

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

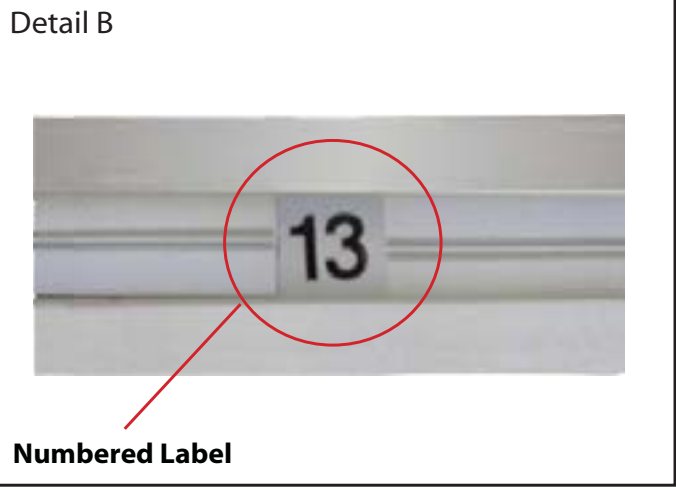


Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



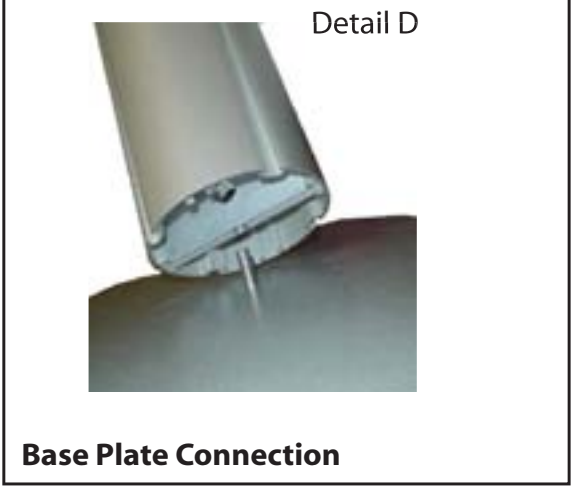
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



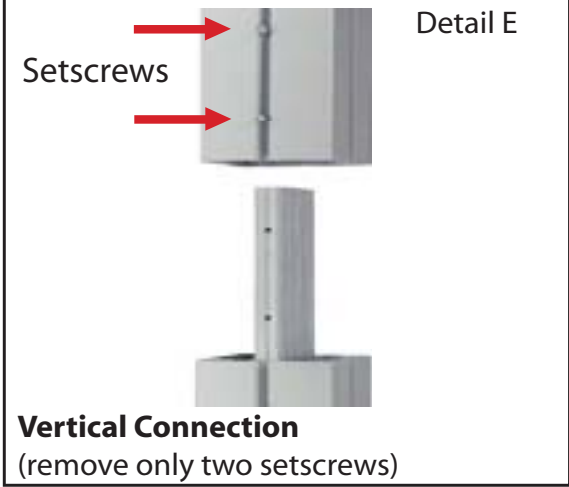
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

