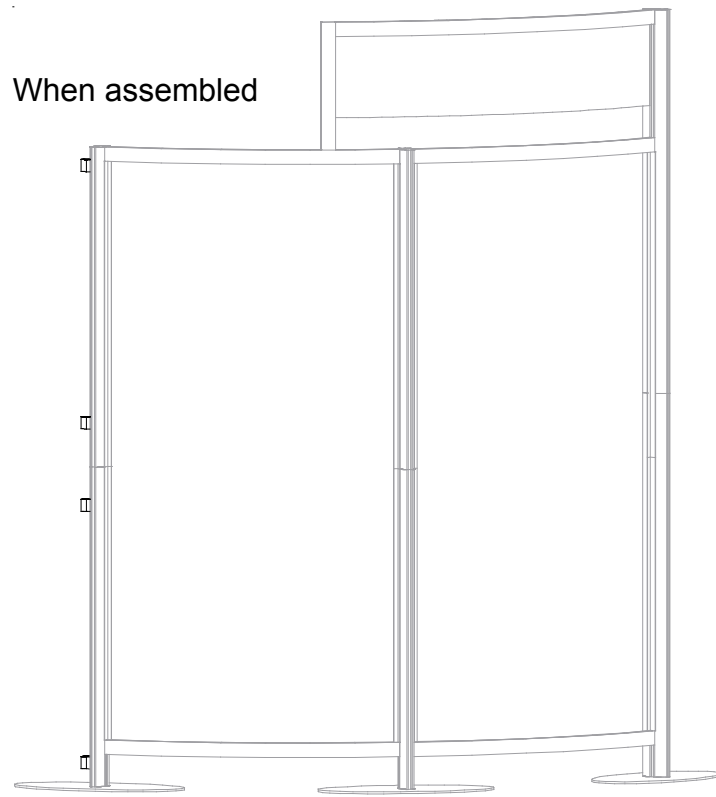
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
1	3	Base Plate
2/2A	1/1	48"h Oval Vertical Extrusion
3/3A	1/1	40"h Oval Vertical Extrusion
4/4A	1/1	40"h Oval Vertical Extrusion
5/5A	1/1	37.8446"w Z45 Curved Horizontal Extrusion
6/6A	1/1	34.8446"w Z45 Curved Horizontal Extrusion
7	1	10.209"h Z45 Vertical Extrusion
8/8A	1/1	47.7765"w Z45 Curved Horizontal Extrusion

Steps:

- 1) Connect vertical extrusions [2] & [2A] together.
See Vertical Connection detail.
Repeat step for verticals [3, 3A] & [4, 4A].
- 2) Attach base plates [1] to bottoms of vertical extrusion assemblies.
- 3) Connect horizontals [5] & [5A] between verticals [2/2A] & [3/3A].
- 4) Connect horizontals [6] & [6A] between verticals [3/3A] & [4/4A].
- 5) Attach vertical extrusion [7] to horizontal extrusion [8].
- 6) Place infill on top of horizontal [8] and secure with [8A].

When assembled



*** Vertical Connector**

- 1) Insert Connector into lower vertical extrusion.
- 2) Slide upper vertical over connector; secure.

