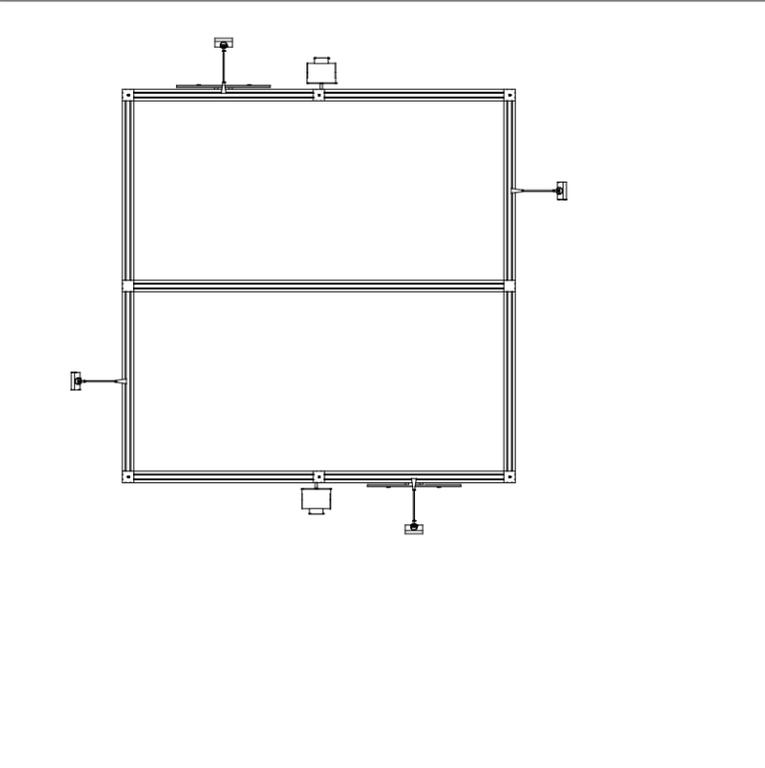
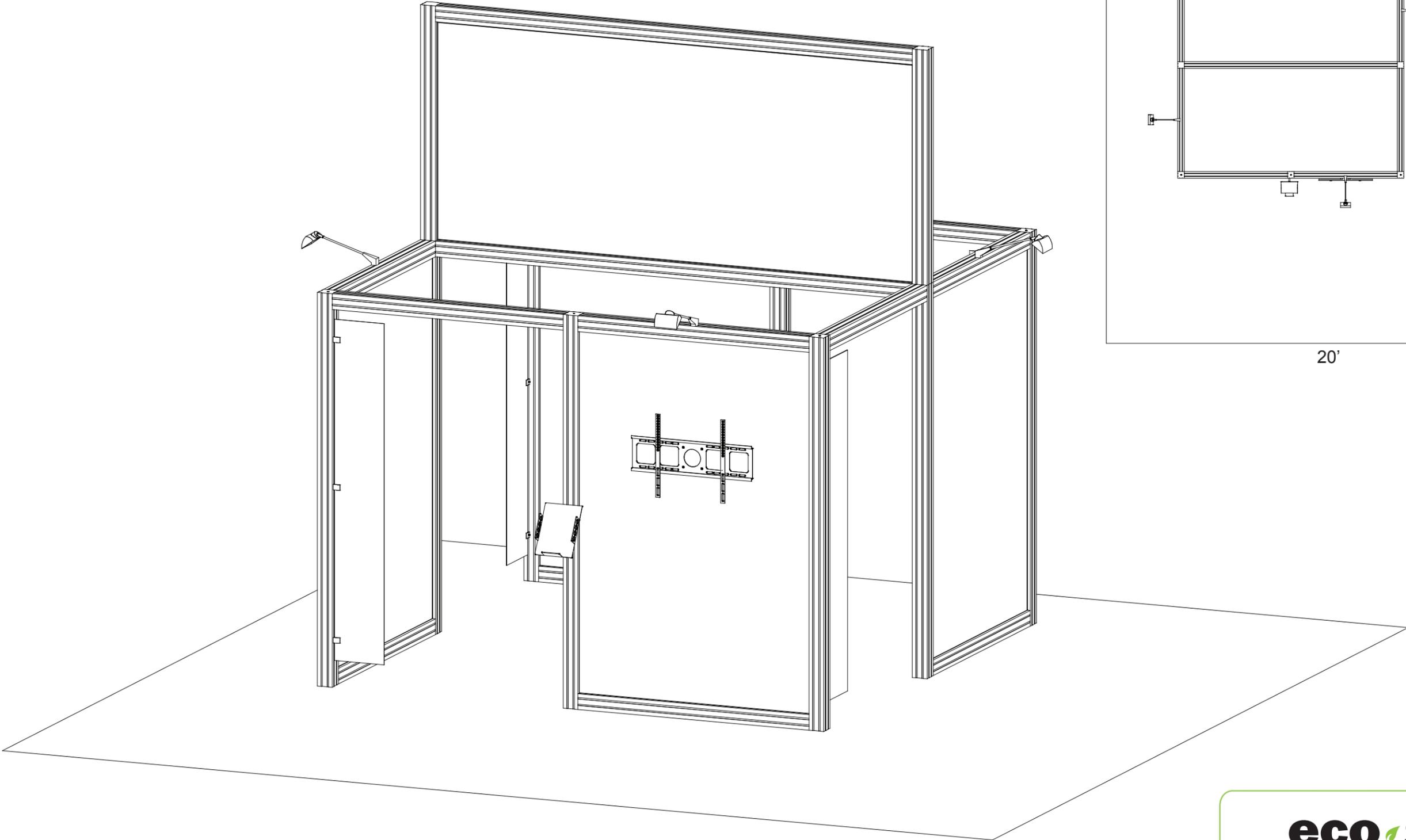


Order #XXXXX - ECO-4022 - 20'x20' Island Display



20' Plan View

General Setup Instructions

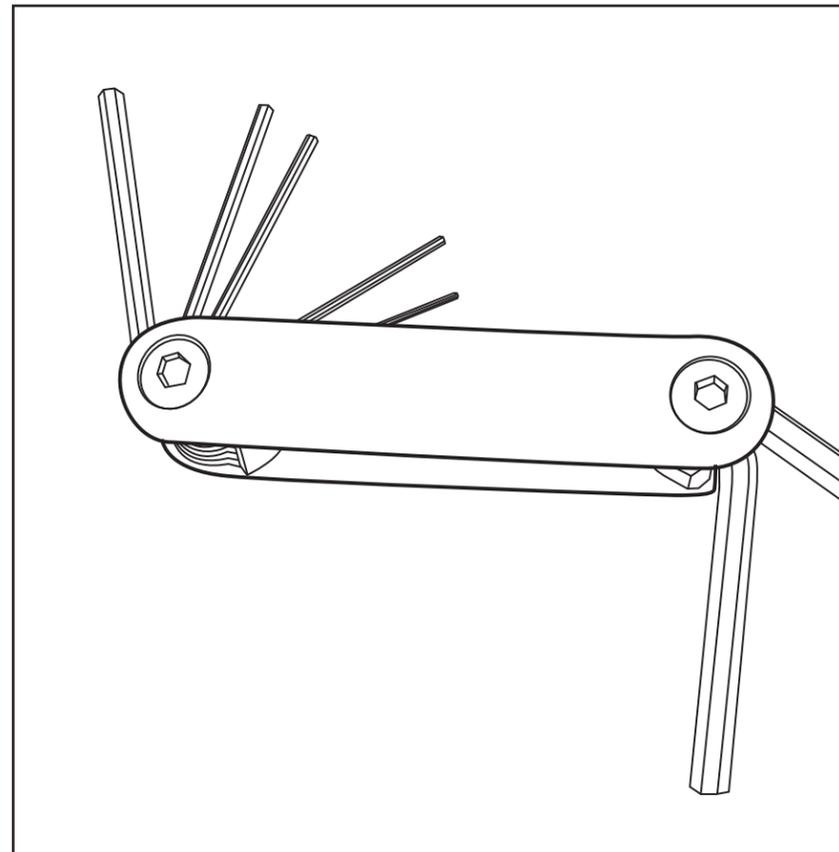
- The setup instructions are created specifically for your configuration.
- Setup instructions are laid out sequentially in levels, including exploded views and a logical series of steps for assembly. We encourage you to study the instructions before attempting to assemble your exhibit.