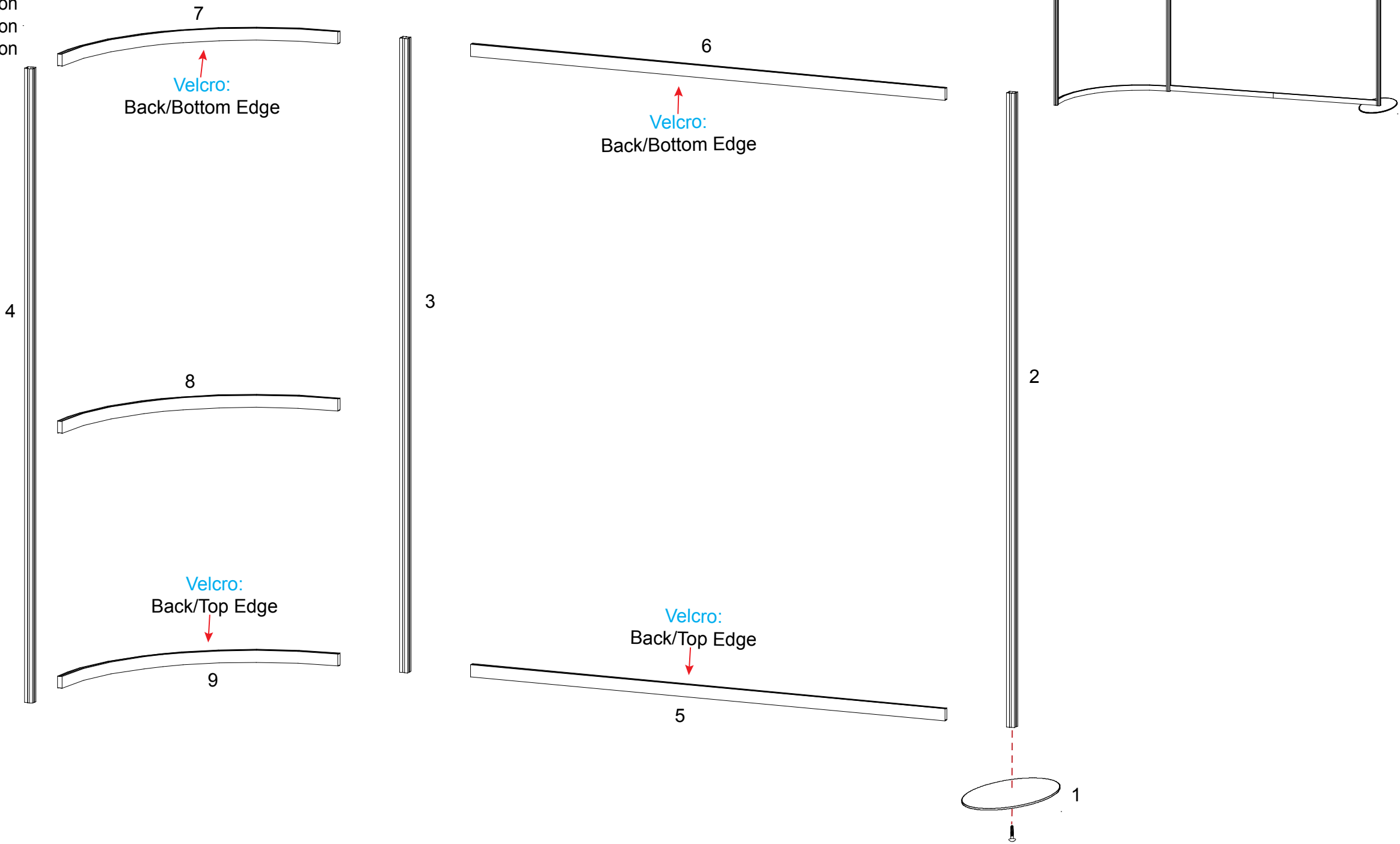
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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866.652.2100

Item	Qty	Description
1	1	Base Plate
2	1	95" S40 Vertical Extrusion
3	1	95" S40 Vertical Extrusion
4	1	95" S40 Vertical Extrusion
5	1	76" Z45 Horizontal Extrusion
6	1	76" Z45 Horizontal Extrusion
7	1	49.28" Curved Horizontal Extrusion
8	1	49.28" Curved Horizontal Extrusion
9	1	49.28" Curved Horizontal Extrusion

