

visionary[™]
DESIGNS

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

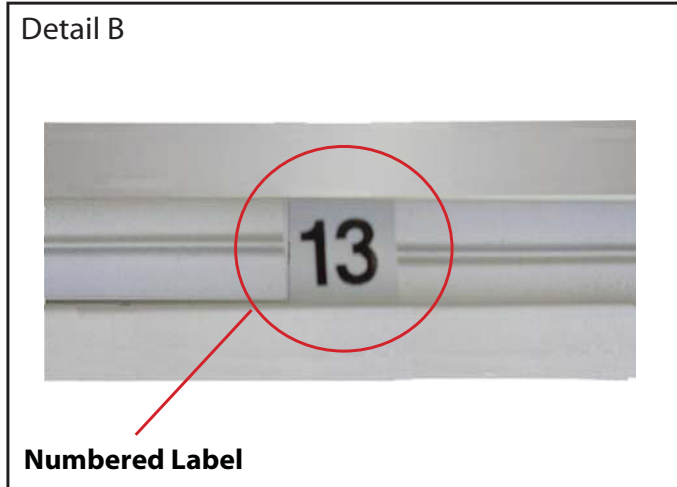


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

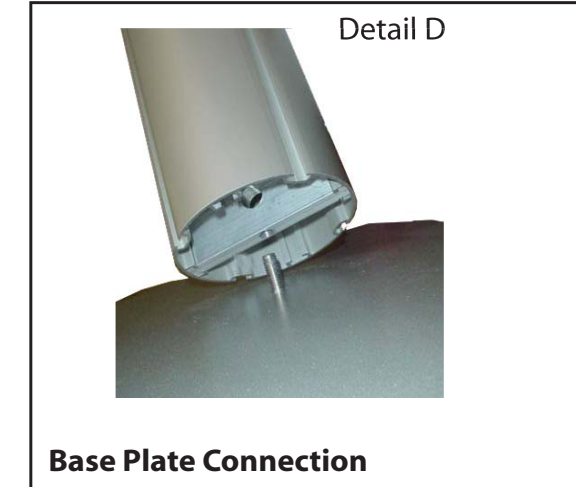
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

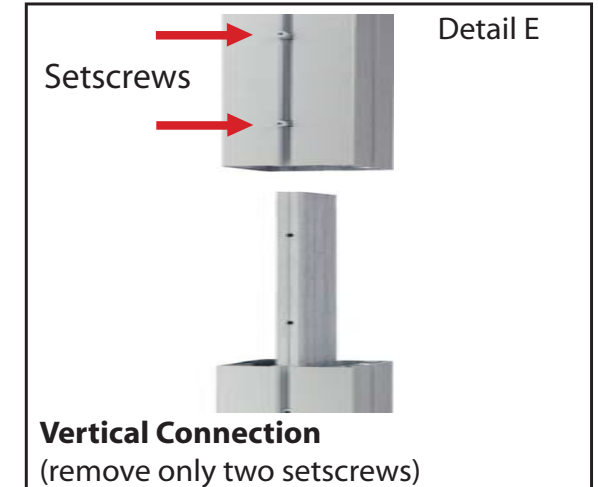
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