Cleaning and Packing

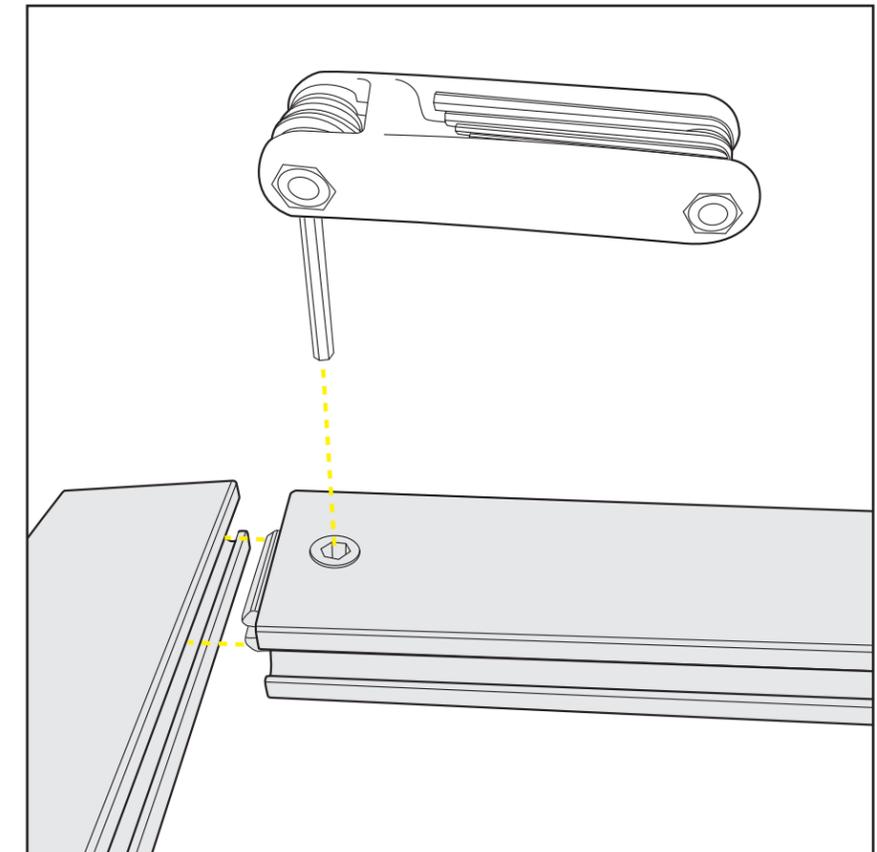
- Use non-abrasive cleaners when cleaning extrusions or ECO Glass inserts.
- Use mild cleaners and soft materials such as cotton to clean all laminates.
- Keep exhibit components away from extreme heat and long exposure to sun light. This will prevent warping and fading.
- Retain all packing material for ease of re-packing. This protects the exhibit components and keeps each part organized.

Disassembling

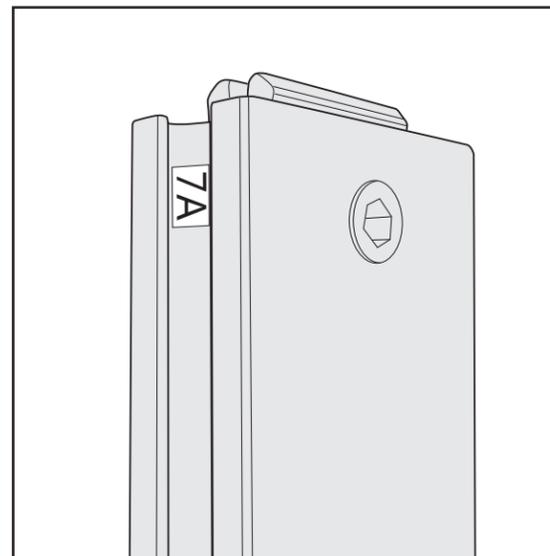
- When disassembling exhibit, tighten all setscrews to prevent loss of hardware in the shipping process.