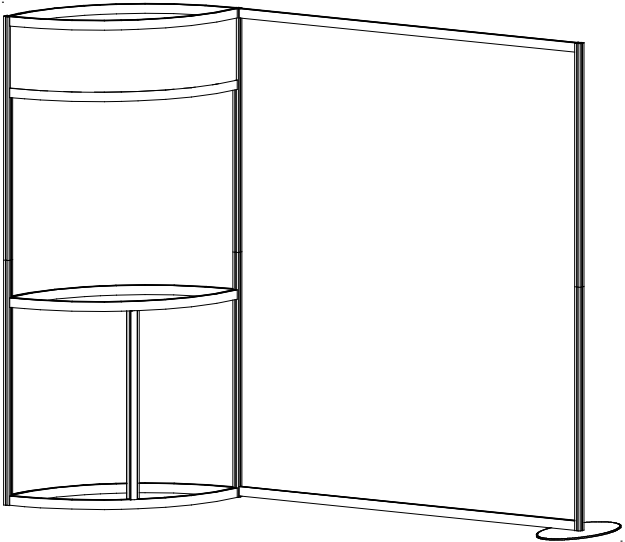
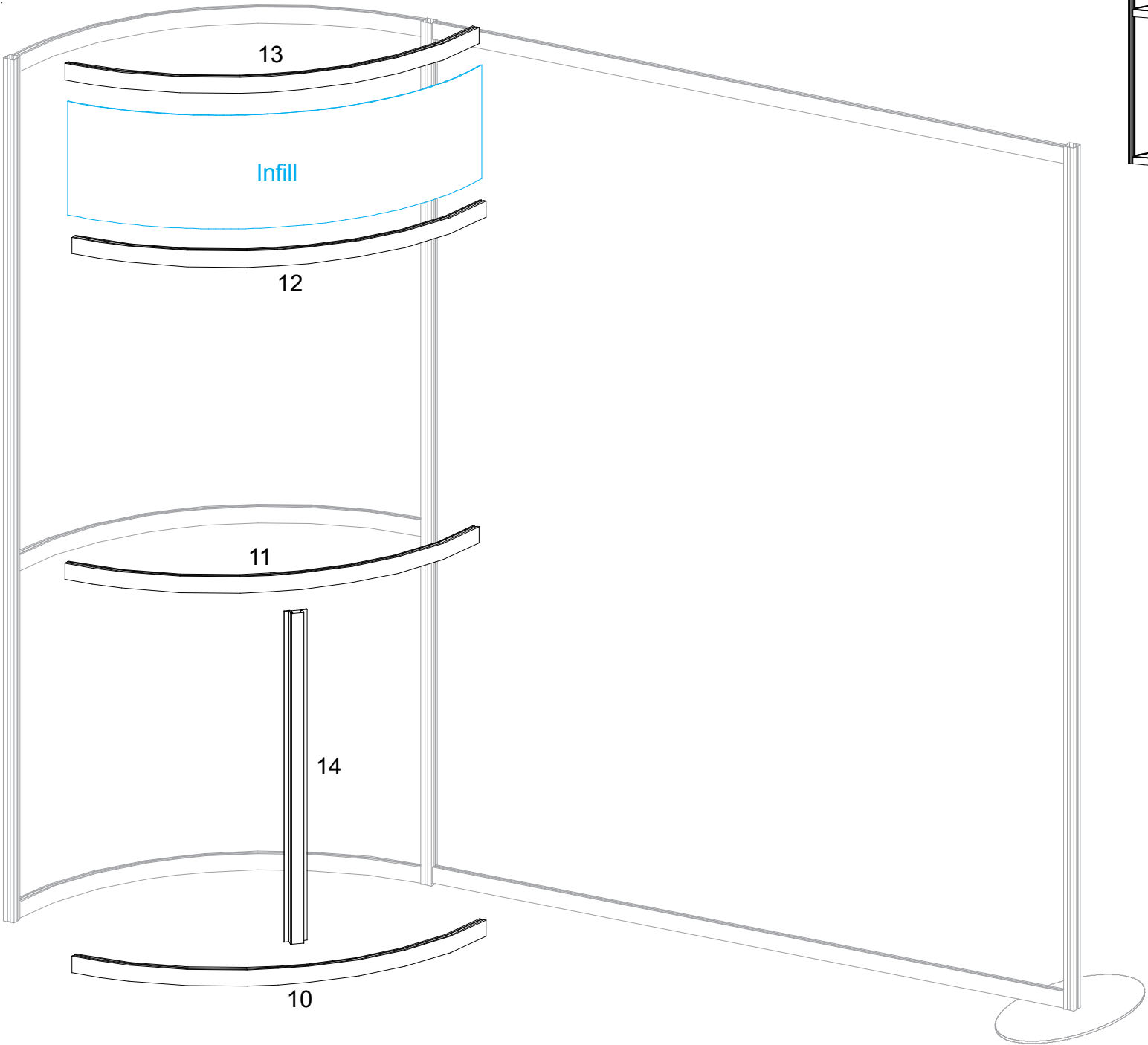
- Steps:
- 1) Attach lower vertical extrusion [2] to oval base plate [1].
  - 2) Connect horizontal extrusions [5,6] between vertical extrusions [2,3] as shown.
  - 3) Connect curved horizontal extrusions [7,8,9] between vertical extrusions [3,4] as shown.
  - 4) Apply graphics to **velcro** on back of assembled backwall.



