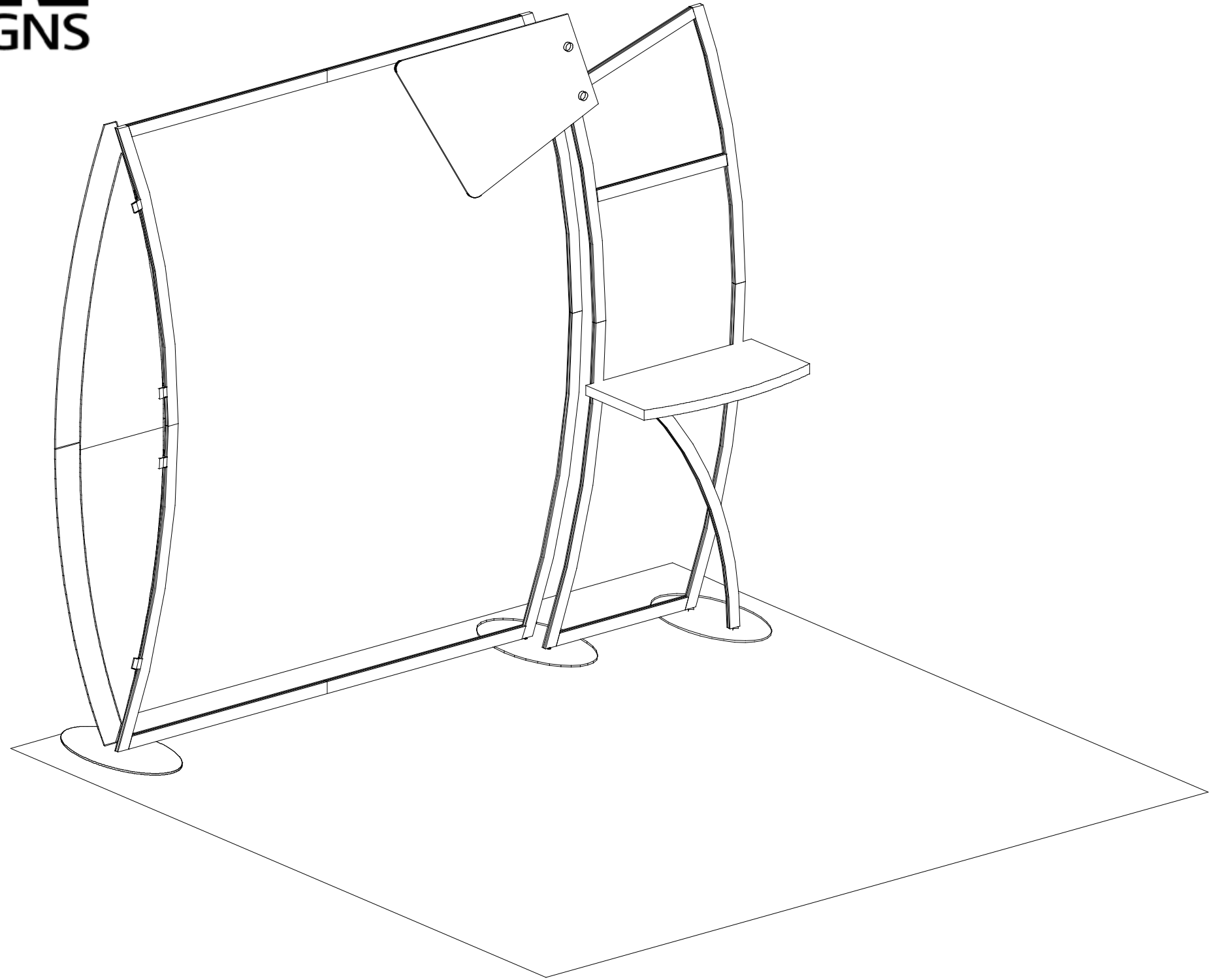
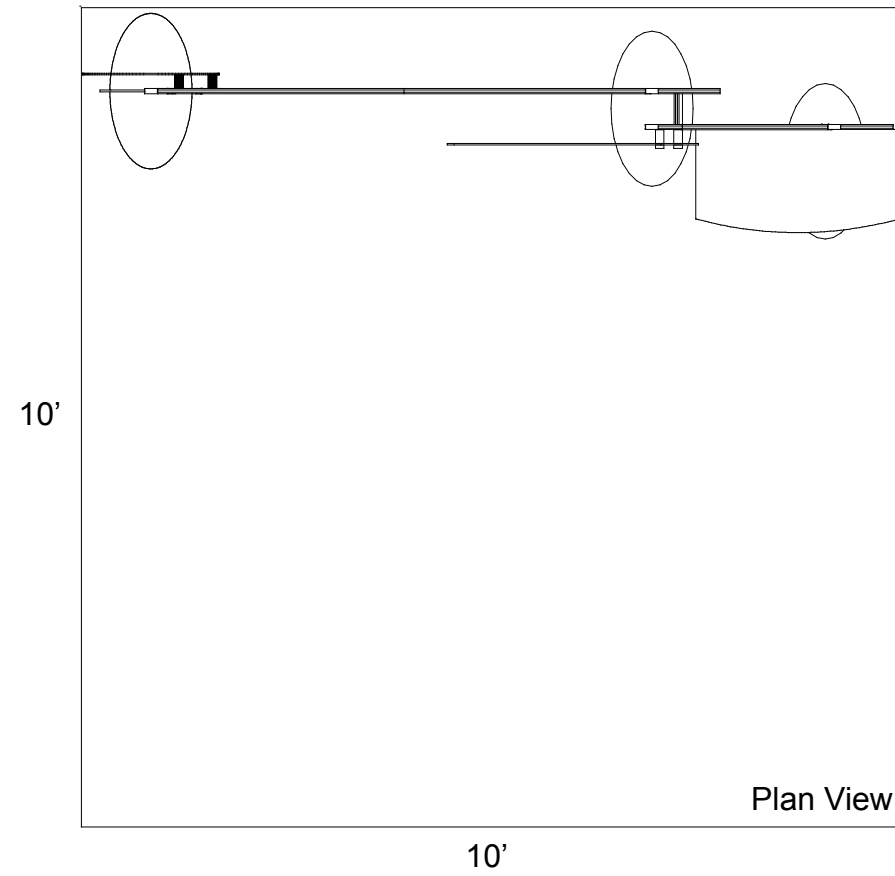