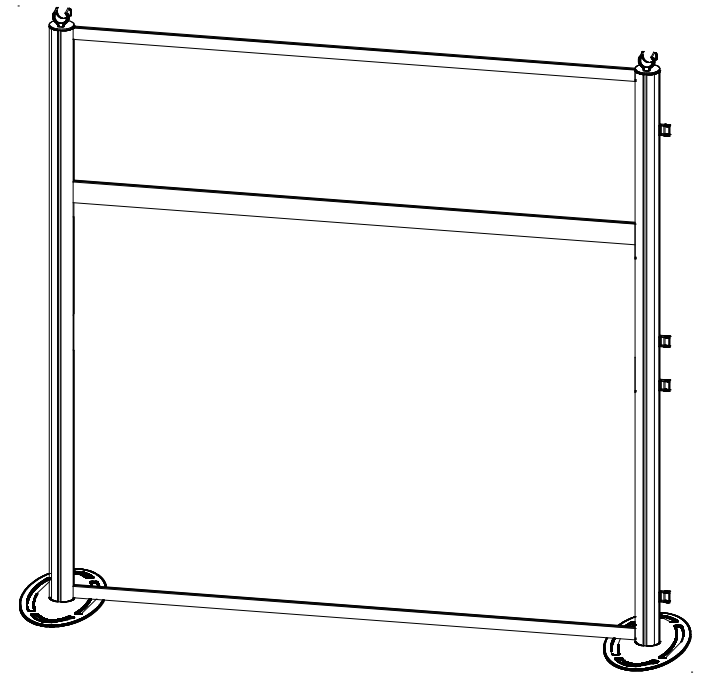
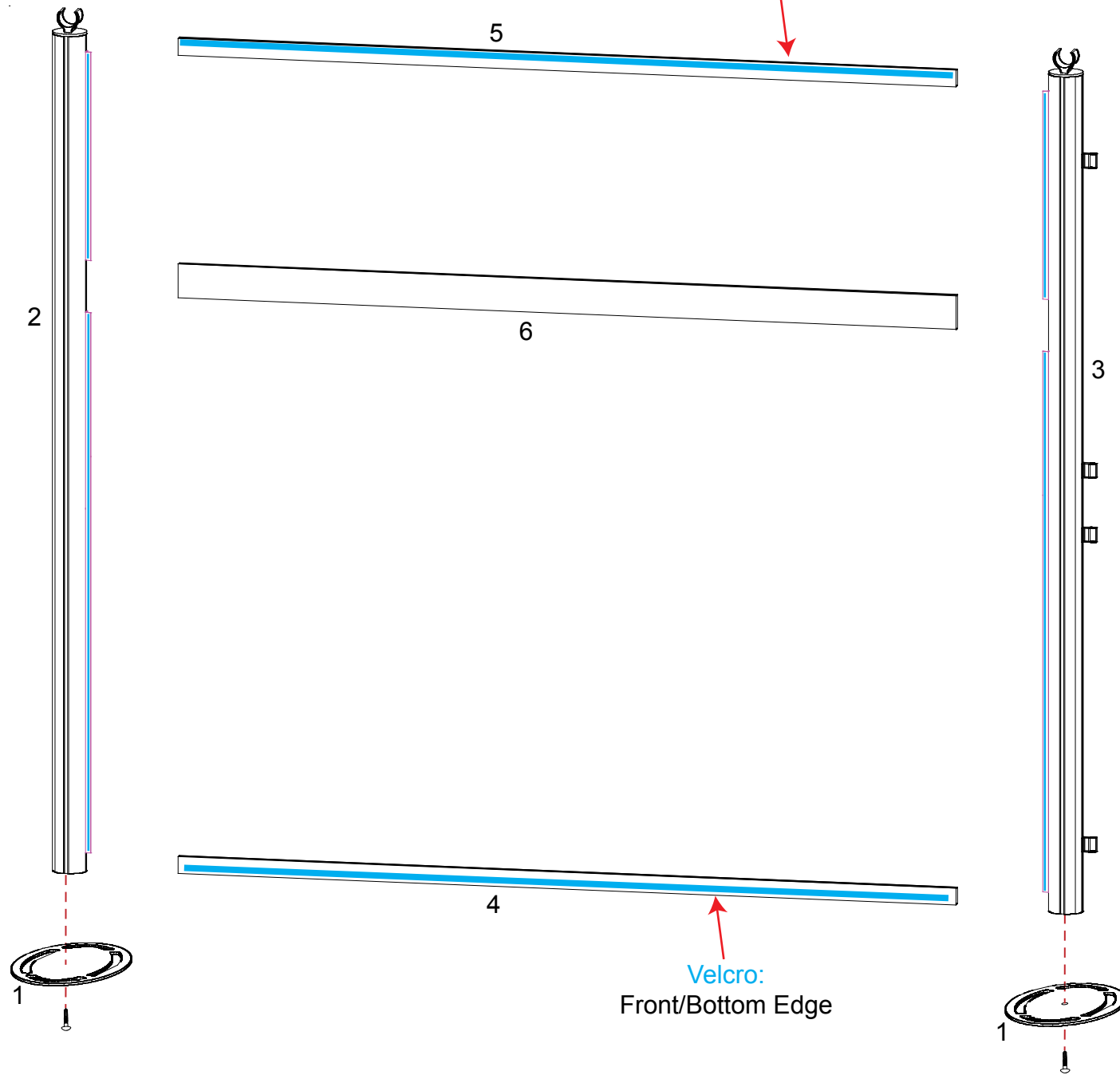
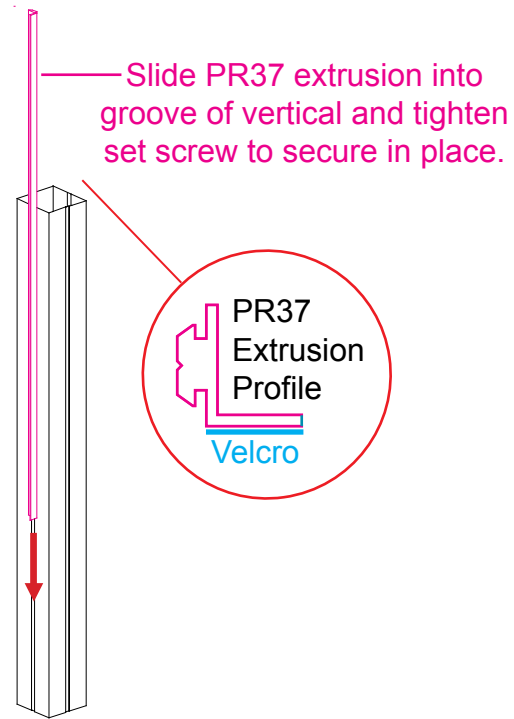
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866.652.2100