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Item	Qty	Description
10	1	49.28" Curved Horizontal Extrusion
11	1	49.28" Curved Horizontal Extrusion
12	1	49.28" Curved Horizontal Extrusion
13	1	49.28" Curved Horizontal Extrusion
14	1	36.419" Horizontal Extrusion

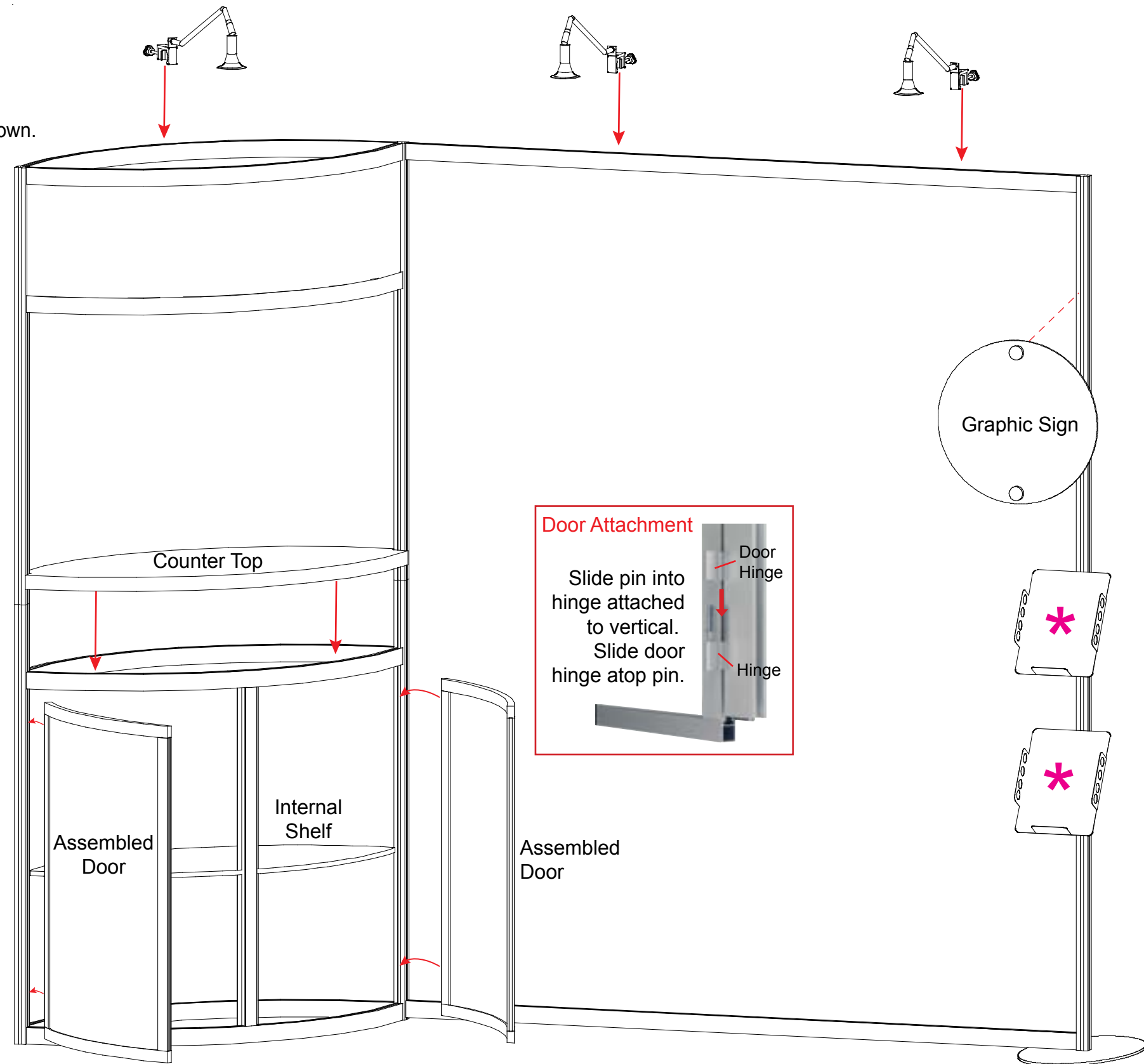
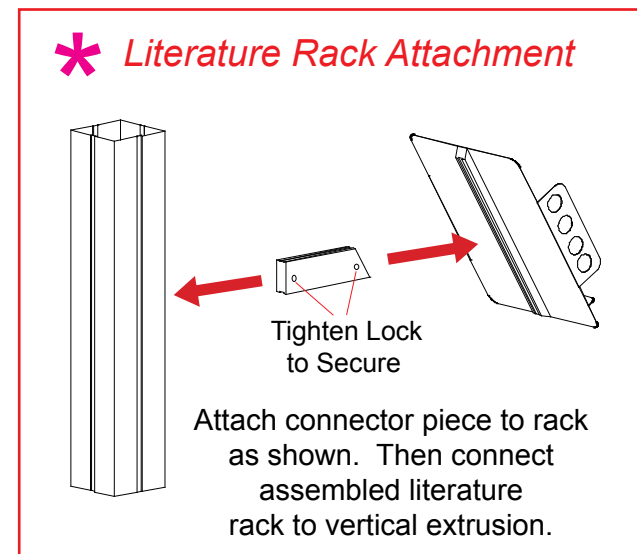
- Steps:
- 1) Connect curved horizontal extrusions [10,11] between vertical extrusions [3,4] as shown].
  - 2) Connect curved horizontal extrusions [12,13] between vertical extrusions [3,4] inserting infill as shown.
  - 3) Connect vertical extrusion [14] between horizontal extrusions [10,11] as shown.