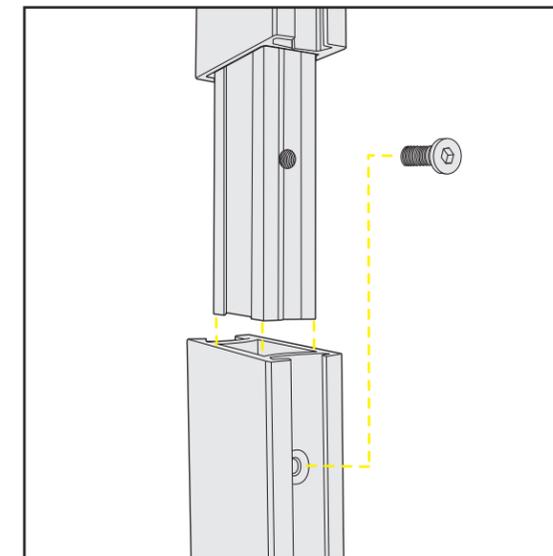
Hex Tool for Assembling Exhibit



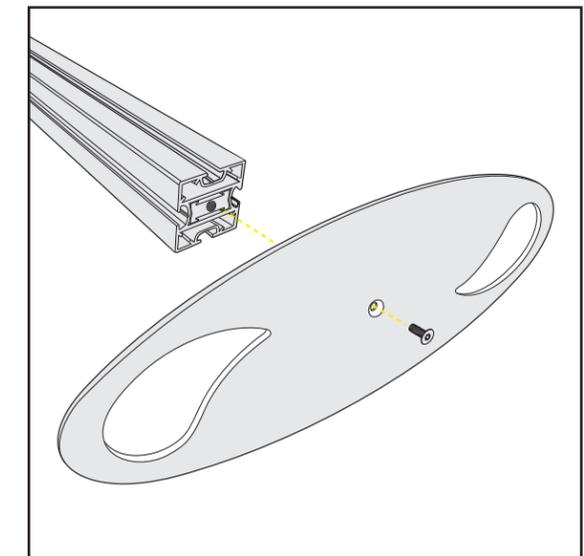
Extrusion Lock Connectors



Numbering Instructions for Setups/Packing



Inline Connection between Extrusions



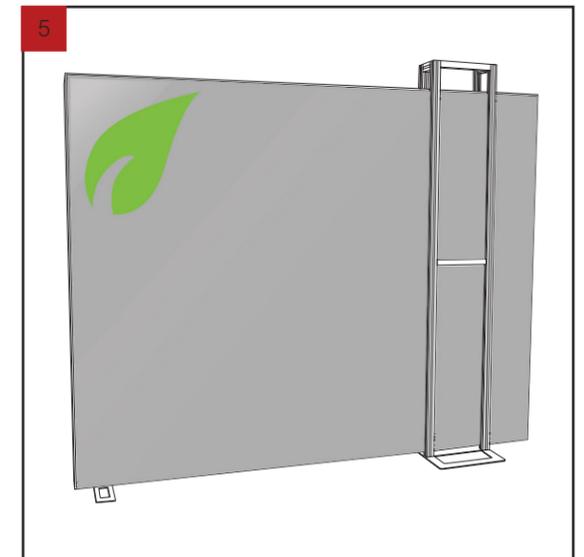
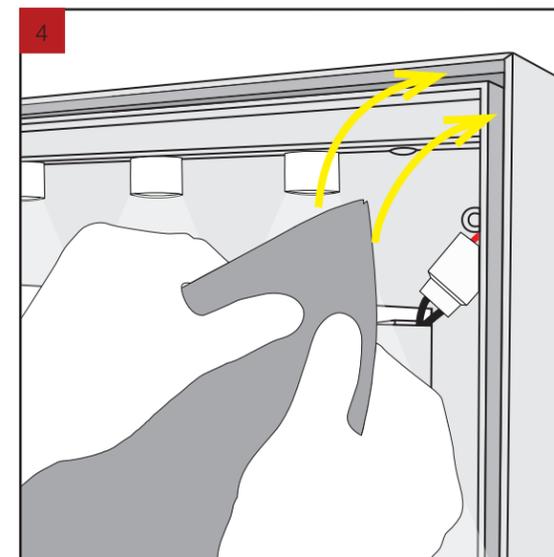
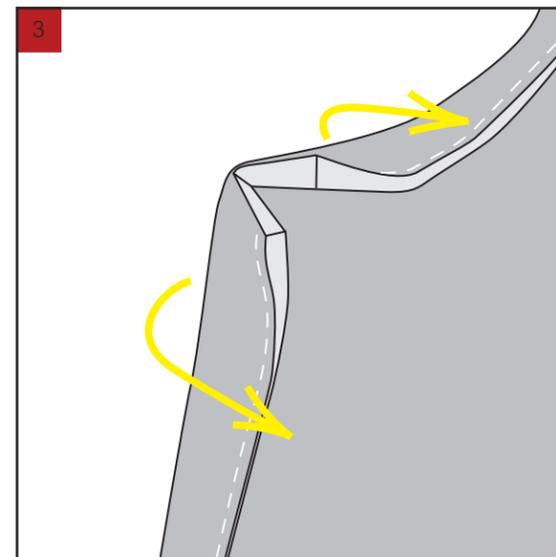
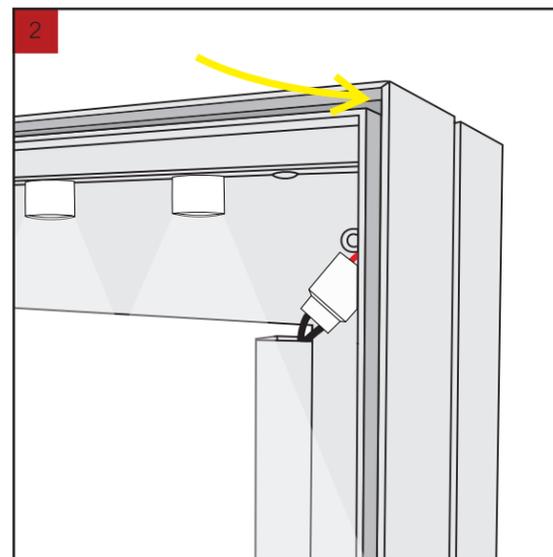
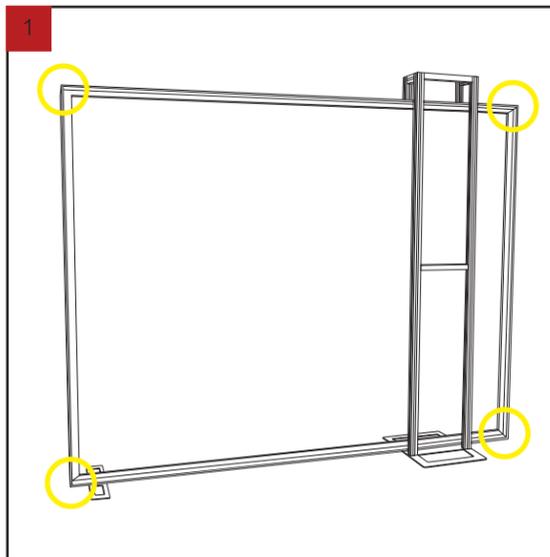
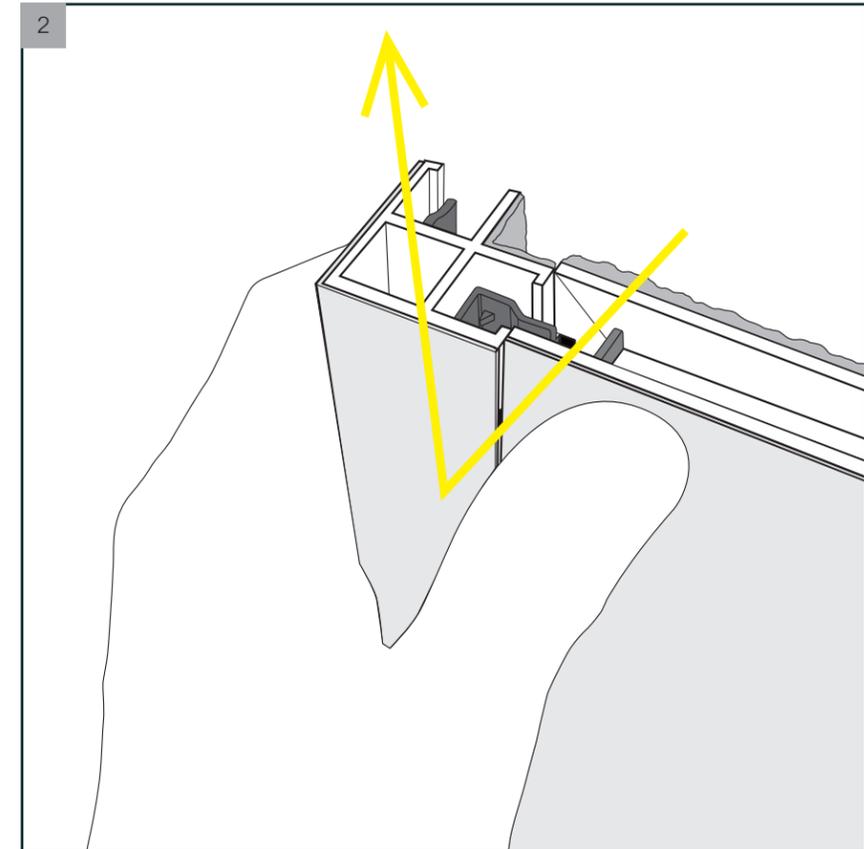
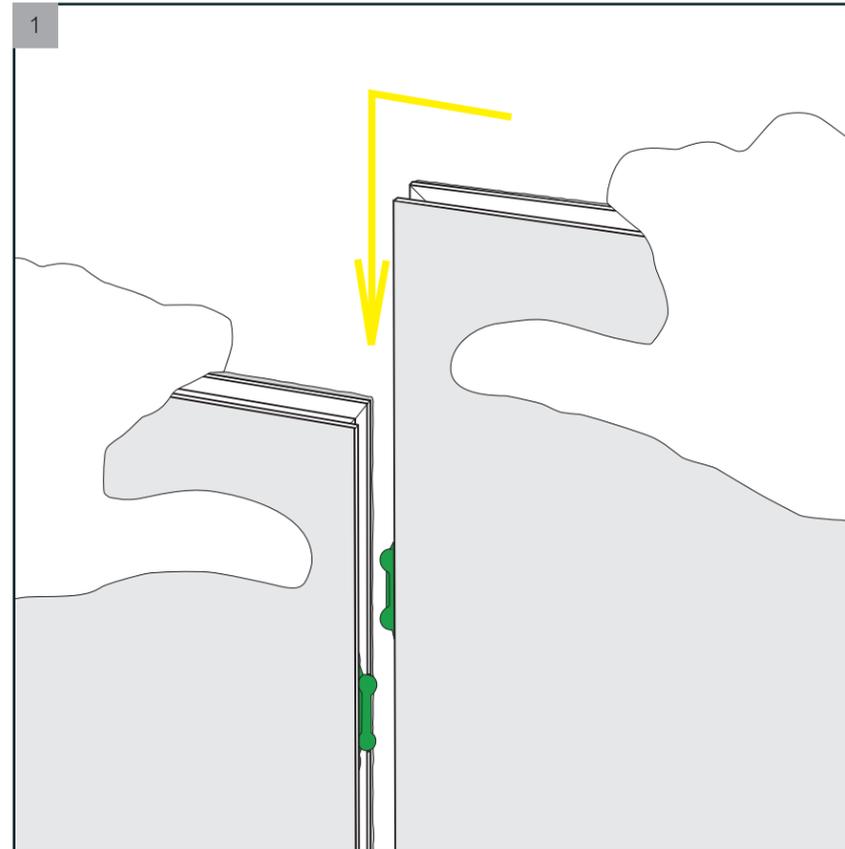
Baseplate Connection for Vertical Extrusions