MAGELLAN

DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

MAGELLAN DESIGNS

Using Your Set-up Instructions:

The Visionary Designs Set-up Instructions for Magellan displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

THIS IS VERY IMPORTANT!

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

Cleaning & Packing Your Display:

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Hex Key Tool



Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

Typical Connection

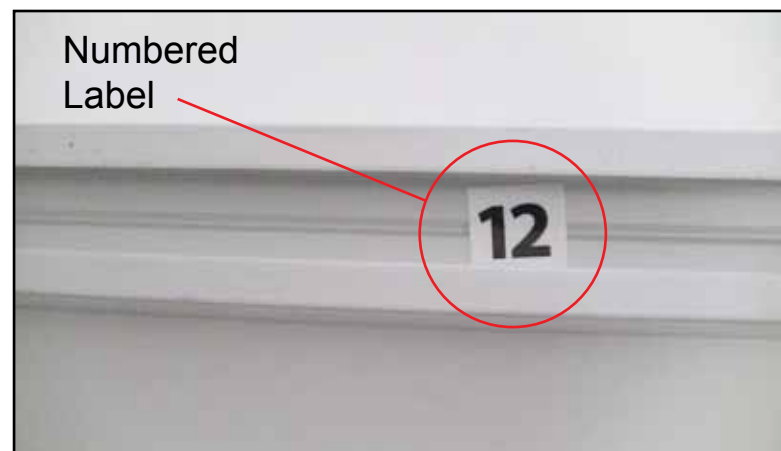


Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

Typical Connection

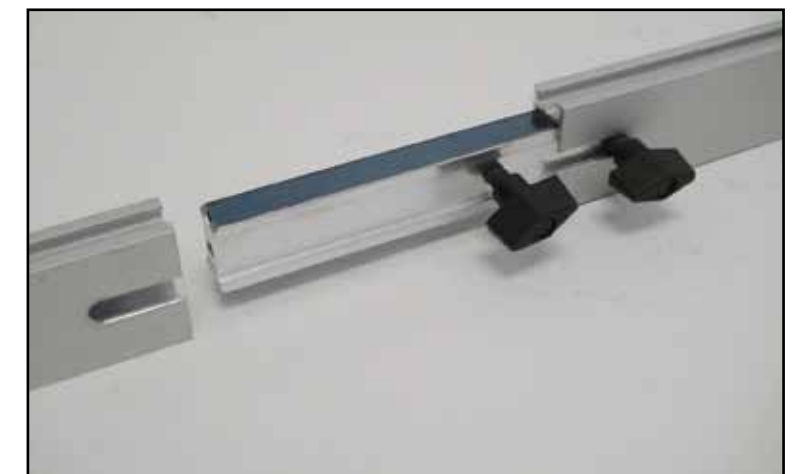


Numbered Label



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

Horizontal Connection



Detail C: A rectangular connection bar with plastic T Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten.

Do Not Overtighten.