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## Steps:

- 1) Attach lights to top of backwall as shown.
- 2) Place internal shelf on shelf supports and counter top on top of horizontals as shown.
- 3) Hang assembled doors on hinges as shown.
- 4) Attach graphic sign to vertical using screw caps as shown.
- 5) Attach literature Racks to vertical as shown in detail.

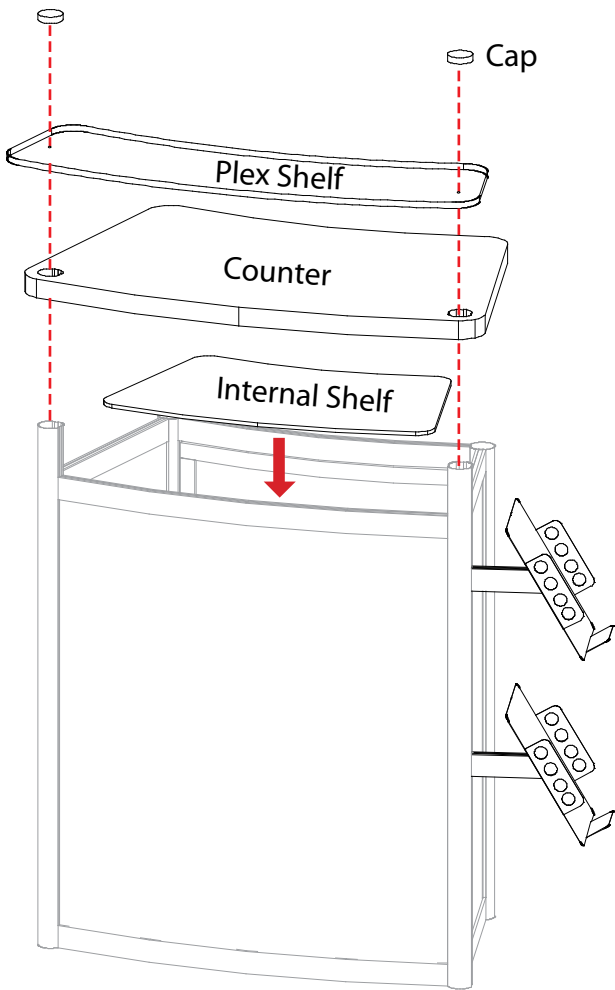
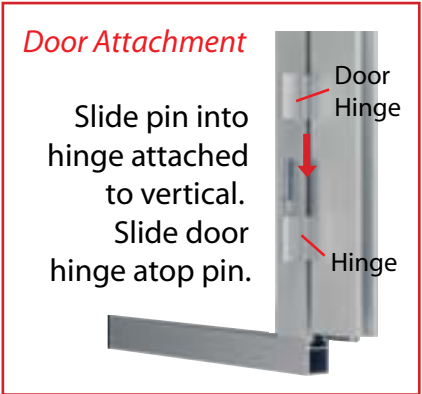
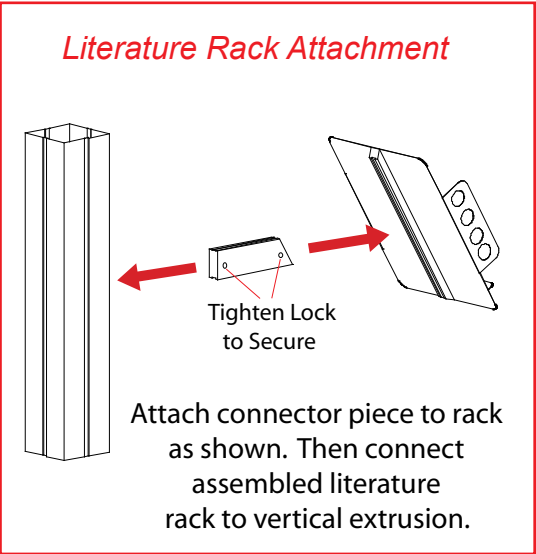