ECO Panel Install

- 1 Place ECO panel together with a vertical offset, slide down to lock connector in place.
- 2 Panel Corner Connectors are installed just like ECO panels. Remove by off-setting top lock clips horizontally followed by separating vertically.

SEG Graphic Install

- 1 Graphic is installed corners first. This allows a proportional fit around the perimeter of the extrusion.
- 2 Locate channels along the edge of the extrusions.
- 3 Fold over graphic (hiding threads) and tuck silicon edge and fabric into corners.
- 4 After corners are complete, slide in the rest of the graphic into channel. (From edges to center)
- 5 Graphic is installed. Stand back and be amazed!

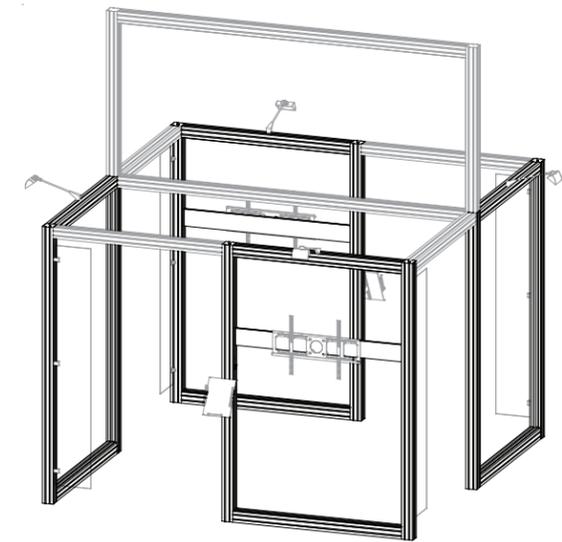


Item	Qty.	Description
2/2A	1/1	56"w Q918 Horizontal Extrusion w/ TSP3
3/3A	1/1	90"h Q918 Vertical Extrusion w/ TSP3 & S10
4	1	55.094"w Z140 Horizontal Extrusion
5/5A	1/1	56"w Q918 Horizontal Extrusion w/ TSP3
6/6A	1/1	90"h Q918 Vertical Extrusion w/ TSP3
7/7A	1/1	56"w Q918 Horizontal Extrusion w/ TSP3
8/8A	1/1	90"h Q918 Vertical Extrusion w/ TSP3 & S10
9	1	55.094"w Z140 Horizontal Extrusion
10/10A	1/1	56"w Q918 Horizontal Extrusion w/ TSP3
11/11A	1/1	90"h Q918 Vertical Extrusion w/ TSP3

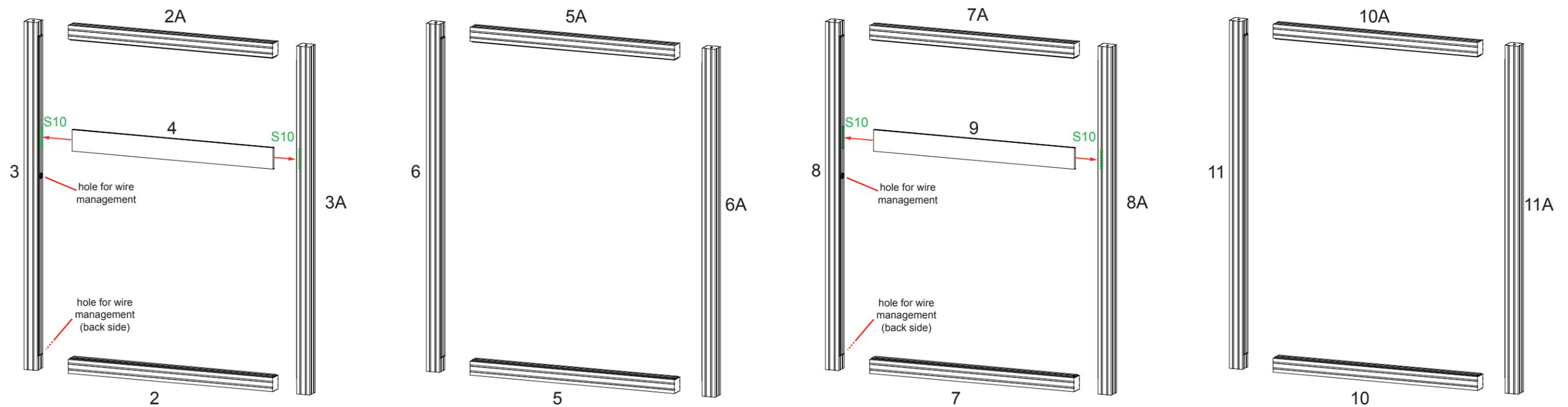
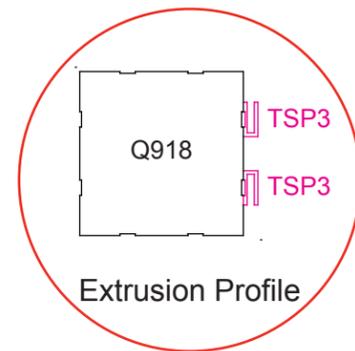
Steps:

Note: Assemble frames on ground, then raise to upright position.

- 1) Attach horizontals [2,2A] between verticals [3,3A].
- 2) Connect horizontal [4] to the S10 extrusions on verticals [3,3A].
- 3) Assemble horizontals [5,5A] between verticals [6,6A].
- 4) Attach horizontals [7,7A] between verticals [8,8A].
- 5) Connect horizontal [9] to the S10 extrusions on verticals [8,8A].
- 6) Assemble horizontals [10,10A] between verticals [11,11A].