Keep all screws attached to connector pieces when disassembling to prevent loss

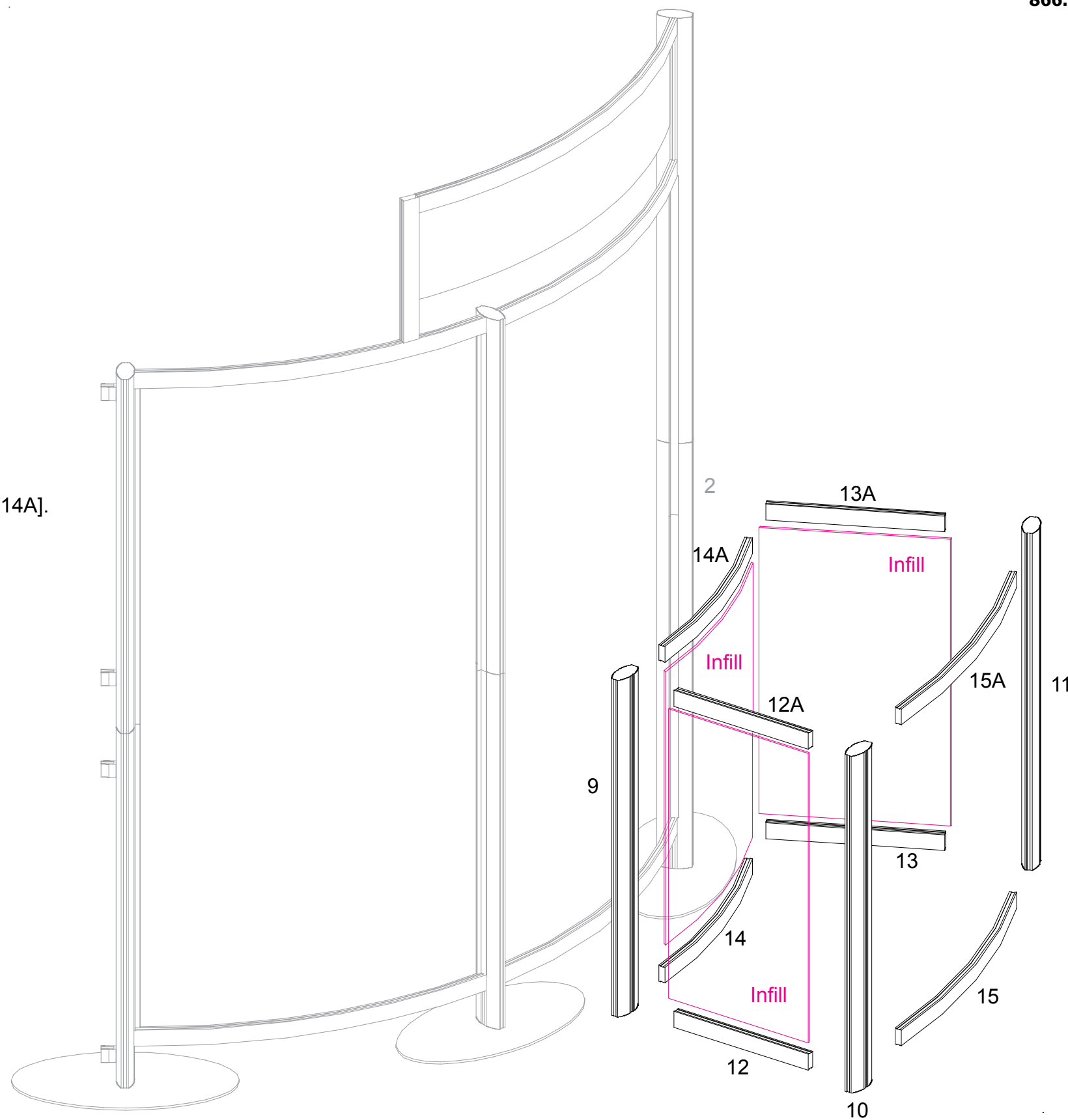
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Item	Qty.	Description
9	1	38" h S44 Vertical Extrusion
10	1	38" h S44 Vertical Extrusion
11	1	38" h S44 Vertical Extrusion
12/12A	1/1	16.238" w Z45 Horizontal Extrusion
13/13A	1/1	18" w Z45 Horizontal Extrusion
14/14A	1/1	23.8296" w Z45 Curved Horizontal Extrusion
15/15A	1/1	31.9499" w Z45 Curved Horizontal Extrusion

Steps:

- 1) Connect horizontals [12], [15] between verticals [9], [10], & [11].
- 2) Place **infill** between verticals [9] & [10] and secure with horizontal [12A].
- 3) Connect horizontal [14] to vertical [9] and backwall vertical [2].
- 4) Connect horizontal [13] to vertical [11] and backwall vertical [2].
- 5) Place **infills** on top of horizontals [13] & [14] and secure with horizontals [13A] & [14A].
- 6) Attach horizontal [15A] between verticals [10] & [11].



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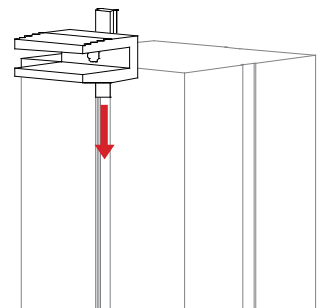
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Item	Qty.	Description
1	3	Base Plate
2/2A	1/1	48"h Oval Vertical Extrusion
3/3A	1/1	40"h Oval Vertical Extrusion
4/4A	1/1	40"h Oval Vertical Extrusion
5/5A	1/1	37.8446"w Z45 Curved Horizontal Extrusion
6/6A	1/1	34.8446"w Z45 Curved Horizontal Extrusion
7	1	10.209"h Z45 Vertical Extrusion
8/8A	1/1	47.7765"w Z45 Curved Horizontal Extrusion

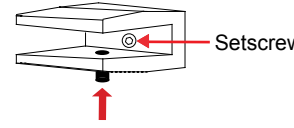
Steps:

- 1) Attach graphic wings to A10 clips located on outer backwall verticals.
- 2) Hange assembled kiosk door on assembled backwall kiosk.
See [Door Attachment](#) detail.
- 3) Place Counter top on top of assembled backwall kiosk base.