Item	Qty	Description
1	2	Base Plate
2	1	90" RR91 Vertical Extrusion
3	1	90" RR91 Vertical Extrusion
4	1	84" Z45 Horizontal Extrusion
5	1	84" Z45 Horizontal Extrusion
6	1	84" Z72 Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [2,3] to base plates [1].
- 2) Connect horizontal extrusions between vertical extrusions as shown.
- 3) Apply graphics to **velcro** on back of assembled backwall as shown in detail.



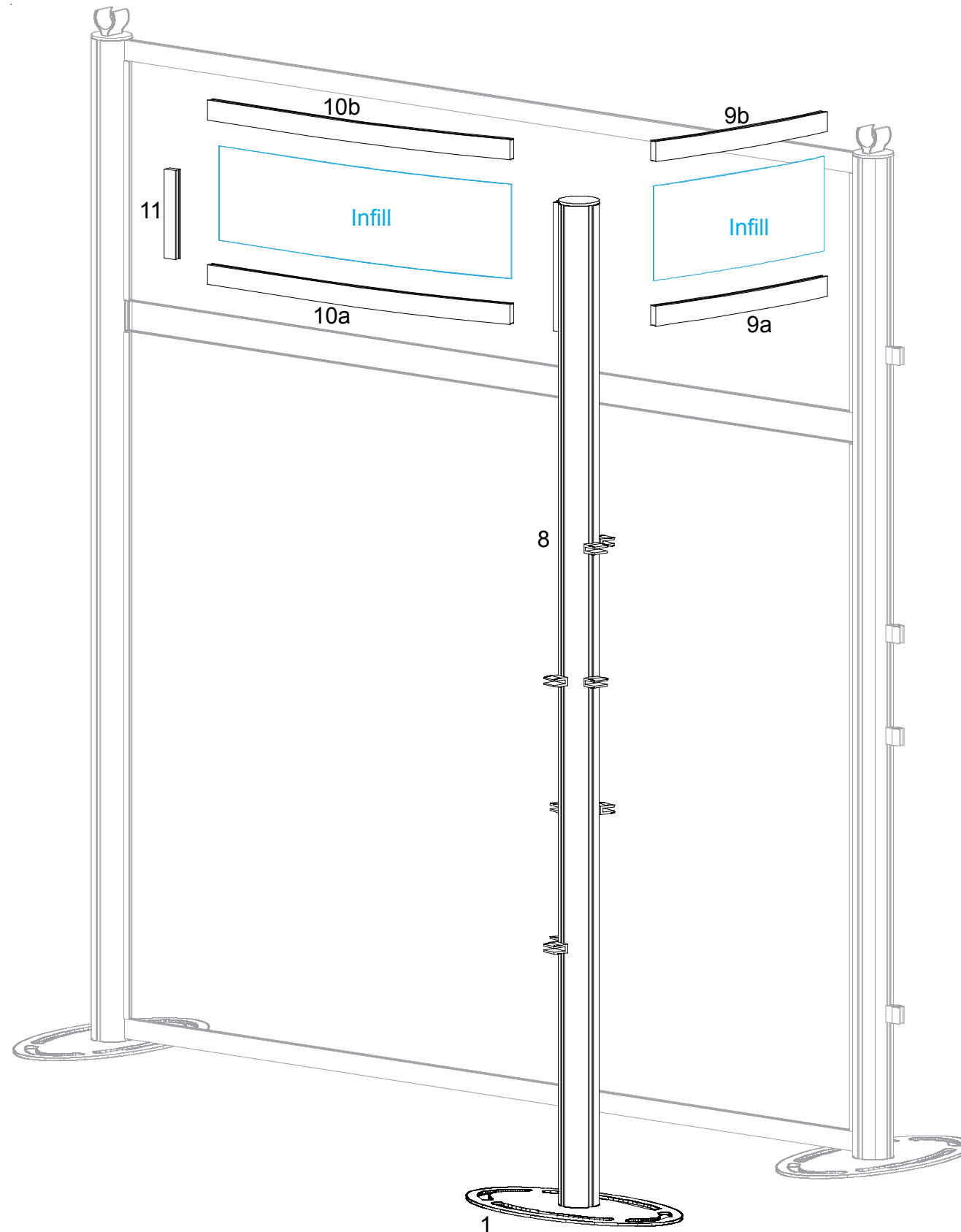
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Item	Qty	Description
1	1	Base Plate
8	1	90" RR91 Vertical Extrusion
9a/9b	1/1	20.8763" Curved Extrusion
10a/10b	1/1	20.8529" Curved Extrusion
11	1	8" Z31 Vertical Extrusion