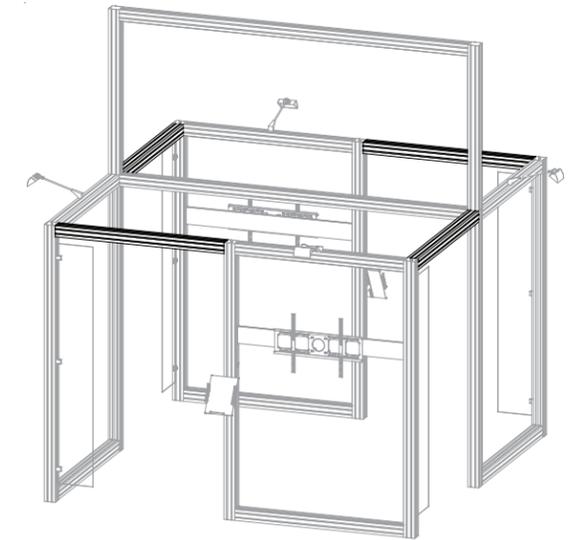
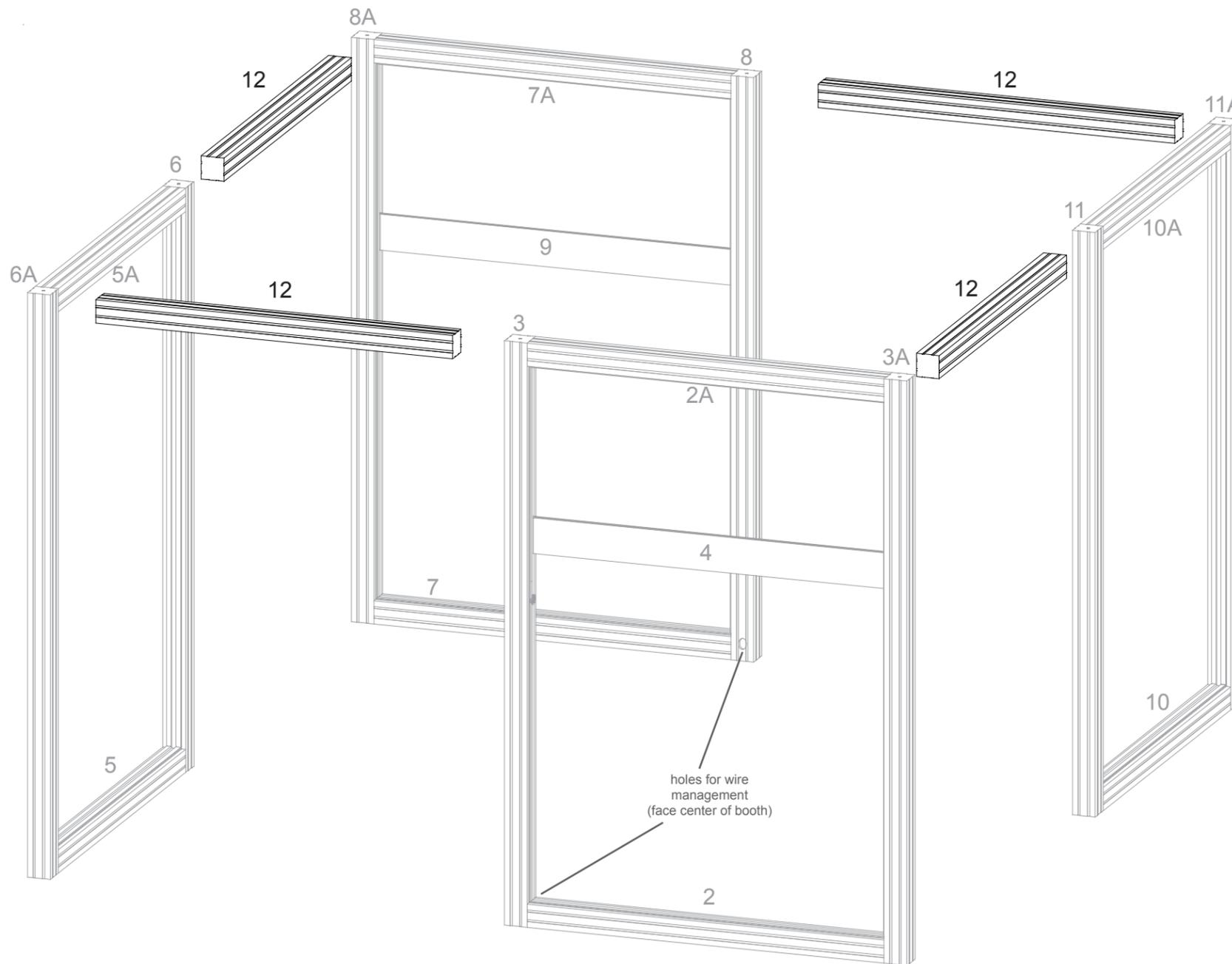
Section Being Assembled is Highlighted in BLACK



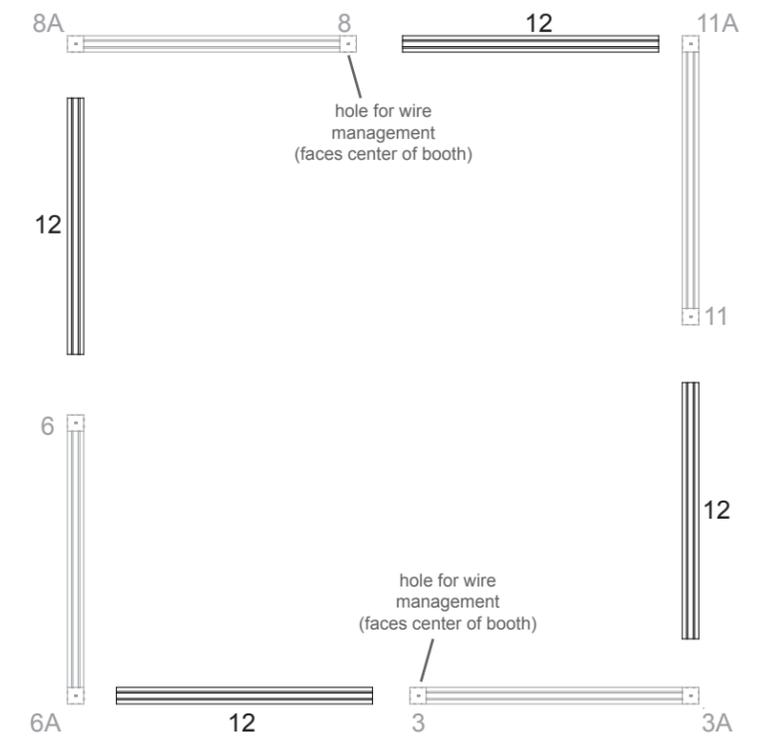
FRAMES AS VIEWED FROM OUTSIDE BOOTH

Item	Qty.	Description
12	4	56" w Q918 Horizontal Extrusion

Steps:
 1) Connect frame assemblies together by attaching horizontals [12] between verticals [3,6A], [6,8A], [8,11A], [11,3A] as shown.