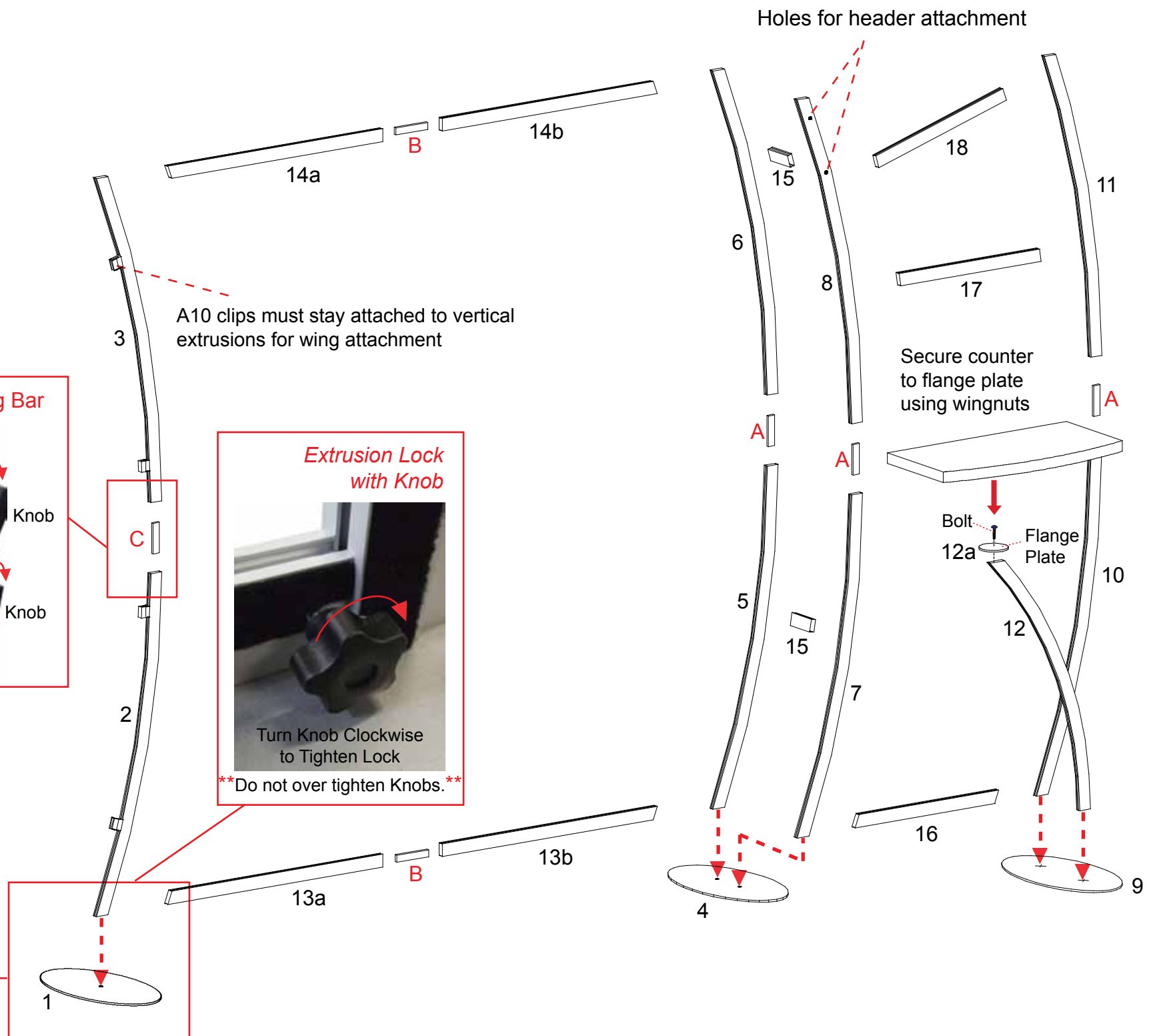
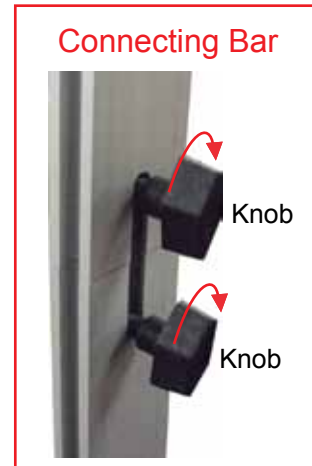
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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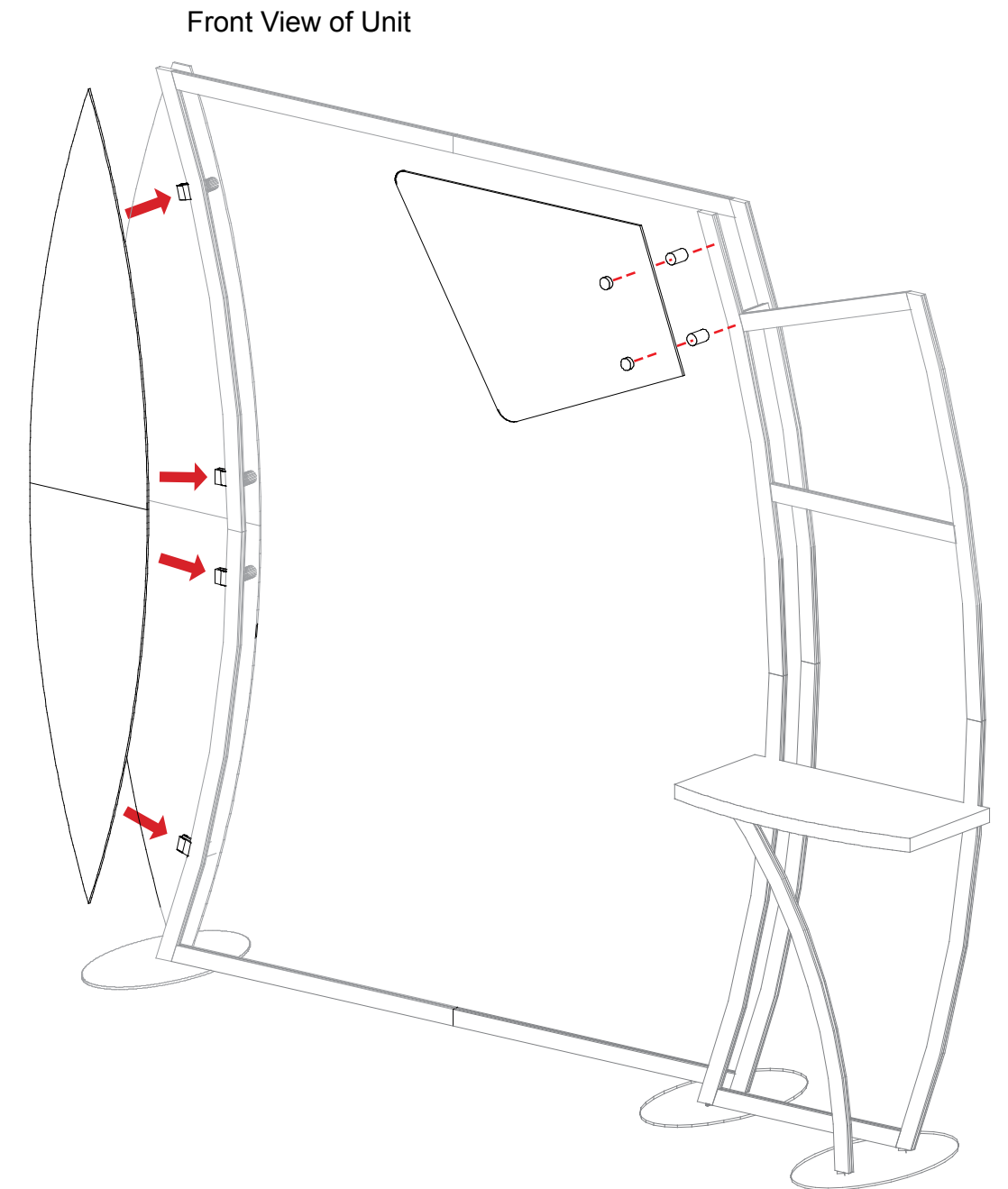
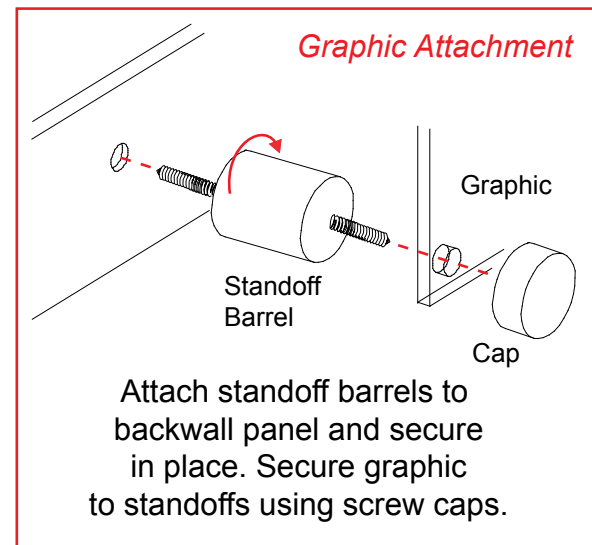
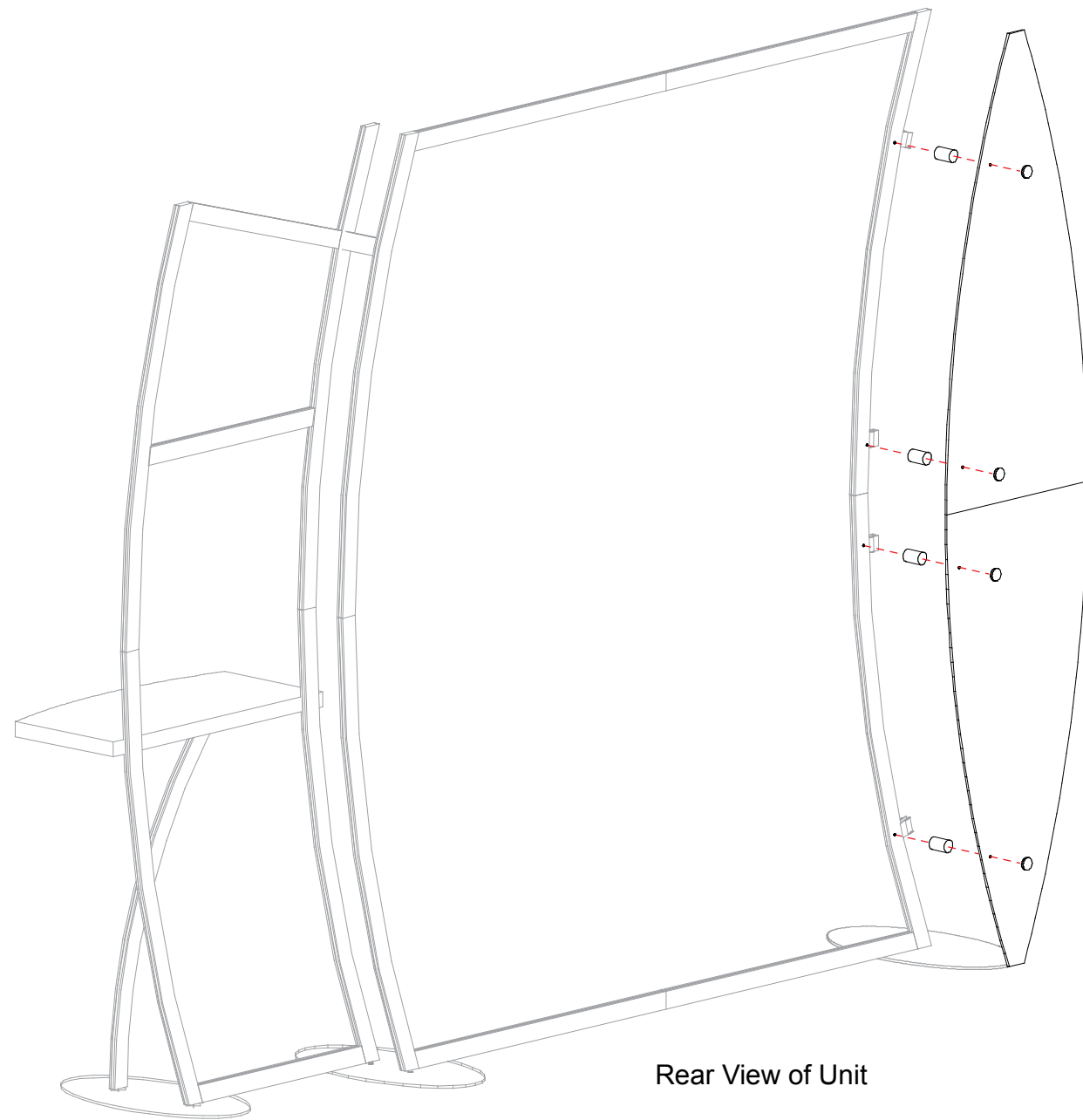
Part Number	Qty	Description
1	1	Base Plate w/ one hole
2	1	48.0501" h Lower Curved Vertical extrusion
3	1	48.0501" h Upper Curved Vertical extrusion