A10 Clamp Detail



- 1) Slide Connector of A10 into extrusion groove.
- 2) Tighten setscrew when A10 is in desired location.
- 3) Insert Infill into Clamp
- 4) Tighten knob on A10 to secure wing in place.



Setscrew

Knob to attach graphics

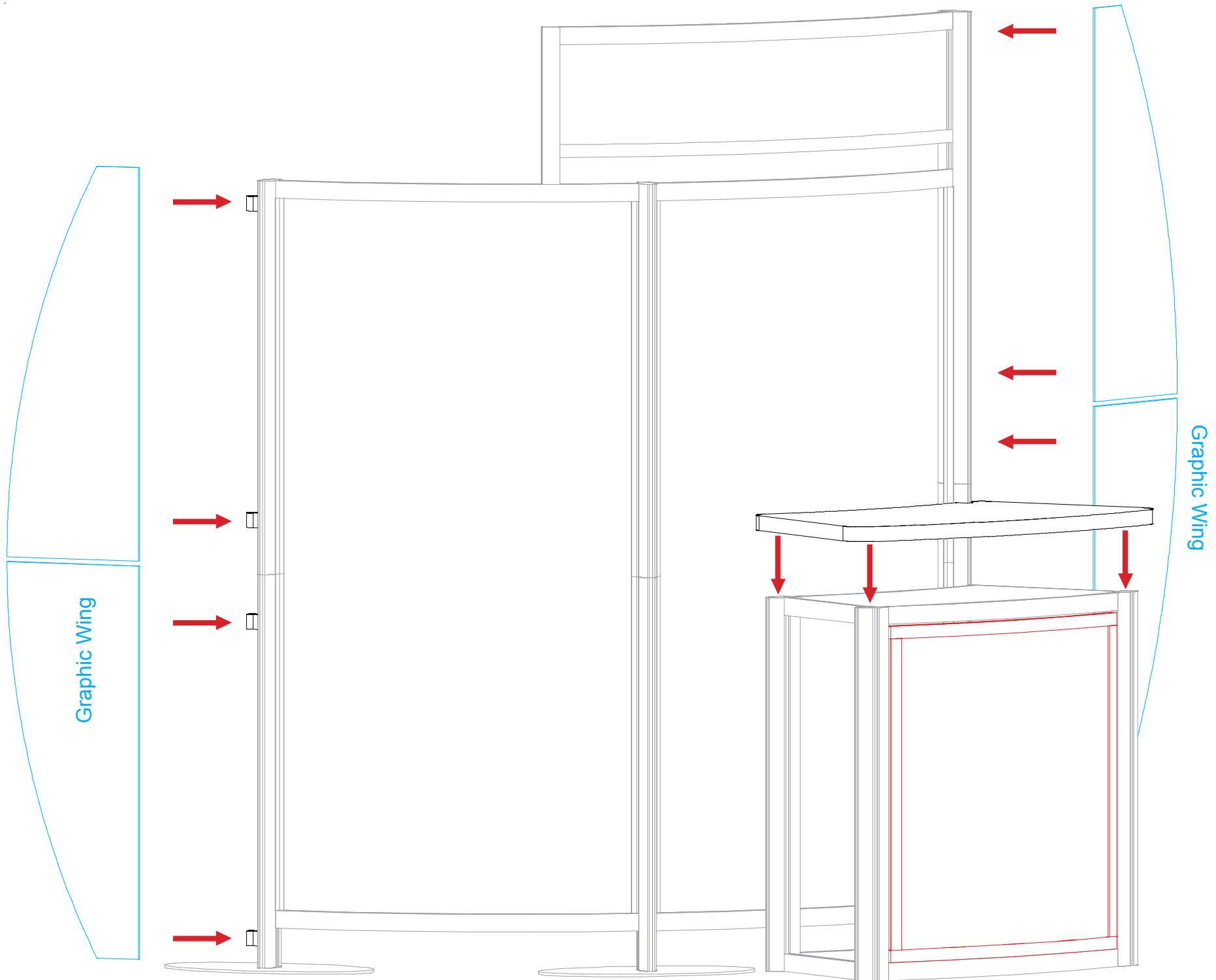
Door Attachment



Slide pin into hinge attached to vertical. Slide door hinge over pin.