Section Being Assembled is Highlighted in BLACK



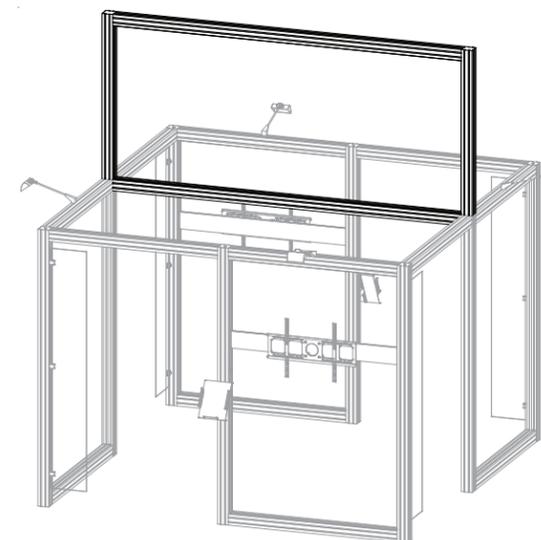
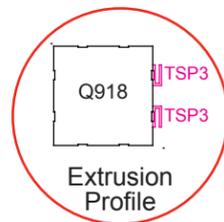
TOP VIEW

Step 2

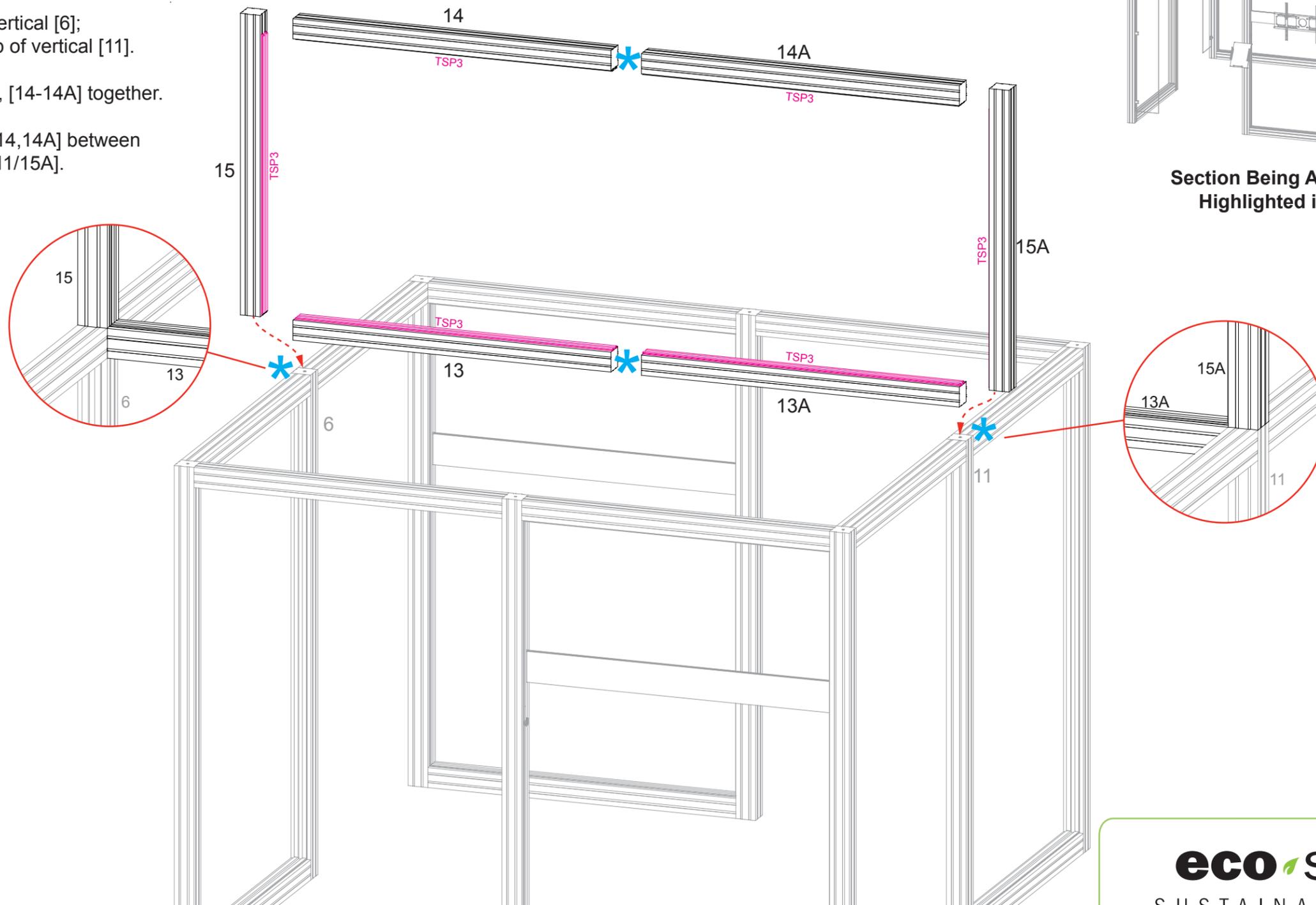
Item	Qty.	Description
13/13A	1/1	57.791" w Q918 Horizontal Extrusion w/ TSP3
14/14A	1/1	57.791" w Q918 Horizontal Extrusion w/ TSP3
15/15A	1/1	53.75" h Q918 Vertical Extrusion w/ TSP3

Steps:

- 1) Attach vertical [15] to top of vertical [6];
& connect vertical [15A] to top of vertical [11].
See **Q918 Connector** detail.
- 2) Connect horizontals [13-13A], [14-14A] together.
See **Q918 Connector** detail.
- 3) Attach horizontals [13/13A], [14,14A] between
vertical assemblies [6/16] & [11/15A].



Section Being Assembled is Highlighted in BLACK



Q918 Connector

Connector Piece
Screws

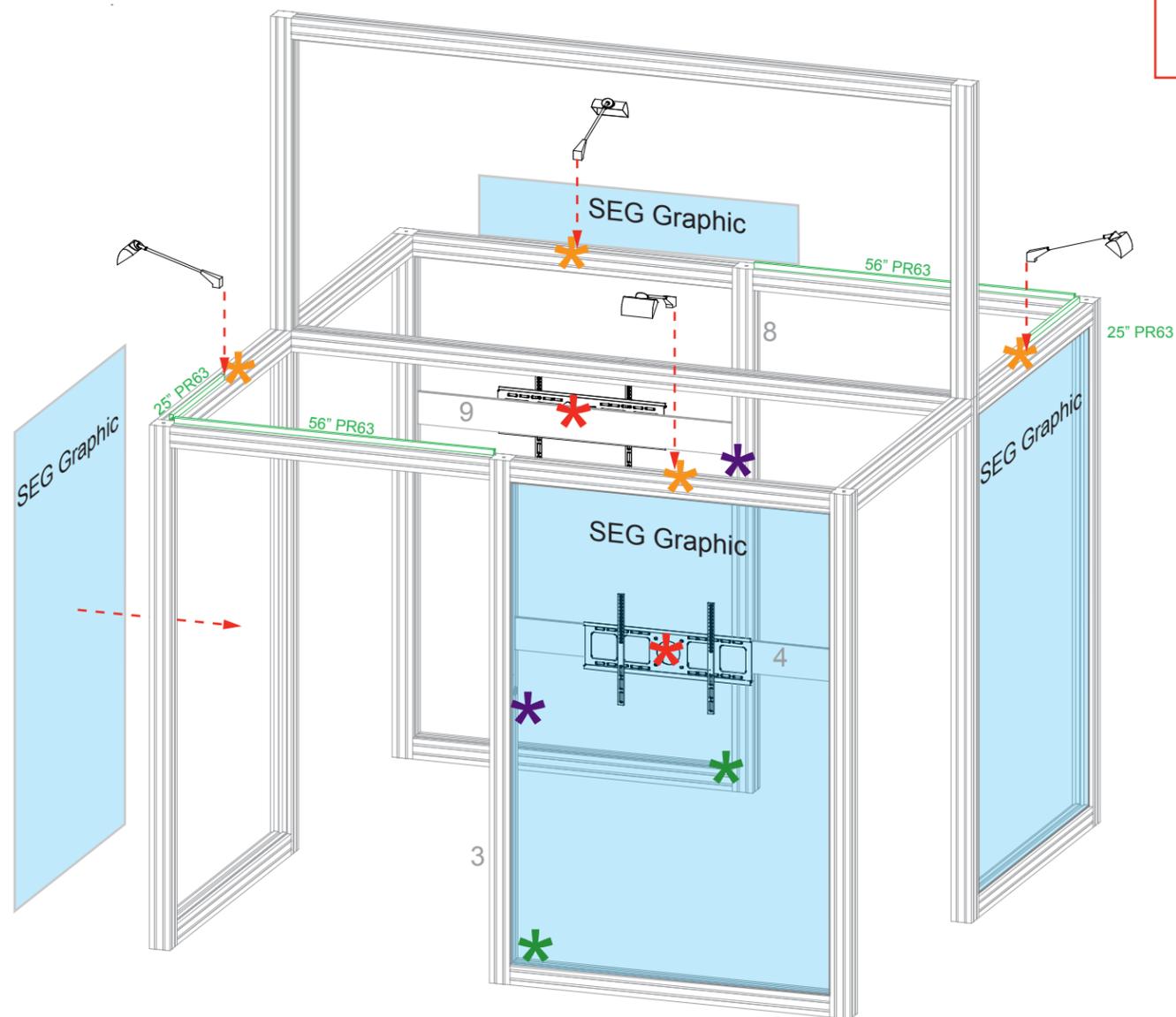
Slide extrusion over connector and rest on lower vertical; secure with screws.