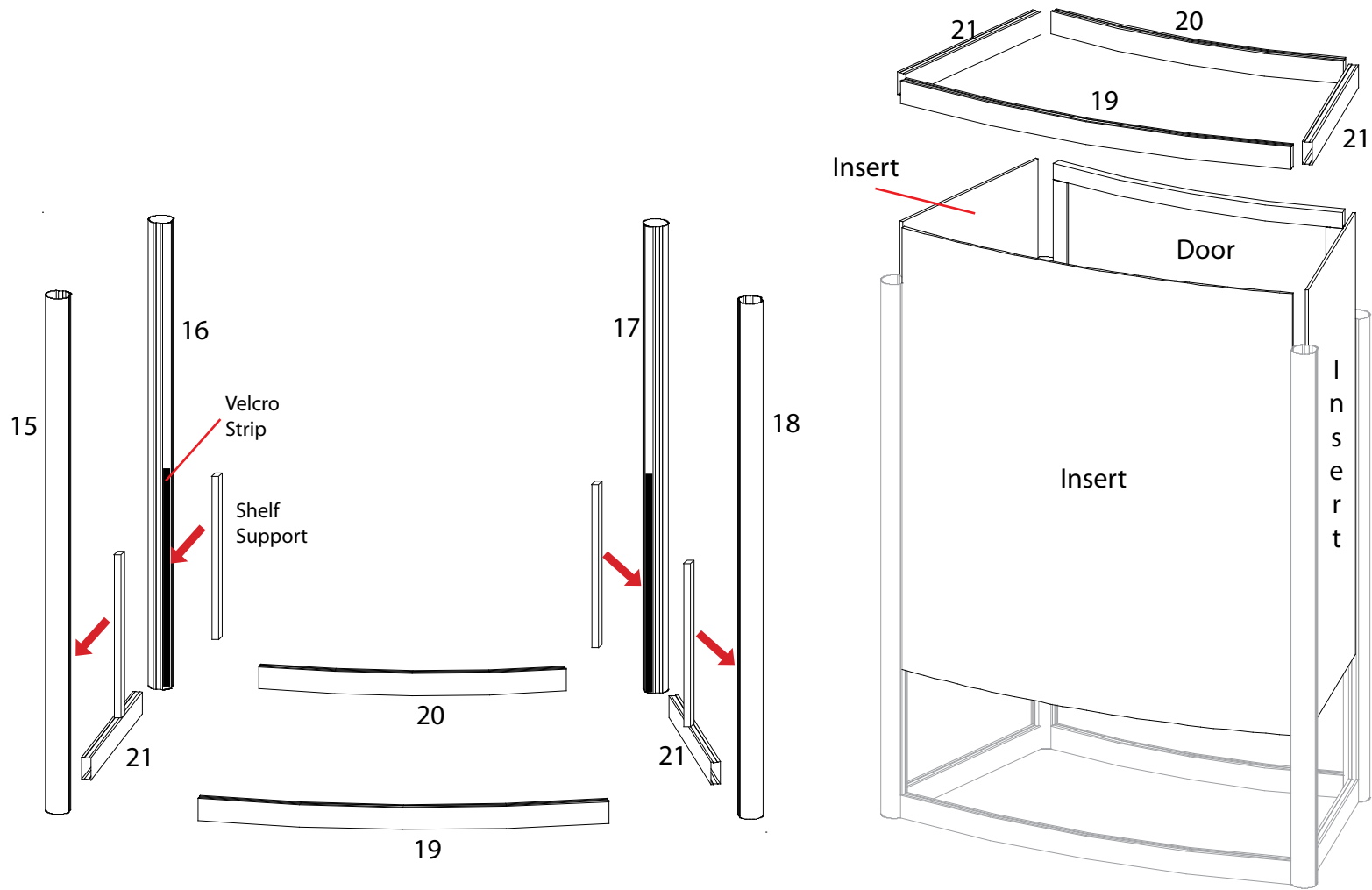
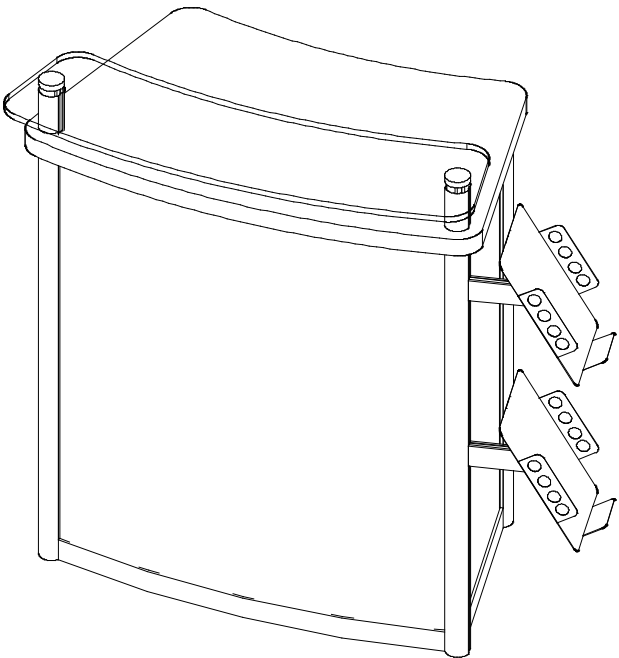


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



Item	Quantity	Description
15	1	42"h Round Vertical Extrusion
16	1	38"h Round Vertical Extrusion w/ Door Stopper
17	1	38"h Round Vertical Extrusion w/ Hinges
18	1	42"h Round Vertical Extrusion
19	2	31.85" Curved Horizontal Extrusion
20	2	23.8" Curved Horizontal Extrusion
21	4	16" Horizontal Extrusion

- Steps:
- 1) Attach lower horizontal extrusions [19, 20 and 21] between vertical extrusions [15, 16, 17 and 18] as shown.
  - 2) Place inserts and door where indicated.
  - 3) Attach upper horizontal extrusions [19, 20 and 21] between vertical extrusions [15, 16, 17 and 18].
  - 4) Velcro internal shelf supports to inside assembled pedestal
  - 5) Set internal shelf atop shelf supports
  - 6) Slide counter top on vertical extrusions [15 and 18] and rest atop pedestal.
  - 7) Attach plex shelf using caps.



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