4	1	Base Plate w/ two holes
5	1	48.0501" h Lower Curved Vertical extrusion
6	1	48.0501" h Upper Curved Vertical extrusion
7	1	48.0501" h Lower Curved Vertical extrusion
8	1	48.0501" h Upper Curved Vertical extrusion
9	1	Base Plate w/ one hole
10	1	48.0501" h Lower Curved Vertical extrusion
11	1	48.050" h Upper Curved Vertical extrusion
12	1	40.5969" w Counter Support Extrusion
13a/13b	1/1	36" w Horizontal extrusion tapered one end
14/14A	1/1	36" w Horizontal extrusion tapered one end
15	2	4.512" w Horizontal extrusion
16	1	24.247" w Horizontal extrusion tapered both ends
17	1	23.773" w Horizontal extrusion tapered both ends
18	1	22.44" w Horizontal extrusion tapered one end

Steps:

- 1) Lock lower vertical extrusions to base plates where indicated.
- 2) Attach upper verticals to lower verticals using vertical connecting bars.
- 3) Lock horizontal extrusions [15] between vertical assemblies [5/6 and 7/8].
- 4) Connect horizontal extrusions [13a to 13b and 14a to 14b] together.
- 5) Connect horizontal assemblies from step 3 between verticals [2/3 and 5/6] and horizontal extrusions [16, 17 and 18] between verticals [7/8 and 10/11].
- 6) Attach flange plate to top of counter support [12].
- 7) Attach counter to flange plate and secure to backwall frame using thumbscrews.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



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