Steps:

- 1) Attach vertical extrusions [8] to base plates [1].
- 2) Connect curved extrusions [9a,9b] between verticals [2,8] inserting infill as shown.
- 3) Connect curved extrusions [10a,10b] between verticals [8,11] inserting infill as shown.

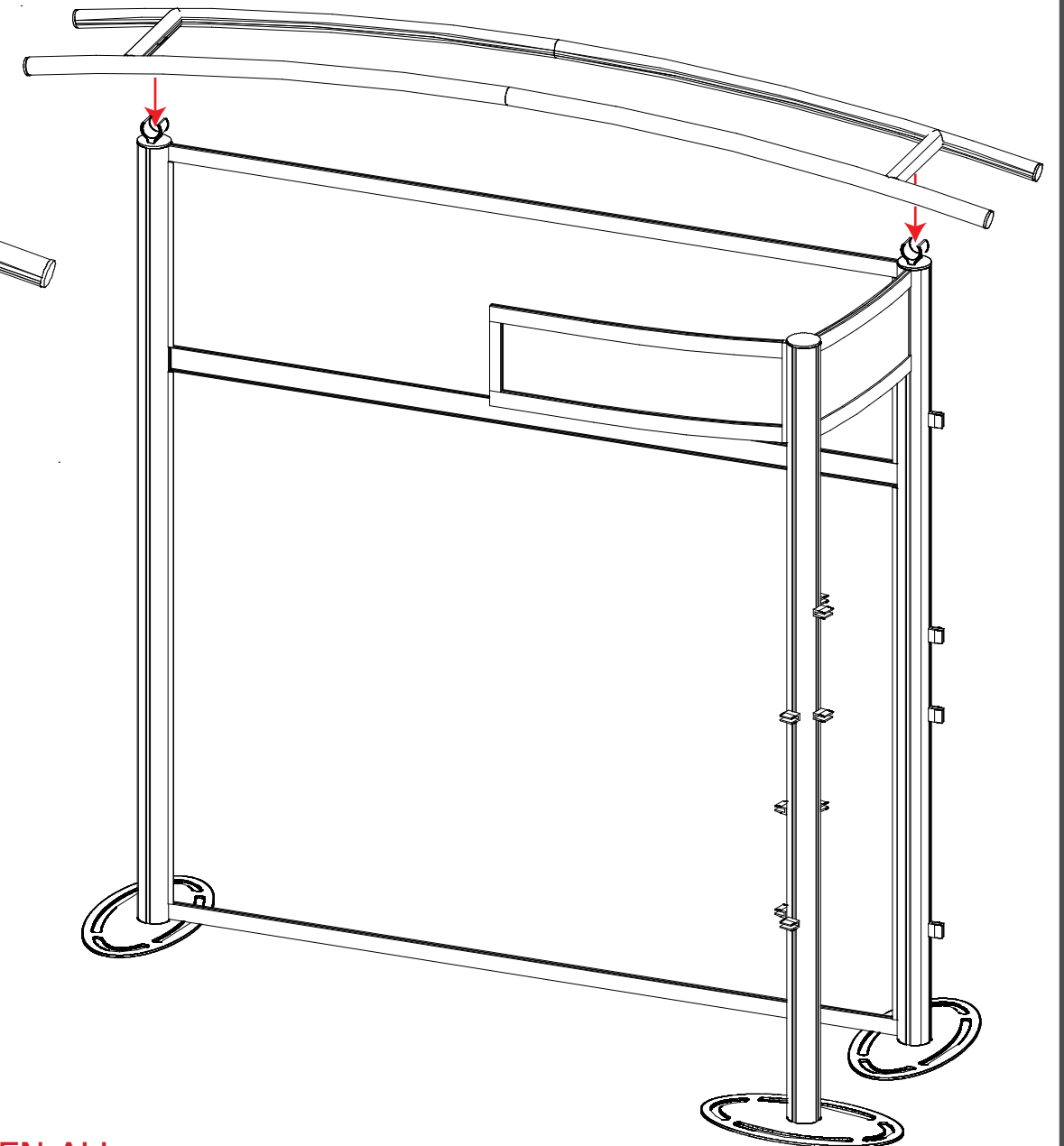
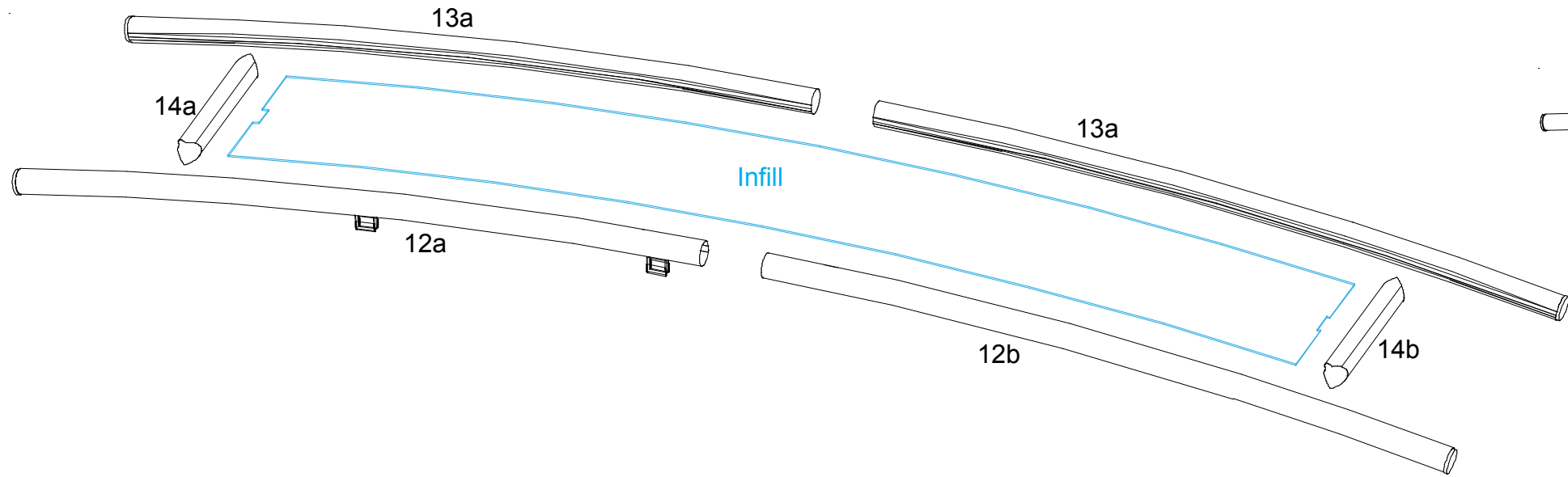


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Item	Qty	Description
12a/12b	1/1	55.7323" Curved Extrusion
13a/13b	1/1	55.7323" Curved Extrusion
14a/14b	1/1	13.955" RSG510 Horizontal Extrusion