Door Hinge

Hinge



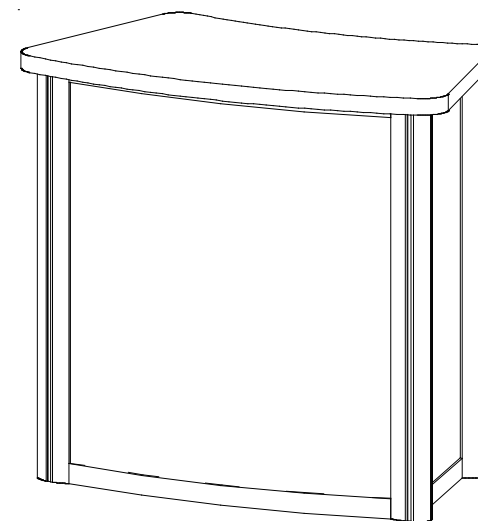
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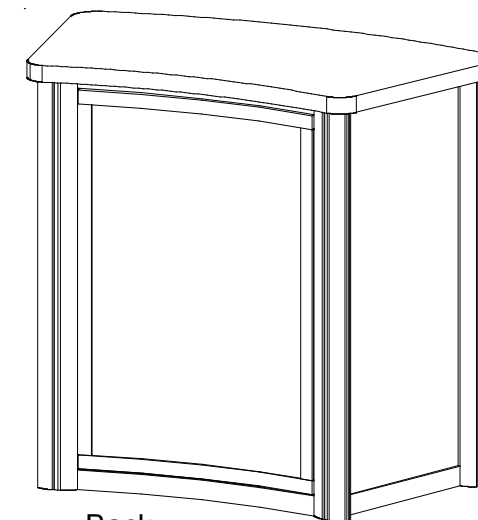
Item	Qty.	Description
16	2	38" h Vertical Extrusion
17	1	38" h Vertical Extrusion w/ Door Stop
18	1	38" h Vertical Extrusion w/ Door hinges
19/19A	2/2	16.2238" w Z45 Horizontal Extrusion
20/20A	1/1	31.9499" w Z45 Curved Horizontal Extrusion
21/21A	1/1	23.8296" w Z45 Curved Horizontal Extrusion

Steps:

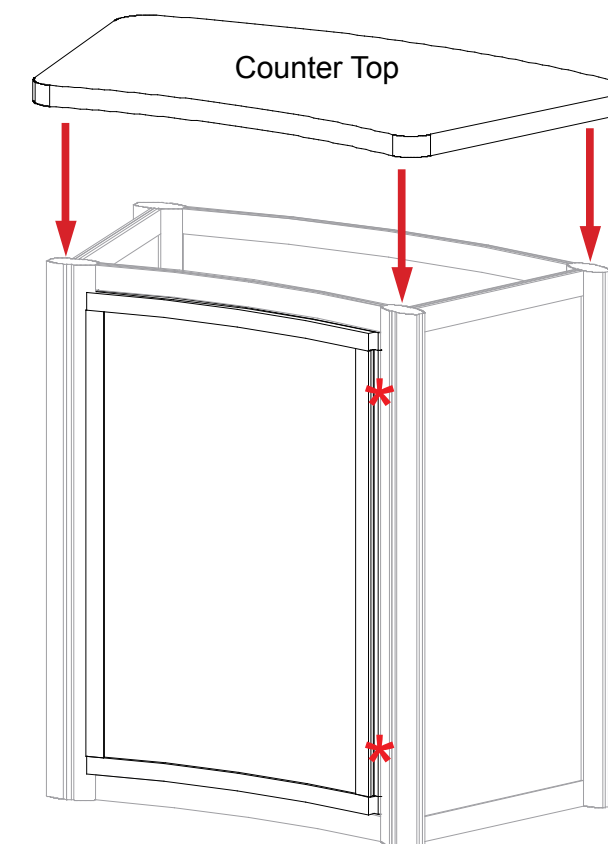
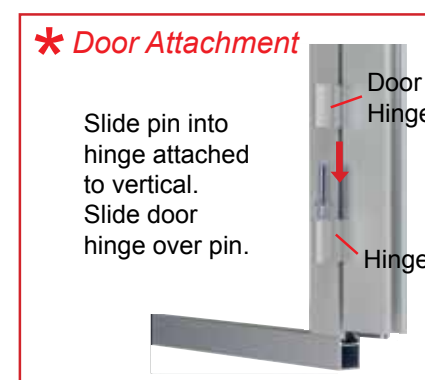
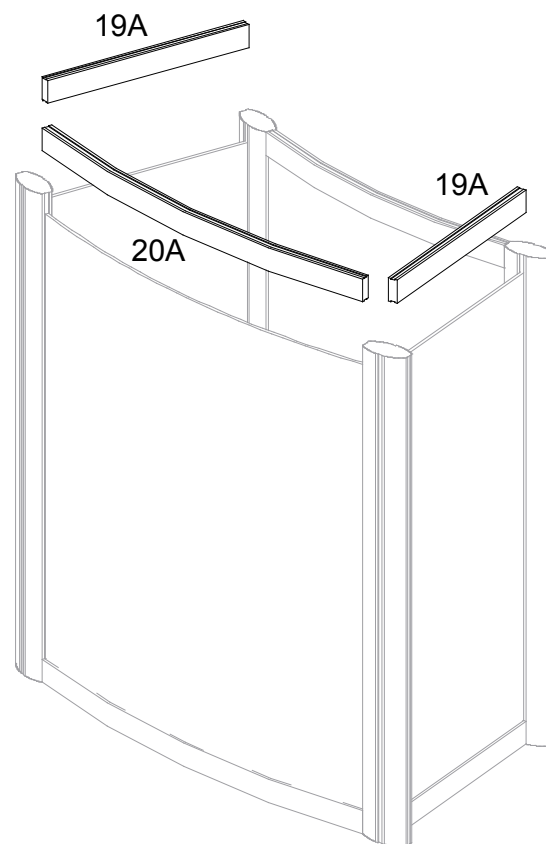
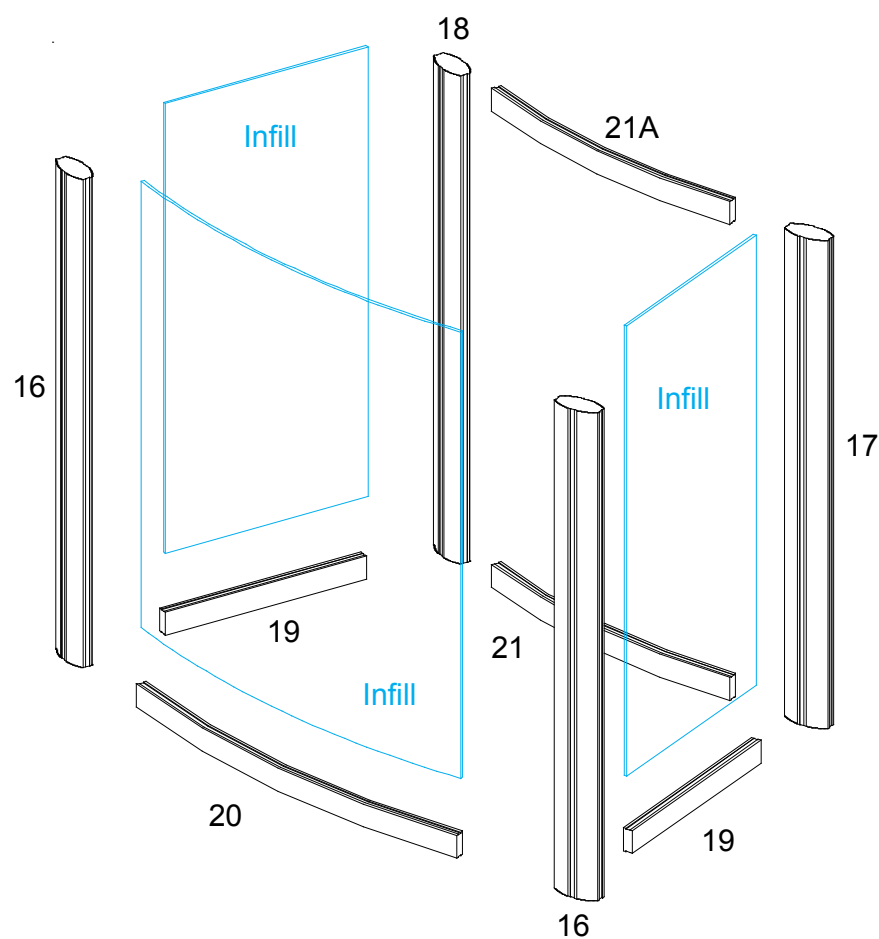
- 1) Connect horizontals [19], [20], [21] & [21A] between verticals [16], [17] & [18].
- 2) Place infills on top of horizontals [19] & [20]; secure with horizontals [19A] & [20A].
- 3) Hang assembled door on hinges located on vertical [17]. See Door Attachment detail.
- 4) Place counter top on top of assembled kiosk body.



Front
When assembled



Back
When assembled



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