****To prevent product loss, Keep all screws attached to connector piece after disassembling**

Item	Qty.	Description
--	2	25"w PR63 conduit
--	2	56"w PR63 conduit

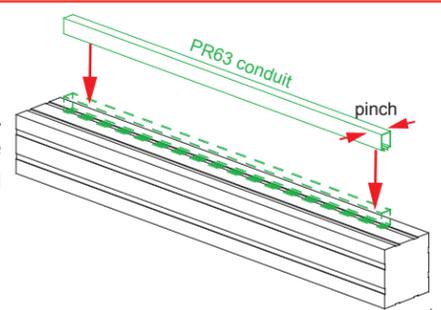
Steps:

- 1) Apply SEG Graphics to the *outside* face of four lower frames.
- 2) Install Monitor Mounts to horizontals [4,9], facing the outside of booth.
See **Monitor Mount Attachment** detail.
- 3) Attach Lights to top of horizontal extrusions as shown. See **Light Attachment** detail.
- 4) Run power cords for monitors through holes in extrusions [3,8] to power source, as shown.
- 5) Connect PR63 conduit along top of horizontal extrusions as shown, for wire management of light power cords. See **PR63 Attachment** detail. Run cords through vertical extrusions [3,8].



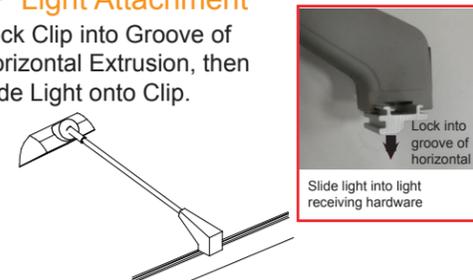
PR63 Attachment

- 1) Run cords through PR63 plastic conduit.
- 2) Attach conduit where indicated by pinching the opening and inserting into the groove of extrusion.

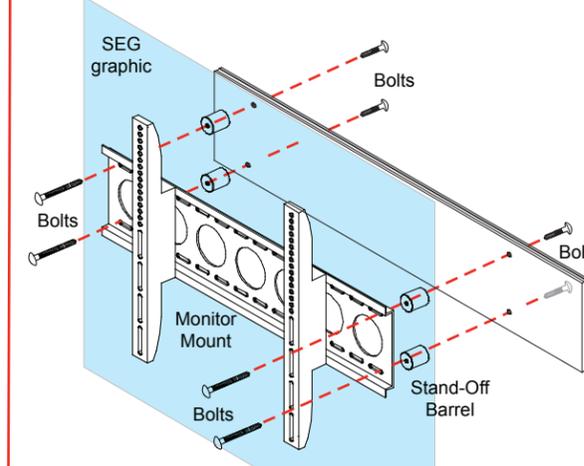


Light Attachment

- Lock Clip into Groove of Horizontal Extrusion, then slide Light onto Clip.



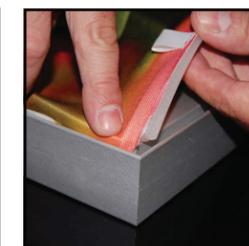
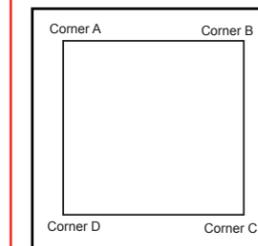
Monitor Mount Attachment



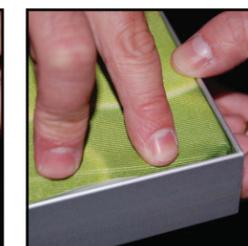
Attach Stand-off Barrels to horizontal extrusion. Apply graphic, then install monitor mount to Stand-off Barrels.

Note: Monitor mounts install over SEG graphic.

SEG Graphic Installation



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

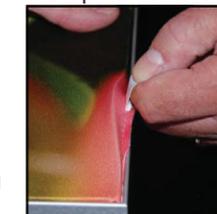


Step 2
Repeat Step 1 for opposite corner C, then insert corner D, to complete the installation of the corners.

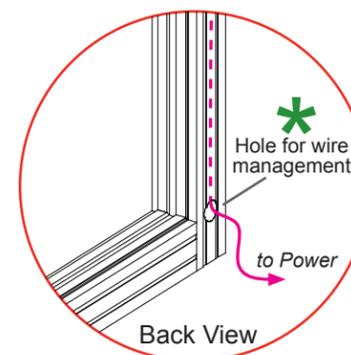
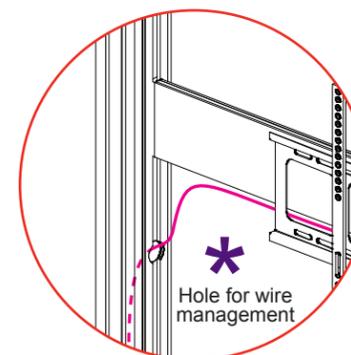


Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal

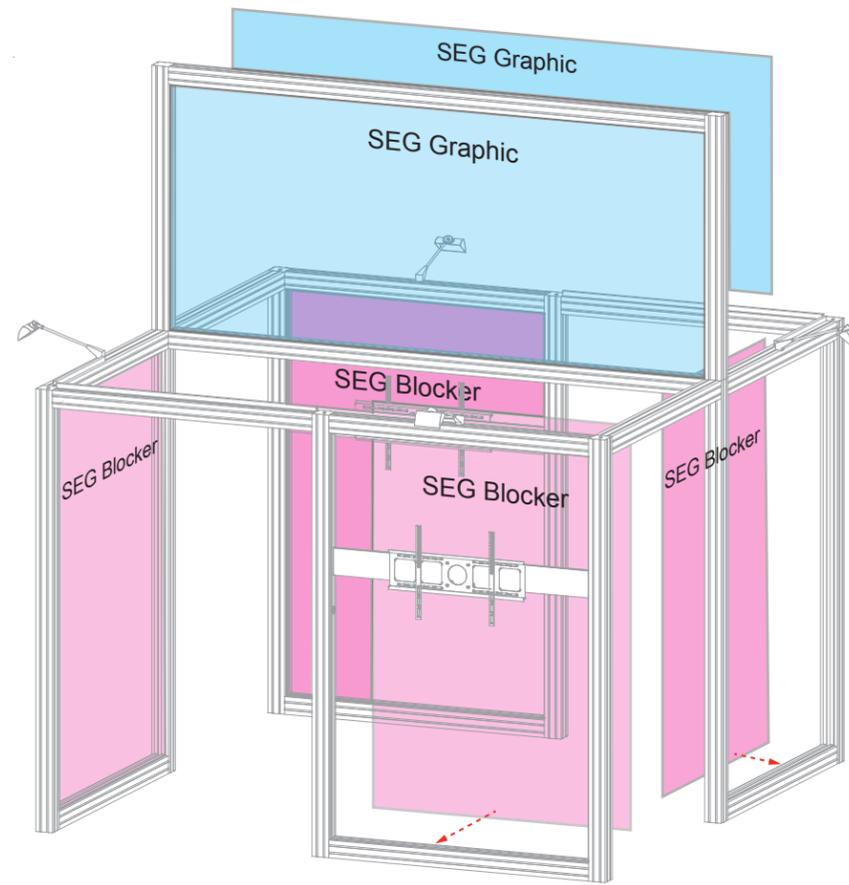
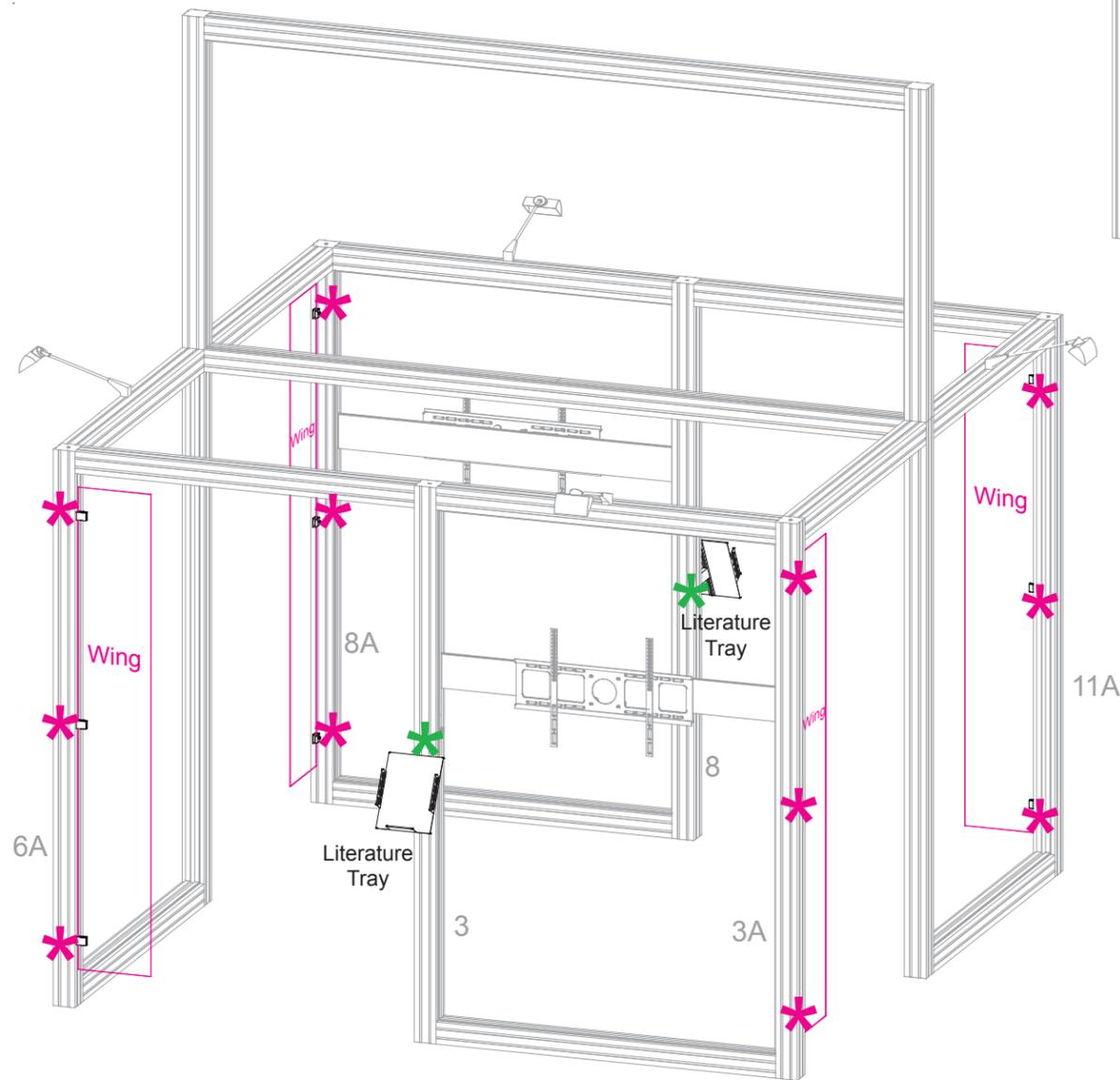


To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

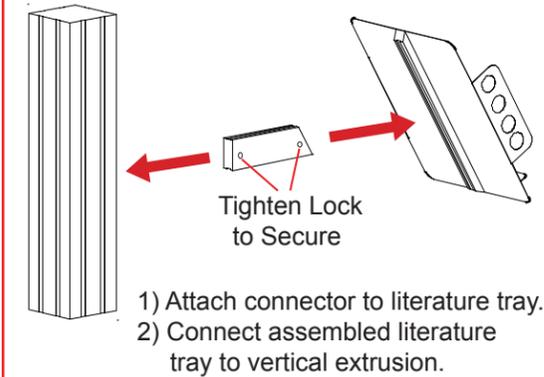


Steps:

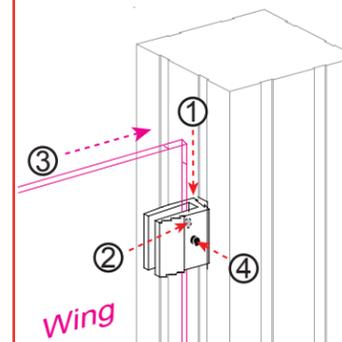
- 1) Apply SEG Blockers to the *inside* face of four lower frames.
- 2) Apply SEG Graphics to front & back of upper frame assembly.
- 3) Attach Wings to verticals [3A,6A,8A,11A] using A10 clamps.
See **Wing Attachment** detail.
- 4) Connect Literature Trays to verticals [3,8].
See **Literature Tray Attachment** detail.



*** Literature Tray Attachment**

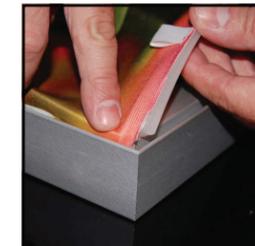
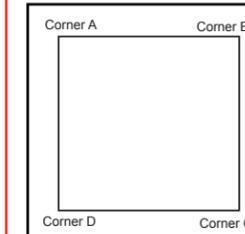


*** Wing Attachment**



- 1) Slide A10 connector into groove of extrusion.
- 2) Tighten set screw to secure A10 to extrusion.
- 3) Insert Wing into Clamp
- 4) Tighten knob to secure Wing in place.

SEG Graphic Installation



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



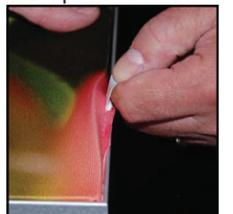
Step 2
Repeat Step 1 for opposite corner C, then insert corner D, to complete the installation of the corners.

It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

Graphic Removal



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.