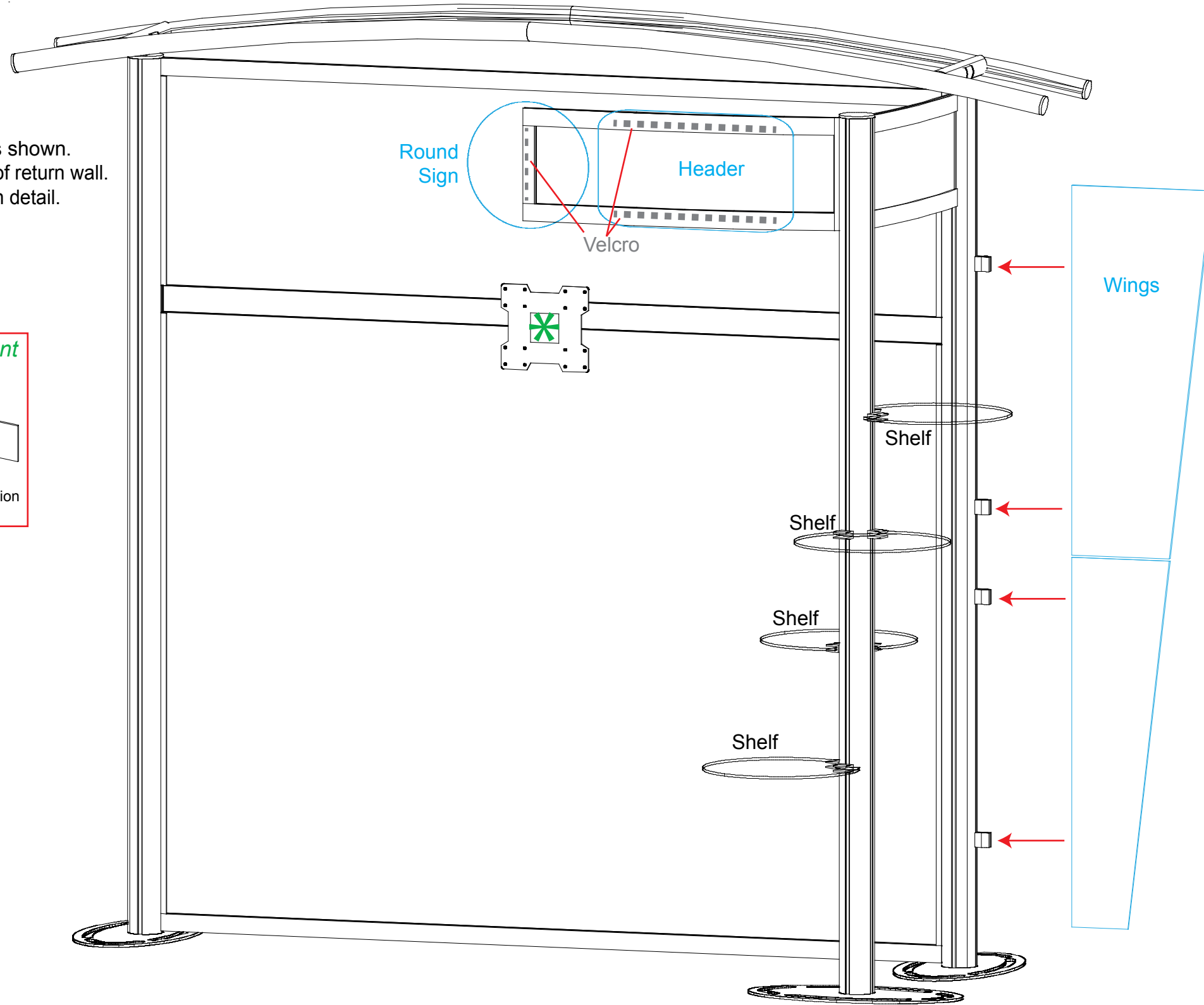
- Steps:
- 1) Connect curved extrusions [12a to 12b] and [13a to 13b] together.
 - 2) Connect curved assemblies [12a/12b,13a/13b] to horizontals [14a,14b] inserting infill as shown.
 - 3) Place assembled canopy into canopy mounts on top of backwall verticals as shown.



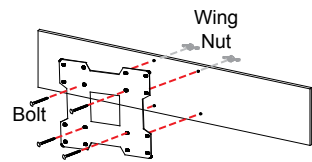
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- Steps:
- 1) Attach wings and shelves to A-10 clamps as shown.
 - 2) Attach round sign & header to Velcro on front of return wall.
 - 3) Attach monitor mount to horizontal as shown in detail.



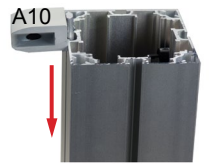
*** Monitor Mount Attachment**



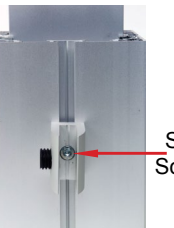
Attach monitor mount to horizontal extrusion using bolts and wing nuts.

Wing Attachment

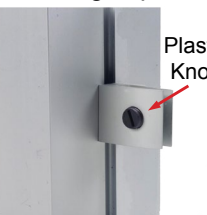
Slide A10 Clamp into groove of square extrusion.



When desired location is found, tighten set screw to secure.



Tighten black plastic set screw to secure Wing in place.



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